

# Ventilation

Lubratec® Solutions for Animal-Friendly Farm Management



## Lubratec

### Livestock environments for greater animal welfare

The Lubratec brand offers you first class solutions for animal-friendly livestock farming and breeding. Lubratec products will help you to promote the well-being of your animals by optimising environmental conditions in barns, encouraging natural behaviour, reducing infections and much more. The high-grade, robust and durable systems will also improve the efficiency and flexibility of your farming operations.



Promotion of animal-friendly livestock farming



Creation of healthy environmental conditions in barns



Improvement of animal health



Encouragement of natural behaviour



Simplification of farm management

### Lubratec Smart

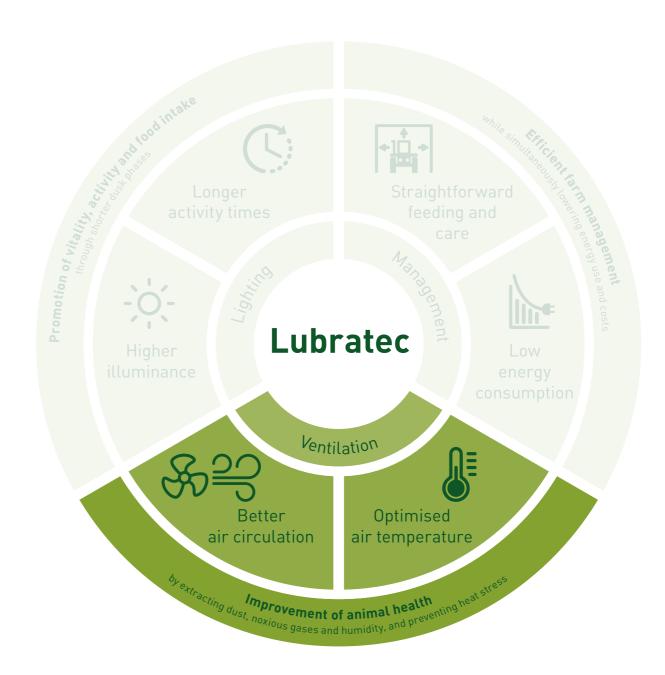
With Lubratec Smart, you can implement modern barn climate control technology through the intelligent networking of Lubratec ventilation and lighting products. Your advantage: You can control and regulate all products centrally. In the Lubratec Smart App, you always have an overall view of your products and the respective settings.

Look out for the Smart Ready logo in the brochure. This allows you to see at a glance which products can be integrated into the Lubratec Smart System. Thanks to the coordinated complete solution of hardware and software, you can be sure of an ideal stable climate at all times.



# Animal-friendly farming is a challenge – Lubratec is the solution

The Lubratec product portfolio features a wealth of professional solutions for cutting-edge, animal-friendly housings for livestock farming and breeding. Lubratec will help you to reconcile animal welfare with efficient barn management



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## **Ventilation systems**

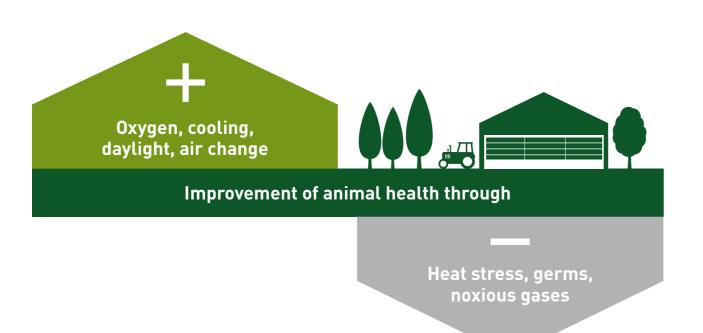
## To improve environmental conditions in barn

Creating optimum environmental conditions in barns is an often underestimated success factor in modern day farming. Inadequate ventilation impairs the well-being of livestock. In future, the likelihood of hot summers, along with high barn temperatures, will increase. A poor indoor climate can cause heat stress and severely reduce animal comfort.

The perfect interaction of the various Lubratec products serves to optimise air circulation and air temperatures in barns. Natural and active ventilation improves the ex-

traction of dust and noxious gases from the interior. Our ventilation systems offer the further benefits of reducing humidity and preventing heat stress.

As a full-service provider of ventilation systems, HUESKER's products can provide ideal environmental conditions in barns. Incorporating UV-stable materials, Lubratec products combine maximum daylighting with a long service life. Discover our portfolio of products in the field of ventilation!



## **Product overview**

### Natural ventilation



Lubratec Roll-Up Ventilation top opening



Lubratec
Roll-Up Ventilation
bottom opening



Lubratec Double Roll-Up Ventilation bottom opening



6-12

Lubratec Roll-Up Ventilation calfs

Lubratec Lift Window



Lubratec Stretched Systems

### Material overview

### 13-15

16-19

### Active ventilation



Lubratec Ceiling Fan



Lubratec Axial Fan



Lubratec Tube Air



Lubratec Tube Cool

### For more fresh air in barns

Among contemporary side ventilation systems, roll-up ventilation units are the standard solution. Not only do they offer large opening heights, the wide range of models ensures maximum flexibility. Indeed, today's high performance roll-up ventilation systems are nothing more than the culmination of applying modern-day technology to the original ventilation principle of incorporating slots

in window fronts. The roll-up units ensure that fresh air is efficiently admitted into the barn interior along the full length of the long (eaves) front. Our roll-up ventilation systems are custom-manufactured products that can be additionally fitted with temperature, wind velocity and rain sensors.



More fresh air in barns – better environmental conditions



Efficient extraction of noxious gases



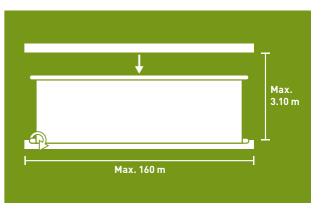
Individually adaptable to your needs



High system reliability – easy to use

## Lubratec WLO – Roll-Up Ventilation top opening





#### Product benefits

- Available in two versions
- Free choice of drive

- Air admitted into building at top, allowing supply of draught-free fresh air deep into plan
- Can be integrated into the Lubratec Smart System

#### WLO profile

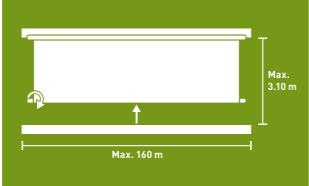
	WLO WITH PULLEYS	WLO WITH DRIVE TUBE
Opening direction	Top opening	
Opening mecha- nism	With pull rope system	With drive tube and deflection gears
Opening height*	Up to 3.10 m	
Opening width*	Up to 100 m for central drive, up to 50 m for lateral drive  Up to 160 m for central drive, up to 80 m for lateral drive	
Winding	Bottom roller	
Drive	Manual, electric/manual or electric/automatic	

 $<sup>^{\</sup>ast}$  Also available as XL model with max. 4.40 m opening height and 100 m opening width.



## Lubratec WLU – Roll-Up Ventilation bottom opening





#### Product benefits

- Available in three versions
- Free choice of drive
- Air admitted into building at bottom, allowing direct fresh air supply to area occupied by animals
- Various protective mesh combinations possible to protect animals from draughts
- Can be integrated into the Lubratec Smart System

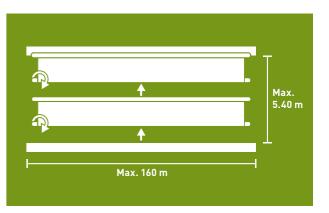
#### WLU profile

	WLU WITH TRAVELLING DRIVE	WLU WITH FIXED DRIVE	WLU WITH TUBULAR MOTOR
Opening direction	Bottom opening		
Opening mecha- nism	With travelling drive in guide rails	Fixed drive unit with long telescope	Lateral drive unit with tubular motor and guide rail
Opening height*	Up to 3.10 m		
Opening width*	Up to 160 m for central drive, up to 80 m for lateral drive		Up to 30 m
Winding	From bottom upwards		
Drive	Manual, electric/manual or Ele electric/automatic		Electric/manual



## Lubratec double WLU – Roll-Up Ventilation bottom opening





#### Product benefits

- Free choice of drive
- Air admitted into building at bottom, allowing fresh air supply to area occupied by animals
- Air admitted into building at top, allowing supply of draught-free fresh air deep into plan
- High flexibility: separate opening and closing at top and bottom as required
- Can be integrated into the Lubratec Smart System

#### Double WLU profile

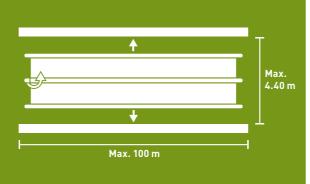
	DOUBLE WLU	
Opening direction	Bottom and centre opening	
Opening mecha- nism	With travelling drive in guide rails	
Opening height	Up to 5.40 m	
Opening width	Up to 160 m for central drive, up to 80 m for lateral drive	
Winding	Two tarpaulins, from bottom upwards	
Drive	Manual, electric/manual or electric/automatic. Drive with two motors allows separate control.	



 $<sup>^{*}</sup>$  Also available as XL model with max. 4.40 m opening height and 100 m opening width.

## Lubratec Roll-Up Ventilation - calf





#### Product benefits

- Free choice of drive
- Air admitted into building at bottom, allowing fresh air supply to area occupied by animals
- Air admitted into building at top, allowing supply of draught-free fresh air deep into plan
- Various protective mesh combinations possible to protect animals from draughts while regulating wind velocity (through wind break)
- No temperature differences thanks to top and bottom opening
- Can be integrated into the Lubratec Smart System

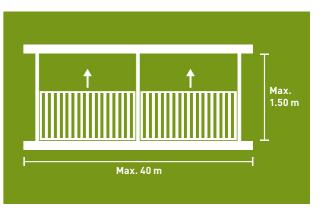
#### WL calf profile

	ROLL-UP VENTILATION CALF
Opening direction	Top and bottom opening
Opening mecha- nism	With drive tube
Opening height	Up to 4.40 m
Opening width	Up to 100 m for central drive, up to 50 m for lateral drive
Winding	Central roller
Drive	Manual, electric/manual or electric/automatic



### Lubratec Lift Window





#### Product benefits

- UV-stable and translucent
- Perimeter aluminium frame ensures high system reliability
- Available in two versions

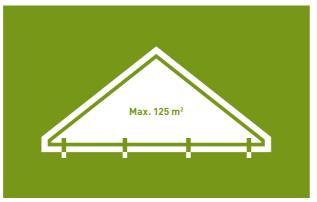
- Free choice of drive
- Flexible installation with low space requirement
- Including external wind protection

#### Lift Window profile

	LIFT WINDOW WITH WEATHERSTR.	LIFT WINDOW W/O WEATHERSTR.	
Opening direction	Top opening		
Opening mecha- nism	With pull rope system and pulleys or drive tube		
Opening height	Up to 1.50 m		
Opening length	Up to 40 m		
Drive	Choice of manual or electric		
Special features	Perimeter weatherstripping for insulated building areas with intelligent press down system	Simple system running along external wind protection tubes	

## Lubratec Stretched Systems





#### Product benefits

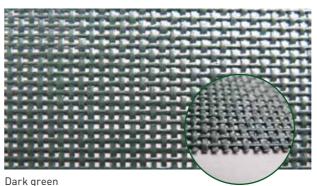
- Wide-ranging applications
- Low-maintenance permanently taut and crease-free
- Effective wind and weather barrier while simultaneously admitting fresh air
- Custom-manufacture possible in various shapes and sizes
- Robust lightweight assembly to efficiently close off wall area



Reliable, crease-free tensioning with ratchets

## **Material overview**

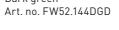
## Lubratec Wind Protection Systems



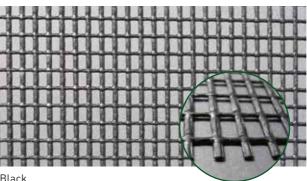
#### **PES-PVC MESH 73 52.144**

PES mesh fabric with PVC coating, weight/unit area: approx. 250 g/m², wind break: approx. 80%

Black	Art. no. FW52.144SFRA
Dark green	Art. no. FW52.144DGD



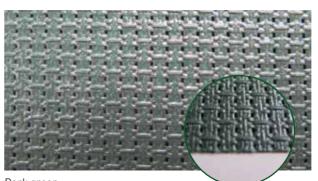
Art. no. FW40/40-4SA



#### **PES-PVC MESH 40 40/40**

PES mesh fabric with PVC coating, weight/unit area: approx.  $360 \text{ g/m}^2$ , wind break: approx. 35%

Black	Art. no. FW40/40-4SA
Dark green	Art. no. FW40/40-4WGA



Art. no. FW60/60-1DGFRA

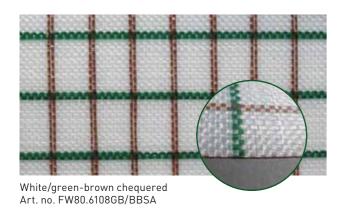
#### PES-PVC MESH 92 60/60-1

PES mesh fabric with PVC coating, weight/unit area: approx.  $450 \text{ g/m}^2$ , wind break: approx. 92%

Black	Art. no. FW60/60-1SFRA
Beige	Art. no. FW60/60-1BEFRA
Grey	Art. no. FW60/60-1GFRA
Dark green	Art. no. FW60/60-1DGFRA

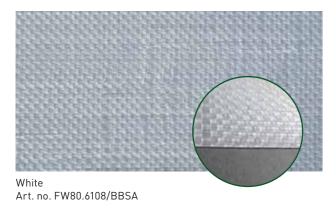
## **Material overview**

## Lubratec Side Ventilation Systems



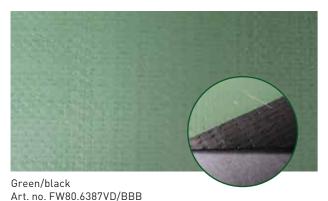
#### PE HTP 8 TARPAULIN WHITE CHECK GR/BR

Polyethylene woven with PE coating on either side, 5-ply, weight/unit area: approx. 380 g/m<sup>2</sup>, national test certificate (abP)



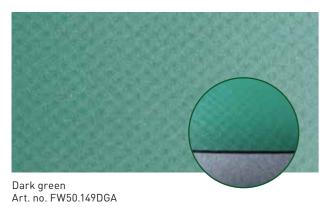
#### PE HTP ECO TARPAULIN WHITE

Polyethylene woven with PE coating on either side, 5-ply, weight/unit area:  $\geq 350 \text{ g/m}^2$ 



#### PE HTP 8 TARPAULIN GREEN/BLACK

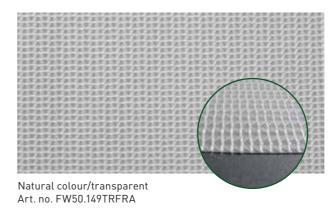
Polyethylene woven with PE coating on either side, 5-ply, weight/unit area: approx. 365 g/m<sup>2</sup>



#### **PES-PVC TARPAULIN 6.5**

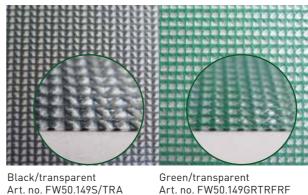
PES mesh with PVC coating on either side, weight/unit area: approx. 650 g/m<sup>2</sup>

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Brown	Art. no. FW50.149BFR8.8A
Black	Art. no. FW50.149SA
Beige	Art. no. FW50.149BEA
Grey	Art. no. FW50.149GFRA
Dark green	Art. no. FW50.149DGA
White	Art. no. FW50.149WFRA



#### PES-PVC TARPAULIN 6.5 WHITE/TRANSP.

PES mesh with PVC coating on either side, weight/unit area: approx. 680 g/m<sup>2</sup>



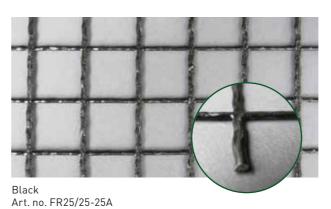
## PES-PVC TARPAULIN 6.5 BLACK/ AND GREEN/ TRANSPARENT

PES mesh with PVC coating on either side, weight/unit area: approx. 680 g/m<sup>2</sup>



#### **PES-PVC 4M ISO TARPAULIN WHITE**

Insulating tarpaulin with 4 mm foam facing, white, weight/unit area: approx. 1,300 g/m<sup>2</sup>



#### PES-PVC MESH 18 BLACK 25/25

15

PES mesh fabric with PVC coating, weight/unit area: approx.  $350 \text{ g/m}^2$ 

## **Active ventilation**

### For more fresh air in barns

With large barn buildings, roll-up systems may not suffice to provide adequate ventilation. In such cases, additional active ventilation components may be needed to create the ideal indoor environmental conditions. Through the use of state-of-the-art ventilation tubes, contamination of the barn air by germs and pathogens can be significantly reduced. Respiratory tract diseases are often the result of poor environmental conditions in livestock buildings and remain a common cause of pulmonary illness.

Active ventilation provides an effective remedy. The custom-designed tubes ensure a constant supply of

draught-free fresh air to the animals. Adaptable to any type of housing, modern active ventilation systems thus contribute to maintaining livestock health.

In high-ceilinged barns, ceiling fans guarantee the continuous circulation of air throughout the interior. Air is drawn in by the fan and pushed downwards and outwards in a broad cone. This allows the introduction of fresh outdoor air, which is then circulated across the entire barn.

Axial fans draw in fresh air from outside and move it deep into the stable building.



## Continuous fresh air supply directly to livestock



Measurable stress reduction



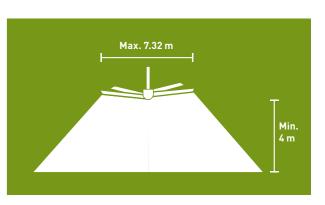
Continuous change of air achieved with high energy efficiency



Reduction in respiratory illnesses

## Lubratec Ceiling Fan





#### Product benefits

- Available in three sizes:
   (3.66 m, 4.88 m and 7.32 m diameter)
- High efficiency thanks to tapered and twisted blades
- Optimum fresh air circulation and distribution
- Energy-efficient cooling for livestock
- Readily extendable at any time by control systems
- Can be integrated into the Lubratec Smart System

#### Ceiling Fan profile

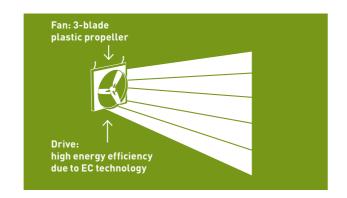
	3-66	4-88	7-32
Diameter	3.66 m	4.88 m	7.32 m
Area served	Approx. 18 m diameter	Approx. 26 m diameter	Approx. 30 m diameter
Installation recommendation	The optimum installation height is equal to the fan diameter.  The minimum distances from the roof shall be observed.		
Control	Manual control box included. Eco-Commander is needed for time programme control. Temperature sensors are additionally needed for systems controlled by temperature.		



## **Active ventilation**

### Lubratec Axial Fan





#### Product benefits

- Fresh air is drawn in from outside and carried deep into the barn
- Higher air velocity at the animal
- Energy-efficient cooling of the animals
- Installation also possible with low ceiling heights
- Optimised flow ring for increased throw
- Control system already integrated in the motor
- Particularly quiet due to plastic blades
- No braking grilles
- Can be integrated into the Lubratec Smart System

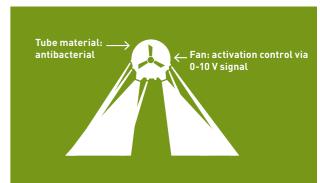
#### Axial Fan profile

	DIRECT DRIVE	BELT DRIVE	
Drive	Direct, 0-10 V adjustable	0-10 V adjustable Wedge bands, 0-10 V adjustable	
Power	48,930 m³/h		
Voltage	3-phase, 380/400 V, 50 Hz, 1.29 A 1-phase, 230 V, 50 Hz, 2.7 A		
Dimensions	146 x 35 x 146 cm		
Weight	46 kg	52 kg	

# SMART

### Lubratec Tube Air



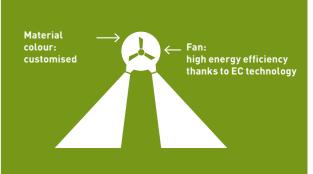


#### Product benefits

- Continuous fresh air supply directly to livestock
- Project-specific calculations and design for your barn
- Also ideal for existing buildings with low ceilings and few windows
- Continuous reduction of microbial pressure
- Prevention of respiratory illnesses and infections
   reduction in treatment costs (by up to 60%)
- Tubes custom-manufactured for specific application
- Optional on-site veterinary consulting
- Can be integrated into the Lubratec Smart System

### Lubratec Tube Cool





#### Product benefits

- Precision-directed air flows prevent heat stress
- Measurable stress reduction for livestock
- Air speed adapted to requirements of specific harp areas
- 3D barn environment simulation as exact calculation basis for cooling tube specification
- Custom-computation and manufacture of tubes for
- specific application
- Optional on-site veterinary consulting
- System extendable by state-of-the-art control technology to allow automatic environmental control and year-round use
- Can be integrated into the Lubratec Smart System

## Impact of tubes

## On livestock farming

Lubratec tubes can be used to create ideal indoor environmental conditions in all barn areas, regardless of the barn architecture. Given the immense metabolic capacity of modern dairy cows, high levels of body heat arise during the lactation and digestion processes. When rising outdoor temperatures prevent adequate heat dissipation by natural means, cattle will suffer heat stress. In the case of dairy cows, this condition results, among other things, in a higher cell count, a reduction in milk yield and fertility disorders. Through our stable climate experts, you will benefit from a vast pool of experience and practical knowledge on the subject of tubes.

#### Impact on dairy cow farming



Constant food intake and longer lying times



Shown to be most cost-effective system on market\*



Up to 3 ltr increase in milk yield per cow\*\*

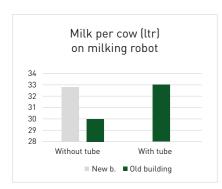


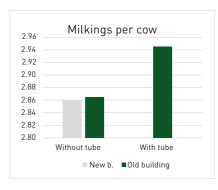
Measurable stress reduction - healthier cows

#### Higher milk yield thanks to Lubratec tubes

**Initial situation:** Two symmetrical barns, built in 1990 (old building) and 2014 (new building); connected in the middle to two robots. Old building with nearly 3 kg less milk per cow per day.

#### Measure: Installation of Lubratec tube system





#### Result:

- Increase in milk yield in old building by 3.5 ltr
- Increase in number of milkings in old building by 3 %

#### Impact on calf farming

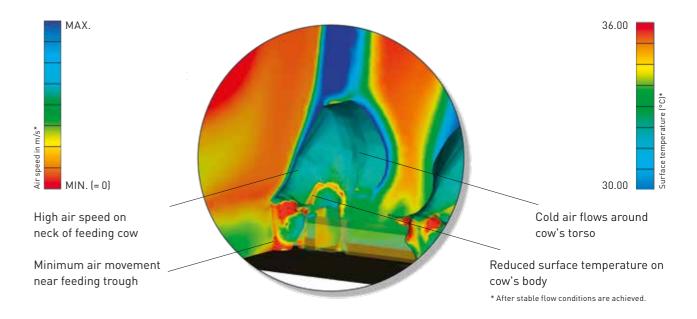
37 calf barns were fitted with Lubratec Tubes Air. 66-68 %\*\* fewer respiratory illnesses were observed as a result, leading to a 72-87 %\*\* reduction in the costs for antibiotic treatment.

- \* Basis of comparison: Cooling systems with wind chill effect; defined air speed per animal; purchase costs and energy costs for a two year period (for a constant fan running time in hours).
- \*\* Compared to dairy cows kept in unventilated barns and under ideal conditions.

## Air flow simulation

### Efficient cooling with optimum air speeds

The fresh air quantity and air speed can be tailored to the different parts of the facility and the specific requirements of the cattle (e.g. dry and freshly lactating cows, feeding stations, cubicles, milking parlour or holding area). Lubratec tubes can therefore be used to create optimum conditions in all areas – which, in turn, promotes the well-being of the livestock and the cost-effectiveness of farming operations.



#### Air speed on animal's back



#### Options for regulating yield

All tube systems can be combined with state-of-the-art control technology to allow year round use.

#### Upgrade to EC fans

 Reduced power consumption through integral performance optimisation

#### Simple temperature-driven controller (0-10 V)

- Temperature measurement via sensors
- For frequency regulation

#### Agricultural computer (0-10 V)

- Temperature measurement via sensors
- For frequency regulation
- Automatic operation
- Multi-function display

#### Temperature-driven controller (230 V)

- Temperature measurement via sensors
- For voltage regulation
- Automatic operation

#### Manual controller, continuous (230 V)

- For voltage regulation
- Separate on/off switch

## HUESKER

### The know-how behind the Lubratec systems

Building on its 150 year plus corporate history, HUESKER boasts a long and successful track record of innovation in the agricultural sector. We offer wide-ranging solutions in the fields of animal welfare, biogas, liquid manure and

silage protection. Described below are our key service offerings that are designed to simplify your work. Please feel free to talk to us about your needs and let our experts assist you with your requirements.

We will assist you in developing a feel-good package for your animals and yourself.

#### **Customisation**

Custom-fabrication of your products is the centrepiece of our service portfolio. Your job is to specify the size, colour and technical performance. Our job is to deliver the solution. This way, you receive a product to match to your requirements and wishes.

#### **Digitisation**

Smart Farming for maximum animal welfare. With Lubratec Smart, your Lubratec ventilation and lighting products are intelligently networked and controlled. Thanks to the coordinated complete solution of hardware and software, you can be sure of an ideal barn climate at all times.

#### Installation

To guarantee that everything functions properly to provide you and your animals with the full benefits of Lubratec from day one, all products are installed by experienced operatives. Our on-site service can also be used to arrange for expert instruction in the operation of our various systems.



**Production** 

We will fabricate and assemble your

in Germany to give you the full bene-

fit of our 150 year plus experience in

Lubratec solution at our production sites

textile manufacturing. Our products are

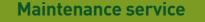
specially designed for reliability and du-

rability so that our customers can focus

their full attention on their livestock.

### Consulting and design

With a wealth of experience gathered on numerous projects, our experts will be glad to advise you on the design of your new-build or refurbishment scheme. If you so wish, we will liaise directly with your architect to ensure the entire design process runs smoothly.



On request, HUESKER will also perform the annual maintenance on your Lubratec products to ensure that they enjoy a particularly long and trouble-free service life. The time you save on upkeep will then be free for you to spend with your animals.







#### HUESKER Synthetic GmbH

Fabrikstrasse 13–15 48712 Gescher, Germany Phone: +49 (0) 25 42 / 701 - 0 Fax: +49 (0) 25 42 / 701 - 499 E-mail: techtex@HUESKER.de Web: www.HUESKER.com Location Duelmen Im Broemken 5 48249 Duelmen, Germany Phone: + 49 (0) 25 94 / 89 27 - 0 Fax: + 49 (0) 25 94 / 89 27 - 890 E-mail: stallklima@HUESKER.de

