

This abstract will be presented during LNG2023 conference on 10-13 July in Vancouver, Canada among many other innovative projects, ideas and outlooks. LNG2023 will provide a unique platform for the global LNG industry and key stakeholders to discuss, debate, and showcase the latest industry developments and opportunities.



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## POWER GEN PLANT ARCHITECTURE FOR EFFECTIVE POST COMBUSTION CARBON CAPTURE, RECAP

Carbon dioxide represents the largest fraction of greenhouse gases which are a major cause of climate changes and increase of the environment temperature. Conventional power gen plants burning fossil fuels play a major role in CO<sub>2</sub> production. Based on exiting technology, Baker Hughes studied a specific combined cycle (ReCAP) to increase flue gases CO<sub>2</sub> concentration making the capturing process easier and less expensive regardless of the capturing technology. The system is entitled to increase the CO<sub>2</sub> content in the flue gas at the HRSG stack up to 8.2% mol before entering in the capture system, far beyond the typical ~3.5% mol a GT has. The combined cycle study has been done at ISO condition and coupled to a Chilled-Ammonia Process (CAP). The combine cycle and the chosen architecture of (HRSG) are also capable to generate the electricity and the heat power for the capturing process (~2.5 GJ per captured Ton of CO<sub>2</sub>).

The simulation was done considering building blocks composed by one LM9000, one Steam Turbine and one HRSG equipped with post firing and external recycle line. A case study considered 4 blocks to simulate 600 MW power island feeding electricity and thermal heat to a 10 MTPA eLNG liquefaction plant and the CAP system. The plant simulations show a CAP efficiency pretty much stable; the available power is double respect to a standard combined cycle solution made by LM9000 with much smaller plant size reaching a reduction of the overall total life cycle CO<sub>2</sub> footprint

To view the full conference agenda, visit <https://www.lng2023.org/lng-programme-overview>