



SHOUSONG MACHINERY

## 全自动套标机系列 Series of Automatic Cover Label Machine



上海首颂包装机械有限公司  
SHANGHAI SHOUSONG PACKAGE MACHINERY CO.,LTD

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由于印刷技术原因, 正式产品的颜色可能会与图片略有偏差, 一切以实物为准。  
同时由于技术的进步和市场的不断变化, 本公司将对目录中的内容随时增删修改, 恕不一一通知。  
The formal product probably looks a little different from the pictures due to the printing technics, please take the actual one as the norm.  
We reserve the right to change the contents without prior notices with the technical progress and continuously changing market.

# 公司简介

## Company Introduction

上海首颂包装机械有限公司是集套标机研发、设计、制造于一体的专业化生产厂家。公司在自动化及机械研发方面实力雄厚，自成立以来一直致力于全自动套标机的研发及改进。结合多年从事套标机生产经验，终于在同行业中脱颖而出。目前我公司自主研发生产的STB系列全自动套标机以结构新颖、坚固、性能稳定、性价比高而获得广大客户的信赖，至今已有多台全自动套标机在饮料、纯净水及乳制品行业平稳运行，受到广泛好评。公司另有各种贴标机系列产品销售，欢迎广大客户选购。

上海首颂包装机械有限公司依托雄厚的研发力量，博采众家之长，竭力为客户奉献“精品，新品”，以客户的需求为己任，全力打造套标机行业的卓越品牌。

我们的经营理念：质量是企业的生命，信誉是企业的灵魂，创新是立业之本。

我司本着“质量可靠，信誉至上，以诚为本”的指导方针，为客户提供高效、便捷的服务。

我们的目标是：进一步加强与新老用户和同行之间的沟通与交流，紧密合作。精创首颂品牌，塑造首颂形象，展示首颂风采，力争把首颂建成一流的套标机企业。



## 套标机专业制造商

### Professional Sleeve Labeler Manufacturer



Shanghai Shousong Package Machinery Co.,Ltd is a professional packaging machinery manufacturer based on technical developing. The corporation, which has a strong foundation in automatism and designing machinery, has long been focusing on the development and improvement of automatic labeling devices since it was founded. With many years of experiences in labeling machines manufacturing and designing give Shousong technicians a high degree of outstanding of labeling technology.

At resent, it independently designed out the products-STB Auto-Labeling Machine, have achieved wide recognition among our clients with its novel appearance, solid body, stable performance and reasonable price. Many labeling machines have been highly praised in the fields of beverage, milk and mineral water and so on.

Relying on its actual strength of researching and developing labeling machines, the corporation, which is responsible for its buyers, is devoted to providing new and wonderful machines to all its clients.

Our company management principles: Quality is where the enterprise rests, reputation is the soul of the enterprise, and innovation is the basis for advancement.

Our company guidelines: Based on "Quality reliability, reputation, honesty and sincerity are the first", We offer to our customers high efficient service.

Our goals are: Further communicate with new and old customers and colleagues of same trade. Cooperate closely to establish the brand name of Shousong, associate quality with Shousong, and build up Shousong as first-rate value manufacturing enterprise.

# 服务承诺

- ◆专门的售后服务部门及管理人员，大量的零配件储存；
- ◆公司资深售后服务工程师的定期巡回技术服务；
- ◆完善的售后服务体系、优良的产品品质，确保客户买的放心、用的称心。

## Service commitment

- A professional service department and management staff, a lot of parts in stock
- After selling, our senior engineer will provide technical service regularly as a tour guiding
- Perfect after sale service system, excellent quality, which enable our customers to buy with satisfied and use at ease.



## 全方位套标机应用

Multidirectional Sleeve labell Machine Applications:



异型瓶套标  
Vari at bottle type



方瓶套标  
Square bottle type



瓶身半标  
Half-bottle type



洗涤用品套标  
Clean products bottle type



啤酒瓶套标  
Berr bottle type



瓶口套标  
Cap sealing type



全瓶套标  
Full bottle type



纯净水套标  
Mineral water type

### 套标机系列产品

### Serious Label Sleeve Machine

STB-100P	6000瓶 / 时(BPH)	STB-350PH	18000瓶 / 时(BPH)
STB-150P	10000瓶 / 时(BPH)	STB-400P	24000瓶 / 时(BPH)
STB-200P	12000瓶/ 时(BPH)	STB-450P	27000瓶/时(BPH)
STB-250P	15000瓶/ 时(BPH)	STB-600P	36000瓶 / 时(BPH)
3/5加仑桶口套标机	3/5 gallon lap sealing sleeve label machine		3000桶/时(BPH)
SSL-1800Z	蒸汽收缩炉	Steam shrink stove	
SSL-2300Z	蒸汽式收缩炉	Steam shrink stove	
SSL-1800D	电热收缩炉	Electrothermic shrink stove	
STB-18/24	蒸汽发生器	Steam generator	



(速度100BPM) **STB-100P**



(本机型有简易型配置供客户选购)

**技术参数 Technical Parameter**

输入功率/Input Power:	2.0KW
输入电压/Input Voltage:	30380V/220VAC
生产速度/Speed:	100瓶/分钟(BPM)
主机尺寸/Size of Host Machine:	2000(L)X900(W)x2000(H)
适用瓶身直径/Applicable Diameter of Bottle Body	①28mm-①125mm
适用标签长度/Applicable Length of Label:	30mm -250mm
适用标签厚度/Applicable Thickness of label	0.03mm -0.13mm
适用纸管内径/Applicable Internal Diameter of Paper Tube:	5"~10"自由调整(Free adjustment)

**技术参数 Technical Parameter**

输入功率/ Input Power:	3.0KW
输入电压 / Input Voltage:	3 ① 380V/220V
生产速度/Speed:	100-150瓶 / 分钟(BPM)
主机尺寸/ Dimension:	L2000 x W900 x H2000mm
适用瓶型/Bottle Type:	圆瓶Round、方瓶Square.扁瓶Flat、曲线瓶Curve
适用标签长度/ Label Length:	30mm~150mm
适用标签厚度/ Label Thickness:	0.03mm -0.13mm
适用标签材料/ Materials:	PVC、PET、OPS
适用卷标纸管内径/ Core Inner Dia:	5"-10"自由调整(Free adjustment)
适用卷标最大外径/ Core Outer Dia:	500mm -600mm
设备重量/Weight:	约450Kg
切刀范围 / Cutter Scope:	50-95mm(可特殊定制/ specially made)



**产品特性:**

- 本机机械结构在原STB-100P基础上全面升级, 更具人性化设计、维护方便。
- 全罩式不锈钢主机, 维护方便、安全、全机防水不生锈。
- 标签切割位置不需调整光电位置, 任何标签长度由人机界面即可修正。
- 参新型切刀设计, 切口平整无切屑, 收缩更美观。
- 模块化设计, 保证10分钟之内完成各规格更换, 且免用辅助工具。
- 本机零件均采用知名品牌, 其寿命长, 取得容易, 维护保养时可节省时间。

**Product Feature:**

- The machine is updated based on STB-100P, humanized design , simple maintenance.
- The machine mainframe is stainless steel, simple & safe maintenance, waterproof & rustproof.
- Cutting label does not adjust the sensor position, any label length can correct by HMI.
- New type cutting design, cutting is flat without chip, beautiful shrink results.
- Modular design, guarantee to change all the size within ten minutes, and no using of auxiliary tools.
- Spare part adopts famous brand, long life span, easy to repair and maintain , save time.

**全自动套标机 QTR-150P**  
AUTO SHRINKING SLEEVE LABELLER



# STB-200P (速度200BPM)



# STB-250P (速度 250BPM)



## 技术参数 Technical Parameter

输入功率/Input Power:	约 3.5KW
输入电压/Input Voltage:	30380V/220VAC
生产速度/Speed:	200瓶/分钟(BPM)
主机尺寸/Size of Host Machine:	2440(L)X900(W)x2200(H)
适用瓶身直径/Applicable Diameter of Bottle Body	①28mm-①125mm
适用标签长度/Applicable Length of Label:	30mm -250mm
适用标签厚度/Applicable Thickness of label	0.03mm -0.13mm
适用纸管内径/Applicable Internal Diameter of Paper Tube:	5"-10"自由调整(Free adjustment)

## 技术参数 Technical Parameter

输入功率/Input Power:	4KW
输入电压/Input Voltage:	3Q380V/220VAC
生产速度/Speed:	250瓶/分钟(BPM)
主机尺寸/Size of Host Machine:	2440(L)X900(W)x2200(H)
适用瓶身直径/Applicable Diameter of Bottle Body	①28mm-巾125mm
适用标签长度/Applicable Length of Label:	30mm-250mm
适用标签厚度/Applicable Thickness of label	0.03mm -0.13mm
适用纸管内径/Applicable Internal Diameter of Paper Tube:	5"~10"自由调整(Free adjustment)

### 产品特性:

- 本机机械结构在原STB-350P基础上全面升级, 更具人性化设计、维护方便。
- 全罩式不锈钢主机, 维护方便、安全、全机防水不生锈。
- 标签切割位置不需调整光电位置, 任何标签长度由人机界面即可修正。
- 新型切刀设计, 切口平整无切屑, 收缩更美观。
- 模块化设计, 保证W分钟之内完成各规格更换, 且免用辅助工具。
- 本机零件均采用知名品牌, 其寿命长, 取得容易, 维护保养时可节省时间。

### Product Feature:

- The machine is updated based on STB-350P, humanized design, simple maintenance.
- The machine mainframe is stainless steel, simple & safe maintenance, waterproof & rustproof.
- Cutting label does not adjust the sensor position, any label length can correct by HMI.
- New type cutting design, cutting is flat without chip, beautiful shrink results.
- Modular design, guarantee to change all the size within ten minutes, and no using of auxiliary tools.
- » Spare part adopts famous brand, long life span, easy to repair and maintain, save time.

## 全自动套标机 QTR QiXnpLJ AUTO SHRINKING SLEEVE LABELER W I U V V V I I I



### 技术参数 Technical Parameter

输入功率/ Input Power:	4KW
输入电压 / Input Voltage:	30380V/380V 50Hz
生产速度/ Speed:	400瓶/分钟 Cap & body sleeve 400BPM
主机尺寸/ Dimension:	L2440mm x W1000mm x H2050mm
适用瓶型/ Bottle Type:	Round圆瓶、Square方瓶、Flat扁瓶、Curve曲线瓶
适用标签长度/ Label Length :	30 ~ 200mm □可特殊定制Specially Made □
适用标签厚度/ Label Thickness :	0.03mm -0.13mm
适用标签材料/ Label Materials:	PVC、PET、OPS
适用卷标纸管内径/ Core Inner Dia:	5"-10"自由调整 □Free adjustment □
适用卷标最大外径/ Core Outer Dia:	500mm -600mm
设备重量/ Weight:	约650Kg
切刀范围 / Cutter Scope:	50-95mm □可特殊定制 specially made □

## 产品特点:

- 本机为行业首创两机一体的双机头结构设计，可满足瓶身瓶口套一次完成。
- 可单机头独立运转或双机头同时运转，有效的保证了流水线的高效稳定运行。
- 采用先进的彩色液晶显示人机画面，操作方便简单，更符合人性化。
- 一机两用，既节省空间又节省成本。
- 更换规格不需使用工具，10分钟即可快速完成，且本机可与生产线连线作业。
- 本机整体搭配防护罩，人性化设计，更具安全性。

## Product Feature:

- ◆ The machine is two heads configuration design with industry pioneering of two machine combination.
- ◆ The machine can drive with single head only or two heads together, effectively guarantee stable production line running.
- ◆ Adopt advanced colorful LCD HMI, simple operation, suitable for humanization.
- ◆ One machine with two use, not only save room, but also save cost.
- Changing label size does not use tools, finish it ten minutes, and the machine can continue to work with production line.
- The machine matched with protective cover, humanized design, more safe.



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# GTD OSOP? 全自动双头套标机

鵬 TWO HEAD SHRINKING SLEEVE APPLICATOR



### 技术参数 Technical Parameter

输入功率/ Input Power:	5.5KW
输入电压 / Input Voltage:	30380V/220V 50Hz
生产速度/ Speed:	瓶身瓶口同时套标250瓶/分钟Cap & body sleeve 250BPM
主机尺寸 / Dimension:	L3300mmXW1100mmxH2100mm
适用瓶型/ Bottle Type:	Round圆瓶、Square方瓶、Flat扁瓶、Curve曲线瓶
适用标签长度/ Label Length :	25 ~ 200mm□可特殊定制Specially Made□
适用标签厚度/ Label Thickness :	0.03mm -0.13mm
适用标签材料/ Label Materials:	PVC、PET、OPS
适用卷标纸管内径/ Core Inner Dia:	5"-10"自由调整□Free adjustment□
适用卷标最大外径/ Core Outer Dia:	500mm -600mm
设备重量/ Weight:	约850Kg
切刀范围 / Cutter Scope:	50-95mm□可特殊定制 specially made□

\*本机瓶身同时套标速度达: 36000瓶/时





# STB-450P (速度450BPM)

## 技术参数 Technical Parameter

输入功率/Input Power:	5KW
输入电压/Input Voltage:	3 (P380V/220VAC)
生产速度/Speed:	450瓶/分钟(BPM)
主机尺寸/Size of Host Machine:	3000(L)X1000(W)x2500(H)
适用瓶身直径/Applicable Diameter of Bottle Body	O28mm~cp 125mm
适用标签长度/Applicable Length of Label:	30mm~250mm
适用标签厚度/Applicable Thickness of label	0.03mm~0.13mm



# STB-400P (速度400BPM)

# STB-600P (速度600BPM)



- 本机配备落地式料盘
- 落地式人机界面
- 操作更具人性化



### 技术参数 Technical Parameter

输入功率/Input Power:	4.5KW
输入电压/Input Voltage:	30380V/220VAC
生产速度/Speed:	400瓶/分钟(BPM)
主机尺寸/Size of Host Machine:	3000(L)X1000(W)x2500(H)
适用瓶身直径/Applicable Diameter of Bottle Body	中28mm-中125mm
适用标签长度/Applicable Length of Label:	30mm -250mm
适用标签厚度/Applicable Thickness of label	0.03mm~0.13mm
适用纸管内径/Applicable Internal Diameter of Paper Tube:	5"-10"自由调整(Free adjustment)

### 技术参数 Technical Parameter

输入功率/Input Power:	6KW
输入电压 /Input Voltage:	30380V/220VAC
生产速度/Speed:	600瓶/分钟(BPM)
主机尺寸/Size of Host Machine:	3000(L)X1000(W)x2500(H)
适用瓶身直径/Applicable Diameter of Bottle Body	(P28mm -① 125mm
适用标签长度/Applicable Length of Label:	30mm -250mm
适用标签厚度/Applicable Thickness of label	0.03mm -0.13mm
适用纸管内径/Applicable Internal Diameter of Paper Tube:	5"-10"自由调整(Free adjustment)



目前已有多个“首颂”牌五加仑桶口自动套标机在国内大型桶装水生产企业使用!  
At present, more five gallon lap auto sleeve labeler with "Shousong Brand" has been applied to domestic great big barrel water production enterprise.

产品特点:

1. 中心柱夹持方式独特, 标签导送更加稳定。
2. 采用优质镁铝合金材料, 表面均经过阳极化处理、易清洁、抗腐蚀。
3. 同步连动切刀系统, 使切刀寿命更长, 本机采用低成本之舍弃式刀片, 更换方便, 成本负担低。
4. 采用人机触控操作界面, 有中英文操作选择键, 易学易懂, 该机作业时不需人员看守, 备有警示装置, 操作安全、简单!

Product Feature:

1. Special holder holding style, stable label guiding .
2. Adopt superior magnesium alloy materials, anodizing handling on surface, more clean, resistant to corrosion.
3. Synchronization driving cutting systems, makes the cutting keep a long life span, low cost
4. Adopt HMI controls, Chinese and English can be chosen ,easy to operate,

人员的精减、提升生产现场环境形象\生产效率提高!  
Reduce the people, improve production site environment image, and production efficiency.

三加仑、五加仑桶口套标机 **STB-50P**  
3/6 Gallon Lap Sealing Sleeve Label Machine



乐百氏生产现场  
ROBUST PRODUCTION SITE



达能生产现场  
DANONE PRODUCTION SITE



娃哈哈生产现场  
WAHAHA PRODUCTION SITE

技术参数 Technical Parameter

输入功率/ Input Power:	2.5KW
输入电压 / Input Voltage:	30380V/220V 50Hz
生产速度/ Speed:	0 - 3000PCS/H「桶
主机尺寸/ Dimension:	L1700mmXW900mmxH2000mm
适用瓶型 / Bottle Suitable:	3/5加仑桶口套标(Three/Five gallon Cap Sealing Label Machine)
适用标签长度/ Label Length :	40~160mm(可特殊定制)
适用标签厚度/ Label Thickness :	0.03mm -0.13mm
适用标签材料/ Label Materials:	PVC、PET、OPS
适用卷标纸管内径/ Core Inner Dia:	5"-10"自由调整(Free adjustment)
适用卷标最大外径/ Core Outer Dia:	500mm~600mm
设备重量/ Weight:	约250Kg
切刀范围 / Cutter Scope:	50-95mm(可特殊定制 specially made)

大桶水桶口套专用收缩炉  
3/5 gallon cap sealing stove OOL\_1 A 200Z(1Y)

技术参数 Technical Parameter

电源 Power	220/380V,6KW
输送速度Convey Speed	50 桶 / 分钟(gallon/BPM)
收缩物尺寸Shrinking Size	3/5加仑 Three/Five gallon
机械尺寸Machine Size	1200(L)X600(W)x1700(H)



蒸汽收缩炉  
Steam shrink stove OOL\_1 A QHA7

技术参数 Technical Parameter

风机输入电源 Input Power Supply of Blower:	3 ① 380V/0.55KW
输送速度 Transporting Speed:	0~35m/min
工作压力 Working Pressure	<0.2Mpa
重量 Weight:	150/kg
外型尺寸 External Dimension:	1800(L)X600(W)x1700(H)
蒸汽用量 Steam Consumption:	24Kg/h



电热收缩炉  
Electronic shrink stove QQI A cnnn



技术参数 Technical Parameter

输入功率Input Power:	12KW
输入电压 Input Voltage:	30 380V
输送速度 Transporting Speed:	0~35m/min
重量 Weight:	180公斤/kg
夕卜型尺寸External Dimension:	1500(L)X600(W)x1700(H)



蒸汽发生器  
Steam generator O STB-1 Q /94

本系列全自动电热蒸汽发生器进水采用铜体高压潜涡泵，供水时间短，经久耐用。水箱中设有液位浮球自动控制进水量。工作系统全部自动控制，接通水源、电源5分钟左右，即可连续不断地输出蒸汽，工作效率极高。

The water is fed into the series of wholly automatic electrical heating generator by high pressure potential vortex pump made of copper with short water-supply time and durable service. A floating ball for liquid level is fixed in the water tank to automatically control the water inlet. Working system is all automatically controlled. After connection the water supply and power supply for 5 minutes or so, it can output the steam continuously with a high level of working efficiency.

技术参数 Technical Parameter

输入电源/Input Power Supply :	3 ① 380V
输入功率/Input Power	18KW/24KW
蒸汽压力/Steam Pressure	0.25~0.4Mpa
蒸汽发生量/Vaoor Generation	24kg/h;48kg/h
重量/Weight:	100kg
夕卜、型尺寸/External Dimension:	600(L)X550(W)x1200(H)



# 吹干机 Dryer Machine



# 落地式料架

本设备可搭配套标速度18000瓶~24000瓶/时的套标机使用，有效降低了操作人员的劳动强度



\* 客户选配产品

# 换标不停机系统



节省换标时间

提高生产效率

本设备适合生产速度24000瓶/时以上的套标机使用 <

\*客户选配产品



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Assembly in site **组装现场图**

**展会图片** Exhibition picture





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进瓶螺杆  
Enter bottle screw



传动胶轮  
Driver roller



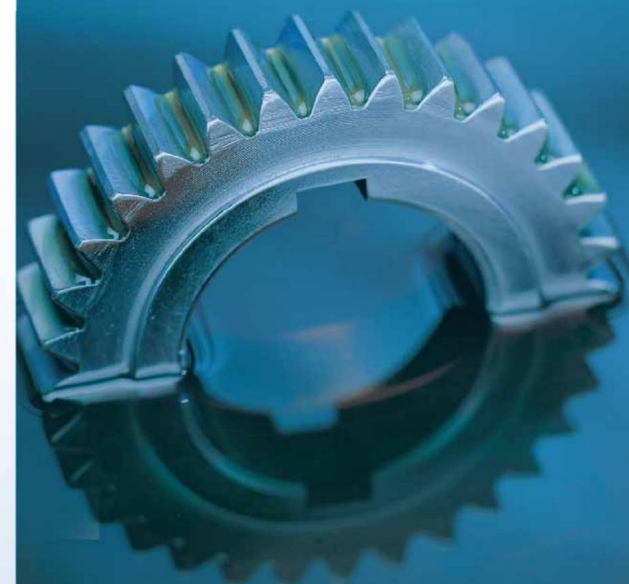
中心柱  
Stele

# 常用更换件

Replacement parts in stock



传动齿轮  
Transmission gears



## 部分客户应用实例

The example for some customers applications



农夫山泉 (5L水瓶口收缩机)



统一企业生产现场



农夫山泉 (农夫果园套标)



百事可乐 (都乐产品生产线)



百事可乐 (雪碧生产线)



亨氏番茄酱 (瓶口套标)



脑白金套标



雅客

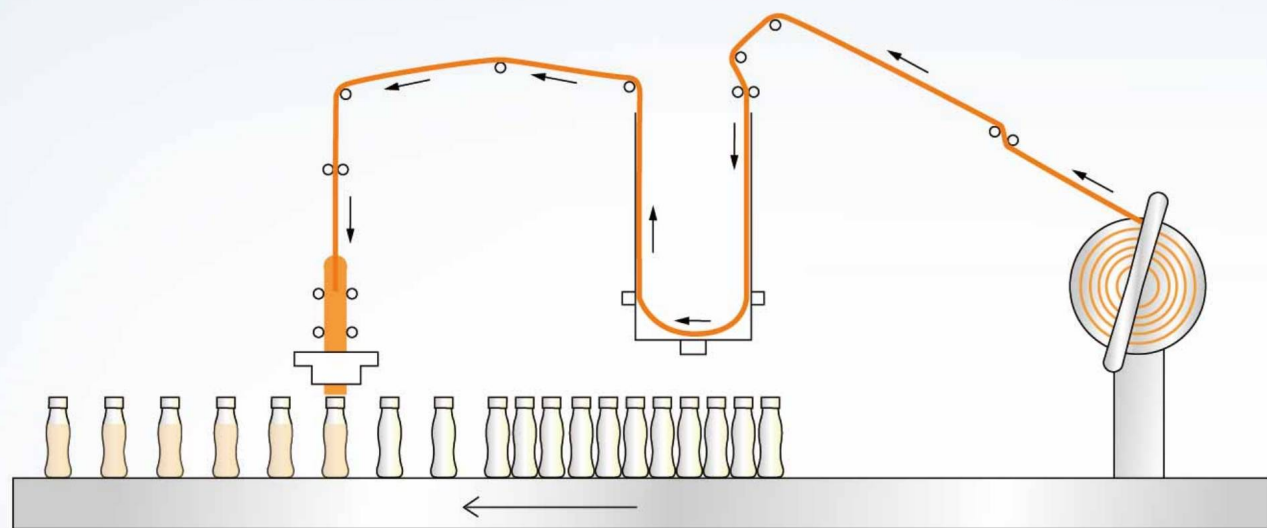


妮维雅NIVEA



海南椰子汁套标

各种标签套入法 All kind of cover label ways



全方位套标应用 Varied Sleeve application



合作伙伴 Partners



\*排名不分先后

本公司常用电器零部件供应商

The parts suppliers of our company



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