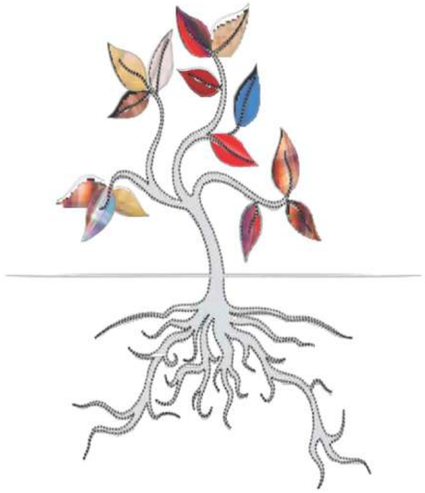
Royal Classic Mills

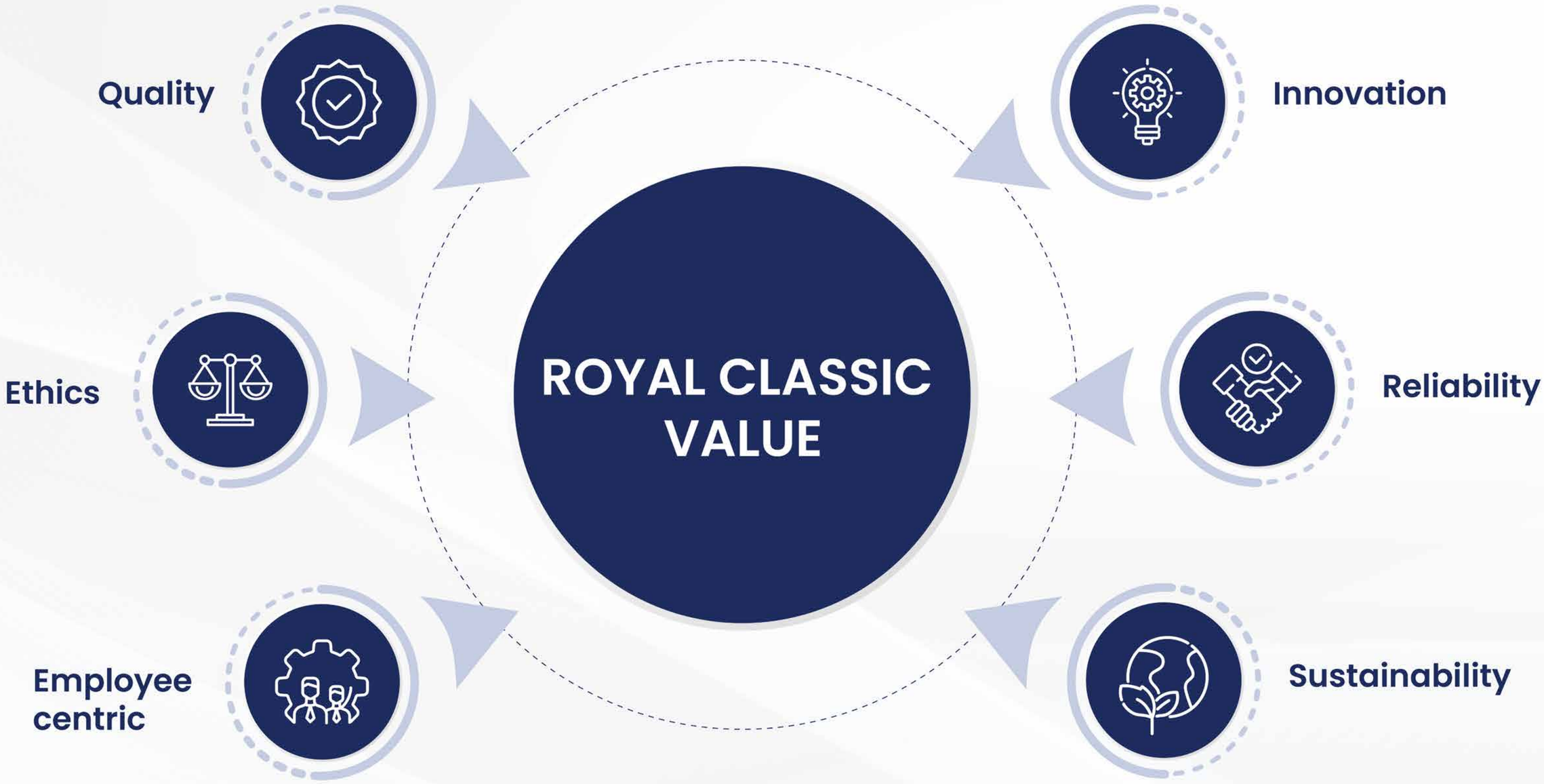
# Nature made it simple.
# To grow you need a strong foundation.
# The tree that last is the one that has strong roots.

(A philosophy shared by Royal Classic Groups since its inception).



# OUR COMPANY

- The Royal Classic Mills is a vertically integrated textile firm that has been formed with a simple and straightforward aim – to provide quality clothing. With a **30-year-old legacy**, RCG has set its own Spinning, Knitting, Yarn/Fabric dyeing, Rotary printing, Finishing and garmenting infrastructure to maintain the quality of clothing.
- With more than **6000 trained employees** working for and with the company, Royal Classic Mills makes sure that every piece of merchandise produced is nothing less than perfect. As we keep upgrading our technologies, we ensure that our trained personnel also adapt to the advancements and join hands to reach our goal of delighting customers every time they visit a store or possess merchandise.
- The Royal Classic Mills, A **120 Million US$ Size**. 100% vertically integrated textile major has been at the forefront of quality and innovation since its inception three decades ago. It has its customers across the world.


Quality
Innovation
Ethics
ROYAL CLASSIC VALUE
Reliability
Employee centric
Sustainability

# ROYAL CLASSIC VISION

**Established Date**
1994

**CEO**
Chairman:
**Gopalakrishnan .R**
Managing Director:
**Sivaram .TR**

**Buisness Field**
Manufacture & Export
(Specialized in
Knitted Products)

**Employees**
6,000 Persons

**Contact**
Tel : 421 7170307
Mail : rcm@rcg.in
Web : www.rcg.in

**Address**
31, Puliymara Thottam,
Mangalam Road,
Tirupur - 641 604, India.

# VERTICAL INFRASTRUCTURE SETUP

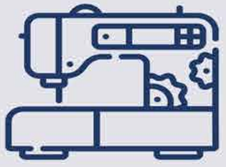
Our Infrastructure includes:

Spinning

Knitting

Dyeing

Printing



Embroidery

Sewing

Finishing

Solar Power

Wind Energy

# CLIENTS

OLD NAVY

C&A

U.S. POLO ASSN.
SINCE 1890

GAP

JOCKEY

NAUTICA

TOM TAILOR

KOHL'S

FredMeyer

VANHEUSEN

celio*

next

Microsoft

CLO

## The Game Changer in Digitization

# SPINNING AND KNITTING MILL

- Spinning has capacity to produce **14 MT of yarn/day** of Combed, Slub and novelty yarn.
- Knitting has the capacity to **produce 25 MT of fabric** ranging from jersey, jacquard, autostripes, etc.

### Employee-Friendly

- Automated machinery has replaced challenging manual work.
- Moisture / Temperature control system

### Eco-Friendly Operations

- 100% Green Energy

### Cost Save

- Production Efficiency
- High Productivity

# AUTOMATED DYEING PROCESS

**Remote Management & Control**

**Production Optimization**

**Automation**

## Dyeing Mill

- Capacity: **1,500,000 Kg/ month**
- 100% Cotton Fabric
- Cotton Blended Fabric
- Synthetic

## Printing Mill

- Capacity: **350,000 Kg/month**
- Printing Type: Reactive, Disperse, Pigment, Discharge and Sublimation
- Machine Type: Rotary, Flat

## Yarn Dyeing

- Capacity: **400,000 Kg/ month**
- 100% Cotton Fabric
- Cotton Blended Fabric
- Synthetic

# AUTOMATED DYEING AND PRINTING MILL

### Employee-Friendly Workplace

- Automated machinery has replaced the arduous manual labor, leading to improved efficiency and productivity.
- Temperature Control system

### Enhanced Quality

- Automated Operations

### Eco-Friendly Operations

- 100% Green Energy
- 100% Water Recycled
- Minimal Water and Chemical Consumption

### Cost Save

- Production Efficiency
- High Productivity

# SMART MANUFACTURING

### Quality & Delivery

- 100% On Time Delivery
- Zero Defect

### Plan for Capacity and Timeline

- 60 tons/day fabric capacity

### Smart Manufacturing

- Totally Integrated Automation from Knitting to Dyeing & Finishing
- World's Best in Environmental, Social & Economical Performances
- Flexibility & Agility

### Global Collaboration

- Established Global Team of Specialists
- Project Management Team

# SMART GARMENT MANUFACTURING

**Automated Machine**

**Facility Investments**

**Space Efficiency**

**Printing Mill**

**Embroidery Mill**

**Washing Mill**

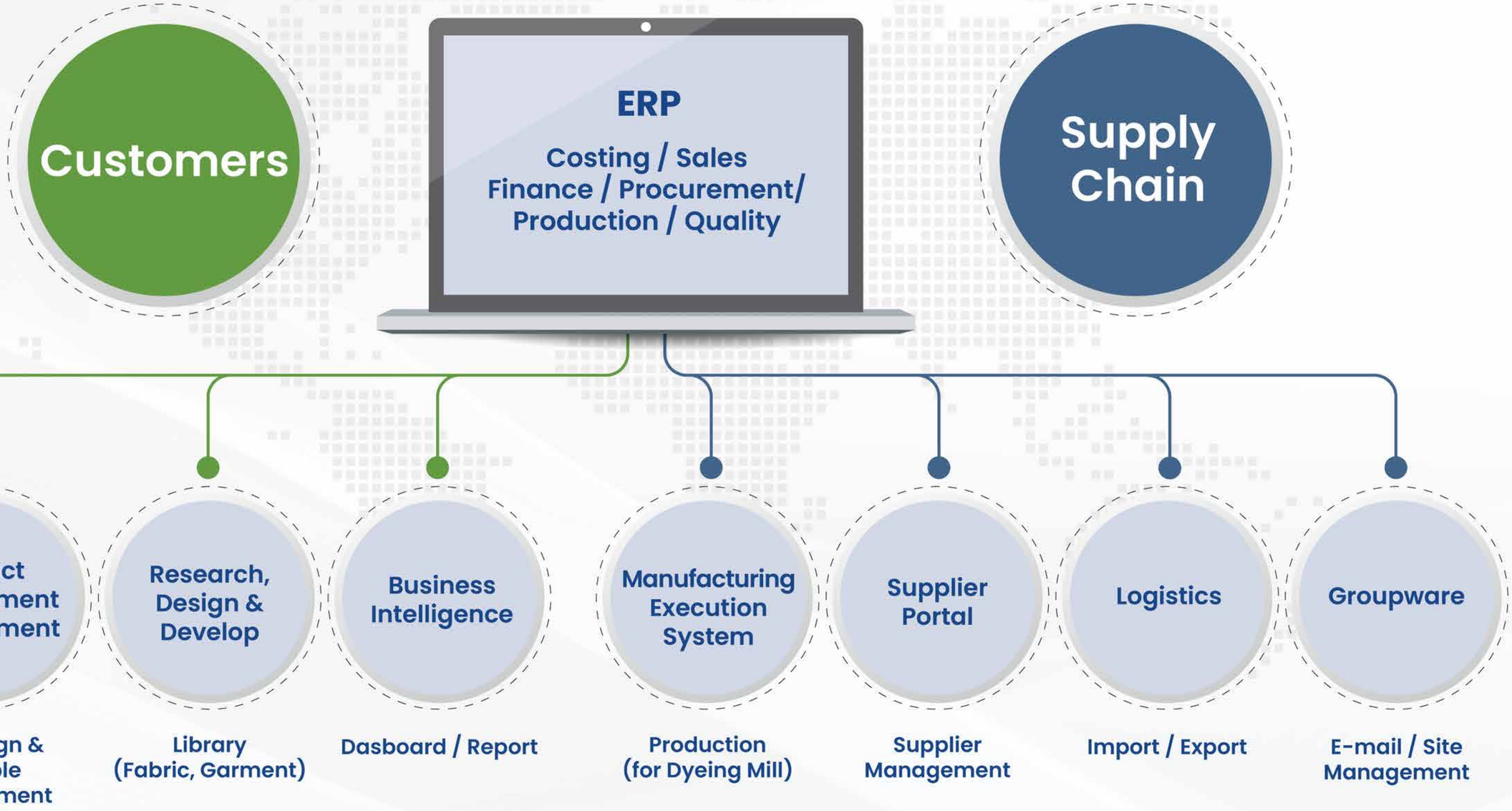
**Real Time Management**

- Flexible Line Set-up and Work Flow
- Easy to Manage Line Balance and Redistribute Resources

**Right First Time**

- Defective Garments Sent Right Back to Sewing Operators
- Flexible Inspection Process Placed In Between Operations
- Accurate Reproducibility
- Energy Conservation

# ERP AND DIGITIZATION PROJECT



# QUALITY ASSURANCE

**RCM's QA system and activities have been developed to systematically manage the quality of all products with an aim to satisfy our customer's requirements while producing best quality products.**

**STRATEGIES & MEASURES**

- QA Manuals
- Standard Operating Procedure
- QA Manager's Workshop & Projects
- Internal Pre-Final Inspection
- Internal Factory Assessment
- Product Safety Control
- ERP System

Compliance Certifications:
WRAP Platinum Certified
SLCP
ISO 9000:2015 & ISO 14001:2015
LABS
HIGG
GOTS
BSCI
OEKO TEX (Yarn and Fabric)

# SUSTAINABILITY - ZLD

- To retain an eco friendly nature, installation of reverse osmosis plant for water treatment have been undertaken with a capacity of **40 Lakh litres/day,** by which the status of **"Zero" effluent discharge** unit have been achieved.
- We recycle and **reuse 100% of the water** used for dyeing with advanced ZLD methods.
- The ZLD treatment method that includes **ultrafiltration, reverse osmosis, evaporation, crystallization,** and **fractional electrode-ionization.**

# CORPORATE SOCIAL RESPONSIBILITY

- Royal Classic Group has always focused on preserving the environment in any way possible and minimize the company's carbon footprint as well.
- An NGO started by RCG - Vetry, aims to fight back against climate change and deforestation by planting more trees.
- We have planted **12.5 Lakh trees** in the last 7 years through our NGO - Verty in and around Tirupur.
- We repaved dry stone packed bands across the Andipalayam lake length of **2.7 km** which ensures lifetime protection of the earth band.
- We also help our local areas and schools to give a better and brighter future to the next generations. In 2009, **24 Class rooms are built** along with a Toilet Complex for Iduvampalayam Panchayat school with compound **wall for 10 Acres.**

# THANK YOU