

DEAR CUSTOMER,

We hope you will find this 2021 KEOFITT Product Catalog helpful identifying the right KEOFITT product for your sampling application.

At KEOFITT we pride ourselves with the fact that "All we do is sampling!". This is still true now more than 40 years after the company was founded.

Being the world market's only true specialist KEOFITT has developed the widest and deepest product range available for hygienic, sterile and aseptic sampling of liquids in all industries.

Further information can be found at www.KEOFITT.dk or by contacting your local KEOFITT distributor.

Samplingly yours,

Henrik I Salomon

KEOFITT SESAME

Taking the successful design of the classic KEOFITT valves to the third millennium: The patented KEOFITT SESAME is the only steam-sterilizable sampling valve in the world to completely eliminate the usually unavoidable dead-space involved with the steam-inlet connection.

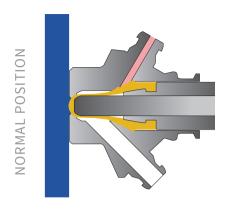
This gives you:

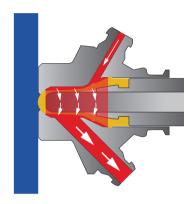
- No open steam inlet while sampling: No risk of steam condensate or other leftovers secretly contaminating your sample.
- Minimal volume in valve chamber when sampling: Minimal sample size required.
- Unique, incorporated sterilization of the area behind the membrane and the seal between the valve head and the valve chamber: No risk of cross-contamination from the valve actuator area.
- Increased efficiency during sterilization due to steam flow angle: Optimal sterilization of valve seat in minimum time.
- Unique, incorporated CIP/SIP control valve: Eliminates need for additional control valve in most cases.
- Fully drainable even when positioned upside-down in the bottom of a tank: More than just the best-ever sampling valve design, this makes it the best designed bottom/harvest valve in the marketplace.





- 2 -

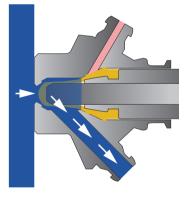


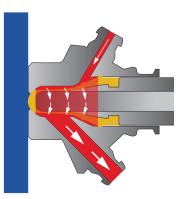


STEAM

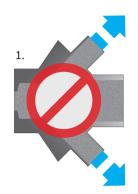
SAMPLE

STEAM

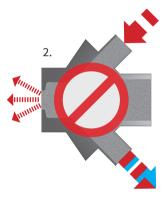




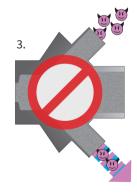
ADVANTAGES



1. Sample will never spray out through the steam inlet during sampling. With normal valves, this happens when the operator forgets to mount the cap or the cap disconnects.



2. It is not possible to unintentionally send steam or CiP fluids into the process line, as the sample seat and the steam seat cannot open simultaneously. This is a risk with all other valves as the steam inlet is open even during sampling.



3. Aseptic sampling in a closed system cannot be compromised in case the operator leaves the steam inlet open during sampling. Other valves will open for sampling even if steam inlet is open allowing airborne contamination of the sample.

KEOFITT SESAME

The KEOFITT SESAME Sampling Valve is KEOFITT's newest and patented dual-seat sampling valve. Truly unique in the market, it offers optimal CIP and SIP conditions while also incorporating steam supply control and completely eliminating the steam inlet dead-space in other designs.

The unique feature of this valve is in its membrane design which incorporates two separate seats for sampling and sterilizing/sanitizing, respectively. The second seat is located in the area sealing off the valve head. This design allows the sealing area to be sterilized along with the valve chamber prior to each sampling procedure. Furthermore, no separate inlet is required, thus eliminating any dead space while sampling.

The KEOFITT SESAME valve is designed for sampling of low or medium viscosity products in the range of 0-1,000 cP with particles less than 3 mm in diameter. Sampling of more viscous liquids is possible, only will it take longer (depending on process pressure). The double-seat SESAME™ valve is used in a range of applications such as brewery, dairy, pharmaceutical and biotechnological companies, with a wide range of products such as:

- Medical Solutions
- Filtered and Unfiltered Beer
- Creams and Lotions
- Unprocessed Milk
- Perfume

-5-

KEOFITT SESAME VALVE - BODIES

			WELDING BODIES		CONNECTION BODIES				
		TANK WELDING	PIPE WELDING	PIPE WELDING NW 25	VARIVENT Ø50	VARIVENT Ø68	MINI CLAMP		
	HOSE PIECE								
		890001	890011	890014*	890008	890009	890036		
1E BODIES	1/2" TRI-CLAMP	890006	890010	Ontequess	On requess.	890013	890039		
SESAME	THREAD M16X1,5	On Fequess	Ontequest	On Fequess	On requess.	On requess	On request		
	1/2" WELDING ENDS	890007	890019	On Fequess	On tequess.	On tequess.	Ontequest		

	CONNECT	ION BODIES		ING	OLD
CLAMP 1" & 1½"	CLAMP 2"	THREAD	UNION DIN 11851	INGOLD 40 MM PORT LENGTH	INGOLD 50 MM PORT LENGTH
NA-CONNECT ASME/DIN 890021	890003	On tequess.	890040	97 seguest	On request
NA-CONNECT ASME/DIN 890022	890005	On requess	On request	893105	893205
0) request	On requess	On toguess	On toguess	On requess.	0) 150 West
Ontequest	On requess.	On requess.	On request	On requess	Onrequest

KEOFITT SESAME VALVE - HEADS

		TYPE H TURN KNOB 0-10 BAR	TYPE Q LEVER HANDLE 0-10 BAR	TYPE N PNEUMATIC 0-10 BAR		
	SILICONE	890041	890043	890044		
SESAME HEADS	ЕРОМ	890041E	890043E	890044E		
	PTFE	895541	895543	895544		

KEOFITT SESAME INGOLD VALVE - HEADS

		TYPE H TURN KNOB 0-10 BAR	TYPE Q LEVER HANDLE 0-10 BAR	TYPE N PNEUMATIC 0-10 BAR
INGOLD HEADS	INGOLD 140 PTFE	893141PTFE	893143PTFE	893144PTFE
SESAMEIN	INGOLD 152 PTFE	893241PTFE	893243PTFE	893244PTFE

KEOFITT SESAME - PARTS & ACCESSORIES

					JORILS		
	O-RINGS	400208 EPDM 60X3	400308 EPDM 42X3	880830 EPDM 20.35X1.78	550184 FESTO		
& ACCESSORIES	MEMBRANES	890051 SILICONE	890052 EPDM	890055 PTFE	895531 PTFE (I40)	895532 PTFE (I52)	
	FOR HOSE PIECE	800013 QC SPIKE	800058 COIL	800059 XL COIL	800070 QC STEEL PIPE	800091 QC PTFE	800082 QC HOSE BARB 3/8
SESAME PARTS &	FOR MINI TRI- CLAMP	900013 MINI CLAMP SPIKE	300021 CLAMP PTFE 10/8	550002.2 PTFE QC/TC O.5M	550003.2 PTFE QC/TC 1M	550004 PTFE TC 0.5M	550005 PTFE TC 1.0M
SESA	FOR VALVE HEADS	880255 TOOL FOR PTFE	890170 LEVER HANDLE Q	890370 LEVER HANDLE SELF-CLOSING Q	600170 LEVER HANDLE N	600370 LEVER HANDLE SELF-CLOSING	
	MISC.	890063 SINGLE ST. ST.	890064 DOUBLE ST. ST. CHAIN	900075 CLAMP RING ½"	900086 CLAMP RING 1"	900189 CLAMP RING FOR SESAME VALVE	900021 MINI BLIND CAP
	MIS	700108 HP W9 F/WELDING	800052 HP/HP W9	900031 HP W9/ MALE THREAD M12X1			

800083 QC TC	800086 QC W9 WITH M4 HP	550057 KÄRCHER ADAPTER	800061 QC PLUG	900045 QC SYRINGE INJECTION	550002 PTFE QC O.5M	550003 PTFE QC 1.0M
800014 ADAPTER TC/1"	800171 QC ADAPTER HP/ THREAD	900096 ADAPTER HP/TC	900097 ADAPTER M4 HP/TC			600062 RUBBER CAP
900047 TUBE PTFE 10/8	900087 GASKET EPDM ½"	900091 GASKET EPDM 1"	900092 GASKET EPDM 2"	900074 GASKET EPDM 3/4"		

-11-

KEOFITT CLASSIC

Coaxial steam sterilizable design with separate inlet for SIP and CIP: The reference for hygienic and microbiological sampling for four decades, this is the original, in-situ sterilizable sampling valve that continues to revolutionize the field of sterile sampling.

Refined over the years - inside electro-polish being the latest addition - it remains the most popular and best selling valve in the market by far. It is based on Keofitt's unique, patented membrane and is used in more than 300,000 sampling points worldwide.

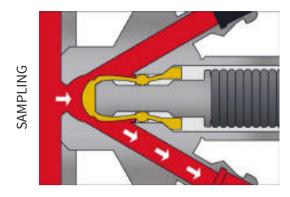


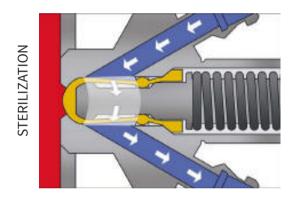
Available in several models/sizes:

- W9 (ID 9 MM)
- "INGOLD" (ID 9 MM)
- 4KAI (ID 5 MM)
- W15 (ID 15MM)
- W25 (ID 25MM)



- 12 -





- 14 -

KEOFITT CLASSIC W9 SAMPLING VALVE

The KEOFITT CLASSIC W9 Sampling Valve is considered the father of all steam-sterilizable sampling valves. Refined through 40 years of experience it remains KEOFITT's most popular sampling valve. Designed for the sampling of medium viscosity products in the range of 0-1000 cP with particles less than 3 mm in diameter, it covers most needs for liquid sampling. Sampling of more viscous liquids is possible, only will it take longer (depending on process pressure).

This valve is used in a range of industries such as brewery, dairy, pharmaceutical and bio-tech for products such as:

- Medical solutions
- Filtered Beer
- Creams and lotions
- Unprocessed milk

Besides the selection of the Valve Body and the Valve Head there are three different membrane materials to choose from: Silicone, EPDM and PTFE.

Accessories include quick couplings for the connection of tubing, piping and more.



-15-

KEOFITT CLASSIC W9 SAMPLING VALVE - BODIES

				WELDING BODIES		
	-	TANK WELDING	PIPE WELDING 1"	PIPE WELDING NW25	IN-LINE VERTICAL	IN-LINE HORIZONTAL
W9 BODIES	HOSE PIECE					
		850001	850011	850014	850027*	850028*
	1/2" TRI-CLAMP	850006	850010	On tequest	On tequess	On equest
	THREAD M16X1,5	850015	850016	850018	On Feduess	Ontequest
	1/2" WELDING ENDS			On tequess	On tegluess	On request
		850007	850019	1		I .

- 17 -

CONNECTION BODIES THREAD M28X1,5 VARIVENT Ø50 VARIVENT Ø68 MINI CLAMP CLAMP 1" & 11/2" CLAMP 3" CLAMP 2" M28X1.5 850031 DIN 11851 DN 10 850040 850008 850021 850009 850036 850003 850004 850022 850005 850025 850020 850013 850039 850026 850037 M28X1.5 850024

KEOFITT CLASSIC W9 SAMPLING VALVE - HEADS

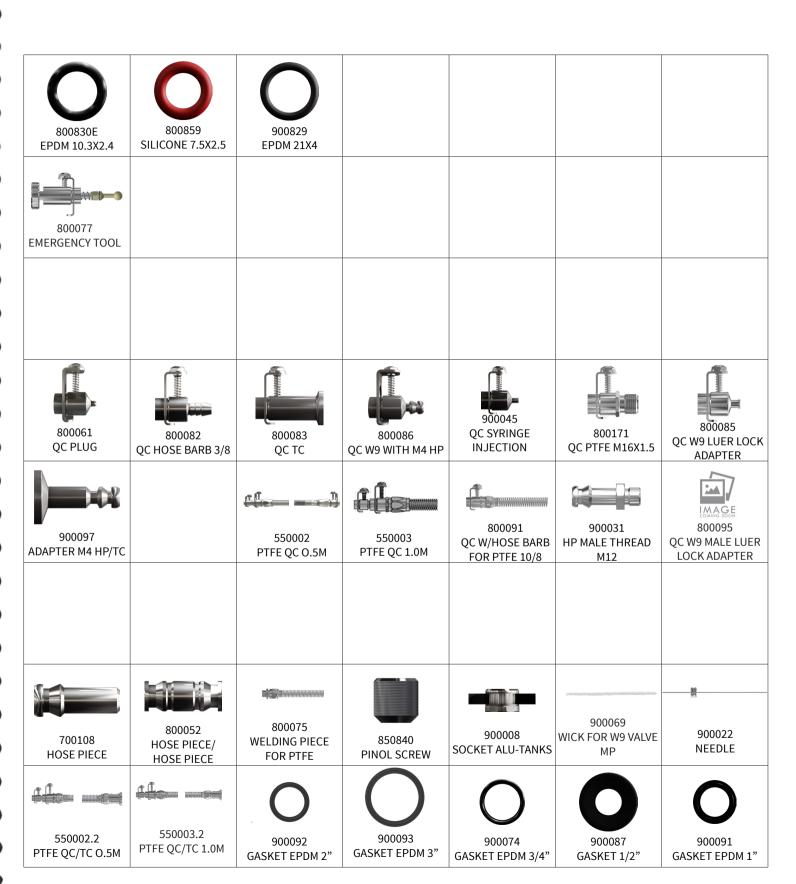
		TYPE H TURN KNOB 0-10 BAR (FFKM 0-6 BAR)	TYPE H TURN KNOB W/. MICROPORT 0-10 BAR	TYPE K KEY RING 0-10 BAR (FFKM 0-6 BAR)	TYPE K KEY RING W/OPT. MICROPORT 0-10 BAR	
	SILICONE					
		600041	600048	600042	600049	
HEADS	ЕРDМ	600041E	600048E	600042E	600049E	
6M	FFKM	600041F	Not 010/106/6	600042F	Mot overlighte	
	PTFE		NotoVolloble		Not ovolloble	
		855541		855542		

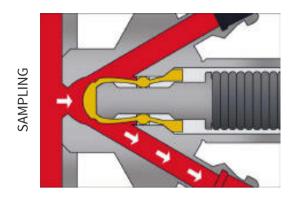
- 18 -

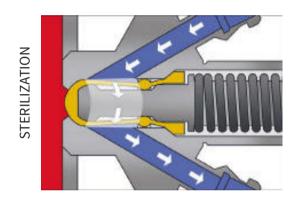


KEOFITT CLASSIC W9 - PARTS & ACCESSORIES

NE'	OFI	III CLASS	IC W3 - PF	AKIS & AC	CESSORIE	.5	
	O-RINGS	400208 EPDM 60X3	400308 EPDM 42X3	550184 FESTO	600825 SILICONE 7.1X1.6	600825E EPDM 7.1X1.6	800830 10.3X2.4 SILIC
	MEMBRANES	600051 SILICONE	600052 EPDM	600251 SILICONE MP	600252 EPDM MP	600053 FFKM	850055 PTFE
SSORIES	FOR THREAD M16X1,5	700061 STEEL CAP	700070 TUBE FITTING WL	700071 TUBE FITTING PTFE	700084 BARB 4MM	700085 BARB 6MM	700062 HP W9 16X1.5
PARTS & ACCESSORIES	FOR HOSE PIECE	550057 KÄRCHER ADAPTOR	600062 RUBBER CAP	800013 QC SPIKE	800058 COIL	800059 XL COIL	800070 QC STEEL PIPE
W9TM PAR	FOR MINI TRI- CLAMP	300021 CLAMP PTFE 10/8	550004 PTFE TC 0.5M	550005 PTFE TC 1.0M	800014 ADAPTER TC/1"	900013 MINI CLAMP SPIKE	900096 ADAPTOR W9/W15 HP/TC
	FOR VALVE HEADS	600076 KEY RING	600149 BUSHING	600170 LEVER HANDLE Q/N	600255 TOOL PTFE	600370 LEVER HANDLE SELF-CLOSING	900018 TOMMY BAR
	MISC.	600063 SINGLE ST. ST. CHAIN	600064 DOUBLE ST. ST. CHAIN	600066 SINGLE ST. ST. CHAIN W/HOOK	400166 PROXIMITY SENSOR	600266 PROXIMITY SENSOR	600267 PROXIMITMOUNTING KIT
	IW	900047 TUBE PTFE 10/8	900186 CLAMP RING 2"	900075 CLAMP RING 1/2"	900086 CLAMP RING 1"	900021 BLIND CAP	900076 BLIND CAP 1"







- 22 -

KEOFITT CLASSIC "INGOLD" SAMPLING VALVE

The KEOFITT CLASSIC "INGOLD" sampling valve is designed to fit bio-connectors type Ingold[®]. Designed for the sampling of medium viscosity products in the range of 0-1000 cP with particles less than 2 mm in diameter, it covers most needs for liquid sampling. Sampling of more viscous liquids is possible, only will it take longer (depending on process pressure).

This valve is used in a range of industries such as brewery, dairy, pharmaceutical and bio-tech for products such as:

- Medical solutions
- Filtered Beer
- Creams and lotions
- Unprocessed milk

Besides the selection of the Valve Body and the Valve Head there are three different membrane materials to choose from: Silicone, EPDM and PTFE.

Accessories include quick couplings for the connection of tubing, piping and more.

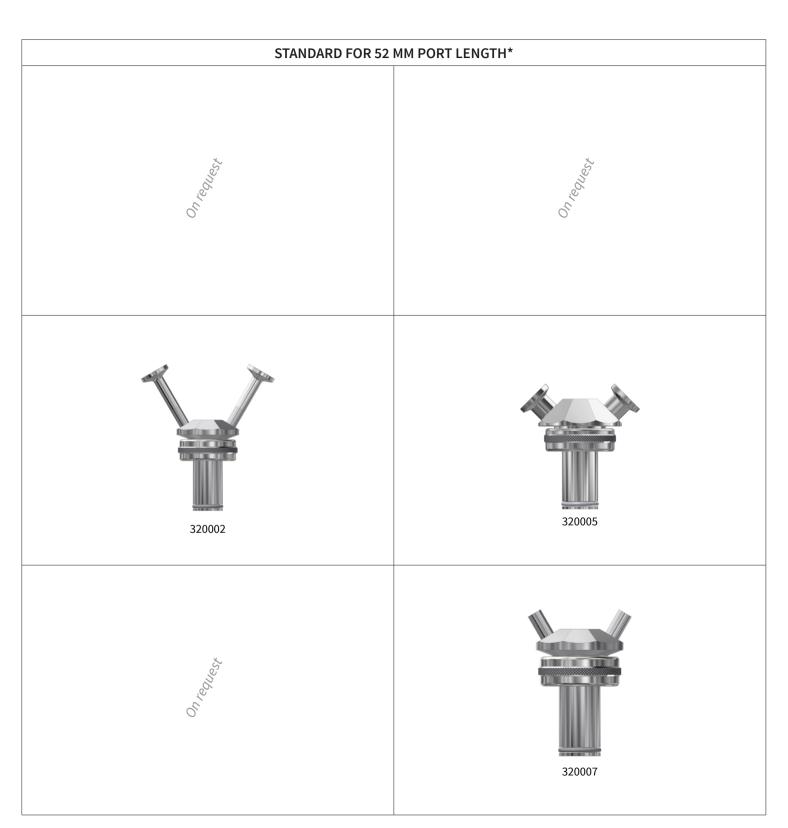


-23-

KEOFITT CLASSIC "INGOLD" SAMPLING VALVE - BODIES

		STANDARD FOR 40	MM PORT LENGTH*
	HOSE PIECE	00 Ass	On Rest
INGOLD BODIES	MINI TRI-CLAMP	310002	310005
	WELDING LINER	On request	On request

^{*} OTHER PORT LENGTH - AVAILABLE ON REQUEST

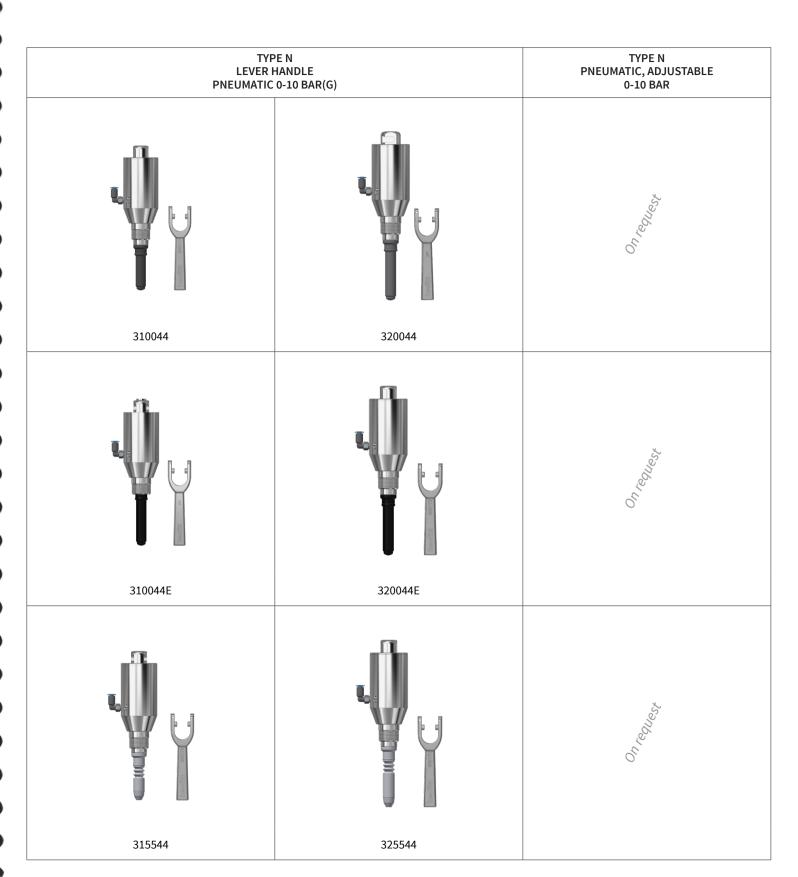


^{*} OTHER PORT LENGTH - AVAILABLE ON REQUEST

KEOFITT CLASSIC "INGOLD" SAMPLING VALVE - HEADS

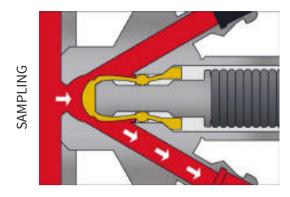
NEV	7	TYP TURN 0-10 B	E H KNOB	TYPE Q LEVER HANDLE 0-10 BAR(G)			
	SILICONE						
		310041	320041	310043	320043		
INGOLD HEADS	ЕРОМ						
		310041E	320041E	310043E	320043E		
	PTFE						
		315541	325541	315543	325543		

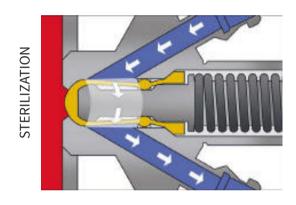
- 26 -



-27-

KEO	FITT CLASS	IC "INGOLD	" - PARTS & <i>I</i>	ACCESSORII	ES					
O-RINGS	300118 EPDM 20.24X2.62	300119 20.24X2.62 FDA	550184 FESTO							
& ACCESSORIES CLAMP MEMBRANES	310051 SILICONE (I40)	310052 EPDM (I40)	310055 PTFE (I40)	320051 SILICONE (I52)	320052 EPDM (I52)	320055 PTFE (I52)				
PARTS FOR MINI TRI-	300021 CLAMP PTFE 10/8	550004 PTFE TC 0.5M	550005 PTFE TC 1.0M	800014 ADAPTER MINI CLAMP /1" CLAMP	800083 QC TC	900013 MINI CLAMP SPIKE	900096 ADAPTER HP/TC	900097 ADAPTOR M4 HP/TC		
W9 TM INGOLI	300255 TOOL PTFE (I40/I52)	600149 BUSHING	600170 LEVER HANDLE Q/N	600370 LEVER HANDLE SELF-CLOSING	900074 GASKET EPDM 3/4"	900087 GASKET EPDM 1/2"	550002.2 PTFE TUBING W/QC/TC 0.5M	550003.2 PTFE TUBING W/QC/TC 1 M	900018 TOMMY BAR	850840 PINOL SCREW F/W9 HEAD
MISC.	320530 ADAPTOR 30MM (I52)	320540 ADAPTOR 40 MM (I52)	320830 ADAPTOR PTFE 50MM (I52)	900075 CLAMP RING 1/2"	900021 BLIND CAP FOR MINI CLAMP	700108 HOSE PIECE W9	400166 PROXIMITY SWITCH FOR M4/W9	600266 PROXIMITY SENSOR W9 - CLOSED POS.	600267 PROXIMITY SENSOR MOUNTING KIT W9	





- 30 -

KEOFITT CLASSIC 4KAI SAMPLING VALVE

The KEOFITT CLASSIC 4KAI Sampling Valve is the smallest KEOFITT CLASSIC valve available. It is designed for the sampling of low viscosity products in the range of 0-100 cP with particles less than 1.5 mm in diameter. Sampling of more viscous liquids is possible, only will it take longer (depending on process pressure).

This valve is used in a range of industries such as brewery, dairy, pharmaceutical and bio-tech for products such as:

- Water
- Milk
- Medical solutions
- Filtered Beer
- Perfume
- Olive Oil

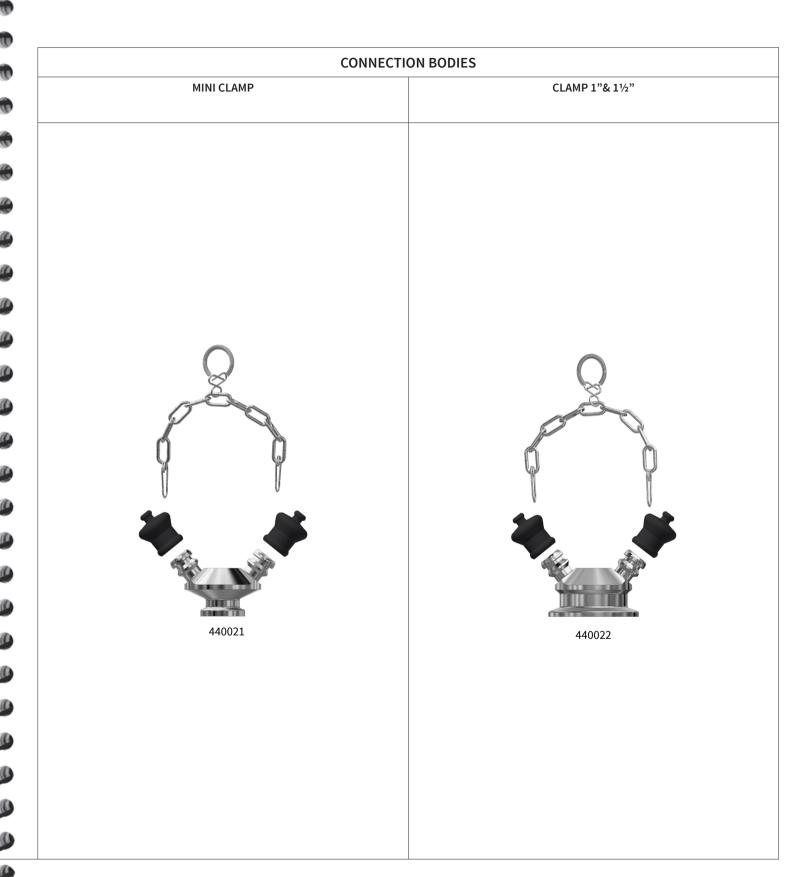
Besides the selection of the Valve Body and the Valve Head there are three different membrane materials to choose from: Silicone, EPDM and PTFE.

Accessories include quick couplings for the connection of tubing, piping and more.



KEOFITT CLASSIC 4KAI SAMPLING VALVE - BODIES

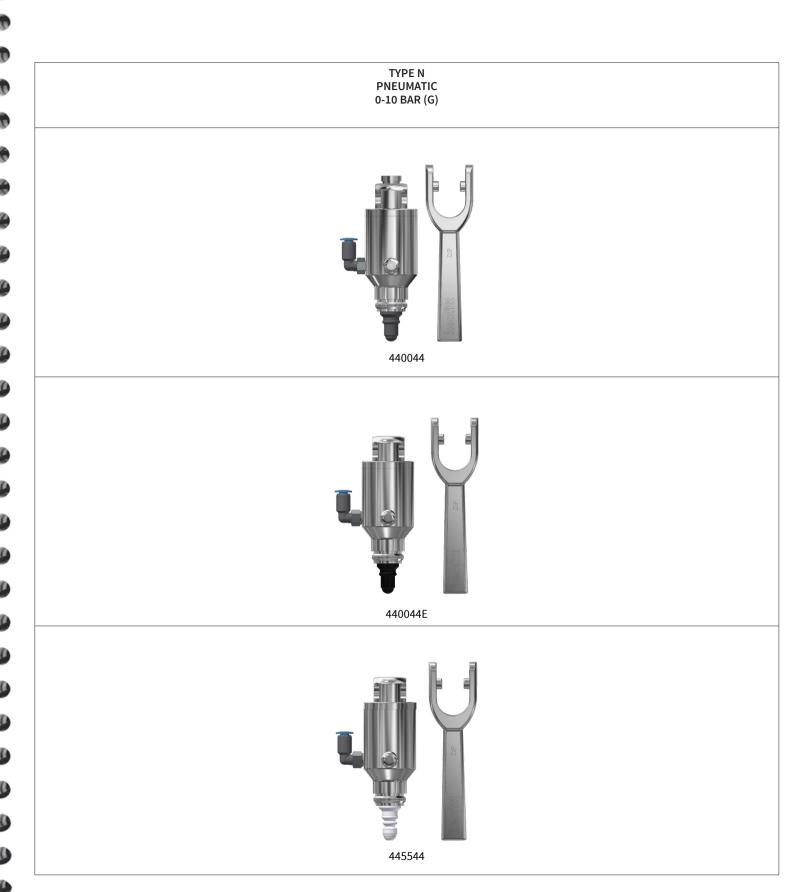
		WELDING BODIES	
	TANK WELDING Ø28	PIPE WELDING 1"	PIPE WELDING NW25
4KAI BODIES HOSE PIECE	440001	440011	440014



-32-

KEOFITT CLASSIC 4KAI SAMPLING VALVE - HEADS

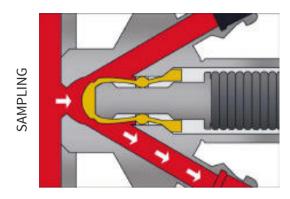
		TYPE H TURN KNOB 0-10 BAR (G)
	SILICONE	440041
4KAI HEADS	ЕРОМ	440041E
	PTFE	445541

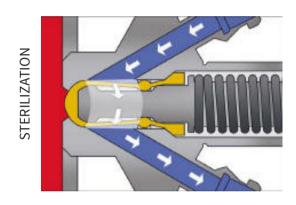


KEOFITT CLASSIC 4KAI - PARTS & ACCESSORIES

	O-RINGS	800830 10.3X2.4 SILIC	800830E EPDM 10.3X2.4	550184 FESTO	600825 SILICONE 7.1X1.6		
4KAI™ PARTS & ACCESSORIES	MEMBRANES	400051 SILICONE	400052 EPDM	400055 PTFE			
	FOR HOSE PIECE	550057 KÄRCHER ADAPTOR	800082 QC HOSE BARB 3/8	800083 QC TC	800086 QC W9 WITH M4 HP	800061 QC PLUG	800070 QC STEEL PIPE
	FORI	600062 RUBBER CAP					
	FOR VALVE HEADS	900018 TOMMY BAR	600370 LEVER HANDLE SELF-CLOSING	600170 LEVER HANDLE Q/N	400255 TOOL PTFE		
	MISC.	440064 DOUBLE ST. ST. CHAIN	900086	900075 CLAMP RING 1/2"	900047 TUBE PTFE 10/8	900087 GASKET 1/2"	900091 GASKET EPDM 1"

900045 QC SYRINGE INJECTION	900031 HP MALE THREAD M12	800058 COIL	800059 XL COIL	800091 QC PTFE	550003 PTFE QC 1.0M	550002 PTFE QC O.5M
550002.2 PTFE QC/TC 0.5M	550003.2 PTFE QC/TC 1.0M	440149 BUSHING FOR 4KAI/ BASIX HEAD	800052 HOSE PIECE/ HOSE PIECE			





- 38 -

KEOFITT CLASSIC W15 SAMPLING VALVE

The KEOFITT CLASSIC W15 Sampling Valve is designed for high viscosity products in the range of 0-50,000 cP with particles up to 8 mm in diameter. Sampling of more viscous liquids is possible, only will it take longer (depending on process pressure).

This valve is used in a range of industries such as brewery, dairy, pharmaceutical and bio-tech for products such as:

- Yoghurt
- Honey
- Syrup
- Ketchup
- Marmalade
- Creams and lotions
- Fruit pulp products

Available with PTFE membrane.

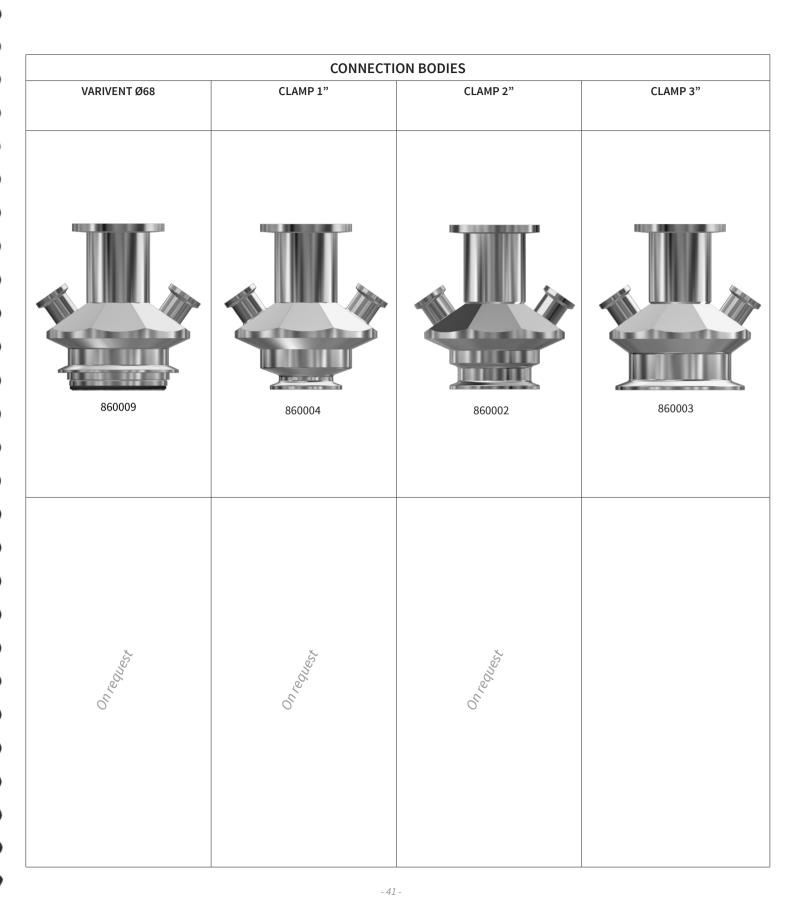


- 39 -

KEOFITT CLASSIC W15 SAMPLING VALVE - BODIES

		WELDING	BODIES
		TANK WELDING	PIPE WELDING
BODIES	3/4" TRI-CLAMP	860001	860011
W15 E	3/4" WELDING ENDS	860007	On requess

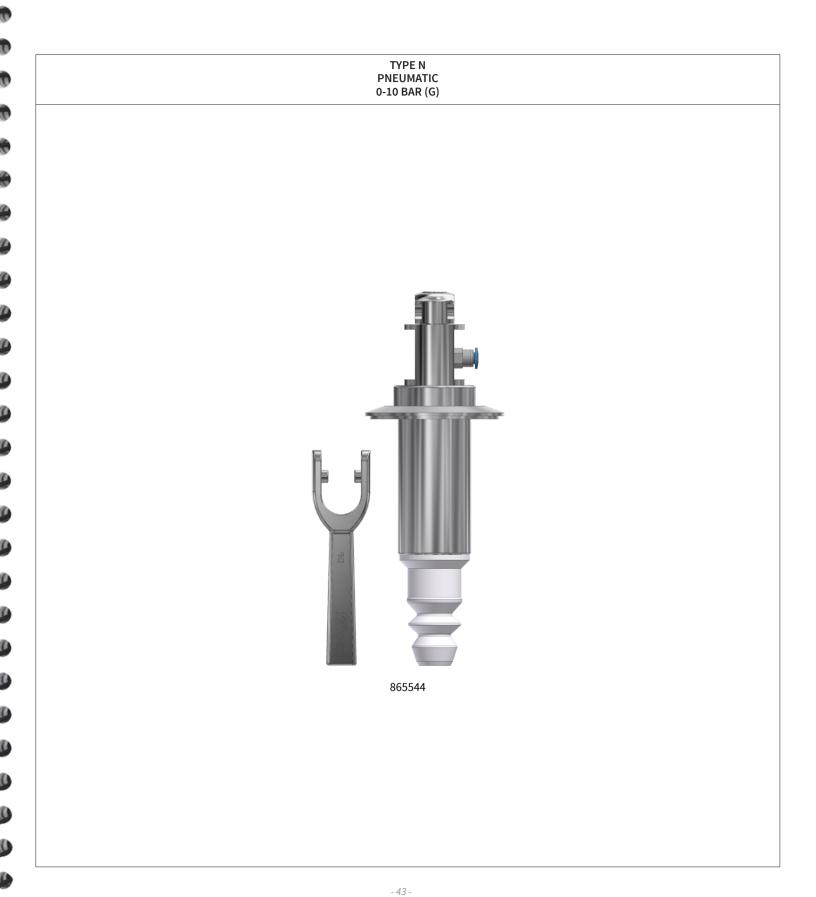
- 40 -



KEOFITT CLASSIC W15 SAMPLING VALVE - HEADS



- 42 -

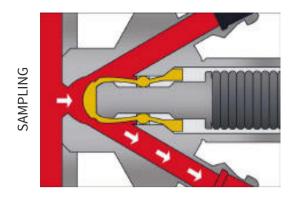


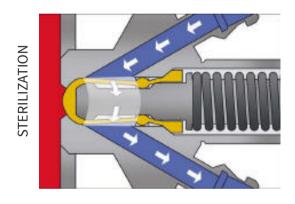
KEOFITT CLASSIC W15 - PARTS & ACCESSORIES

	O-RINGS	400208 EPDM 60X3	550184 FESTO	
W15TM PARTS & ACCESSORIES	MEMBRANES	860055 PTFE		
	FOR MINI TRI-CLAMP	300021 CLAMP PTFE 10/8	550004 PTFE TC 0.5M	550005 PTFE TC 1.0M
	FOR VALVE HEADS	600170 LEVER HANDLE Q/N	600370 LEVER HANDLE SELF-CLOSING	860255 TOOL PTFE
	MISC.	900075 CLAMP RING 1/2"	900074 GASKET EPDM 3/4"	900092 GASKET EPDM 2"

- 44 -







- 46 -

KEOFITT CLASSIC W25 SAMPLING VALVE

The KEOFITT CLASSIC W25 Sampling Valve is the largest KEOFITT sampling valve. Designed for sampling of very high viscosity products in the range of 0-250,000 cP and particles less than 17 mm in diameter. Sampling of more viscous liquids is possible, only will it take longer (depending on process pressure).

This valve is used in a range of industries such as food, dairy, pharmaceutical and bio-tech for products such as:

- Peanut Butter
- Fruit Pulp
- Syrup
- Cellulose
- Fruit Mixed Products
- Cosmetics

Available with PTFE membrane.



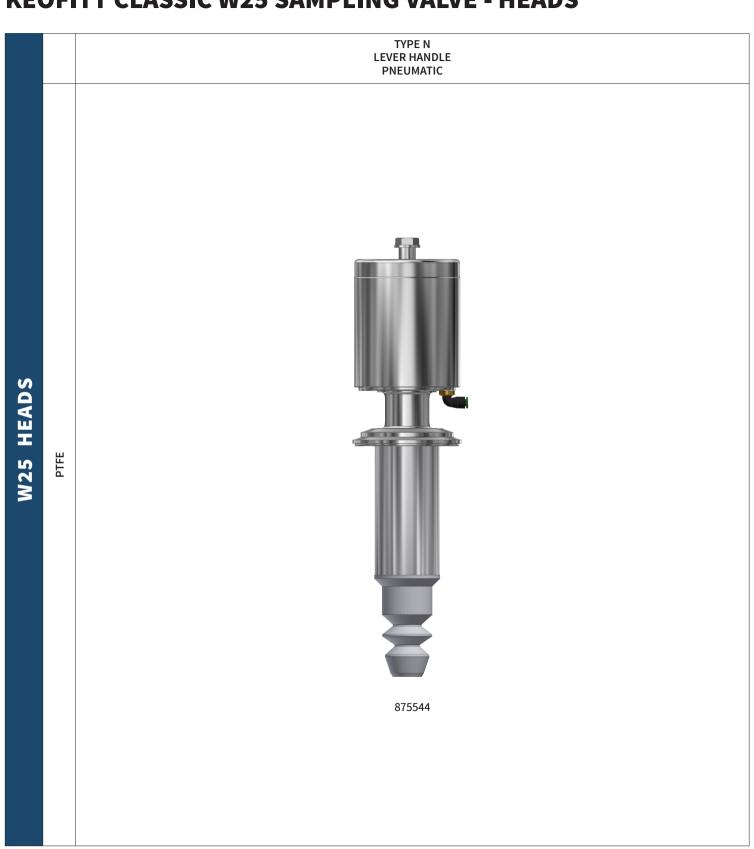
-47-

KEOFITT CLASSIC W25 SAMPLING VALVE - BODIES

		WELDING	BODIES
		TANK WELDING	PIPE WELDING
W25 BODIES	1" CLAMP	870001	On regularity
	VELDING LINER	Dr. 1982	On request

BODIES
CLAMP 3"
870003
On Feducist

KEOFITT CLASSIC W25 SAMPLING VALVE - HEADS



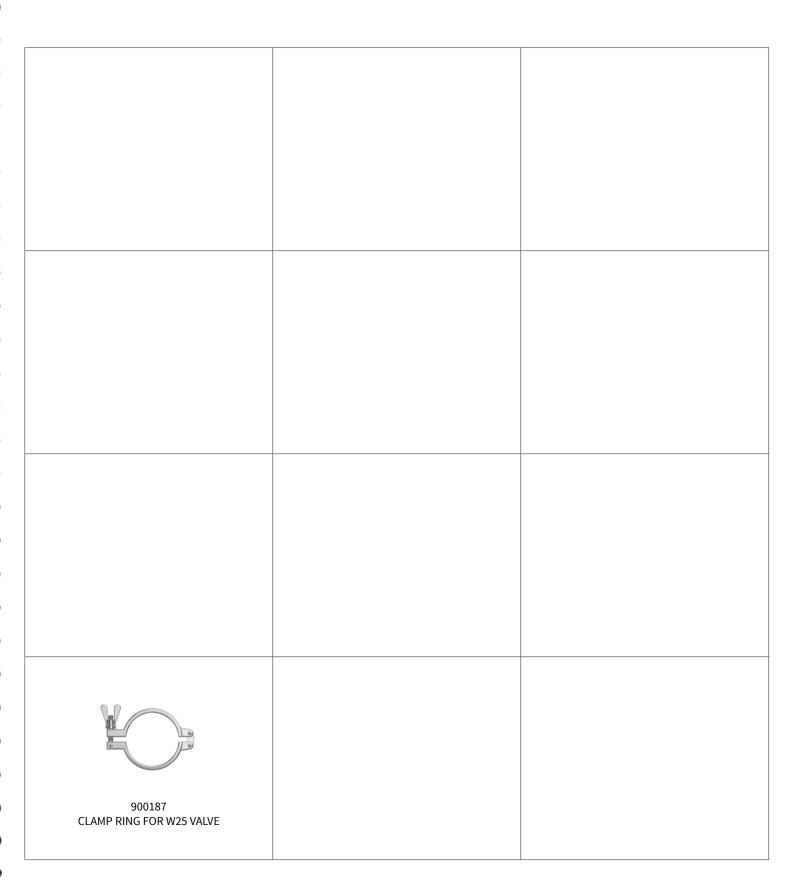
- 50 -



KEOFITT CLASSIC W25 - PARTS & ACCESSORIES

	O-RINGS	400208 EPDM 60X3	900091 GASKET EPDM 1"	
ACCESSORIES	MEMBRANES	870055 PTFE		
W25TM PARTS & ACCESSORIES	FOR VALVE HEADS	870255 TOOL PTFE		
	MISC.	900086 CLAMP RING 1"	800014 ADAPTER TC/1"	900093 GASKET EPDM 3"

- 52 -



-53-

KEOFITT SINGLE-PORT

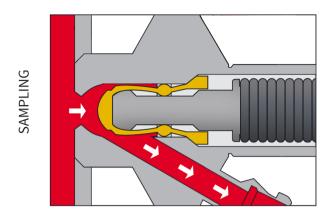
Replace your ordinary, non-hygienic sampling cocks with the KEOFITT Single-Port Sampling Valve.

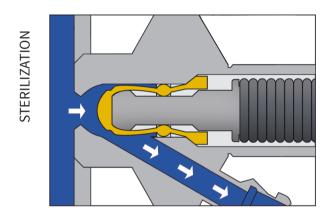
This valve is CIP-able with process CIP and still true to the Keofitt concept, as it is available with various process connections with manual or pneumatic operation.





- 54 -





- 56 -

KEOFITT SINGLE-PORT W9™ SAMPLING VALVE

The KEOFITT Single-Port W9™ sampling valve is our solution for CIP-able sampling from less demanding applications. If the BASIX™ does not cover your need due its smaller size, the 9mm outlet on the Single-Port W9 will do the job. With the W9-solution you have the added benefit of choosing products from a selected range within the W9 product outline.

This valve is designed for sampling of products with a viscosity of 0-1000 cP with particles up to 3 mm in diameter.

The Single-Port W9 valve is usable for simple, hygienic sampling in all industries for products such as:

Water

Milk

Perfume

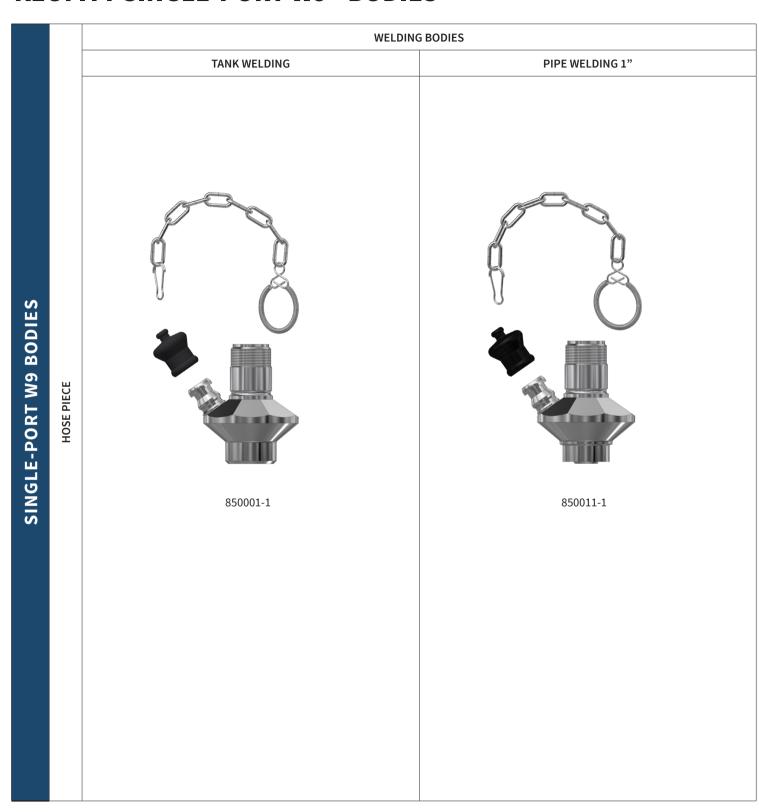
Fruit juice

Available in many versions; choose your preferred type of head from our W9 product outline.

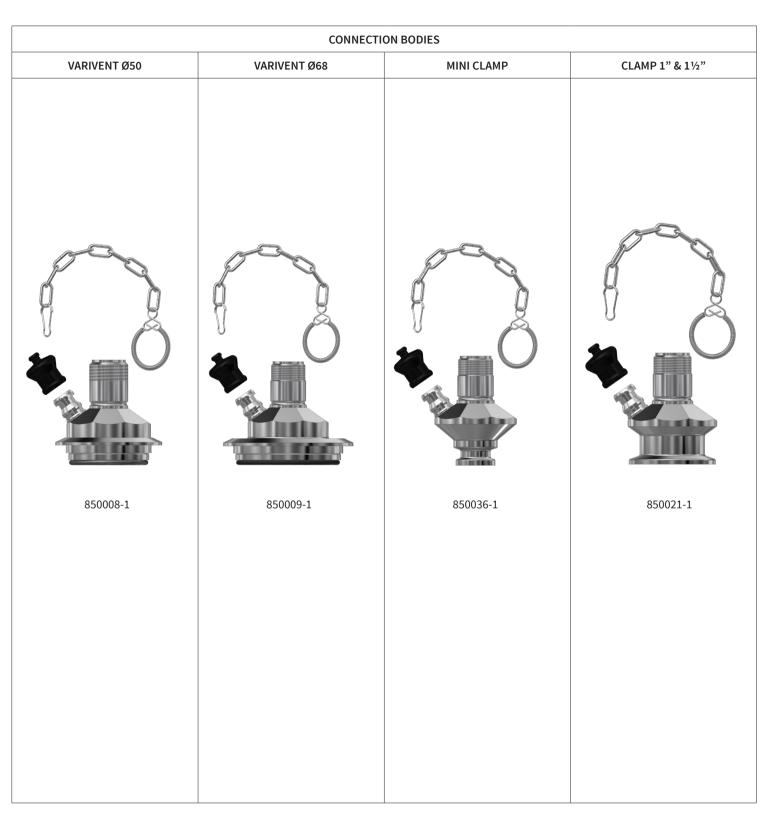


-57-

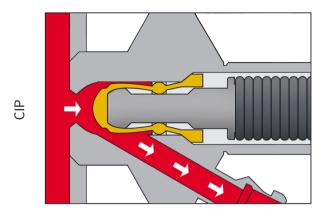
KEOFITT SINGLE-PORT W9 - BODIES

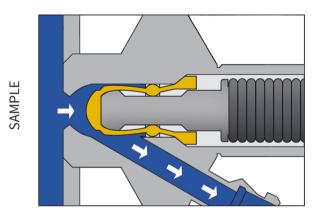






^{*} CHOOSE VALVE HEAD AND PARTS & ACCESSORIES FROM THE W9 SECTION





- 60 -

KEOFITT BASIX SAMPLING VALVE

The KEOFITT BASIX™ Sampling Valve is our basic CIP-able sampling valve for less demanding applications. The KEOFITT BASIX™ Sampling Valve is our product category for process CIP-able sampling valves for less demanding applications that require no separate inlet for sterilizing or sanitizing media.

This valve is designed for sampling of low viscosity products in the range of 0-100 cP with particles less than 1,5 mm in diameter.

Basix[™] is used for simple, hygienic sampling in all industries for products such as:

Water

Milk

Perfume

Fruit Juice

Available in manual and pneumatic versions this valve is offered complete as a valve body and valve head combination.

Choose from silicone, EPDM or PTFE membranes.



- 61 -

KEOFITT BASIX SAMPLING VALVES

				MANU	AL VALVE	
			TANK WELDING	PIPE WELDING	MINI CLAMP	1" & 1½" CLAMP
KEOFITT BASIX™	HOSE PIECE					
KE	HOSE	SILICONE	450141	451141	452141	452241
		ЕРБМ	450141EPDM	451141EPDM	452141EPDM	452241EPDM
		PTFE	450141PTFE	451141PTFE	452141PTFE	452241PTFE

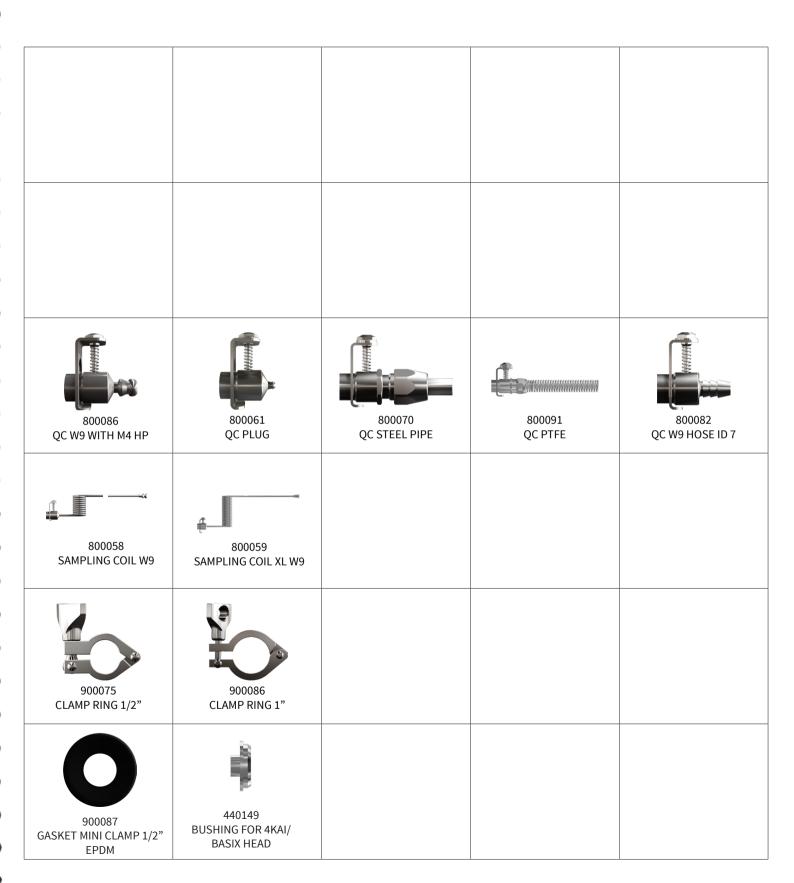
	PNEUMATIC VALVE							
TANK WELDING	PIPE WELDING	MINI CLAMP	1" & 1½" CLAMP					
450144	451144	452144	452244					
450144EPDM	451144EPDM	452144EPDM	452244EPDM					
450144PTFE	451144PTFE	452144PTFE	452244PTFE					

-62-

KEOFITT BASIX - PARTS & ACCESSORIES

	O-RING	600825 SILICONE 7.1X1.6	550184 FESTO	800830 SILICONE 10.3X2.4	830830E EPDM 10.3X2.4
ES	MEMBRANE	400051 SILICONE	400052 EPDM	400055 PTFE	
& ACCESSORII	E PIECE	550002 PTFE QC O.5M	550003 PTFE QC 1.0M	550002.2 PTFE QC/TC O.5M	550003.2 PTFE QC/TC 1M
BASIX™ PARTS & ACCESSORIES	FOR HOSE PIECE	800083 QC TC	900045 QC SYRINGE INJECTION	600062 RUBBER CAP	450063 SINGLE ST.ST. CHAIN
BA	MISC.	600170 LEVER HANDLE Q/N	600370 LEVER HANDLE SELF-CLOSING	800052 HOSE PIECE/HOSE PIECE W9	400255 TOOL FOR MEMBRANE (PTFE)
	Σ	900091 GASKET EPDM 1"	900018 TOMMY BAR	900031 HP W9/MALE THREAD M12	900047 TUBE PTFE 10/8MM

- 64 -



-65-

KEOFITT ASEPTIC

This is where you find everything you need to complete your KEOFITT sampling system:

The main products for this category is the unique single-use sampling bag systems allowing safe and aseptic sampling from any type of sampling valve. You can improve sample integrity and convenience immediately by using these products for existing sampling devices – whether they are KEOFITT or not.





KEOFITT SAMPLING BAGS

The Keofitt Sampling Bags have all been developed as single-use solutions to the cumbersome and difficult task of taking a representative sample and bringing it safe and clean from the sampling point to the laboratory.

At the same time the Keofitt Sampling Bags offer convenience and safety in use and higher efficiency in the work process. No prior assembly or cleaning of any components; no glass or metal component is introduced to the production area.

All Keofitt Sampling Bags are made of medical grade plastics complying with all relevant FDA, USP and ISO regulations for both the food and the pharmaceutical/biotech industries.

The Keofitt Sampling Bags are delivered separately packed and sterilized by irradiation. In each carton a Radiation Certificate and a Certificate of Conformity are enclosed.

The Keofitt Sampling Bags are manufactured following strict in-process testing including a test for endotoxins.

The proper performance of all Keofitt Sampling Bags is supported by a number of validation documents covering SIP'ability, biocompatibility, extractables, USP Class VI, endotoxins, mechanical and chemical properties etc.



- 69 -

- 68 -

KEOFITT STERILE SAMPLING BAGS

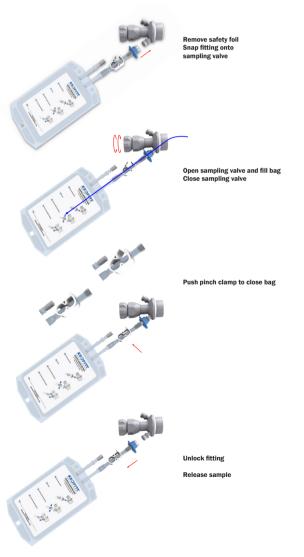
The Keofitt Sterile Sampling Bag is a sterile, pre-irradiated sampling bag wrapped in a sealed PE-bag. The sterile condition and the closed fluid path enables the user to extract liquid samples from the process line greatly reducing the risk of contaminating the sample from airborne contaminants in the environment compared to using traditional sample recipients.

The Keofitt Sterile Sampling Bag is the ultimate sampling bag solution based on Keofitt's renowned high quality and ultra hygienic sampling valve design. It is delivered with either a Mini Sanitary Clamp or a Keofitt W9 Quick Coupling.

The Sterile Sampling Bag is intended for collecting and easy storage of samples for chemical analysis. For microbiological samples the Aseptic Sampling Bag is recommended.

The product to be sampled should have a maximum viscosity of 1000 cP and should not contain particles larger than 3 mm in diameter. Products with higher viscosity may be sampled, only will it take longer.

The Keofitt Sampling Bag is foreseen with a secondary port with a septum for extracting a sample of the sample or for injecting a substance into the sample. The secondary port also fitted with Luer Lock fittings (male and female) for secure and sterile connection to relevant equipment in a Laminar Air Flow (LAF) bench.



- 70 -

		STERILE SAM			ADT NO
KEOFITT SAMPLING BAGS			500	ML	ART. NO. 110500
	HOSE PIECE		1000	ML	111000
			2000	ML	112000
	MINI TRI-CLAMP		500	ML	110500TC*
			1000	ML	111000TC*
			2000	ML	112000TC*

*ON REQUEST ONLY!

KEOFITT ASEPTIC SAMPLING BAGS

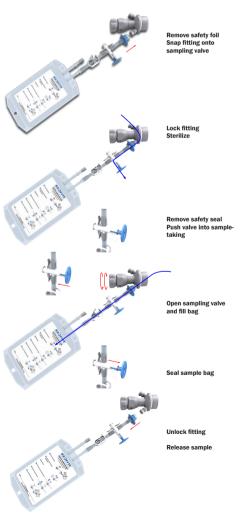
The Keofitt Aseptic Sampling Bag is a sterile, pre-irradiated sampling bag wrapped in a sealed PE-bag. Contrary to the Sterile Sampling Bag the Aseptic Bag is equipped with a 3-way valve allowing to steam sterilize the bag system before sampling. The sterile condition and this possibility to steam the flowpath in a closed circuit enable the user to extract a truly representative aseptic sample from a liquid process line sampling point in a convenient way.

The Keofitt Aseptic Sampling Bag is the ultimate sampling bag solution based on Keofitt's renowned high quality and ultra hygienic sampling valve design. The unique design allows the connection between the sampling valve and the sampling bag to be steam sterilized in place. It is delivered with either a Mini Sanitary Clamp or a Keofitt W9 Quick Coupling.

The Aseptic Sampling Bag is a single use product intended for collecting and easy storage of samples from true aseptic samples for microbiological and chemical analysis.

The product to be sampled should have a maximum viscosity of 1000 cP and should not contain particles larger than 3 mm in diameter. Products with higher viscosity may be sampled, only will it take longer.

The Keofitt Sampling Bag is foreseen with a secondary port with a septum for extracting a sample of the sample or for injecting a substance into the sample. The secondary port also fitted with Luer Lock fittings (male and female) for secure and sterile connection to relevant equipment in a Laminar Air Flow (LAF) bench.



		ASEPTIC SAM	1PLING BAG	GS	
			SIZ	ΖE	ART. NO.
			50	ML	120050*
			250	ML	120250
Si	HOSE PIECE		500	ML	120500
KEOFITT SAMPLING BAGS			1000	ML	121000
SAMPLI			2000	ML	122000
OFITT !			50	ML	120050TC*
KE			250	ML	120250TC
	MINI TRI-CLAMP		500	ML	120500TC
	_		1000	ML	121000TC
			2000	ML	122000TC

*ON REQUEST ONLY!

KEOFITT SPIKE SAMPLING BAGS

The Keofitt Spike Sampling Bag is a cost-effective single-use sampling bag to be used where requirements to sterility and storage time are less severe. It features a unique auto-sealing septum allowing very thick needles for fast and convenient sampling of most liquids including viscous products.

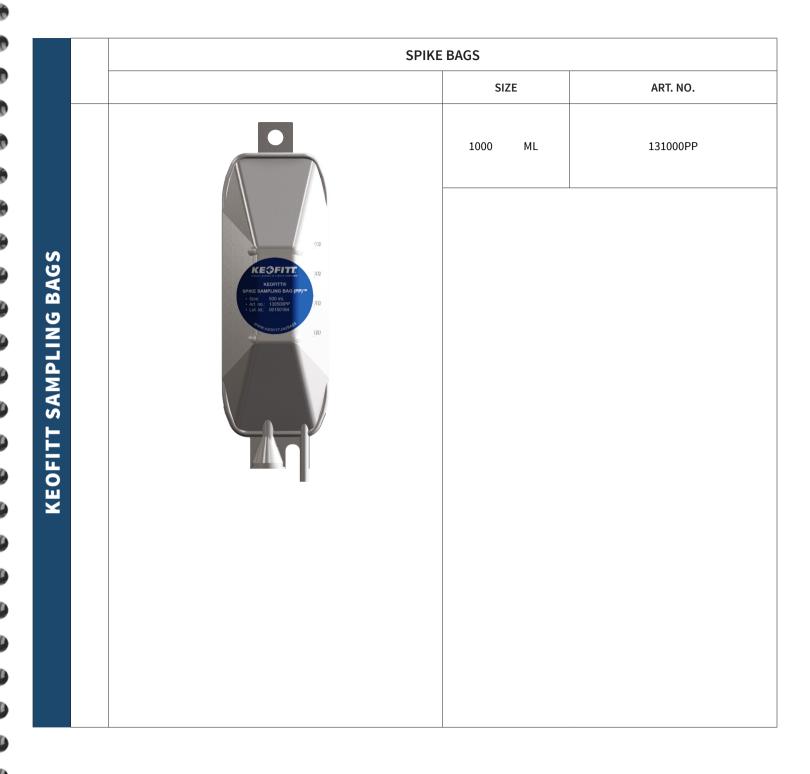
The Keofitt Spike Sampling Bag is a single-layer sampling bag manufactured under cleanroom conditions (class D) and available in:

• A polypropylene (PP) bag where cleanroom manufacturing conditions are sufficient

The Spike Sampling Bag features a unique sealed and sterilized septum, which accepts very large needles (spikes) with 2-3 mm internal diameter. This assures a much faster sampling process than otherwise experienced with hypodermic needles. Despite the large needle the unique septum design assures an auto-sealing effect after collection of the sample.

The Spike Sampling Bag works with the Keofitt Quick Coupling Spikes that fit all standard Simplex, M4 and W9 Keofitt Sampling valves with either Keofitt Hose Piece connection or Mini Clamp connection (see Accessories).

- 74 -

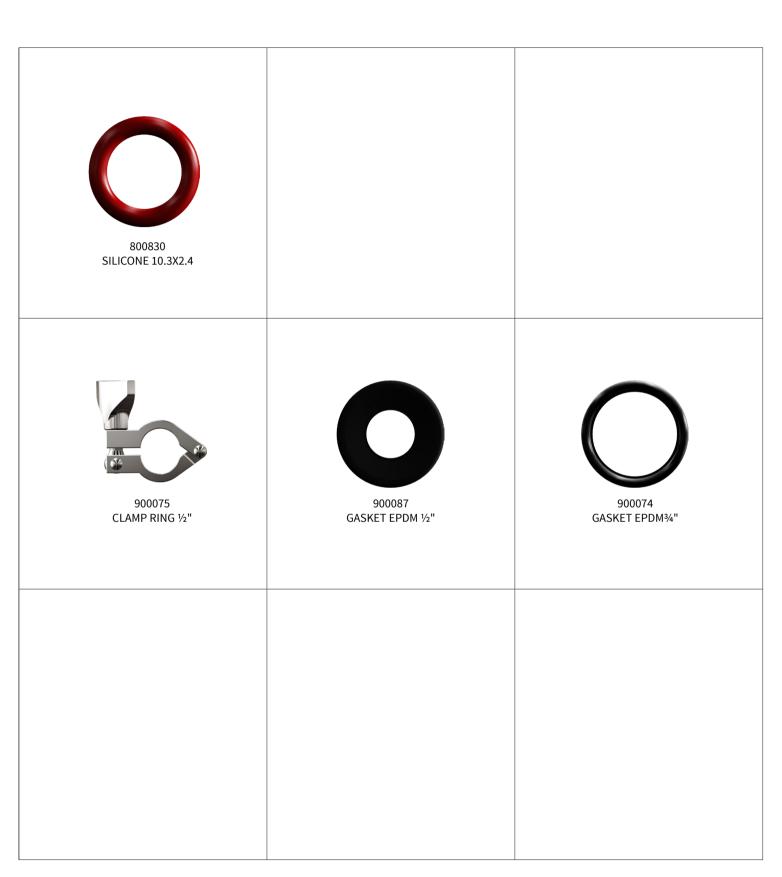


*ON REQUEST ONLY!

KEOFITT SAMPLING BAGS - PARTS & ACCESSORIES

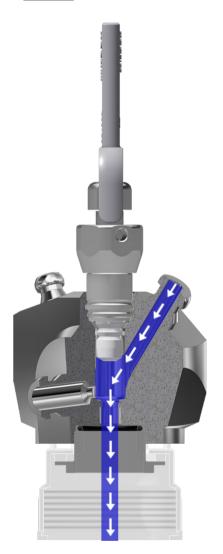
ORIES	FOR HOSE PIECE	800013 QC SPIKE (W9)	400830 SILICONE 5.3X2.4
SAMPLING BAGS PARTS & ACCESSORIES	LAMP	900013 MINI CLAMP SPIKE	800014 ADAPTOR TC/1"
	FOR MINI CLAMP	800083 QC W9/TC	900096 ADAPTOR W9/W15 HP/TC

- 76 -



-77-

SAMPLING



STERILIZATION

- 78 -



KEOFITT® BOTTLE SAMPLING SYSTEMS

The KEOFITT Aseptic System enables the user to take a truly representative aseptic sample. It protects the sample against airborne contamination, while extracting the sample, during transportation and storage.

The standard operating procedure involves steaming the sampling valve with the KEOFITT Aseptic System connected, in order to sterilize the sampling valve and the connection between the sampling valve and the KEOFITT Aseptic System. This procedure ensures the sterilization of the whole flow path in a closed circuit.

The KEOFITT Aseptic System is based on KEOFITT's guarantied high quality, microbiologically safe valve design. It shall be used with PP sampling bottles (# 260325 / 260525 / 260625 / 260725 / 260825), which are autoclavable, robust and translucent.

- 79 -

KEOFITT SAMPLING BOTTLE SYSTEMS

	ASEPTIC SAMPLING SYSTEM for bottle sizes 250-2000 ml	ASEPTIC SAMPLING SYSTEM for bottle sizes 4000/5000 ml	SAMPLING BOTTLE HEAD W9
SAMPLING BOTTLE SYSTEMS	260005	260006	260030

- 80 -



-81-

KEOFITT SAMPLING BOTTLES - PARTS & ACCESSORIES

KEC)FI	TT SAMP	LING BOT	TLES - PAF	RTS & ACC	ESSORIES							
	BOTTLES	260325 PP BOTTLE 250 ML	260525 PP BOTTLE 1000 ML	260625 PP BOTTLE 2000 ML	260725 PP BOTTLE 4000 ML	260825 PP BOTTLE 5000 ML							
PARTS & ACCESSORIES	TUBINGS	550002 PTFE QC O.5M	550002.2 PTFE QC/TC 0.5M	550003 PTFE QC 1.0M	550003.2 PTFE QC/TC 1M	550004 PTFE TC 0.5M	550005 PTFE TC 1.0						
APLING BOTTLES	SC.	260327 GASKET PP 250-2000 ML	260427 GASKET PP 4000/5000 ML	260326 LID PP BOTTLE W/HOLE 250-2000 ML	260328 LID PP BOTTLE 250-2000 ML	260426 LID PP BOTTLE W/HOLE 4000/5000 ML	260428 LID PP BOTTLE 4000/5000 ML	900021 BLIND CAP MINI CLAMP	900076 BLIND CAP 1" CLAMP	800053 QC/QC W9	900096 ADAPTER HP/TC	900097 ADAPTER HP/TC	800014 ADAPTER TC/1"
SA	MISC.	900091 GASKET EPDM 1"	900074 GASKET EPDM 3/4"	900086 CLAMP RING 1"	900075 CLAMP RING 1/2"	260122 STERILE FILTER FOR ASEPTIC SYSTEM	260081 QC F/FILTER ASEPTIC SYSTEM	800061 QC W9 ST. ST. PLUG	260158 O-RING EPDM 21.89X2.62	260159 O-RING EPDM 24.6X2.4			

-82 -

KEOFITT VARIOUS

Being the world market's only true specialist KEOFITT has developed the widest and deepest product range available for sampling of liquids in all industries.

To satisfy the specific demands from the different industries KEOFITT has introduced a various special items, such as:

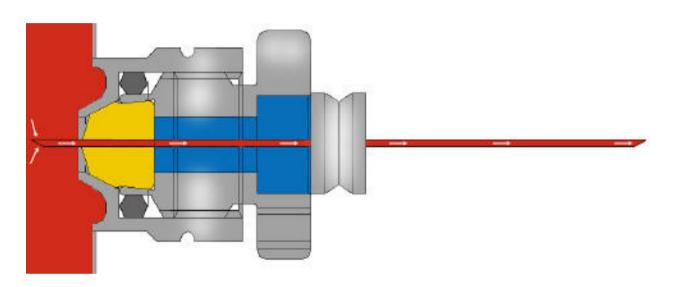
Micro Port provide an easy and hygienic solution for extracting liquid samples from a production batch using hypodermic needles or syringes.

- Portable Steam Cleaning Unit designed to provide steam for cleaning and disinfecting in sampling locations where a fixed steam supply is not available.
- Carlsberg Flask vessel system
 designed for the propagation of yeast cultures in a sterile environment
 and the transfer of the pure yeast culture under sterile conditions.



-85-

SAMPLING



- 86 -

KEOFITT MICRO PORT

The KEOFITT MICRO PORT is a re-sealing rubber septum designed to take samples using hypodermic needles or syringes with minimal risk of contamination. Designed for sampling low viscosity products in the range 0-50 cP.

The KEOFITT MICRO PORT is easy to use and maintain, if needle sampling is required.

The Micro Ports are used in a range of business areas, such as brewery, dairy, pharmaceutical and biotechnological industries, with a wide range of products such as:

- 87 -

- Water
- Medical solutions
- Milk
- Filtered Beer
- Perfume
- Olive Oil

Available as a single septum or as a MULTI MICRO PORT with seven septums.

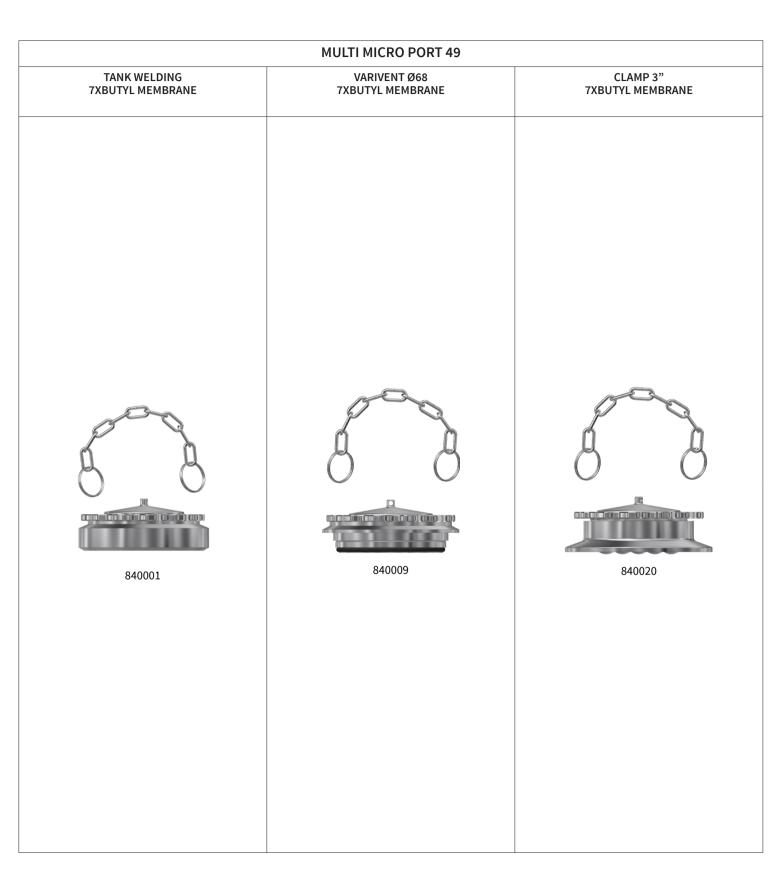




KEOFITT MICRO PORT

			MICRO PORT	
		TANK	PIPE WELDING 1"	PIPE WELDING NW25
ICRO PORT / MULTI MICRO PORT 49	EMBRANE	900056	900057	900014
RT / M	BUTYL (IIR) MEMBRANE	MINI CLAMP	CLAMP 1" & 1½"	VARIVENT
MICRO PORT	N	900059	900058	*\$\$37763,440

- 88 -

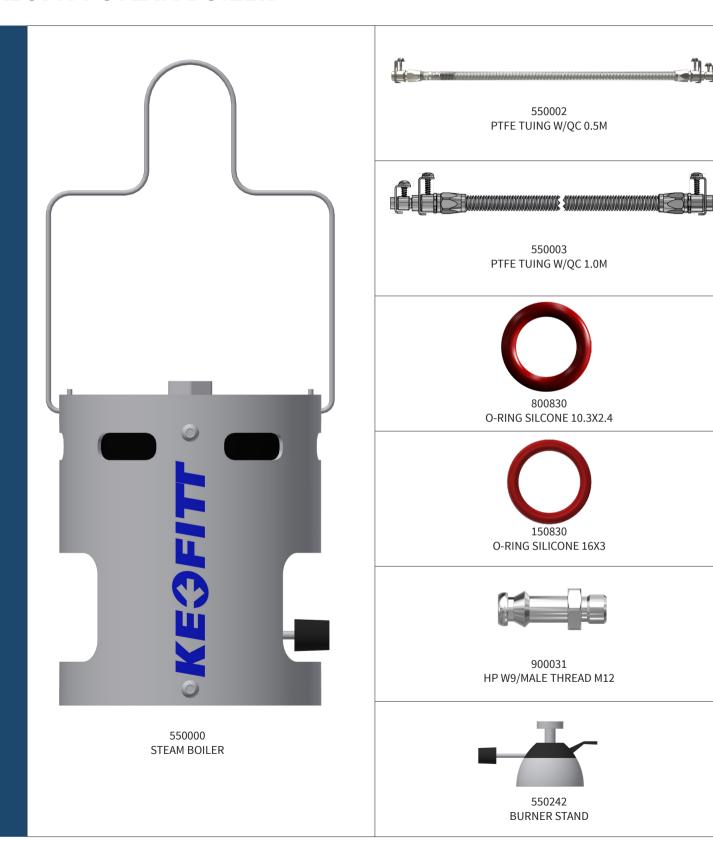


-89-

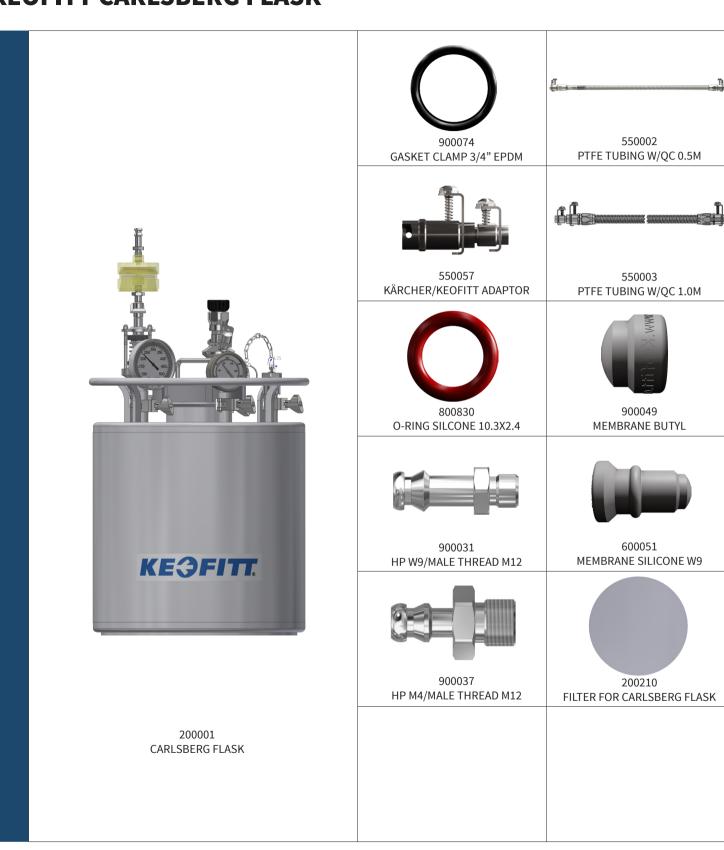
KEC	OFITT MICRO P	ORT - PARTS &	ACCESSORIES					
ACCESSORIES O-RINGS	900822 EPDM 9.3X2.4	900824 EPDM 14X4	900825 EPDM 44.6X2.4	400208 EPDM 60X3				
PORT PARTS & ACCE	900049 BUTYL							
MISC.	840055 FILM MULTI	840118 TOOL MULTI	900054 NEEDLE	900055 WICK	900077 CHAIN	600065 CHAIN FOR MULTI MICRO PORT	900075 CLAMP RING 1/2"	900086 CLAMP RING 1"
IW	900074 GASKET EPDM 3/4	900087 GASKET EPDM ½"	900091 GASKET EPDM 1"	900093 GASKET 3" CLAMP EPDM	840102 INNER PLATE FOR MICRO PORT	900102 INSERT FOR MICRO PORT	900441 PLUG	

- 90 -- 91 -

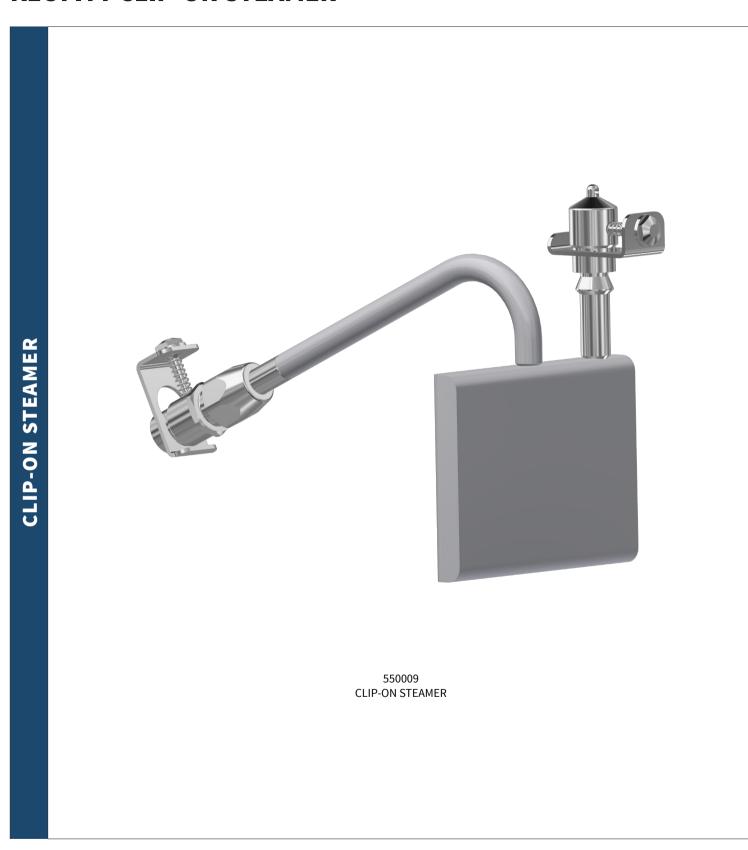
KEOFITT STEAM BOILER



KEOFITT CARLSBERG FLASK

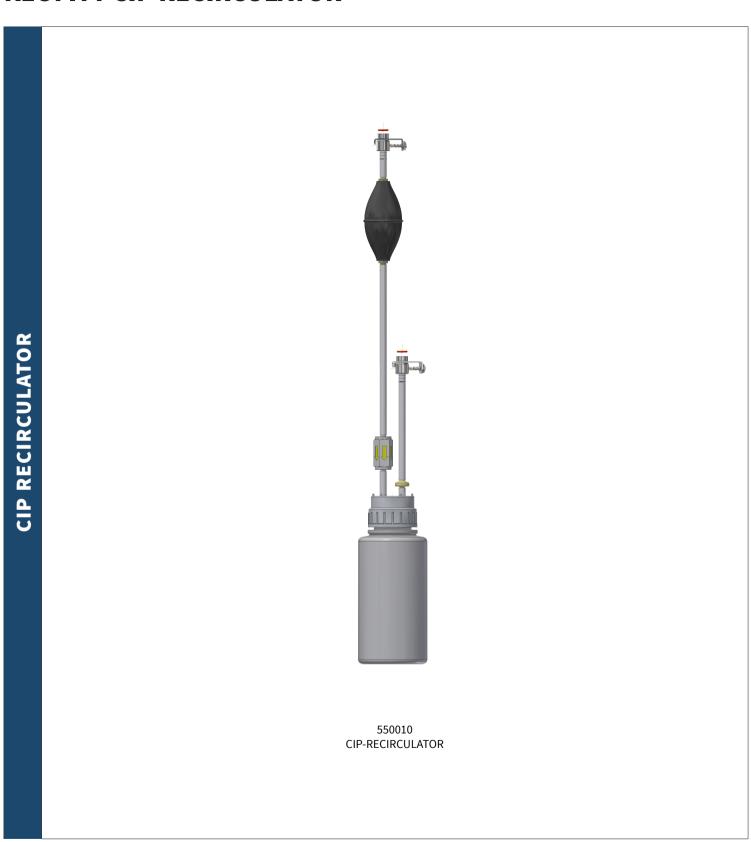


KEOFITT CLIP-ON STEAMER



- 94 -

KEOFITT CIP RECIRCULATOR



- 95 -