

Laser and Rotary Materials 2022 valid from 01/2022

SETTING NEW STANDARDS

The ideal material for each application!

Trotec offers solutions for almost all requirements in the field of engraving, cutting and marking. High-quality, innovative laser system solutions as well as the highest quality consumables form this outstanding portfolio.

We aim to assist our customers in improving their profitability and productivity by supplying Trotec materials which offer superior results every time, offering additional services and providing a one-stop shop solution, allowing our clients to purchase all their products via one supplier in a single call or email.

We are proud to manufacture the full range of Trotec laminates, complemented by additional high-quality products from carefully selected suppliers. Our aim is to make you more profitable with materials offering the following advantages:

- Engrave efficiently with fewer passes
- Reduced residue generated while engraving
- No sticky edges after laser cutting
- Minimal cleaning required
- Consistency in quality and colours
- High durability
- Next day delivery

Any colour deviations between the images shown in the catalogue and actual items are due to electronic depiction or typographical reasons and are not considered mistakes.

Please find our latest product range on our website.



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How to Read this Catalog

Sheet sizes & tolerances:

All material thicknesses are in MM. Sheet sizes are indicated in each product group description. Half sheets are cut to the indicated sizes. When ordering full sheets, please consider the following tolerances:

TroLase, TroLase Metallic, TroLase Metallic Plus, TroLase Reverse, TroLase ADA Signage, TroLase Thins, TroLase Textures, TroPly, TroPly Metallic Plus, TroPly Satins, TroPly Ultra, TroPly Ultra Reverse Tolerances: width ± 1.5 mm; length ± 3 mm

LaserWood

Tolerances: width and length: ±1 mm Thickness: -0,3 mm; + 0,5 mm

TroLase Lights

Tolerances: width +3 mm; -0 mm; length +6 mm; -0 mm

TroGlass Series

Tolerances: width +/- 3 mm; length +/- 3 mm thickness (according to ISO 7823-1): gauge 3 mm: +/- 0.7 mm gauge 4 mm: +/- 0.8 mm gauge 5 mm: +/- 0.9 mm gauge 6 mm: +/- 1 mm gauge 8 mm: +/- 1.2 mm gauge 10 mm: +/- 1.4 mm gauge 15 mm: +/- 1.9 mm gauge 20 mm: +/- 2.4 mm

Icon legend



Laser material

Applicable to materials with an acrylic core. Many coated or anodised metals can be laser engraved or marked but cannot be vector cut



Front engraving

This material is engraved from the front side.



Rotary material

This material (usually with ABS core) is suitable for use with mechanical engraving devices.

Exterior use

This material is UV-resistant and suitable for outdoor use. Of course, it can also be used for indoor applications.



Reverse engraving

This material is designed to be engraved on the back using mirrored graphics and then infilled or backlit to enhance the contrast against the coloured background.



Indoor use

This material is suitable for interior applications.



Adhesive available

Adhesive backing can be applied on selected materials.



UV-Print

This material is suitable for UV/ digital printing.

Grey Icons

All symbols in grey mean that the respective application does not apply.

Cut to size legend



Cut to size

Articles of this product group can be ordered cut to your individual size.



Hole drilling

Articles of this product group can be drilled in various diametres.



Round corners

Articles of this product group can be ordered with rounded corners. Choose a radius and if the curve should look inside or outside.



Bevelled edges

Articles of this product group can be ordered with bevelled edges.



Order online from our engraving supplies webshop

You can quickly and easily purchase our highquality laser and engraving materials online from our web shop at **shop.troteclaser.com**

In our web shop you will find a comprehensive overview of products, up-todate information about our materials, usage and processing tips, and DIY tutorials.







Save valuable time when ordering



0

View a complete overview of your online orders



heck Tips and tricks 24/7 provided by our experts Be the first to find out about new

products and offers

Collect TroPoints and redeem them against online orders



TroLase Series

Trotec's laserable laminates are specifically designed for highperformance laser and rotary engraving. Featuring a micro surfaced coating on a high-quality extruded acrylic core, which allows for detailed engravings at high production speeds. Materials are combined with a low residue characteristic, which significantly reduces your overall processing time and increases productivity. All high quality products are carefully tested and optimised for cost effective daily use. Our quality products make you more efficient and profitable. Within the Trotec laser and rotary materials portfolio, you will find a wide range of various colours, effects, gauges, wear and tear characteristics suitable for nearly any application.

CAN



Here you can find the entire TroLase series in the Trotec webshop. Scan QR Code now and order online.



TroLase



Material Features

Material: modified acrylic, colour coated, 2 ply / 3 ply Finish: matt, gloss (where indicated) Engraving depth: 0.08 mm Cutting method: laser, saw, guillotine* (*not recommended for 3.2mm) Sheet size: 1245 x 616 mm

- UV-resistant, acrylic based material
- · Achieve detailed engraving at high production speed
- Superior composition minimises residue and reduces need for cleaning
- Ideal for interior and exterior signs, badges, trophy plates, industrial signs









L402-309 91645

TroLase Metallic Plus



Material Features

Material: modified acrylic, colour coated, 2 ply Finish: brushed metal Engraving depth: 0.08 mm Cutting method: laser, saw, guillotine* (*not recommended for 3.2mm) Sheet size: 1245 x 616 mm

- Acrylic based material with an authentic metallic finish
- Thin top layer enables detailed engraving at high production speed
- Cost-effective, time-saving alternative to metal engraving
- Suitable for outdoor use, signs, badges, trophy plates, safety signs, funeral plates







Brushed Stainless Steel/Black 0.8 LMT+314-203 87112

1.6 <u>LMT+314-206</u> **3.2** <u>LMT+314-209</u> <u>87106</u>

Brushed Stainless Steel/Blue 0.8 LMT+315-203 87137

1.6 1.6 1.6 1.7 1.6 1.7



Brushed Bright Nickel/Black 1.6 LMT+364-206

3.2 LMT+364-209 87116 LMT+364-209 87135

 Brushed Stainless

 Steel/Red
 MT+316-203

 87145
 MT+316-206

 87118
 MT+316-209

87146

0

0.8 LMT+864-203 <u>87136</u> 1.6 LMT+864-206 <u>87114</u> 3.2 LMT+864-209 <u>87141</u>

Black

Brushed Gold/Black

Brushed Copper/

0.8 LMT+764-203 87115 1.6 LMT+764-206 71893 3.2 LMT+764-209 87108



TroLase Metallic



Material Features

Material: modified acrylic, colour coated, 2 ply Finish: brushed metal, smooth Engraving depth: 0.08 mm Cutting method: laser, saw, guillotine* (* Not recommended for 3.2 mm) **Sheet size**: 1245 x 616 mm

- Acrylic based laminate
- Authentic metallic finish
- · Enables detailed engraving
- For interior signs, badges, trophy plates, safety signs or
- funeral plates





Smooth Gold/Black 0.8 LMT714-203 86661 1.6 LMT714-206 86590





Brushed Aluminium/



Brushed Silver/Black

86619

71625

LMT334-203

LMT334-206

LMT334-209

0.8

1.6

3.2

Brushed Copper/ Black 0.8



LMT884-206

86648

Brushed Deep Bronze/Black 1.6

Brushed Gold/Black 0.8 LMT734-203

86602 LMT734-206 1.6 71881 3.2 LMT734-209 92076



86658

Smooth Silver/Black 0.8 LMT344-203 86598 LMT344-206 86597 1.6 LMT344-209 3.2 86656





LMT754-206 71889 LMT754-209 86649

86600

LMT754-203

TroLase Reverse



Material Features

Material: modified acrylic, reverse colour coated, 2 ply Finish: matt, gloss (gold and silver) Engraving depth: 0.08 mm Cutting method: laser, saw Sheet size: 1245 x 616 mm

- Transparent acrylic fascia with a coloured coating on the reverse side
- Mirror-inverted engraving on the reverse side
- Engraved area can be backlit or filled with your choice of acrylic paint
- Perfect for multi-coloured interior and exterior signs, safety signs, promotional and display signage and control panels
- An additional third layer significantly reduces cleaning time and enhances the depth of colour

Cut to size service ÷ F Я 0 UV Matt/Ivory Matt/Red Matt/Silver LR601-206 71810 LR221-206 86557 LR341-206 1.6 1.6 1.6 71632 Matt/Blue Matt/Black Matt/Gold LR711-206 LR511-206 1.6 0.5 LR401-202 1.6 71773 129011 71873 1.6 LR401-206 71732 Matt/Green Matt/Yellow Matt/White 1.6 LR931-206 1.6 LR701-206 0.5 LR201-202 86556 71853 129010 LR201-206 1.6 71521 Brushed/Silver Gloss/Silver Gloss/Gold LR710-206 1.6 LR351-206 1.6 LR340-206 1.6 71684 71630 71872

TroLase ADA Signage



71507

Material Features

Material: modified acrylic, 1 ply Finish: matt Cutting method: laser, saw, guillotine Sheet size: 1245 x 616 mm, 1220 x 610 mm* *White, Marine Blue and Silver only

- Solid, dyed, acrylic based material for indoor and outdoor use
- Popular material for the production of braille and tactile signage
- Ideal for cutting out letters and for creating 3-dimensional signs
- Thinner options are a popular medium for architectural model making



TroLase Thins



Material Features

Material: modified acrylic, colour coated, 1 ply / 2 ply Finish: matt, gloss, brushed metal Engraving depth: 0.08 mm Cutting method: laser, saw, guillotine Sheet size: 1245 x 614 mm

- Extremely flexible and ideally suited for curved surfaces
- Acrylic base and thin foiled surface enable detailed engravings
- Elegant engravings for interior signs, badges, trophy and award plates as well as industrial signage
- Solid single ply white and black options are a proven medium for 3D model makers





TroLase Textures



Material Features

Material: modified acrylic (core and cap), 1 ply / 2 ply Finish: textured matt Engraving depth: 0.18 mm Cutting method: laser, saw, guillotine* (*not recommended for 3.2 mm) Sheet size: 1220 x 610 mm

- Extra durability and scratch resistance due to textured acrylic cap
- Textured, matt surface is non-reflective and easy to clean
- UV- and weather-resistant material for demanding environments
- Ideal for industrial applications, signs in harsh environments, safety signs, control panels



TroLase Lights



Material Features

Material: PET-foil. 2 ply Finish: gloss, brushed metal, matt Engraving depth: 0.04 mm Cutting method: laser, guillotine Sheet size: 600 x 305 mm

- Highly flexible and robust film with an adhesive coating on the reverse
- Adheres perfectly to various materials such as metals, plastic, rubber and wood
- Popular material in industry and commerce
- Perfect for labels, stickers, badges as well as for trophy plates



TroLase Foil



Material Features

Material: modified acrylic foil, 2 ply Finish: matt, gloss, metallic Engraving depth: 0:04 mm Cutting method: laser, guillotine **Sheet size**: 610 x 305 mm

- Thin, two-layer, flexible engraving material featuring a micro-surfaced coating on an acrylic core
- · Comes with an adhesive backing and is UV-stable
- Allows for special processing options, such as kiss-cutting
- Ideal for trophy and industrial labelling, functional signage and custom stickers









Blue/White

139689

139694

0.2

0.2

. 139687

0.2



0.2 139691

Yellow/Black 0.2 139692

Stainless steel brushed/ Black 0.2 139693

Black glossy/White



Copper brushed/Black

0.2 139696



Black matt/White 0.2 139685



0.2 139686

LaserFlex



TroPly Series

Our rotary engraving materials range of products are ideal for multiple applications. Product properties range from thin surfaces for engraving intricate details up to strong, robust surfaces ideal for more demanding environments. Some of Trotec's TroPly materials also have a reflectionfree surface, which allows for clear and easy-to-read designs to be created from even the smallest engraved images.



Here you can find the entire TroPly series in the Trotec webshop. Scan QR Code now and order online.



TroPly



Material Features

Material: ABS, 2 ply / 3 ply Finish: matt Engraving depth: 0.08 mm Cutting method: saw, guillotine* (*not recommended for 3.2mm) Sheet size: 1245 x 616 mm

- Features a thin surface coating
- The reflection-free surface allows clear and easy-to-read designs
- An ideal choice for an array of interior applications, particularly when a high degree of detail is required
- Perfect for information and safety signs, trophy plates as well as for badges





TroPly Metallic Plus



Material Features

Material: ABS. 2 ply Finish: brushed and smooth metal Engraving depth: 0.08 mm Cutting method: saw, guillotine **Sheet size**: 1245 x 616 mm

- · Metallic effect laminate with a scratch resistant top coating
- · Features a special protective layer
- Particularly resistant to scratches and wear
- Suitable for trophy and funeral plates, information and interior signs





Brushed Gold/Black PMT+734-203 159966 0.8 1.6 PMT+734-206 71880

Brushed European Gold/Black PMT+754-206 71888 1.6



Brushed Silver/Black 1.6







PMT+344-203 159964 PMT+344-206



Brushed Aluminium/ Black PMT+354-203 159965 0.8

1.6 PMT+354-206 71699

TroPly Ultra



Material Features

Material: multi surface impact acrylic, 1 ply / 2 ply / 3 ply* Finish: matt, gloss Engraving depth: 0.30 mm Cutting method: saw Sheet size: 1220 x 610 mm

*Certain colours available in 3ply. Please note that 3ply TroPly Ultra is gloss on one side and matt on the other.

- · Acrylic laminate for internal and external applications
- · Ideal solution for harsh environments thanks to a thicker cap
- · This thicker cap offers resistance to abrasion
- · Perfect for external professional signage, plant labels and safety signs







Bright Green/White

91724

Hunter Green/White

91728

PU992-206

PU932-206

1.6

1.6



Yellow/Black PU704-206 91726 1.6 3.2 PU704-209 91738

Safety Yellow/Black 1.6 PU794-206 91719

, PU205-206

91727

White/Blue

1.6





Black/Gold PU417-206 1.6 91729

Vintage Gold/Black

91720

1.6

PU774-206

PU384-206 91717

PU384-209 91737



Polar White/Black 1.6 PU234-206 104841





TroPly Ultra Reverse



Material Features

Material: Laminated impact acrylic, 2 ply Finish: matte, gloss Engraving depth: 0,30 mm Cutting method: saw, guillotine Sheet size: 1220 x 610 mm

- Transparent acrylic glass with a coating on the back
- A transparent image is created by engraving the coloured back, which can then be filled with different colours
- UV stable and weatherproof material
- Suitable for indoor and outdoor use



TroPly Satins



Material Features

Material: Acrylic cap / ABS core, 2 ply Finish: gloss-brushed Engraving depth: 0.30 mm Cutting method: saw, guillotine Sheet size: 1220 x 610 mm

- Interior laminate available in an extensive colour range
- Supplied as standard with a brushed finish
- The solid cap offers a highly durable and scratch resistant surface
- Ideally suited to internal signage, name plates, key tags and personal identification



ABET Rigid



Material Features

Material: paper and phenolic based thermosetting resin 3-ply Finish: semi-gloss Engraving depth: 0.20 mm Cutting method: saw

Sheet size: 1220 x 1220 mm, 1220 x 610 mm

- ABET Rigid is a high pressure laminate suited to internal use
- It has a hard, durable melamine surface requiring minimal maintenance
- Provides a cost effective and practical solution for industrial labels and signage
- Ideally suited to the electrical industry, tallies, ID tags and key fobs
- Non-flammable up to temperatures of 400°C conforming to the British Adopted European Standard BS EN 438-7:2005

							Cut to siz	e service		
			F	Я	<u> </u>		Ť	0	ſ	
		e/Black/White x 1220 mm				k/White/Black x 1220 mm				n/White/Green x 1220 mm
	1.6	49841			1.6	67183			1.6	67182
	3.0	67186			3.0	67193			3.0	67192
	1220	x 610 mm			1220	x 610 mm			1220	x 610 mm
	1.6	50498			1.6	50496			1.6	50484
	3.0	50499			3.0	83204			3.0	83226
		e/Red/White x 1220 mm				w/Black/Yellow x 1220 mm			Grey 1220	/White/Grey x 1220 mm
	1.6	67177			1.6	67184			1.6	83329
	3.0	67187			3.0	67194			3.0	83338
	1220	x 610 mm			1220	x 610 mm			1220	x 610 mm
	1.6	83238			1.6	50497			1.6	83341
	3.0	83239			3.0	50491			3.0	83332
		e/Blue/White x 1220 mm				ge/White/Orang x 1220 mm	e			/White/Blue x 1220 mm
	1.6	67178			1.6	83320			1.6	67181
	3.0	67188			3.0	83327			3.0	67191
	1220	x 610 mm			1220	x 610 mm			1220	x 610 mm
	1.6	50481			1.6	83323			1.6	50495
	3.0	83228			3.0	83333			3.0	83205

	White/Green/White 1220 x 1220 mm				White/Red x 1220 mm
	1.6	67179		1.6	67180
	3.0	67189		3.0	67190
1220 x 610 mm			1220 x 610 mm		
	1.6	83229		1.6	83227
	3.0	83231		3.0	50492
	Brush	hed Gold/Black/ hed Silver x 1220 mm		Brus	Silver/Black/ ned Gold x 1220 mm
	Brush	hed Silver		Brus	hed Gold
5	Brusi 1220	hed Silver x 1220 mm	>	Brusl 1220	ned Gold x 1220 mm
5	Brusł 1220 1.6 3.0	hed Silver x 1220 mm 67185	>	Brusl 1220 1.6 3.0	ned Gold x 1220 mm 83240
	Brusł 1220 1.6 3.0	ned Silver x 1220 mm 67185 67195	>	Brusl 1220 1.6 3.0	ned Gold x 1220 mm 83240 83316

Notes



TroGlass Series

Our TroGlass acrylic series is available in an extensive assortment of colours, in variations of transparent, fluorescent, translucent and non-transparent, as well as different surface structures. The transparent, fluorescent and translucent colours offer constant light transmission superior to similar glass colours. The wide range of colours and different surface characteristics make Trotec's acrylic glass the number one choice for outstanding and eye-catching applications. Please note that: thickness tolerances are available on page 2.



Here you can find the entire TroGlass series in the Trotec webshop. Scan QR Code now and order online.



TroGlass Colour Gloss



Material Features

Material: cast acrylic

Finish: gloss

 Translucency: transparent, fluorescent, translucent, non-transparent

 Cutting method: laser, saw

 Sheet size:
 1/1 1216 x 606 mm (metallic: 1224 x 610 mm)

 $\frac{1}{2}$ 606 x 606 mm (metallic: 610 x 610 mm)

*Please note that products 129879 (Metallic Anthracite-Silver) and 129878 (Metallic Bright Silver) are not suitable for exterior applications.

- Constant light transmission superior to similar glass colours
- Glossy finish on both material sides
- High impact resistance
- Shop fitting, interior design or illumination and lighting are typical applications



Transparent

	Glass Look 3.0 117143		Red 3.0 117131		Ice Blue 3.0 117132
	Yellow 3.0 117129		Green 3.0 117139		Blue 3.0 117133
	Orange 3.0 117130		Dark Green 3.0 117140		
in clea • Impact	t light transmission with r version - better than gl. t resistance 8 to 10 times t polished finish when la	ass higher than glass	UV stable and v	ith (laser cut/engrave, be	

Fluorescent





Red 3.0 117104





Metallic exterior use

Gold 3.0 129875



Silver 3.0 129877

Metallic interior use



Bright Silver 3.0 129878



Anthracite-Silver **3.0** 129879

TroGlass Satins



Material Features

 $\begin{array}{ll} \mbox{Material: cast acrylic} \\ \mbox{Finish: matt} \\ \mbox{Translucency: translucent, non-transparent} \\ \mbox{Cutting method: laser, saw} \\ \mbox{Sheet size:} & \frac{V_1}{1} & 1216 \times 606 \mbox{ mm} \\ & \frac{V_2}{2} & 606 \times 606 \mbox{ mm} \end{array}$

- Satin surface on both sheet sides
- Elegant and soft feeling and appearance
- High light transmission
- Ideal for illumination and backlighted signs, POS displays, interior design



Translucent

Clear 3.0 117034	Light Pink 3.0 117037	Blue 3.0 117040
Yellow 3.0 117052	Fuchsia 3.0 117068	Aquamarine 3.0 117035
Bright Orange 3.0 117054	Violet 3.0 117041	Lemon Green 3.0 117057
Red 3.0 117038		

Non-transparent



Night & Day



LED



White matt3.0117208

Special Product TroGlass Night & Day: allows the creation of sophisticated signs, giving the possibility of having 2 colors in the same product:

- black when not backlighted
- bright when the sign is backlighted

TroGlass LED is an optimised cast acrylic sheet, developed to adjust itself to the particularity of LED lighting:

Black 3.0 117059

- Colours are formulated to meet the wavelength of LEDs: the sheets maintain the same colour tone with backlights being turned on and off.
- It allows a high light transmission. The strong diffusion characteristics eliminate spot effects.
TroGlass Reverse



Material Features

Material: cast acrylic with back-coating, 2 ply Finish: gloss Engraving depth: 0.08 mm Cutting method: laser, saw Sheet size: 1220 x 610 mm

- Transparent acrylic with a coloured coating on the reverse side
- Reverse engraved areas can be infilled with colours or backlit
- Black backing reduces cleaning time and enhances depth of colour
- Ideal for multi-coloured interior and exterior signs, safety signs, promotional and display signage



TroGlass Mirror



Material Features

- TroGlass Mirror is an extruded acrylic glass with a reflective surface
- Perfect alternative to real glass mirror due to lighter weight and higher breakage resistance
- Mirror-inverted engraving on the reverse side
- Used for wall decorations, jewellery, displays, interior design, POS and more



TroGlass Clear



Material Features

Material: cast acrylic, 1 ply Finish: gloss Cutting method: laser, saw Thickness and sheet sizes (mm): ⅓ 1/1 **3, 4, 5, 10, 15, 20:** 1216 × 606 6,8: 1200 x 598

- 606 x 606 598 x 598
- Perfect optical clarity and therefore a great alternative to glass
- Formable, UV-stable and hard-wearing
- Polished laser cut edges, no post-processing necessary
- Ideal for interior and exterior signs, promotional & display signage







Clear **4.0** 121801





5.0 121862

Clear

Clear **6.0** 121863

Clear

3.0 121800





Clear



2.0 5266



TroGlass XT



Material Features

Material: extruded acrylic, 1 ply Finish: gloss Cutting method: laser, saw Sheet size: ¹∕₁ 1216 x 606 mm 1/2

- 606 x 606 mm
- Transparent, extruded acrylic glass with low thickness tolerance
- Fantastic light transmission and excellent resistance to outdoor weathering
- Material of choice when high thickness accuracy is important
- Perfect for POS displays, signage, model making and for interlocked applications



TroGlitter



Material Features

Material: cast acrylic			
Finish: gloss			
Cutting method: laser, saw			
Sheet size:	1/1	1020 x 600 mm	
	1⁄2	510 x 600 mm	

- TroGlitter is a cast acrylic that is mixed with glitter particles evenly distributed throughout the material
- Wide opportunities for creative minds and designers, with new visual effects possible
- Material is colour stable with no bleaching or fading
- Ideal for sales displays, gifts and even lettering applications





Red 3.0 153705

Dark Red

144643

3.0



Black 3.0 144645



Silver 3.0 144640

Blue 3.0 144646



Gold 3.0 144641



Pink 3.0 144644



Green 3.0 153706

TroGlass Pastel



Material Features

 $\begin{array}{ll} \mbox{Material: cast acrylic} \\ \mbox{Finish: matt, gloss} \\ \mbox{Translucency: opaque, non-transparent} \\ \mbox{Cutting method: laser, saw} \\ \mbox{Sheet size:} & \frac{1}{1} & 1216 \times 606 \mbox{ mm} \\ & \frac{1}{2} & 606 \times 606 \mbox{ mm} \end{array}$

- Flexible application possibilities due to one gloss and one matt side
- Excellent physical properties of cast acrylic sheet
- Material is colour stable and will not bleach or fade
- Typical applications include: visual communication & retail, interior design, shop fitting



TroGlass Neon



Material Features

 Material: cast acrylic

 Finish: gloss

 Cutting method: laser, saw

 Sheet size:
 ½
 1216 x 606 mm

 ½
 606 x 606 mm

- Combines the advantages of opalescence and striking fluorescence
- Offers excellent resistance to outdoor weathering, making Neon perfect for exterior applications
- Create unique, fashionable accessories of your own, POS displays, merchandising solutions or special gift toppers
- Bring your products to life with this cast acrylic



3.0 162513

• as long as stock lasts

Notes



Metals

Trotec offers metal products for both laser engraving and mechanical engraving. One product group is the anodised aluminium, which features a protective anodised coating that remains intact during laser processing. The image contrast is caused by the removal of the coloured coating and almost photographic qualities can be achieved. Additionally, a detailed white engraved image is created. We offer metal for engraving in different colours and also with a matt or a gloss surface.



Here you can find the entire metal series in the Trotec webshop. Scan QR Code now and order online.



Anodised Aluminium



Material Features

Material: anodised aluminium, 1 ply Finish: matt, gloss Cutting method: saw, guillotine Sheet size: 1000 x 500 mm

* Please note that our aluminium sheets are only coated on one side

- Suitable for both engraving with a CO2 laser and with mechanical engraving devices
- Image contrast is created by removing the coloured coating and almost photographic qualities can be achieved (surface qualities are only guaranteed for the top side)
- Please note that the Standard Line is less robust due to the thinner anodised coating
- Typical applications are type plates, advertising signs and ID tags



Premium Line

Aluminium Satin Silver matt Black matt Green matt 30105-00 30105-10 30105-40 0.5 0.5 0.5 5277 30110-00 4671 34356 1.0 30110-10 1.0 30110-40 1.0 3504 3503 3509 30115-00 30115-10 30115-40 1.5 1.5 1.5 3544 3545 3548 30120-00 30120-40 2.0 2.0 30120-10 2.0 4187 4185 4256 30130-10 30130-40 30130-00 3.0 3.0 3.0 4806 9075 65331 **Nickel Silver** matt Gold matt Blue matt 0.5 30105-50 0.5 30105-60 0.5 30105-30 65308 65310 4447 30110-60 3541 30110-50 1.0 30110-30 1.0 1.0 3540 30115-50 30115-60 1.5 1.5 1.5 30115-30 3549 3560 3547 30120-60 30120-30 30120-50 2.0 2.0 2.0 65320 4184 4186 30130-50 30130-60 30130-30 3.0 3.0 3.0 15890 65332 65326





Red I	matt
0.5	30105-20
	34357
1.0	30110-20
1 -	3505
1.5	30115-20 3546
2.0	30120-20
2.0	4763
3.0	30130-20

45

Aluminium Satin		
Silver gloss	Nickel Silver gloss	Black gloss
 1.0 30210-00 3563	1.0 30210-50 3568	1.0 30210-10 3564
 1.5 30215-00 3582	1.5 30215-50 3588	1.5 30215-10 3583
2.0 30220-00 4483	2.0 30220-50 65301	2.0 30220-10 46422
Green gloss	Gold gloss	Red gloss
1.0 30210-40 3567	1.0 30210-60 3569	1.0 30210-20 3565
1.5 30215-40 3587	1.5 30215-60 3589	1.5 30215-20 3585
2.0 30220-40 65304	2.0 30220-60 4760	2.0 30220-20 65307



Standard Line



Standard natural1.0122787

Please be aware, during the manufacturing process of a whole panel, two small spots are created at the edge where the material is not fully covered with an anodised layer.

This is necessary to achieve a high-quality surface finish and is not a material defect.

Trophy Aluminium



Material Features

Material: Anodised Aluminium Finish: matt and bright Thickness: 0.5mm, 0.6mm* Cutting method: guillotine Sheet Size: 1220 x 610 mm, 610 x 305 mm

*0.6mm thickness available in matt black only

- Anodised to 10 microns in a selection of bright or matt high quality finishes
- Can be marked with a diamond or a laser and easily cut with a guillotine
- · Ideal to produce trophy and award plaques, serial number plates
- At only 0.5mm thick it can easily be wrapped around plinths and trophies







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Bright Silver 1220 x 610 mm 0.5 51350 610 x 305 mm

0.5 49884



 Gloss Black

 1220 x 610 mm

 0.5
 51355

 610 x 305 mm

 0.5
 49913

Bright Gold 1220 x 610 mm 0.5 51349 610 x 305 mm 0.5 49881



 Matt Black

 1220 × 610 mm

 0.6
 51359

 610 × 305 mm

 0.6
 49953

Stainless Steel



Material Features

Material: Grade 304 and 316 stainless steel (316 grade available on request) Finish: bright or brushed Cutting method: guillotine

Sheet size: 2000 x 1000 mm, 1000 x 1000mm and 1000 x 500 mm

- We stock premium quality type 304 stainless steel, available in bright polished and brushed finishes.
- It can be used to produce high quality and robust signs and labels for a range of applications.
- Type 316 (available on request) provides an extra level of corrosion resistance making it the ideal choice for coastal and heavily polluted areas.

Cut to size service



	Brushed Stainless 500 x 1000 mm		
0.9	50045		
1.5	49979		
1000) x 1000 mm		
0.9	50097		
1.5	50044		
2000 x 1000 mm			
0.9	50868		
1.5	51284		

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0.9	50046	
1.5	50095	
1000	x 1000 mm	
0.9	50098	
1.5	500363	
2000 x 1000 mm		
0.9	51291	
1.5	51290	

Bright Stainless 500 x 1000 mm

Thickness	1000 x 500 mm
0,8 mm	30,50€
1,0 mm	31,50€
adhesive	+ 11,80 €

DuraBlack®



Material Features

Material: anodised aluminium Finish: matt Cutting method: saw, guillotine Sheet size: 508 x 609 mm

- Coated aluminium with a black surface
- Can be marked with a CO₂ laser
- Particularly resistant to environmental influences (weathering, salt water, chemicals, etc.)
- Conforms with various industrial and military standards, including MIL-STD 130N, A-A-50271 (MIL-P-514D) and MIL-STD-15024F, Type L

Cut to size service



49



Black matt 0.5 77795

AlumaMark®



Material Features

Material: aluminium, alloy Finish: satin, mirror Cutting method: saw, guillotine Sheet size: (1) 508 x 609 mm (2) 305 x 508 mm

- Coated aluminium
- Can be marked in black with a CO₂ laser
- Even lower laser power levels can create a high-contrast engraving
- Typically used for interior signs, name plates, badges, trophy signs and labels





Satin Gold ⁽¹⁾ 0.5 3948



Mirror Gold ⁽²⁾ 0.5 47639



Satin Silver ⁽¹⁾ 0.5 3947

Mirror Silver ⁽²⁾ 0.5 47638

Engraving Brass



Material Features

Material: CZ120 hard temper, brass Finish: Bright polished or mill finish Cutting method: guillotine, saw Sheet Size: 1000 x 600, 500 x 600

Cut to size service





49964

2.0





Please note: Our CZ120 brass is not lacquered - it will require treating prior to the use of blacking fluid. Once lacquered, brass cannot be lasered.

Jewellers & Black Brass



Wood Series

Trotec wood products are selected for both laser and mechanical processing. Both the natural wood as well as the MDF and plywood alternatives allow for fine detail engraving and cutting with a laser. Create your outstanding signage with the natural characteristics of real wood. Trotec wood offers a high variation of finishes and results when laser engraving, depending on laser settings - deep engraving, dark black marking and light surface marking. Please note as wood is a natural product, processing results will vary. Please visit our webshop for more information, including tips and tricks for processing.



Here you can find the entire wood series in the Trotec webshop. Scan QR Code now and order online.



Solid Wood



Material Features

Material: solid wood Finish: smooth, matt and lacquered Cutting method: saw, laser Sheet size: 600 x 300 mm

- Available in five luxurious finishes
- Ideally suited for the requirements of laser processing
- Smooth, matt oiled surface offers an authentic high quality appearance and durability
- Can be used for a multitude of applications such as small interior signage, interior decorations, fashion accessories and promotional giftware





Cherry 5.0 120185



Walnut 5.0 120186

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Alder 5.0 120184

Wood is a living, natural material and each panel is unique. Differences in structure and appearance within a panel can occur. We recommend to allow time for the wood acclimatise to its new environment before processing. Storage should be in an area with constant temperature/humidity.

Wood Veneer



Material Features

Material: veneered wood sheets Finish: smooth, matt and lacquered surface Cutting method: saw, laser Sheet size: 600 x 300 mm

- Formaldehyde free fibre board core
- Real wood laminated on either side
- Elegant lacquered and matt surface
- Suitable for interior signs, gifts, architectural model making, arts and crafts



Plywood



Material Features

Material: poplar plywood Finish: untreated Cutting method: laser, saw Sheet size: 600 x 300 mm (pack of 10)

- Made from softwood
- Combines lightweight characteristics with improved dimensional stability
- Untreated, bright surface
- Ideal for architectural model making, prototyping, giftware, toys, arts and crafts, furniture







600 x 300 mm 3.0 68987 **6.0** 68990

We recommend that you allow time for the wood to acclimatise to its new environment before processing. Ideally maintain in an area with constant temperature/humidity.

MDF



TroCraft Eco



Material Features

Material: natural cellulose Finish: untreated Cutting method: saw, laser Sheet size: 600 x 300 mm (pack of 5)

- Laser material made of recyclable resources
- Made of pure cellulose fiber
- Produced without using additives, is fully biodegradable and emission-free when processed
- Create sustainable toys, interiors or applications for furniture making, vehicle construction and tool making

Cut to size service





- 1.0 145324
 1.5 145325
- **3.0** 145326

LaserCork



Material Features

Material: Cork Finish: untreated Cutting method: saw, laser Sheet size: 600 x 300 mm (pack of 5)

- Natural, environmentally friendly laser material
- The fine grain structure and the beautiful dark brown engraving make LaserCork suitable for many different creative, decorative or functional applications with a natural touch
- Relatively low laser power is sufficient for cutting our LaserCork
- LaserCork is the perfect laser material for coasters and wall decorations such as a world map or pin board

Cut to size service





0.8 150638**1.5** 150640

3.0 150641

Notes



LaserLeather



Material Features

Material: 100% PU leather Finish: matte Cutting method: saw, guillotine Sheet size: 813 x 508 mm (pack of 5)

- High-quality two-tone artificial leather with a smooth surface for an excellent touch
- Stunning and unique pieces waiting to be turned into reality with this two-tone LaserLeather

Cut to size service

- Specially selected colour combinations offer a wide range of use
- From bags, backpacks, labels, jewellery or a simple pencil case it can be transformed into many unique items due to its easy processing



Black/White gold 0.65 165274



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Brown/Black 0.65 165276

UV



Brown/Orange 0.65 165277



Black/Blue 0.65 165279



Berry/Red 0.65 165278



Silver/Red 0.65 165280

Paper

LaserPaper is a laser-friendly paper available in a variety of shades and gsm weights, which produces outstanding results when printed, laser cut and laser engraved. Trotec's LaserPaper has been carefully selected to produce a high level of colour contrast when laser engraved as well as a crisp, clean edge when laser cut. LaserPaper is incredibly versatile and can be used for a multitude of applications, such as invitations, brochures, business cards, greeting cards and more





Here you can find the entire LaserPaper series in the Trotec webshop. Scan QR Code now and order online.



LaserPaper Colours



Material Features

Material: paper Finish: matt Sheet size: DIN A3 (297 x 420 mm) Package quantity: 10 per pack

- Especially suitable for laser processing
- It is non-fading and easily folds and bends to create shapes
- Cutting this paper with a laser allows for filigree patterns and fine details to be created without any burned marks
- Typical applications are greeting or invitations cards, table decorations, book covers and promotional printing









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Metals Galvanised 300 GSM 132545





Dark Blue 270 GSM 132544



Cottage Red 300 GSM 132552



Slate Grey 300 GSM 132551



Blue 250 GSM

132548

LaserPaper Wood



Material Features

Material: Real Birch or Cherry wood on paper backing Finish: matt Sheet size: DIN A3 (297 x 420 mm)

Package quantity: 10 per pack

- Features a real wood surface with a white cardboard backing
- Carefully designed to produce a high level of contrast when laser engraved, and a crisp clean edge when laser cut
- Combine print and laser cut for unique artwork
- Promotional printing, invitation cards and table decorations are typical applications











Birch Wood Veneer 310 GSM 132542



Cherry Wood Veneer 310 GSM 132543

Gifts

Grow your business by personalising gifts and ready-made products for your customers. Apply unique laser engravings to these products and benefit from this simple and cost-effective solution.

We are constantly expanding this product range, please check our website for the latest additions.



Here you can find all gifts in the Trotec webshop. Scan QR Code now and order online.

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Laserable Bottles



Material Features

Material: high-grade 304 stainless steel Finish: matt, soft Capacity: 500 ml

- Made of high-grade 304 stainless steel with a coloured coating that is perfect for laser engraving
- Double-walled vacuum insulation keeps ice cold drinks cool up to 24 hours, hot drinks keep their temperature up to 12 hours
- Whether skiing, at work or on the beach you want these modern bottles with you at every moment
- Notes: The bottles are not recommended for dishwasher cleaning.
 Please check our webshop for latest colours.
- Please note products marked with * are not currently available.



Magic Series – Mugs and Bottles



Material Features

Material: high-grade 304 stainless steel Finish: glitter Capacity: 360 ml. 500 ml

- · These fancy bottles and mugs come with a colored glitter coating that can be easily laser engraved
- · Creative and cost-effective personalization solution
- Thanks to the double-walled vacuum insulation and the closures. our glitter bottles are suitable for everyday use
- · Notes: The bottles are not recommended for dishwasher cleaning. Please check our webshop for latest colors.





Pink glitter 360 ml 163915



Gold glitter **360 ml** 163916



Silver glitter **360 ml** 163917



Mint glitter 360 ml 163918

Laserable Bottles



Pink glitter 500 ml 163908



Gold glitter 500 ml 163905



Silver glitter 500 ml 163906



Mint glitter 500 ml 163909



For optimal results, we recommend a CO2 laser.

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Laserable Mugs & Tumblers



Material Features

Material: high-grade 304 stainless steel Finish: soft Capacity: 360 ml, 480 ml

- Whether for coffee, tea or a cold lemonade these mugs and tumblers made of high-grade 304 stainless steel are the product of choice
- Equipped with a lid with lock
- Double-walled vacuum insulation keeps hot drinks their temperature up to 4 hours, ice cold drinks cool up to 8 hours
- Notes: not recommended for dishwasher cleaning. Please check our webshop for latest colors!





Laserable Hip Flask



Material Features

Material: high-grade 304 stainless steel Finish: matt Capacity: 240 ml

- Made from high-grade 304 stainless steel
- Coloured coating that can be easily laser engraved with a CO2 laser
- The perfect gift for stag and hen parties, Father's Day and more
- Please note: not recommended for dishswasher cleaning.
- Check our webshop for the latest colours!



Aluminium Tags (Pet tags, ID tags)



Material Features

Material: anodised aluminium (except ID tag stainless steel) Size: available in a wide range of sizes, shapes and colours Package quantity: pack of 20 pieces

- Laser engraving creates a frosty white engraving
- Engraving with a mechanical engraving machine creates an elegant silver finish
- Create a personalised label
- Ideal as a gift, giveaway or a souvenir

Heart with hole



Small: 24 x 20 mm Hole size approx. 3.0 mm Large: 38 x 33 mm Hole size approx. 3.0 mm

Order No.	Order No.	
small	large	
122244	122235	
122245	122237	
122246	122238	
122248	122239	
122249	122240	
122250	122241	
122251	122242	
122252	122243	
	small 122244 122245 122246 122248 122249 122250 122251	small large 122244 122235 122245 122237 122246 122238 122248 122239 122249 122240 122250 122241 122251 122242

Disc with loop



Diameter 25 mm

Diameter 25 mm
Hole size approx. 3.0 mm

Colour	Order No.	
black	122172	
blue	122173	
red	122174	
gold	122175	
green	122176	
pink	122177	
violet	122178	
silver	122179	

Disc with hole



Small: Diameter 25 mm Hole size approx. 3.0 mm Large: diameter 30 mm Hole size approx. 3.5 mm

	Order No.	Order No.	
Colour	small	large	
black	122188	122180	
blue	122189	122181	
red	122190	122182	
gold	122191	122183	
green	122192	122184	
pink	122193	122185	
violet	122194	122186	
silver	122195	122187	

Dog bone



Small: 21 x 31 mm Hole size approx. 2.5 mm Large: 40 x 27 mm Hole size approx. 3.5 mm

	Order No.	Order No.	
Colour	small	large	
black	122205	122197	
blue	122206	122198	
red	122207	122199	
gold	122208	122200	
green	122209	122201	
pink	122210	122202	
violet	122211	122203	
silver	122212	122204	

ID tag



50 x 29 mm Hole size approx. 3.0 mm

Colour	Order No.
black	122253
blue	122254
red	122255
gold	122256
green	122257
pink	122258
violet	122259
silver	122260
stainless steel blank	122261

Linen Books



Material Features

Material: linen-bound hardcover, high-quality cream-coloured white paper Finish: matt

Sheet size: B5 (18.5 x 25.5 mm)

- Create personalised engravings on these high-quality linen books
- Suitable as a gift for special occasions such as weddings, birthdays, Mother's Day, Father's Day or christenings
- These linen books with 144 unprinted pages are also perfect as a guest book, baby book, recipe book or as a diary
- Manufactured in accordance with the best bookbinding traditions
- Note: Please check our webshop for latest colours!



Notes



Supplies

Looking for engraving supplies to simplify and support your daily workflow?

Trotec's range of engraving supplies includes everything from workholding mats to pins and magnets for name badges to laser marking solutions (allowing you to use a CO2 laser for metal marking.

The range also includes the laser rubber used for our Trodat stamps, as well as acrylic paints for infilling reverse engraved areas.



Here you can find the entire TroGlass series in the Trotec webshop. Scan QR Code now and order online.



Signage Mounting Devices



Material Features

Material: solid stainless steel Finish: matt

- Use these wall distance holders to mount high-quality signs
- Alternative sizes and fixing options offer a wide range of sign and mounting options
- Screw caps are the easy to use alternative to give a high-quality appearance to a regular screw
- Trotec materials can be ordered cut to size with drilled holes for easy mounting

Distance holder R15-15-FL and R20-20-FL

Stainless matt, round, flat head, left-hand thread



Product	Size	Package options	Order No.
R15-15-FL	ø 15 mm, wall distance 15 mm,	4 pieces,	128994
	sign hole 11 mm,	mounting screws	
	Thickness of sign 2 – 5 mm		
R20-20-FL	ø 20mm, wall distance 20 mm,	4 pieces,	128999
	sign hole 13 mm,	mounting screws	
	Thickness of sign 3 – 18 mm		

Distance holder S25-25-FK

Stainless matt, square, flat head, hex key fixing



Product	Size	Package options	Order No.
S25-25-FK	ø 25 mm, wall distance 25 mm,	4 pieces, mounting screws +	128997
	sign hole 16 mm, Thickness of sign	hex key	
	2 – 10 mm		

Distance holder E16-16-FK

Stainless matt, round, flat head, edge grip, x key fixing



Product	Size	Package options	Order No.
E16-16-FK	ø 16 mm, wall distance 16 mm,	4 pieces, mounting screws +	128995
	Thickness of sign 3 mm	hex key	

Distance holder R20-15-FK

Stainless matt, round, flat head, hex key fixing



Product	Size	Package options	Order No.
R20-15-FK	ø 15 mm, wall distance 20 mm,	4 pieces, mounting screws +	128996
	sign hole 11 mm Thickness of sign	hex key	
	1 – 12 mm		

Screw caps Stainless matt, round screw cap, left-hand thread



Product	Size	Package options	Order No.
R15/3.5-FL	ø 15 mm, screw size 3.5 mm	Pack of 20 pieces	129007
		incl. screw-holder	
R18/4.5-FL	ø 18 mm, screw size 4.5 mm	+ cap	129008

Laser marking solutions



Material Features

Material: Pigments and particles embedded in a carrying liquid Usage: When laser marked, the particles melt together with the surface of the core material (e.g. metal), leaving a permanent dark marking Consumption: recommended within 6 months after delivery

- By applying the spray or paste on the blank surface (metal, glass, ceramic), CO_2 lasers, as well as fiber or Nd:YAG lasers, produce a permanent black marking
- This marking is highly resistant to mechanical and chemical stresses as well as high temperatures
- High contrast and resolution can easily be achieved
- Perfect for barcoding, product serialisation, logos or individual pieces

	Product	Size	Order No.
Aerosol	markSolid Spray Metal 14*	300 ml	57792
	CerMark LMM 6000	340 g	48392
	Thermark LMM 14	170 g	49854
Paste	markSolid Paste Metal 015	50 g	110200
	markSolid Paste Metal 015	200 g	84577
	markSolid Paste Metal 015	500 g	84578
	CerMark LMM 6000	250 g	48391
	CerMark LMM 6000	500 g	48390
	Thermark LMM 14	50 g	49850
	Thermark LMM 14	250 g	49849
аре	CerMark LMM 6018 Tape	25 mm x 15 metres	48393
	CerMark LMM 6018 Tape	50 mm x 15 metres	39158

Laser marking ceramics

	Product	Size	Order No.
aerosol	CerMark Ultra Spray	340 g	175645

* Spray not recommended for airfreight

Laser marking metals

How to use laser marking solutions









mark.

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It is important to allow the material to dry thoroughly before starting the laser marking process. It usually takes 1-2 minutes to air dry. This process can be sped up using a heat lamp, hair dryer or an oven.

• Surface Cleaning: Product needs to be applied directly on the blank surface (metal, glass, ceramic).

Apply an even, thin coat. If the product is applied too thick it will require more power to make the

• Pastes: Dilute the paste with ethanol (alcohol) or water according to the label instructions.

The surface has to be dry and clean, free from any type of lubricant or oil. • **Spray:** Shake the spray well to make sure solid sediment is dissolved.

For curved surfaces reduce the dilution ratio.

Spray: Hold the can from a 20 - 30 cm distance

Paste: Apply with brush, foam or airbrush

Tip: You can reduce the drying time by putting the work piece in the laser with the exhaust turned on.



4. Laser Marking

1. Preparation

2. Applying

The products can be used for marking with CO2 lasers, Nd:YAG lasers and fiber lasers, to name a few. Differences in laser power, wave length and other factors influence the final settings required. After laser marking, excessive coating can be removed by wiping with a damp cloth or by washing with water.

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- Light-grey to brown results indicate that too much laser power or too little marking speed were used.
- If the marking can be rubbed off, too little power or too high laser speed can be the cause.
- The same result may occur if the coating is thicker than it should be, or if the material surface is not free of oil or dirt.

Our recommendations

Product	Application
Cermark LMM6000 Metal spray 340g	Black marking on bare metal. Our best seller is particularly effective on stainless steel. The Spray is
	the easiest method to apply an even coating, especially on large areas.
Cermark LM6000 Metal paste 50g, 250g,	Black marking on bare metal. Once diluted the paste can be applied by brush (especially for small
500g	areas) or airbrush.

Colour Filling



Material Features

Material: highly versatile, water-based acrylic colours Usage: all colours can be thinned with water to pale washes, or used directly from the pot or tube

- Specially designed to use on laser engraved plastics our acrylic filler paints will not affect nor "craze" the lasered area
- Fill reverse engraved signs with acrylic colours and create long-lasting, colourful, multi-colour signs
- Offer excellent light-fastness, permanence, durability and covering
 power
- Create colour effects with individually mixed colours



Acrylic paint

Code	Colour	Content
146419	Black	59 ml/pot
146420	Red	59 ml/pot
146421	White	59 ml/pot
146483	Blue	59 ml/pot
146484	Silver	59 ml/pot
146487	Gold	59 ml/pot
146485	Green	59 ml/pot
146486	Yellow	59 ml/pot
146489	Bright Pink	59 ml/pot

Cellulose paint

Code	Colour	Content	
50453	Black	100 ml/tub	
50449	White	100 ml/tub	
50457	Red	100 ml/tub	
50448	Orange	100 ml/tub	
50451	Yellow	100 ml/tub	

Blacking Fluid

Code	Colour	Content
50458	Aluminium Blacking Fluid	100 ml
50456	Brass Blacking Fluid	100 ml

Workholding Mat



Material Features

Material: thin plastic with a special coating on both sides Size: various sheet sizes for different laser bed sizes

- Holds material flat on the table no tape, clamps or additional adhesives are required
- Allows laser and rotary users without a vacuum table to hold down a workpiece and prevent it from moving while operating
- Also recommended for applications where the vacuum table cannot be fully utilized – for example when marking or engraving a high number of small pieces
- Material can be released easily again

Seklema Workholding Mat

Product (Cut to size)	Size
Seklema 67064	1200 x 600 x 3 mm
Seklema 67064 (1/2)	600 x 600 x 3 mm
Seklema 67064 (1/4)	600 x 300 x 3 mm

Trotec Workholding Mat

Product (Cut to size)	Size	
Trotec 126983	1220 x 610 x 3 mm	
Trotec 126983 (1/2)	610 x 610 x 3 mm	
Trotec 126983 (1/4)	610 x 305 x 3 mm	



Laser Rubber Sheets



Material Features

Material: Trodat stamp rubber Sheet size: A4, A3

- Specially developed to deliver the best engraving results and the highest productivity
- Choose from our laser rubber range for various stamp applications
- Regardless of whether you want to save production time, or you want to reduce odours in your production area, Trodat is the right laser rubber for your needs
- Trodat's laser rubbers are completely harmless with regard to occupational health and safety

Product	Size	Colour	Order Number
AERO+. AERO	A4 / 2.3 mm	light grey (850211)	131011 (A4) Aero
Fastest odourless laser rubber	A4 / 5 mm	light grey (850211)	144249 (A4) Aero
 Low odour while engraving 	A3 / 2.3 mm	light grey (850211)	130975 (A3) Aero
Very easy to clean	A4 / 2.3 mm	light grey (850208)	34192 (A4) Aero
• 52° (Aero+). 60° (Aero) Shore-A	A3 / 2.3 mm	light grey (850208)	36877 (A3) Aero
ТЕМРО	A4 / 2.3 mm	orange (850206)	34242
Speed laser rubber			
• Up to 21% faster than standard			
laser rubber			
• Excellent engraving and imprint quality			
• 55° Shore-A			
ECO	A4 / 2.3 mm	green (850202)	34244
Ecological laser rubber from natural rubber			
• Made from 100 % natural rubber			
• 55° Shore-A			
 water-based ink 			
CLASSICO	A4 / 2.3 mm	grey (850205)	34248
Reliable standard laser rubber			
Solvent-resistant			
• 60° Shore-A			
OLIO	A4 / 2.3mm	black (850203)	34246
Oil-resistant laser rubber			
 No expansion with oil-based inks 			
• 55° Shore-A			











Nameplate Holders



Material Features

Available in Gold and Bright Silver our nameplate holders come in a variety of sizes and will enhance your engraved or printed signs. Our holders can be supplied with a TroPly nameplate. Whether you are looking for metallic finishes or vibrant colours they will be cut to fit the holder. For colour availability please refer to page 20.

*Please note that some sizes are only ordered on request. Please contact our sales team for lead times.



Attachable Plain

Code	Description
50764	1"x 8" Plain Gold
50773	1"x 8" Plain Silver
50738	1"x 36" Plain Gold
50756	1"x 36" Plain Silver
50744	1 1/2"x 8" Plain Silver with Holes
50747	1 1/2"x 10" Plain Gold with Holes
50767	1 1/2"x 10" Plain Silver with Holes
50741	1 1/2"x 36" Plain Gold
50737	1 1/2"x 36" Plain Silver
50760	2"x 8" Plain Gold with Holes
50758	2"x 8" Plain Silver with Holes
50754	2"x 10" Plain Gold with Holes
50774	2"x 10" Plain Silver with Holes
50763	2"x 36" Plain Gold
50779	2"x 36" Plain Silver



Attachable Ribbed

Code	Description
50745	1"x 8" Gold
50739	1"x 8" Silver
50749	1"x 36" Silver
50738	1"x 36" Gold
50740	1 1/2"x 9" Gold with Holes
50753	1 1/2"x 36" Gold
50736	1 1/2"x 36" Silver
50761	2"x 8" Gold with Holes
50780	2"x 8" Silver with Holes
50787	2"x 10" Gold with Holes
50743	2"x 10" Silver with Holes
50750	2"x 36" Gold
50775	2"x 36" Silver



Freestanding

Code	Description
50781	1 1/2"x 8" Gold
50786	1 1/2"x 8" Silver
50776	1 1/2"x 10" Gold
50770	1 1/2"x 10" Silver
50765	2"x 8" Gold
50785	2"x 8" Silver
50778	2"x 10" Gold
50788	2"x 10" Silver

Carbide & Diamond Cutters



Tungsten Carbide Cutters: These cutters are recommended for engraving metals and plastics.

Conical Diamond Cutters: Conical diamonds are recommended for engraving and personalising metal products, gifts and awards. Faceted Diamonds: If you need to produce high visibility lines on metals and for glass engraving, then faceted diamonds are recommended.



Tungsten Carbide Cutters – Straight Shank

Code	Description
51727	CRB 1/4" D x 2" L
51741	CRB 1/4" D x 5" x 1/8" Tip
51726	CRB 1/4" D x 6.5" L
51744	CRB 1/4" D x 6.5" L x 1/8" Tip
51733	CRB 1/4" D x 6.5" L x 3/16" Tip
51755	CRB 1/8" D x 1.5" L Full Shank
51732	CRB 1/8" D x 2" L
51743	CRB 1/8" D x 5" L
51742	CRB 11/64" D x 6.5" L
51731	CRB 11/64" D x 6.5" L x 1/8" Tip
51739	CRB 3mm D x 30 mm
51724	CRB 4mm D x 120 mm

Diamond Cutters

Description
Conical
1/4" x 6.5" 120 degree
11/64" x 6.5" 120 degree
Faceted
1/4" x 6.5" 120 degree
11/64" x 6.5" 120 degree

Ordering ground cutters

- A Cutter Length: The overall length of the cutter
- **B** Shank Diameter: Diameter of the cutter that passes through the spindle
- **C Tip Diameter**: Diameter of the cutter tip
- **D** Included Angle: The angle that the cutter will leave in the material
- E Tip Size: The size of the engraving / cutting tip

Ordering Diamond Cutters

Shank Length: The overall length of the cutter Shank Diameter: Diameter of the steel rod the diamond tip is attached to

Type: Faceted or Conical

Angle: The "included angle" of the diamond tip, usually 90°, 120° or 140°

Advertising materials



Material Features

Material: modified acrylic, cast acrylic, wood **Usage**: advertising materials for your customers to support you with your business

- At Trotec, we strive to help our customers become more profitable and put customer needs at the centre of our core values
- We offer a sample binder and colour fans which you can present your customers, showing them the wide range of high-quality products available
- Order quality samples that your customers can touch and see in person

TroLase Series Colour fans



TroGlass Colour chains



More Colour fans



Sample Binder



Product	Size	Order No.
Colour fan TroLase		92488
Colour fan TroLase Metallic		92489
Colour fan TroLase Thins	70 x 30 mm	92490
Colour fan TroLase Reverse		92491
Colour fan TroLase Metallic Plus		118063

Product	Size	Order No.
Colour chain TroGlass Colour Gloss		117809
Colour chain TroGlass Satins		117810
Colour chain TroGlass Mirror	50 x 50 mm	146539
Colour chain TroGlitter		146140
Colour chain TroGlass Pastel		161079
Colour chain TroGlass Neon		162833

Product	Size	Order No.
Colour fan MDF Veneer	70 x 30 mm	120783
Colour fan Solid Wood	70 x 30 mm	120784
Colour fan LaserPaper	100 x 60 mm	139443
Colour fan LaserLeather	100 x 60 mm	166204

Product	Size	Order No
Sample Binder Laser (contains real materials of our		99218
TroLase and TroGlass Series, Metals and Wood)		
Sample Binder Full (contains all from Sample Binder Laser and	250 x 210 mm	99235
additionally the TroPly Series)		
Sample Binder without Metals (contains all from		147273
Sample Binder Full except all Metals)		

TroMask



Material Features

Material: paper-based, self-adhesive masking tape Size: 610 mm x 100 m

- For beautiful cutting results and to avoid smudge marks
- Especially with wood, for example, you save a lot of time for cleaning the material after the laser process
- Adheres easily to surfaces

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• Can be removed effortlessly and without leaving any residue or damaging the surface



Laser Masking Tape 610 mm x 100 m 153614

TroMask is a laser masking tape that:

- Offers excellent results especially in keeping the material around the cut or engraved areas clean
- Can be easily removed post laser processing
- Helps to reduce working time and saves costs

		Engr	aving	U	se	Ply			Handling			
	Material	Laser	Mechanical engraving	Exterior	Interior	1	2	ĸ	Front	Reverse engraving (optional colour fill)	Scores	
	TroLase 6	•	•	•	•		•	•	٠		•	
	TroLase Metallic 8	•	•		•		•		٠		•	
	TroLase Metallic Plus 9	•	•	٠	•		•		•		•	
	TroLase Reverse 10	•	•	•	•		•			•	•	
	TroLase ADA Signage 11	٠	•	•	•	•			•		•	
	TroLase Thins 12	•	•		•	•	•		٠		•	
	TroLase Textures 14	٠	•	•	•		•		•		•	
otary	TroLase Lights 15	٠	•		•		٠		٠		•	
+ R(TroLase Foil 16	٠	•	٠	•		٠		٠		•	
Laser + Rotary	LaserFlex 17	•		•	•	•				•		
_	TroPly 20		•		•		•		•		•	
	TroPly Metallic Plus 21		•		•		•		•		•	
	TroPly Ultra 22		•	•	•	•	•	•	•		•	
~	TroPly Ultra Reverse 24		•	•	•		•			•	•	
Rotary	ABET Rigid 26		•		•			•	٠			
Ľ.	TroPly Satins 28		•		•		•		•		•	
	TroGlass Colour Gloss 32	•	•	•	•	•			•	0		
	TroGlass Satins 34	•	•	•	•	•			•	0		
	TroGlass Reverse 36	•	•	•	•	•			0	•		
	TroGlass Mirror 37	•	•		•	•			0	•		
	TroGlass Clear 38	•	•	•	•	•			•	•		
	TroGlass XT 39	•	•	•	•	•			•	•		
<u>.</u>	TroGlitter 40	•	•		•	•			•	0		
Acrylic	TroGlass Pastel 41	•	•	•	•	•			•	•		
4	TroGlass Neon 42	•	•	•	•	•			•	•		
	Anodised Aluminium 44	•	•	•	•	•			•			
_	Trophy Aluminuim 48	•	•		•	•			•			
Metal	DuraBlack [®] 50	•		•	•	•			٠			
~	AlumaMark [®] 51	•			•	•			٠			
	Stainless Steel 49	•	•	•	•	•			٠			
	Engraving Brass 52	•	•	•	•	•			•			
	Jewellers Brass 53	•	•	•	•	•			•			
ð	Solid Wood 52	•	•		•	•			•			
Wood	Wood Veneer 53	•	•		•	•			•			
ler	Plywood 54	•	•		•	•			•			
Leather	MDF 55	•	•		•	•			•			
	TroCraft Eco 56	•			•	•			•			
Paper	LaserCork 58	•			•	•			•			
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LaserLeather

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	Material		Hot Stamping	ADA Compliant	Bonding	Screen printing	Hot Bendable	Bevels	Laser Cutting	Guillotine	Drills	Saws	
	6 TroLase	6	•		•	•	•	٠	•	•	•	•	
	8 TroLase Metallic	8	•		•	•	•	٠	٠	•	•	•	
	9 TroLase Metallic Plus	9	•		•	٠	•	٠	•	•	•	•	
	10 TroLase Reverse	10	•		•	•	•	•	•	•	•	•	
	11 TroLase ADA Signage	11	•	•	•	٠	•	٠	٠	•	•	•	
	12 TroLase Thins	12	•		•	•			•	•	•	•	
	14 TroLase Textures	14	•		•	٠	•	٠	•	•	•	•	
tary	15 TroLase Lights	15	•		•				•	•			
Laser + Rotary	16 TroLase Foil	16	•		•	٠			•	•	•	•	
aser	17 LaserFlex	17							•	•			
	20 TroPly	20	•		•	•	•	•		•	•	•	
	21 TroPly Metallic Plus	21	•		•	•	•	•		•	•	•	
	22 TroPly Ultra	22	•		•	•	•	•	•	•	•	•	
~	24 TroPly Ultra Reverse	24	•		•	•	•	•	•	•	•	•	
Rotary		26						•			•	•	
œ		28	•		•	•	•	•		•	•	•	
		-											
	32 TroGlass Colour Gloss	32	•		•	•	•	•	•		•	•	
		34	•		•	•	•	•	•		•	•	
		36	•		•	•	•	•	•		•	•	
		37			•	•	-	•	•		•	•	
		38	•		•	•	•	•	•		•	•	
		39	•		•	•	•	•	•		•	•	
		40	•		•	•	•	•	•		•	•	
Acrylic		41	•		•	•	•	•	•		•	•	
Ac		42	•		•	•	•	•	•		•	•	
		42	•		•	•	•	•	•		•	•	
	46 Anodised Aluminium	46			•	•		•		•	•	•	
		48			•	•		•		•	•	•	
Metal		50						•		•	•	•	
M		51						•		•	•	•	
		49			•	•		•		•	•	•	
		52			•	•		•		•	•	•	
		52								•	•		
	Jewellers Diass	55								•	•	•	
p	52 Solid Wood	52			•	•		•	•		•	•	
Wood	53 Wood Veneer	53			•	•		•	•		•	•	
	54 Plywood	54			•	•		•	•		•	•	
Leather	55 MDF	55			•	•		•	•		•	•	
	56 TroCraft Eco	56			•	•		٠	•		•	•	
Paper	58 LaserCork	58			•	•			•			•	
													4

Finishing

LaserLeather

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Speedy Laser Engraver

Profitability by Design



The Speedy laser engraving and cutting systems are the perfect choice both for entry level users as well as professional engravers. Speedy machines are the fastest and most productive lasers on the market, with a maximum processing speed of 3.55m/sec and acceleration of 5g, the Speedy series is designed to increase your production efficiency. Thanks to the closed construction, essential components are protected from dirt and dust. This is why you can operate with virtually no maintenance or cleaning requirements, resulting in increased up-time and a low cost of ownership. All platform sizes from 610×305 mm up to 1016×610 mm are available with a CO₂, a fiber or both laser sources in one laser system (flexx). The patented flexx function enables endless application possibilities. Use both laser sources in one job without having to change the laser source, the lenses or the focus manually. Customise honorary prizes such as awards or trophies, personalise promotional items or explore new opportunities to expand your business:



Personalize gifts like bottles or mugs



Finest details on leather items



Engrave signs with Trotec materials

Expand your business

Speedy laser machines are the perfect tool for a variety of materials. Virtually any design can be created with the laser. Stamps can be produced within minutes and series production is also significantly streamlined. Customise honorary prizes such as awards or trophies, personalise promotional items or explore new opportunities to expand your business.

SP Series

Leading Large Format Laser Cutting



The SP Series is the perfect choice for large format CO_2 laser cutting systems. The highly efficient flatbed laser plotters are ideal for demanding large format cutting applications in plastics, wood, textiles and many more. The highest laser cutting speed, foursides access and Tandem Assist ensure maximum productivity. For the SP series laser cutters Trotec has developed a unique, multifunctional table concept. The ideal table for every application can be selected and replaced quickly and easily. The working areas of SP laser cutters provide enough space for all standard sheet sizes in use today – from 1245 x 710 mm on the SP500 up to 2210 x 3.210 mm of the SP3000. Acrylics, textile, paper, cardboard or wooden sheets can be processed efficiently and cost-effectively. The SP Series is 100% developed and manufactured in Austria.



Print & cut signs of all geometries



Flame-polished edges - Cut up to 40mm acrylic.



Laser cutting MDF furniture. Turn designs into reality within seconds.

Make your production more efficient

Create laser cut displays or POP signage using acrylics with glassclear cut edges, no post-processing required. Save up to 88% of acrylic processing costs. Use the laser for contour cutting high quality printed materials including acrylics, cardboard or wood. From intricate paper products, logos or images, the results inspire with incredible detail, precision and quality. Offer new products and services and achieve more profit!

SpeedMarker Laser marking machines

Created for Automation



SpeedMarker laser systems offer enormous productivity, supporting the automation processes and inspiring with simple handling in data preparation and daily work. The laser processing cells also offer maximum flexibility in terms of size and number of components. Particularly with SpeedMarker 1300, SpeedMarker 1350 and SpeedMarker 1600, individual large or heavy components can be handled just as easily as a large number of small components in trays. Complex marking sequences are efficiently created with the SpeedMark^{*} software thanks to visual programming and predefined program modules. Choose the SpeedMarker series for automated and precise marking of various plastics and metals.



Industrial tags for machines and parts



Code marking in hard to reach areas



Durable marks to last the products lifetime

Durable. Economical. Flexible

The use of SpeedMarker marking lasers supports automation processes. Due to the simple laser marking of dynamic data and infinite possibilities in AdvancedScripting^{*}, the SpeedMarker series is the right choice for machine manufacturing, electronic industry and job shoppers. Individual components as well as large batch sizes are marked with a Galvo laser class 2 system for complete traceability, brand communication or with functional markings.

Price list

Contact us for more information and our price list!

Trotec Laser UK 9 Didcot Way, Boldon Business Park, Tyne and Wear, NE35 9PD Tel. +44 (0)191 580 1182 materials@troteclaser.co.uk

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