Multiple Intake Drafting Procedures

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Utilizing multiple intakes will always result in higher fire flows when drafting. Functionality should always be the primary factor when deciding how to initially set your system up. It is also extremely important to remember that the "Twin Tube Setup" is the fastest and most efficient way for engine companies operating in the rural environment to increase their flow capabilities. What follows is our "order of operations" for placing a Twin Tube Setup in service based on your initial intake selection.

Front Intake Initial In-Service, Side Intake Secondary In-Service

- 1. Position the rig appropriately so that the front intake can be utilized to its best advantage
- 2. Engage the pump and begin recirculating water
- 3. Assemble the necessary hard sleeves and strainer, ensuring all gaskets are present and all connections are air tight
- 4. Once all the equipment is connected and you are ready to draft, achieve your prime on the FRONT INTAKE utilizing the "BURP DRATING" method
- 5. After achieving your prime, begin supplying water
- 6. If the decision is made to establish a twin tube setup, begin acquiring and assembling the needed hard sleeves and strainers to connect to the second intake
- 7. The assembly process of the second intake should take place while you are flowing water from the front intake
- 8. Ideally, the strainer connected to the second intake should have a jet siphon attachment on it. This allows the second intake to be primed utilizing the "Pressurized Prime" method, and does not interrupt the flow through the initial intake.

- 9. When the second intake is connected and ready, achieve your prime utilizing the "Pressurized Prime" method
- 10. Once all the air has been bled from the second intake, the operator can open the intake valve of the second intake
- 11. The operator has now achieved a twin tube set up and can either increase the flow capabilities, or flow the same volume while reducing the stress on the pump

Side Intake Initial In-Service, Front Intake Secondary In-Service

- 1. Position the rig appropriately so that the side intake can be utilized to its best advantage
- 2. Engage the pump and begin recirculating water
- 3. Assemble the necessary hard sleeves and strainer, ensuring all gaskets are present and all connections are air tight
- 4. Once all the equipment is connected and you are ready to draft, achieve your prime on the SIDE INTAKE utilizing either the "Burp Drafting" or "Pressurized Prime" methods (side intakes are more forgiving than front intakes)
- 5. After achieving your prime, begin supplying water
- 6. If the decision is made to establish a twin tube setup, begin acquiring and assembling the needed hard sleeves and strainers to connect to the second intake (front intake in this scenario)
- 7. The assembly process for the front intake should take place while you are flowing water from the side intake
- 8. Remember, the most efficient way to achieve a prime on a front intake is via the "Burp Drafting" method "Pressurized Prime" is not as effective because too much air gets trapped in the high points of the plumbing

- 9. Once all hard sleeves and the second strainer are connected to the front intake, radio to whomever you are supplying and inform them that you are "momentarily shutting down their supply to establish a twin tube set up."
- 10. After notification has been made and acknowledged, close the discharge feeding the next pumper
- 11. Close the side intake valve. The prime will be held between the valve and the surface of the water during this transition phase (we promise)
- 12. Open your tank to pump and tank fill FULLY
- 13. Utilize the "BURP DRAFTING" method to achieve a prime on the front intake
- 14. Once a prime is achieved on the front intake, REOPEN the side intake

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15. Both intakes are now primed and the operator has achieved a twin tube set up. The operator can either increase the flow capabilities, or flow the same volume while reducing the stress on the pump

Pump Rating Chart from NFPA 1900

Rated Pump Capacity	Max Suction Hose Size	Max Number of Suction Lines
750 GPM	4.5 in	1
1,000 GPM	6 in R	1
1,250 GPM	6 in	1
1,500 GPM	6 in	
1,750 GPM	6 in	2
2,000 GPM	6 in	2
2,250 GPM	6 in ITH Y	3
2,500 GPM	6 in	3
3,000 GPM	6 in	4

Hard Sleeve & Strainer Friction Loss Values from NFPA 1900

Flow Rate	FL Through One 6 in, 20 Feet Long & Strainer	FL Through Two 6 in, 20 Feet Long & Strainers
750 GPM	0.833 PSI	-
1,000 GPM	1.47 PSI	-
1,250 GPM	2.303 PSI	-
1,500 GPM	3.283 PSI	0.833 PSI
1,750 GPM	4.557 PSI	1.127 PSI
2,000 GPM	G. C. P. P. P. C. P.	1.47 PSI
2,250 GPM	CON MILH AO	1.862 PSI
2,500 GPM	_	2.303 PSI
3,000 GPM	-	3.283 PSI

Vacuum Reading Conversion Chart

Vacuum Reading	Conversion to PSI	<u>PSIA Value</u>				
0 inHg	0 PSI	14.7 PSIA				
5 inHg	2.45 PSI	12.25 PSIA				
10 inHg	4.9 PSI	9.8 PSIA				
15 inHg	7.35 PSI	7.35 PSIA				
20 inHg	PREFUY WITH YO	4.9 PSIA				
22 inHg	10.78 PSI	3.92 PSIA				
30 inHg	14.7 PSI	0 PSIA				

Tanker Continuous Flow Rates & Number of Needed Tankers at Various Distances & Needed Fire Flows

Tanker Capacity	Tanker Fill Rate	Needed Fire Flow	<u>1 Mile</u> Roundtrip	2 Miles Roundtrip	3 Miles Roundtrip	4 Miles Roundtrip	5 Miles Roundtrip	10 Miles Roundtrip	15 Miles Roundtrip	20 Miles Roundtrip
1.700		Continuous Tanker Flow	213 GPM	168 GPM	138 GPM	118 GPM	103 GPM	62 GPM	45 GPM	35 GPM
1,500 Gallons	1,000 GPM	500 GPM	3 Tankers	3 Tankers	4 Tankers	5 Tankers	5 Tankers	8 Tankers	12 Tankers	15 Tankers
Ganons		1,000 GPM	5 Tankers	6 Tankers	8 Tankers	9 Tankers	10 Tankers	16 Tankers	23 Tankers	29 Tankers
2,000		Continuous Tanker Flow	245 GPM	199 GPM	167 GPM	145 GPM	127 GPM	79 GPM	58 GPM	45 GPM
2,000 Gallons	1,000 GPM	500 GPM	2 Tankers	3 Tankers	3 Tankers	4 Tankers	4 Tankers	7 Tankers	9 Tankers	11 Tankers
Gunons		1,000 GPM	5 Tankers	5 Tankers	6 Tankers	7 Tankers	8 Tankers	13 Tankers	18 Tankers	22 Tankers
2.500		Continuous Tanker Flow	269 GPM	224 GPM	191 GPM	167 GPM	149 GPM	95 GPM	70 GPM	55 GPM
2,500 Gallons	1,000 GPM	500 GPM	2 Tankers	3 Tankers	3 Tankers	3 Tankers	4 Tankers	6 Tankers	8 Tankers	9 Tankers
Guilons		1,000 GPM	4 Tankers	5 Tankers	6 Tankers	6 Tankers	7 Tankers	11 Tankers	15 Tankers	19 Tankers
2 000		Continuous Tanker Flow	289 GPM	244 GPM	212 GPM	187 GPM	167 GPM	110 GPM	81 GPM	65 GPM
3,000 Gallons	1,000 GPM	500 GPM	2 Tankers	2 Tankers	3 Tankers	3 Tankers	3 Tankers	5 Tankers	7 Tankers	8 Tankers
Ganons		1,000 GPM	4 Tankers	5 Tankers	5 Tankers	6 Tankers	6 Tankers	10 Tankers	13 Tankers	16 Tankers
2.500	1,000 GPM	Continuous Tanker Flow	304 GPM	261 GPM	229 GPM	204 GPM	184 GPM	123 GPM	92 GPM	74 GPM
3,500 Gallons		500 GPM	2 Tankers	2 Tankers	3 Tankers	3 Tankers	3 Tankers	5 Tankers	6 Tankers	7 Tankers
Ganons		1,000 GPM	4 Tankers	4 Tankers	5 Tankers	5 Tankers	6 Tankers	9 Tankers	11 Tankers	14 Tankers
4.000		Continuous Tanker Flow	317 GPM	276 GPM	244 GPM	219 G PM	198 GPM	135 GPM	102 GPM	82 GPM
4,000 Gallons	1,000 GPM	500 GPM	2 Tankers	2 Tankers	2 Tankers	3 Tankers	3 Tankers	4 Tankers	5 Tankers	7 Tankers
Ganons		1,000 GPM	4 Tankers	4 Tankers	5 Tankers	5 Tankers	5 Tankers	8 Tankers	10 Tankers	13 Tankers
4.700		Continuous Tanker Flow	328 GPM	288 GPM	257 GPM	232 GPM	211 GPM	146 GPM	112 GPM	91 GPM
4,500 Gallons	1,000 GPM	500 GPM	2 Tankers	2 Tankers	2 Tankers	3 Tankers	3 Tankers	4 Tankers	5 Tankers	6 Tankers
Gallolis		1,000 GPM	3 Tankers	4 Tankers	4 Tankers	5 Tankers	5 Tankers	7 Tankers	9 Tankers	11 Tankers
7 000		Continuous Tanker Flow	337 GPM	299 GPM	269 GPM	244 GPM	223 GPM	157 GPM	121 GPM	99 GPM
5,000 Gallons	1,000 GPM	500 GPM	2 Tankers	2 Tankers	2 Tankers	3 Tankers	3 Tankers	4 Tankers	5 Tankers	6 Tankers
Gallolis		1,000 GPM	3 Tankers	4 Tankers	4 Tankers	5 Tankers	5 Tankers	7 Tankers	9 Tankers	11 Tankers
7 7 0 0		Continuous Tanker Flow	345 GPM	308 GPM	279 GPM	254 GPM	234 GPM	167 GPM	130 GPM	106 GPM
5,500 Gallons	1,000 GPM	500 GPM	2 Tankers	2 Tankers	2 Tankers	2 Tankers	3 Tankers	3 Tankers	4 Tankers	5 Tankers
Ganons		1,000 GPM	3 Tankers	4 Tankers	4 Tankers	4 Tankers	5 Tankers	6 Tankers	8 Tankers	10 Tankers

Tanker Capacity	Tanker Fill Rate	Needed Fire Flow	<u>1 Mile</u> Roundtrip	2 Miles Roundtrip	3 Miles Roundtrip	4 Miles Roundtrip	5 Miles Roundtrip	10 Miles Roundtrip	15 Miles Roundtrip	20 Miles Roundtrip
1.500		Continuous Tanker Flow	184 GPM	149 GPM	126 GPM	108 GPM	95 GPM	60 GPM	43 GPM	34 GPM
1,500 Gallons	750 GPM	500 GPM	3 Tankers	4 Tankers	4 Tankers	5 Tankers	6 Tankers	9 Tankers	12 Tankers	15 Tankers
Gallolis		1,000 GPM	6 Tankers	7 Tankers	8 Tankers	10 Tankers	11 Tankers	17 Tankers	24 Tankers	30 Tankers
2,000		Continuous Tanker Flow	207 GPM	173 GPM	149 GPM	131 GPM	116 GPM	75 GPM	55 GPM	44 GPM
2,000 Gallons	750 GPM	500 GPM	3 Tankers	3 Tankers	4 Tankers	4 Tankers	5 Tankers	7 Tankers	9 Tankers	12 Tankers
Guilons		1,000 GPM	5 Tankers	6 Tankers	7 Tankers	8 Tankers	9 Tankers	14 Tankers	18 Tankers	23 Tankers
2.500		Continuous Tanker Flow	225 GPM	192 GPM	168 GPM	149 GPM	134 GPM	89 GPM	67 GPM	53 GPM
2,500 Gallons	750 GPM	500 GPM	3 Tankers	3 Tankers	3 Tankers	4 Tankers	4 Tankers	6 Tankers	8 Tankers	10 Tankers
Gullons		1,000 GPM	5 Tankers	6 Tankers	6 Tankers	7 Tankers	8 Tankers	12 Tankers	15 Tankers	19 Tankers
2.000		Continuous Tanker Flow	238 GPM	207 GPM	183 GPM	164 GPM	149 GPM	101 GPM	77 GPM	62 GPM
3,000 Gallons	750 GPM	500 GPM	3 Tankers	3 Tankers	3 Tankers	3 Tankers	4 Tankers	5 Tankers	7 Tankers	9 Tankers
Gallolis		1,000 GPM	5 Tankers	5 Tankers	6 Tankers	7 Tankers	7 Tankers	10 Tankers	13 Tankers	17 Tankers
2.500		Continuous Tanker Flow	248 GPM	219 GPM	196 GPM	177 GPM	162 GPM	113 GPM	86 GPM	70 GPM
3,500 Gallons	750 GPM	500 GPM	2 Tankers	3 Tankers	3 Tankers	3 Tankers	4 Tankers	5 Tankers	6 Tankers	8 Tankers
Gallolis		1,000 GPM	4 Tankers	5 Tankers	6 Tankers	6 Tankers	7 Tankers	9 Tankers	12 Tankers	15 Tankers
		Continuous Tanker Flow	257 GPM	229 GPM	207 GPM	188 GPM	173 GPM	123 GPM	95 GPM	78 GPM
4,000 Gallons	750 GPM	500 GPM	2 Tankers	3 Tankers	3 Tankers	3 Tankers	3 Tankers	5 Tankers	6 Tankers	7 Tankers
Gallolis		1,000 GPM	4 Tankers	5 Tankers	5 Tankers	6 Tankers	6 Tankers	9 Tankers	11 Tankers	13 Tankers
		Continuous Tanker Flow	264 GPM	238 GPM	216 GPM	198 GPM	183 GPM	132 GPM	103 GPM	85 GPM
4,500 Gallons	750 GPM	500 GPM	2 Tankers	3 Tankers	3 Tankers	3 Tankers	3 Tankers	4 Tankers	5 tankers	6 Tankers
Gallolis		1,000 GPM	4 Tankers	5 Tankers	5 Tankers	5 Tankers	6 Tankers	8 Tankers	10 Tankers	12 Tankers
		Continuous Tanker Flow	270 GPM	245 GPM	224 GPM	207 GPM	192 GPM	141 GPM	111 GPM	92 GPM
5,000	750 GPM	500 GPM	2 Tankers	2 Tankers	3 Tankers	3 Tankers	3 Tankers	4 Tankers	5 Tankers	6 Tankers
Gallons		1,000 GPM	4 Tankers	5 Tankers	5 Tankers	5 Tankers	6 Tankers	8 Tankers	9 Tankers	11 Tankers
		Continuous Tanker Flow	275 GPM	251 GPM	231 GPM	214 GPM	199 GPM	149 GPM	118 GPM	98 GPM
5,500 Gallons	750 GPM	500 GPM	2 Tankers	2 Tankers	3 Tankers	3 Tankers	3 Tankers	4 Tankers	5 Tankers	6 Tankers
Gallons		1,000 GPM	4 Tankers	4 Tankers	5 Tankers	5 Tankers	5 Tankers	7 Tankers	9 Tankers	11 Tankers

Tanker Capacity	Tanker Fill Rate	Needed Fire Flow	<u>1 Mile</u> <u>Roundtrip</u>	2 Miles Roundtrip	3 Miles Roundtrip	4 Miles Roundtrip	5 Miles Roundtrip	10 Miles Roundtrip	15 Miles Roundtrip	20 Miles Roundtrip
1.700		Continuous Tanker Flow	144 GPM	122 GPM	106 GPM	93 GPM	84 GPM	55 GPM	41 GPM	32 GPM
1,500 Gallons	500 GPM	500 GPM	4 Tankers	5 Tankers	5 Tankers	6 Tankers	6 Tankers	10 Tankers	13 Tankers	16 Tankers
Gallolis		1,000 GPM	7 Tankers	9 Tankers	10 Tankers	11 Tankers	12 Tankers	19 Tankers	25 Tankers	31 Tankers
2.000		Continuous Tanker Flow	159 GPM	138 GPM	122 GPM	109 GPM	99 GPM	68 GPM	51 GPM	41 GPM
2,000 Gallons	500 GPM	500 GPM	4 Tankers	4 Tankers	5 Tankers	5 Tankers	5 Tankers	8 Tankers	10 Tankers	13 Tankers
Guilons		1,000 GPM	7 Tankers	8 Tankers	9 Tankers	10 Tankers	11 Tankers	15 Tankers	20 Tankers	25 Tankers
2.500		Continuous Tanker Flow	169 GPM	150 GPM	134 GPM	122 GPM	112 GPM	79 GPM	61 GPM	49 GPM
2,500 Gallons	500 GPM	500 GPM	3 Tankers	4 Tankers	4 Tankers	5 Tankers	5 Tankers	7 Tankers	9 Tankers	11 Tankers
Guirons		1,000 GPM	6 Tankers	7 Tankers	8 Tankers	9 Tankers	9 Tankers	13 Tankers	17 Tankers	21 Tankers
2.000		Continuous Tanker Flow	176 GPM	158 G <mark>PM</mark>	144 GPM	132 GPM	122 GPM	88 GPM	69 GPM	57 GPM
3,000 Gallons	500 GPM	500 GPM	3 Tankers	4 Tankers	4 Tankers	4 Tankers	5 Tankers	6 Tankers	8 Tankers	9 Tankers
Ganons		1,000 GPM	6 Tankers	7 Tankers	7 Tankers	8 Tankers	9 Tankers	12 Tankers	15 Tankers	18 Tankers
2.500	500 GPM	Continuous Tanker Flow	182 GPM	165 GPM	152 GPM	140 GPM	130 GPM	96 GPM	77 GPM	63 GPM
3,500 Gallons		500 GPM	3 Tankers	3 Tankers	4 Tankers	4 Tankers	4 Tankers	6 Tankers	7 Tankers	8 Tankers
Ganons		1,000 GPM	6 Tankers	6 Tankers	7 Tankers	8 Tankers	8 Tankers	11 Tankers	14 Tankers	16 Tankers
4.000		Continuous Tanker Flow	186 GPM	171 GPM	158 GPM	147 GPM	138 GPM	104 GPM	83 GPM	70 GPM
4,000 Gallons	500 GPM	500 GPM	3 Tankers	3 Tankers	4 Tankers	4 Tankers	4 Tankers	5 Tankers	6 Tankers	8 Tankers
Ganons		1,000 GPM	6 Tankers	6 Tankers	7 Tankers	7 Tankers	8 Tankers	10 Tankers	12 Tankers	15 Tankers
4.700		Continuous Tanker Flow	190 GPM	176 GPM	164 GPM	153 GPM	144 GPM	111 GPM	90 GPM	75 GPM
4,500 Gallons	500 GPM	500 GPM	3 Tankers	3 Tankers	4 Tankers	4 Tankers	4 Tankers	5 Tankers	6 Tankers	7 Tankers
Gallolis		1,000 GPM	6 Tankers	6 Tankers	7 Tankers	7 Tankers	7 Tankers	9 Tankers	12 Tankers	14 Tankers
		Continuous Tanker Flow	193 GPM	180 GPM	168 GPM	158 GPM	149 GPM	116 GPM	95 GPM	81 GPM
5,000 Gallons	500 GPM	500 GPM	3 Tankers	3 Tankers	3 Tankers	4 Tankers	4 Tankers	5 Tankers	6 Tankers	7 Tankers
Gallons		1,000 GPM	6 Tankers	6 Tankers	6 Tankers	7 Tankers	7 Tankers	9 Tankers	11 Tankers	13 Tankers
		Continuous Tanker Flow	195 GPM	183 GPM	172 GPM	163 GPM	154 GPM	122 GPM	101 GPM	86 GPM
5,500 Gallons	500 GPM	500 GPM	3 Tankers	3 Tankers	3 Tankers	4 Tankers	4 Tankers	5 Tankers	5 Tankers	6 Tankers
Gallolis		1,000 GPM	6 Tankers	6 Tankers	6 Tankers	7 Tankers	7 Tankers	9 Tankers	10 Tankers	12 Tankers

Tanker Capacity	Tanker Fill Rate	Needed Fire Flow	1 Mile Roundtrip	2 Miles Roundtrip	3 Miles Roundtrip	4 Miles Roundtrip	5 Miles Roundtrip	10 Miles Roundtrip	15 Miles Roundtrip	20 Miles Roundtrip
1.700		Continuous Tanker Flow	88 GPM	79 GPM	72 GPM	66 GPM	61 GPM	44 GPM	34 GPM	28 GPM
1,500 Gallons	250 GPM	500 GPM	6 Tankers	7 Tankers	8 Tankers	8 Tankers	9 Tankers	12 Tankers	15 Tankers	18 Tankers
Gallolis		1,000 GPM	12 Tankers	13 Tankers	14 Tankers	16 Tankers	17 Tankers	23 Tankers	30 Tankers	36 Tankers
2,000		Continuous Tanker Flow	93 GPM	86 GPM	79 GPM	74 GPM	69 GPM	52 GPM	42 GPM	35 GPM
2,000 Gallons	250 GPM	500 GPM	6 Tankers	6 Tankers	7 Tankers	7 Tankers	8 Tankers	10 Tankers	12 Tankers	15 Tankers
Guilons		1,000 GPM	11 Tankers	12 Tankers	13 Tankers	14 Tankers	15 Tankers	20 Tankers	24 Tankers	29 Tankers
2.500		Continuous Tanker Flow	96 GPM	90 GPM	84 GPM	79 GPM	75 GPM	58 GPM	48 GPM	40 GPM
2,500 Gallons	250 GPM	500 GPM	6 Tankers	6 Tankers	6 Tankers	7 Tankers	7 Tankers	9 Tankers	11 Tankers	13 Tankers
Guilons		1,000 GPM	11 Tankers	12 Tankers	12 Tankers	13 Tankers	14 Tankers	18 Tankers	21 Tankers	25 Tankers
2 000		Continuous Tanker Flow	99 GPM	93 GPM	88 GPM	83 GPM	79 GPM	63 GPM	53 GPM	45 GPM
3,000 Gallons	250 GPM	500 GPM	6 Tankers	6 Tankers	6 Tankers	6 Tankers	7 Tankers	8 Tankers	10 Tankers	11 Tankers
Gallolis		1,000 GPM	11 Tankers	11 Tankers	12 Tankers	12 Tankers	13 Tankers	16 Tankers	19 Tankers	23 Tankers
2.500	250 GPM	Continuous Tanker Flow	100 GPM	95 GPM	91 GPM	86 GPM	83 GPM	68 GPM	57 GPM	49 GPM
3,500 Gallons		500 GPM	5 Tankers	6 Tankers	6 Tankers	6 Tankers	7 Tankers	8 Tankers	9 Tankers	11 Tankers
Gallolis		1,000 GPM	10 Tankers	11 Tankers	11 Tankers	12 Tankers	13 Tankers	15 Tankers	18 Tankers	21 Tankers
4.000		Continuous Tanker Flow	102 GPM	97 GPM	93 GPM	89 GPM	85 GPM	71 GPM	61 GPM	53 GPM
4,000 Gallons	250 GPM	500 GPM	5 Tankers	6 Tankers	6 Tankers	6 Tankers	6 Tankers	7 Tankers	9 Tankers	10 Tankers
Gallolis		1,000 GPM	10 Tankers	11 Tankers	11 Tankers	12 Tankers	12 Tankers	15 Tankers	17 Tankers	19 Tankers
4.500		Continuous Tanker Flow	103 GPM	99 GPM	95 GPM	91 GPM	88 GPM	74 GPM	64 GPM	57 GPM
4,500 Gallons	250 GPM	500 GPM	5 Tankers	6 Tankers	6 Tankers	6 Tankers	6 Tankers	7 Tankers	8 Tankers	9 Tankers
Gallolis		1,000 GPM	10 Tankers	11 Tankers	11 Tankers	11 Tankers	12 Tankers	14 Tankers	16 Tankers	18 Tankers
7.000		Continuous Tanker Flow	104 GPM	100 GPM	96 GPM	93 GPM	90 GPM	77 GPM	67 GPM	59 GPM
5,000 Gallons	250 GPM	500 GPM	5 Tankers	5 Tankers	6 Tankers	6 Tankers	6 Tankers	7 Tankers	8 Tankers	9 Tankers
Gallolis		1,000 GPM	10 Tankers	10 Tankers	11 Tankers	11 Tankers	12 Tankers	13 Tankers	15 Tankers	17 Tankers
7.700		Continuous Tanker Flow	105 GPM	101 GPM	98 GPM	94 GPM	91 GPM	79 GPM	70 GPM	62 GPM
5,500 Gallons	250 GPM	500 GPM	5 Tankers	5 Tankers	6 Tankers	6 Tankers	6 Tankers	7 Tankers	8 Tankers	8 Tankers
Gallons		1,000 GPM	10 Tankers	10 Tankers	11 Tankers	11 Tankers	11 Tankers	13 Tankers	15 Tankers	17 Tankers