tapflo

ELECTRICALLY OPERATED DOUBLE DIAPHRAGM PUMPS

:06

tapilo

2020 | 2

topflo

➢ All about your flow

www.tapflo.com

topflo

All about your flow

We began our journey 40 years ago in Kungälv, a small town on the Swedish west coast, as a family company with an ambition to one day become a global player on the pump market.

Since 1980, we have taken pride in delivering a wealth of knowledge and passion for pumps to the industry, whilst supplying a wide range of premium products for various industrial applications.

Over the years, the company has developed into a global Tapflo Group with branches and distributors present in nearly every region of the world.

One thing did not change - we are still a family company.

Our solutions are designed and manufactured in Europe and distributed globally to offer the best service and flow solutions to our customers for a variety of applications.



Our values, Commitment, Quality and Simplicity are reflected both in our product and business approach.

For fast and flexible service and high-quality products readily available worldwide, choose Tapflo.

Quality commitment

At Tapflo we are simply committed to quality. As a result, our production standards, as well as products quality, comply with various globally recognised certification and quality control standards. The Tapflo manufacturing process is certified according to ISO 9001:2015, confirming that our processes are appropriate, effective, customer-focused and continuously improved.

CERTIFIED

EHEDG

TYPE EL CLASS I

REACH Complian









Our culture is concluded in Our values

Commitment

We are different from our competitors because of our willingness to exceed the customers' expectations, move fast and be flexible. Our culture is based on the spirit of togetherness, enthusiasm and integrity. We come from all over the world but we share the same values and we respect each other. We are committed.

Quality

We understand that the quality in our work is never better than the weakest link, that's why we focus on every small detail. We share a common passion for continuously finding more efficient and effective ways to provide value to our customers. As a manufacturer we have control of the complete process both in terms of our products and the way we operate internally. That is why we manufacture the highest quality pumps in our segment.

Simplicity

We have a saying, "Simple is art" which means we try to find smooth and uncomplicated solutions in everything. By keeping it simple we can focus on the essential, like designing uncomplicated pumps with few components. For us it is a key to success; strive to simplify what is complex.

Electrically Operated Diaphragm pumps Hygienic and Industrial

apílo

Netal EODD Pump

Features & Benefits



Low energy cost

Electricity cost < compressed air cost, high efficient (IE3 class) drive

vlastic EODD Pum



Long diaphragm lifetime

Pneumatic and mechanical support of the diaphragm



Run dry without damage

Easy to use, no need of guarding device



Low spare parts cost

Pump has almost identical design of the wetted side as standard Tapflo air operated diaphragm pump therefore many spare parts are the same



Self-priming from dry suction pipe More options of installation

tapflo

Sanitary EODD Pump



Clean & easy maintenance No hydraulic fluid required, no danger of leakage



Few components & long life design Low downtime and maintenance cost



| Fast facts | Aluminium, PTFE coated aluminium, |
|------------------------------|--|
| Materials of wetted parts | Stainless steel (industrial and hygienic), Plastic (PE & PTFE) |
| Diaphragm and ball materials | PTFE, TFM modified PTFE, EPDM, NBR, FKM |
| Max. capacity and pressure | Up to 220 I/min Up to 4 bar |

Wide range of applications

- Chemical industry
- Surface conditioning
- Water treatment
- >> Paint, print industry

- Pulp and paper industry
- Hygienic applications
- Mechanical industry
- Varnish industry

Options

Pressure switch

Device monitoring discharge pressure and protecting against closing of the discharge valve. This is for protection against excessive rise of the pressure on the wet side which could result in damage of the pump.

Built-on frequency inverter

Inverter allows full control over the operation of the pump by influencing motor speed. Changing motor speed affects pumping parameters.

TXE series

Tapflo metal and conductive plastic EODD pumps can be used in Ex-zone 1 explosion hazardous environments. The conductive material ensures that no electrostatic loads will be accumulated in the pump. The pump unit is equipped with an ATEX rated coupling, gearmotor and air treatment system.

Working principle

The Tapflo electric diaphragm pump is driven by a gear-motor. In this type of pump there is a need to change rotary motion into reciprocating one. It is obtained by an eccentric shaft with a cam and piston. The rotary movement of the shaft (red part) is transferred to the reciprocating movement of the diaphragm shaft (yellow part).

Suction (chamber 1)

One diaphragm creates a suction action in one chamber (right side) when being pulled back from the housing.



Discharge (chamber 2)

The other diaphragm is being moved by the piston to the left. This action creates pressure in chamber.





Performance curves

The performance curves are based on water. (T = 20° C, $\rho = 1000$ kg/m³, n = 2900 rpm). Blue area is recommended for continuous operation.

TE50 | TE70 | TE80



TE100 | TE120 | TE125

Speed [rpm]





TE200 | TE220 | TE225

Technical data

| | PE & PTFE | | | | | | | |
|--|-------------------------------|-----------------------------|---------------------------------|-------------------------------|-----------------------------|--------------------------------|--|--|
| Technical data | TE50 P | TE100 P | TE200 P | TE50 T | TE100 T | TE200 T | | |
| Max capacity* [l/min] / [US GPM] | 48 / 12.7 | 110/29.1 | 220 / 58.1 | 48 / 12.7 | 110/29.1 | 220 / 58.1 | | |
| Max air pressure [bar] / [psi] | 1.5 / 22 | 1.5 / 22 | 1.5 / 22 | 1.5 / 22 | 1.5 / 22 | 1.5 / 22 | | |
| Max discharge pressure [bar] / [psi] | 4/58 4/58 | | 4 / 58 | 4 / 58 | 4 / 58 | 4 / 58 | | |
| Max suction lift dry** [m] / [Ft] | 3.5 / 11 | 4/13 | 3 / 9.8 | 3.5 / 11 | 4/ 13 | 3 / 9.8 | | |
| Max suction lift wet [m] / [Ft] | 8 / 26 | 8 / 26 | 8 / <mark>26</mark> | 8 / <mark>26</mark> | 8 / 26 | 8 / 26 | | |
| Max size of solids ø in [mm] / [in] | 4/0.16 | 6/0.24 | 10/0.39 | 4/0.16 | 6/0.24 | 10/0.39 | | |
| Maximum pump speed [cycles per minute] | 172 @50Hz 206 @60Hz | | 164 @50Hz 200 @60Hz | 172 @50Hz 206 @60Hz | | 164 @50Hz; 200 @60Hz | | |
| Max liquid temp. with EPDM/NBR [°C] / [°F] | 70 / 158 | 70 / 158 | 70 / 158 | 90 / 194 | 90 / 194 | 90 / 194 | | |
| Max liquid temp. with PTFE [°C] / [°F] | 70 / 158 | 70/158 | 70 / 158 | 110/230 | 110/230 | 110/230 | | |
| Connection standard | 1/2" BSP female thread (G) | 1″ BSP female thread (G) | 1 1/2" BSP female thread (G) | 1/2" BSP female thread (G) | 1" BSP female thread (G) | 1 1/2″BSP female thread (G) | | |

| | Metal | | | | | | | | |
|---|----------------------------------|-----------------------------|------------------------------------|----------------------------------|-----------------------------|------------------------------------|--|--|--|
| Technical data | TE70 S | TE120 S | TE220 S | TE70 A/C | TE120 A/C | TE220 A/C | | | |
| Max capacity* [l/min] / [US GPM] | 48 / 12.7 | 110 / 29.1 | 220 / 58.1 | 48 / 12.7 | 110 / 29.1 | 220 / 58.1 | | | |
| Max air pressure [bar] / [psi] | 1.5 / 22 | 1.5 / 22 | 1.5 / 22 | 1.5 / 22 | 1.5 / 22 | 1.5 / <mark>22</mark> | | | |
| Max discharge pressure [bar] / [psi] | 4 / 58 | 4 / 58 | 4 / 58 | 4 / 58 | 4 / 58 | 4 / 58 | | | |
| Max suction lift dry** [m] / [Ft] | 3.5 / 11 | 4/13 | 3 / 9.8 | 3.5 / 11 | 4/13 | 3 / 9.8 | | | |
| Max suction lift wet [m] / [Ft] | 8/26 | 8 / 26 | 8 / 26 | 8 / 26 | 8 / 26 | 8 / <mark>26</mark> | | | |
| Max size of solids ø in [mm] / [in] | 4/0.16 | 6/0.24 | 10/0.39 | 4/0.16 | 6/0.24 | 10/ <u>0.39</u> | | | |
| Maximum pump speed [cycles per minute] | 172 @50Hz 206 @60Hz | | 164 @50Hz 200 @60Hz | 172 @ 206 @ | 164 @50Hz 200 @60Hz | | | | |
| Max liquid temp. with EPDM/NBR [°C] / [°F] | 90 / 194 | 90 / 194 | 90 / 194 | 90 / 194 | 90 / 194 | 90 / 194 | | | |
| Max liquid temp. with PTFE [°C] / [°F] | 110/230 | 110/230 | 110/230 | 110/230 | 110/230 | 110/230 | | | |
| Connection standard | 3/4" BSP female thread (G) | 1" BSP female thread (G) | 1 1/2" BSP female thread (G) | 3/4" BSP female thread (G) | 1″ BSP female thread (G) | 1 1/2" BSP female thread (G) | | | |

| To shart and date | Sanitary | | | | | | |
|--|--------------------------|--------------------------|--------------------------|--|--|--|--|
| Technical data | TE80 | TE125 | TE225 | | | | |
| Max capacity* [l/min] / [US GPM] | 48 / 12.7 | 110 / 29.1 | 220 / 58.1 | | | | |
| Max air pressure [bar] / [psi] | 1.5 / 22 | 1.5 / 22 | 1.5 / 22 | | | | |
| Max discharge pressure [bar] / [psi] | 4 / 58 | 4 / 58 | 4 / 58 | | | | |
| Max suction lift dry** [m] / [Ft] | 3.5 / 11 | 4/13 | 3 / 9.8 | | | | |
| Max suction lift wet [m] / [Ft] | 8 / 26 | 8/26 | 8/26 | | | | |
| Max size of solids ø in [mm] / [in] | 4 / 0.16 18 / 0.7*** | 6 / 0.24 18 / 0.7*** | 10 / 0.39 51 / 2*** | | | | |
| Maximum pump speed [cycles per minute] | 172 @ 206 @ | 164 @50Hz 200 @60Hz | | | | | |
| Max liquid temp. with EPDM/NBR [°C] / [°F] | 90 / 194 | 90 / 194 | 90 / 194 | | | | |
| Max liquid temp. with PTFE [°C] / [°F] | 110/230 | 110 / 230 | 110/230 | | | | |
| Connection standard | DN 25 SMS 3017 tri-clamp | DN 38 SMS 3017 tri-clamp | DN 51 SMS 3017 tri-clamp | | | | |

* = @ 60 Hz *** = With stainless steel valve balls, other materials may reduce suction. Please consult us in this matter. **** = Flap valve version

Dimensions

Dimensions in mm (where other is not indicated) Dimensions in inch (where other is not indicated)





| | | Pump size | | | | | | | | |
|---|------------------|---------------------------|-------------------------|---------------------------|---------------------------|-------------------------|---------------------------|---------------------------|--------------------------|------------------------|
| | | PE& PTFE | | | Metal | | | Sanitary | | |
| | | TE50 | TE100 | TE200 | TE70 | TE120 | TE220 | TE80 | TE125 | TE225 |
| | A* | 653 / <mark>25.7</mark> 1 | 780 / 30.71 | 864 / <mark>34.02</mark> | 653 / <mark>25.7</mark> 1 | 781 / 30.75 | 865 / <mark>34.06</mark> | 653 / <mark>25.7</mark> 1 | 720 / 28.35 | 864 / 34.02 |
| | В | 244 / <mark>9.61</mark> | 256 / 10.08 | 372 / 14.65 | 244 / <mark>9.61</mark> | 246 / <u>9.69</u> | 351 / 1 <mark>3.82</mark> | 244 / <mark>9.6</mark> 1 | 234 / <mark>9.2</mark> 1 | 351 / 13.82 |
| | C* | 246 / <mark>9.69</mark> | 322 / 12.68 | 450 / 17.72 | 275 / 10.83 | 325 / 12.80 | 453 / 17.83 | 370.6 / 14.57 | 434 / 17.09 | 639/25.16 |
| | D | 190 / 7.48 | 252 / <mark>9.92</mark> | 345 / 1 <mark>3.58</mark> | 192 / <mark>7.56</mark> | 257 / 10.12 | 348 / 13.70 | 294 / 11.57 | 350 / 13.78 | 528 / 20.79 |
| | E | | 330 / 12.99 | 360 / 14.17 | 290 / 11.42 | 330 12.99 | 360 / 14.17 | 290/11.42 | 390 / 15.35 | 450 / 17.72 |
| | F | 214 / 8.43 | 214 / <mark>8.43</mark> | 311 / 12.24 | 214 / 8.43 | 214 / <mark>8.43</mark> | 311 / 12.24 | 214 / <mark>8.43</mark> | 204 / 8.03 | 311 / 12.24 |
| | Н | | 45 / 1.77 | 69 / <mark>2.72</mark> | 37 / 1. <mark>46</mark> | 42 / 1.65 | 68 / 2.68 | 52 / <mark>2.05</mark> | 62 / <mark>2.44</mark> | 79 / <mark>3.11</mark> |
| | BSP | 1⁄2″ | 1″ | 1 1⁄2″ | 3⁄4″ | 1″ | 1 1⁄2″ | - | - | - |
| N | TC ¹ | - | - | - | - | - | - | 1″ | 1 1⁄2″ | 2″ |
| | DIN ² | - | - | - | - | - | - | DN25 | DN40 | DN50 |
| | SMS ³ | - | - | - | - | - | - | 25 | 38 | 51 |
| | RJT | - | - | - | - | - | - | 1″ | 1 1/2″ | 2″ |
| 0 | | 312 / 12.28 | 335 / 13.19 | 450/17.72 | 300 / 11.81 | 305 / 12.01 | 406 / 15.98 | 298/11.73 | 310 / 12.20 | 398 / 15.67 |

¹ SMS3017

² DIN 11851 ³ SMS 1145 *Max height and length may vary depending on motor type **Pump code** The model number on the pump tells the pump size and material of the pump components Ш. VI. VII. VIII. В 100 Т 054 D TE Ρ Т V. Material of diaphragms: I. TE = Tapflo electric double diaphragm pump VII. Motor power: E = EPDM II. Basic options: T50: 074 = 0.75 kW B = Backup diaphragm pump N = NBR (nitrile rubber) J = Heating jacket (sanitary series only) $\mathbf{T} = \mathbf{P}\mathbf{T}\mathbf{F}\mathbf{E}$ 054 = 0,55 kW K = Built-on dampener (plastic and alu pumps only) L = Valve lifting system (metal series only) B = PTFE TFM 1705b 024 = 0,25 kWV = FKM T100: 154 = 1,5 kW T = Twin inlet/outlet pump W = White EPDM X = ATEX approved, group II, cat 2 (zone 1) Z = PTFE with white EPDM back 114 = 1,1 kW 054 = 0,55 kW T200: Y = High lift valve seats (plastic series only) VI. Material of valve balls: E = EPDM III. Pump size 304 = 3 kW 50; 100; 200 = Plastic series N = NBR (nitrile rubber) 224 = 2,2 kW 70; 120; 220 = Metal series T = PTFE $114 = 1,1 \, \text{kW}$ 80; 125; 225 = Hygienic series S = AISI 316 stainless steel U = PU (polyurethane) VII. Motor options: IV. Material of wetted metal parts: $\mathbf{P} = \mathbf{PE}$ K = Ceramic M = Hygienic motor shroud C = External motor cooling T = PTFE V = FKM B = PTFE TFM 1635 D = Built-on frequency inverter S = Stainless steel AISI316L X2DE = II 2G Ex db eb IIC T4 Gb P = PE1000 A = Aluminium X = PTFE coated aluminium P = Single phase motor C = SiC

Changes reserved without notice

TAPFLO AB

Sweden

Filaregatan 4 | S-442 34 Kungälv

Tel: +46 303 63390 Fax: +46 303 19916

E-mail addresses: Commercial questions: sales@tapflo.com Orders: order@tapflo.com Tech support: support@tapflo.com

Tapflo products and services are available in 75 countries on 6 continents.

Tapflo is represented worldwide by own Tapflo Group Companies and carefully selected distributors assuring highest Tapflo service quality for our customers' convenience.

AUSTRALIA | AUSTRIA | AZERBAIJAN | BAHRAIN | BELARUS | BELGIUM | BOSNIA | BRAZIL | BULGARIA | CANADA | CHILE | CHINA | COLOMBIA | CROATIA | CZECH REPUBLIC | DENMARK | ECUADOR | EGYPT | ESTONIA | FINLAND | FRANCE | GREECE | GEORGIA | GERMANY | HONG-KONG | HUNGARY | ICELAND | INDIA | INDONESIA | IRAN | IRELAND | ISRAEL | ITALY | JAPAN | JORDAN | KAZAKHSTAN | KUWAIT | LATVIA | LIBYA | LITHUANIA | MACEDONIA | MALAYSIA | MEXICO | MONTENEGRO | MOROCCO | NETHERLANDS | NEW ZEALAND | NORWAY | POLAND | PORTUGAL | PHILIPPINES | QATAR | ROMANIA | RUSSIA | SAUDI ARABIA | SERBIA | SINGAPORE | SLOVAKIA | SLOVENIA | SOUTH AFRICA | SOUTH KOREA | SPAIN | SUDAN | SWEDEN | SWITZERLAND | SYRIA | TAIWAN | THAILAND | TURKEY | UKRAINE | UNITED ARAB EMIRATES | UNITED KINGDOM | USA | UZBEKISTAN | VIETNAM

Tapflo Group Companies

Australia Tapflo Oceania (Pty) Ltd Tel: +61 1800 303 633 sales@tapflo.com.au

Austria Tapflo Austria Tel: +43 732 27292910 sales@tapflo.at

Baltic States Tapflo Latvia Tel: +371 67472205 sales@tapflo.lv

Belarus Tapflo Belarus Tel: +375 17 3934609 sales@tapflo.by

Belgium Tapflo Benelux B.V. Tel: +31 (0)85 00 743 00 info@tapflo.nl

Bulgaria Tapflo EOOD Tel: +359 (0)2 974 18 54 office@tapflo.bg

Canada Tapflo Canada Tel: +1 514 813 5754 canada@tapflo.com **Croatia** Tapflo d.o.o. Tel: +385 91 4884 666 sales@tapflo.hr

Czech Republic Tapflo s.r.o. Tel: +420 513 033 924 tapflo@tapflo.cz

China Tapflo (Wuxi) Tel: +86 510 8241 7072 sales@tapflo.cn

Denmark Tapflo Danmark Tel: +45 36 454600 info@tapflo.dk

France Tapflo France Tel: +33 1 34 78 82 40 info@tapflo.fr

Hungary Tapflo kft. Tel: +36 30 148 8551 office@tapflo.hu

India Tapflo Fluid Handling India Pvt Ltd Tel: +91 20 65000215 ac@tapflo.in Ireland Tapflo Ireland Ltd Tel: +353 1 2011911 info@tapflo.ie

Italy Tapflo Italia Tel: +39 0362 306528 info@tapfloitalia.com

Japan Tapflo Japan K.K. Tel: +81-3-6240-3510 tapflojp@tapflo.co.jp

Kazakhstan Tapflo Kazakstan Tel: +7 727 3278347 sales@tapflo.kz

Netherlands Tapflo Benelux B.V. Tel: +31 (0)85 00 743 00 info@tapflo.nl

Poland Tapflo Sp. z o.o. Tel: +48 58 530 42 12 info@tapflo.pl

Romania S.C. Tapflo Rom. S.r.l. Tel: +40 21 3451255 sales@tapflo.ro **Russia** Tapflo Company Tel: +7 495 232 18 28 sales@tapflo.com.ru

Serbia Tapflo d.o.o. Tel: +381 21 44 58 08 sales@tapflo.rs

Slovakia Tapflo s.r.o. Tel: +421 911 137 883 tapflo@tapflo.sk

Slovenia Tapflo GmbH Tel: +386 68 613 474 sales@tapflo.hr

Spain Tapflo Iberica Tel: +34 91 8093182 avives@tapfloiberica.es

South Africa Tapflo (Pty) Ltd Tel: +27 31 701 5255 sales@tapflo.co.za

Turkey Tapflo Makina Ltd Tel: +90 216 467 33 11 sales@tapflo.com.tr Ukraine TOB Tapflo Tel: +380 44 222 68 44 sales@tapflo.ua

fy

Uzbekistan Tapflo Uzbekistan Tel: +998 712370940 sales@tapflo.uz

United Kingdom Tapflo (UK) Ltd Tel: +44 2380 252325 sales@tapflopumps.co.uk





If your country is not listed please visit www.tapflo.com/en/contact

www.tapflo.com

Tapflo is a registered trademark of Tapflo AB. All rights reserved

ration in this document is subject to change without notice. Reproduction in any manner without written permission of Tapflo Group is forbidden Tapflo Group reserves the right to make changes in product design, or detail, and to discontinue any product or material without notice

Art. No. 10-2228