



CHIEF'S SON

DISTILLERY

SINGLE MALT WHISKY

PRIVATE CASKS

V3
01 Jan 25

Private Casks are all about legacy and connections.

Whether your cask is for family, time honoured friends, a company looking to build more meaningful connections, or to support a landmark event, your hand crafted whisky will help to strengthen every memory & every connection.

As the owner of a Private Cask, you will embark on an inspiring journey from new make whisky, through maturation to bottle, uniting & connect every person involved.

When it comes to Private Casks, the team at Chief's Son Distillery are passionate about supporting you in crafting your own truly unique Single Malt Whisky, worthy of your own legacy.



"In 2015 we very proudly laid down the M^cIntosh Family Special Reserve Cask, and in 2021 we bottled it. Each precious bottle is locked away & reserved for truly special, family occasions such as births, deaths & marriages. For the next 100 plus years, our family will be enjoying this legacy. We hope that you feel the same passion to create a lasting and meaningfull legacy for those that matter. Slainte Mhath"

Stuart & Naomi M^cIntosh

YOUR LEGACY BEGINS AT CHIEF'S SON DISTILLERY



Thank you for your interest in owning a Private Cask of Chief's Son Distillery - Single Malt Whisky. Creating legacy is what we do at Chief's Son & we'd love to help create your legacy for current & future generations.

We offer Private Casks that you own, with no additional costs. This means that at maturity, your single malt whisky is bottled, without any additional taxes or bottling costs¹.

As the owner of a Private Cask, you are commencing a journey, crafting a single malt whisky imbued with the unique taste & premium style of Chief's Son Distillery.

Once you've decided on the details of your cask, we'll then distill your new make whisky & we invite you to come & fill your cask. It's ok if you can't come in, we can look after it for you.

We will then bond your cask at the Distillery for its entire maturation, being anywhere from two to twenty one years. During this time you can visit your barrel, ultimately deciding at what age & strength to bottle your Legacy Whisky.

The Chief's Son family look forward to welcoming you to the Distillery to lay down your Private Cask.

¹ Unless customised beyond our standard Private Cask label

CHIEF'S SON MAGIC

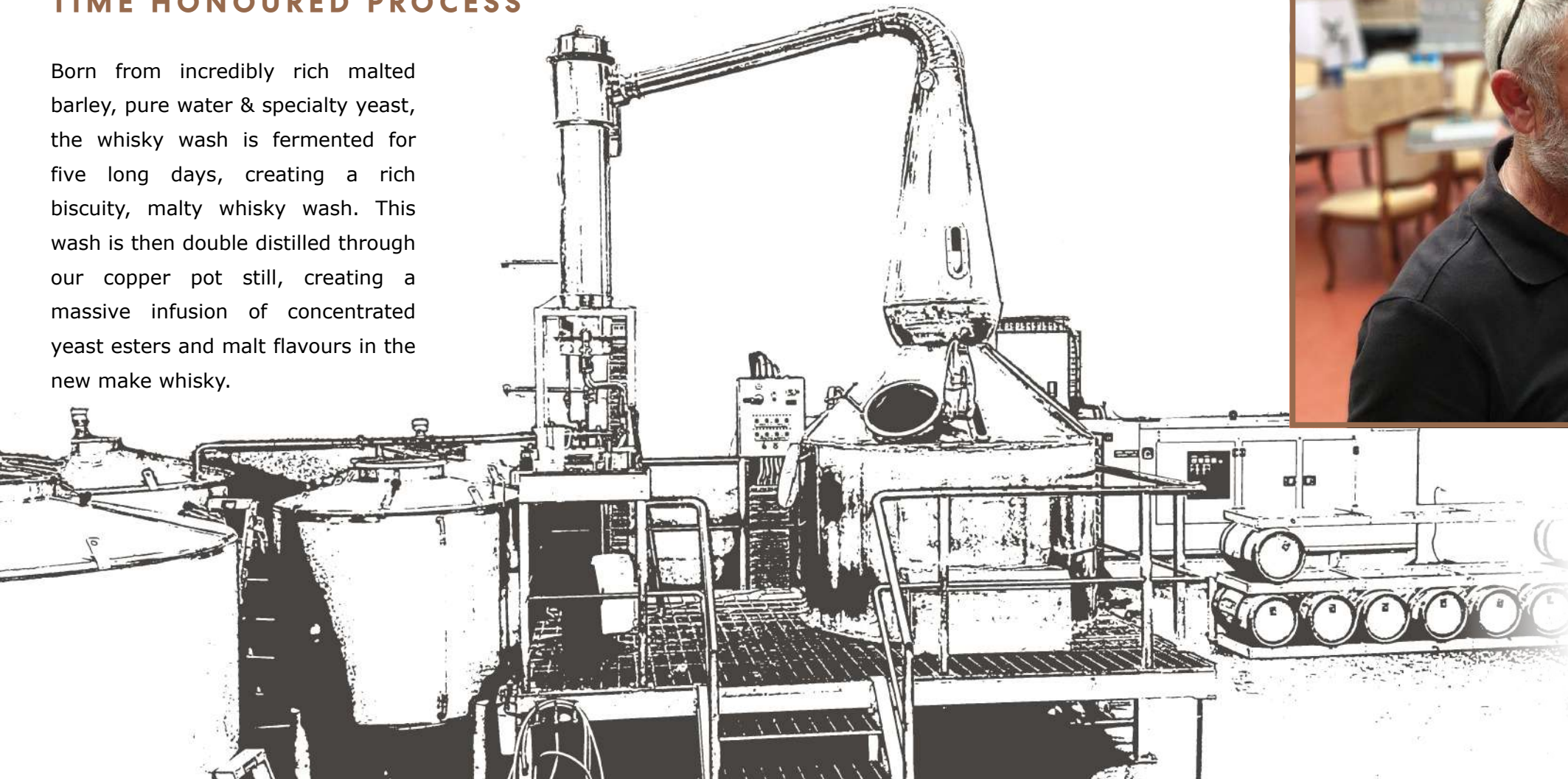
From the Australian made distilling system, farm sourced & small maltings, long fermentations, slow distillations, to hand crafted barrels, our absolute focus remains on the quality & consistency of whisky. This has been recognised around the world with significant awards earned in *The World Whiskies Awards*, *Asian Luxury Masters* & the *Australian Distilled Spirits Awards*.

Your Private Cask will be crafted with exactly the same passion & magic that all of our award-winning whiskies receive, along with your personal touch.



TIME HONoured PROCESS

Born from incredibly rich malted barley, pure water & specialty yeast, the whisky wash is fermented for five long days, creating a rich biscuity, malty whisky wash. This wash is then double distilled through our copper pot still, creating a massive infusion of concentrated yeast esters and malt flavours in the new make whisky.



Your new make whisky is then filled into one of our fine, handmade oak casks, where the process of maturation begins. Over the years, the constant interaction of oak & spirit breathes life into this beautiful liquid, finally emerging as your Single Malt Whisky.

PERSONAL DECISIONS

Oak & Seasoning

The oak accounts for a significant part of your whisky’s flavour & all of its colour. Each combination of oak type and prime seasoning creates a distinctively different whisky! So, we offer you the choice of ² :

-  **French Oak – Ex Sherry or Port** (20L & 100L³ only) – Offering rich, dark colour with bold stone fruits, chocolate, toffee, honey & sherry or port.
-  **American Oak – Ex Bourbon** (200L only) – Offering warm golden colour with vanilla, peaches, candy lollies & floral honey.
-  **French Oak – Ex Red Wine** (225L only) – Offering rich colour, hazelnuts, raisons, blackberries & baking spices.
-  **French Oak – Ex Sherry** (225L only) – Offering rich, dark colour, sweet fruits, sherry & balanced oak, baked toffee & chocolate, with complex sweet leather.
-  **American Oak – Ex Sherry** (250L only) – Offering deep copper colour with sweet vanilla and sherry, baked stone fruits, toffee & honey.



Size & Time Matter

The size not only determines how many bottles you'll end up with, but it also determines how long the whisky will take to mature. As a surface area to volume equation, the smaller the barrels, the quicker the maturation & vice-versa. The following maturation guide is provided.

20L (FO Sherry or Port)		2 years to 5 years
100L (FO Sherry)		4 years to 10 years
200L (AO Bourbon)		4 years to 21 years
225L (FO Sherry or Red Wine)		5 years to 12 years
250L (AO Sherry)		5 years to 16 years

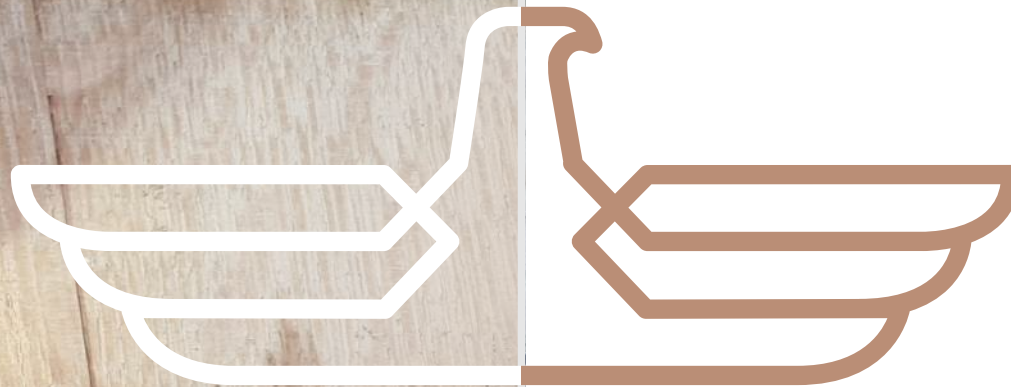
If you’re not sure, we can guide you through the process to reach a decision on your barrel size & seasoning choice.

² Further customisation is available upon request
³ Partial filling of 100L casks or greater can be discussed, minimum fill >50L



YOUR CASK FILL

Once you've selected your cask size & type, we invite you to come to the Distillery to fill your Private Cask. It's a truly memorable occasion to personally fill your cask, to learn more about the process & to toast the future together. Your cask is then stored at the Distillery where it'll be looked after for its maturation.



YOUR LEGACY FULFILLED

Once your Private Cask is filled, our journey together has just begun. Whilst the distillery team monitors your spirit's progress & transformation into Single Malt Whisky, we'll be welcoming you to the Distillery in order to nurture your cask & to track your spirits magical evolution.

Once your Private Cask is ready, we'll bottle & label with our Private Cask labels. If necessary, we'll work with you to personalise your labels or etching. As a Private Cask owner, you may choose to bottle your entire cask, or reserve some for one later bottling (only one bottling available for volumes less than 50L).

Now it's time to create memories, to share your passion, to tell the story of your journey & to connect with the people that really matter.

"Here's to toasting countless experiences, dreams & achievements with your Single Malt Whisky".

PRICES

Fully paid prices

20L	French Oak	Ex Sherry Cask	2nd Fill	\$3,400
100L	French Oak	Ex Sherry Cask	2nd Fill	\$17,000
200L	American Oak	Ex Bourbon Cask	1st Fill	\$30,000
225L	French Oak	Ex Red Wine Cask	1st Fill	\$33,750
225L	French Oak	Ex Sherry Cask	1st Fill	\$33,750
250L	American Oak	Ex Sherry Cask	1st Fill	\$37,500



THE ROAD AHEAD

When you're ready, let us know & we'll provide our **Private Cask Agreement** for your consideration.

On the way, please feel free to contact us to chat about your options:

Office: 03 9013 0859
Stuart (Head Distiller): 0422 108 565
privatecask@chiefsson.com.au

THEORETICAL YIELDS

The effective ‘Angel’s Share’ at Chief’s Son Distillery is approximately 7%pa, however the percentage of alcohol in the cask increases. This results in the following estimated yields per barrel size, in 700ml bottles at 45%abv, over the maturation in years.

Cask Size L ↓	Age in Years →	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21
20L	Bottles at 45%	38	36	33	31	29	27	25	23	22	20	19	17	16	15	14	13	12	11	10	10
100L	Bottles at 45%	192	180	166	156	146	137	128	120	112	105	99	92	85	79	74	69	64	59	55	51
200L	Bottles at 45%	362	340	313	294	275	258	242	226	212	199	186	173	161	150	139	129	120	112	104	97
225L	Bottles at 45%	408	382	353	330	310	290	272	255	239	223	209	195	181	168	157	146	135	126	117	109
250L	Bottles at 45%	453	425	392	367	344	322	302	283	265	248	233	216	201	187	174	162	150	140	130	121

Otherwise, there's an open invitation to visit
Chiefs Son Distillery Pty Ltd
25 / 50 Guelph Street
SOMERVILLE VIC 3912 Australia



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