



MODULINE

Technical

Capacity:	Up to 24,000 units/hour
Maximum cup diameter:	ø75 mm and ø95 mm (for other formats we are also ready to assist you)
Pneumatic requirement:	Minimum 6 bar
Electrical consumption:	1.5 – 8.0 kW
Materials:	Stainless
Standard:	<ul style="list-style-type: none"> • Siemens PLC and Servos • HEPA filter • Central lubrication • Flushing of lamellas/Cassettes • CE certificate • EU norm • Pack ML automation standard



Modules

<p>Module I: Infeed Module Optional equipment for this module</p> <ul style="list-style-type: none"> • on treatment followed by dust removal by suction <p>Module II: Main Dosing/ Pre-filler/ Post Filler Module Optional equipment for this module</p> <ul style="list-style-type: none"> • UV-C -Treatment of the cups • SIP • Feedback control from Checkweigher <p>Module III: Dosing Module with just in time inline mixer Optional equipment</p> <ul style="list-style-type: none"> • UV-C -Treatment of the cups • SIP • Working with more than one fruit tank/drum – for even faster changeovers • Feedback control from Checkweigher 	<p>Module IV: Sealing Module Optional equipment</p> <ul style="list-style-type: none"> • Primoreels including UV-C treatment of the lids prior to dispensing • UV-C of die cut lids • Seal check • Ink jet sledge for datemarking <p>Module V: Capping Module</p> <p>Module VI: UP/OUT Module Optional equipment</p> <ul style="list-style-type: none"> • Manual QA table <p>Module VII: Moduflex This module is a standard module which can be inserted anywhere on the line and equipped tailor-made solutions – engineered for the individual clients. Examples could be:</p> <ul style="list-style-type: none"> • Dryfood dosing unit • Pulsed light sterilization of cups • Roll stock foil unwinding and sealing system
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FILLING MACHINES



When flexibility is your priority

D-1000



Technical **No of Pistons:** 1, 2 or 4
Capacity: Up to 42 strokes/min
Pneumatic requirement: Minimum 6 bar
Electrical consumption: 2 kW
Materials: Stainless steel
CE certificate / EU norm

Machine

Options CIP docking station

ROT-O-MIN

Technical **Capacity:** Up to 14,000 units/hour
Maximum cup diameter: 220 mm
Pneumatic requirement: Minimum 6 bar
Electrical consumption: 1.5 – 6.0 kW
Materials: Stainless steel / Ionized aluminium
CE certificate / EU norm

Machine

- Cup dispenser
- Filling
- Sealable lid
- Heat sealing
- Ink jet sledge coder
- Snap on lid dispenser
- UP / OUT
- Rotary packing table

Options

- Infeed conveyor for bottles
- Cup buffer – 20 min.
- Filling system – piston, flow or dry food filler
- Sealable foil – alu die cut or Primoreels system with UV-C treatment
- Snap lid buffer – 20 min.
- Laminar flow cabinet
- Automatic tray/carton packer
- Vacuum cleaning and ion treatment of cups
- UV-C treatment of cups
- Central lubrication system
- Ultra clean model



PRIMA BASIC



Technical **Capacity:** Up to 2,500 units/hour
Maximum cup diameter: 125 mm
Pneumatic requirement: Minimum 6 bar
Electrical consumption: 1.5 kW
Materials: stainless steel / Ionized aluminium
CE certificate / EU norm

Machine

- Cup dispenser
- Filling
- Sealable die cuts
- Heat sealing
- Lid dispenser
- Up / Out

Options

- Compensator servo dosing
- CIP cleaning of filler
- Sealable die cut lids
- Laminar flow cabinet – HEPA
- MAP
- Rotary packing table



RT LINE

Technical **Capacity:** Up to 3,600 units/hour
Maximum cup diameter: 300 mm
Pneumatic requirement: Minimum 6 bar
Electrical consumption: 2 kW
Materials: Stainless steel
CE certificate / EU norm

Machine

- Bucket dispenser
- Filling and load cell
- Lid dispenser
- Lid press-on with 2 step ventilation

Options

- Bucket buffer
- Filling system – piston, flow filling or dosing pump
- Foil from roll stock
- UV-C treatment of roll stock foil
- Lid buffer
- UV-C treatment of buckets
- Pulsed Light treatment of buckets or/and lids
- Central lubrication system
- Ultra clean execution

