



Hydro-Vacuum Excavation



About Hydro-Vacuum Excavation

Contents

Company overview	3
What is Hydro-Vacuum Excavation?.....	4
Why is it used?	4
Where is it used?	5
What are the differences between Hydro-Vacuum and Air-Vacuum?.....	6
What are the significant advantages of using Hydro-Vacuum over conventional methods of excavation?	8
What are the effects of a utility strike?	10
What are the financial and consequential losses from a service strike?	11
What about the effects on the environment?.....	11
What are the disadvantages and risks of Hydro-Vacuum Excavation?	12
About the Stock Hydro-Vacuum Excavator range	13
Stock MIDI-VAC (SLF-03) NFE 18 ton	14
Stock MINI-VAC (SLF-01) 3.5 ton.....	15
Stock Safety Barrier Extender	16
Leasing and Contract Hire benefits and options.....	17
Leasing Advantages.....	17
Contract hire advantages.....	17
Advantages of Stock Rentals “one-stop shop”	17
Future trends and developments	18
Acknowledgement to Northumbria Water.....	18
For further information and to discuss your precise requirements please contact us:	19

Company overview

Stock Rentals Limited is the sister company of Stock Sweepers Limited, Stock Excavators Limited and Stock Remanufacturing Limited, forming the Stock Group of companies.



Stock Sweepers are the only British owned and managed manufacturer of chassis mounted road sweepers and was founded in 1998, customers include many UK Local Authorities, road planing and construction companies.

Stock Remanufacturing Limited compliments the other parts of the group by remanufacturing customers used body equipment to the highest of standards, then re-mounting onto brand new chassis.

Stock Group who are at the forefront of British innovation, previously owned Safe Excavation Limited which was a dry suction excavator operated hire business. Selling this business in 2019 enabled the Stock Group to expand their manufacturing portfolio.

Stock Excavators Limited was soon formed, manufacturing Air-Vac Dry Suction Excavators, another fine example of premium British quality, keeping to the Groups mission never to build the most, but to build the best equipment possible.

Stock Rentals Limited was initially set up in 2012 to provide another means of supplying Stock sweeper equipment to an occasional customer who preferred to hire rather than buy.

The original idea to develop a Hydro-Vacuum Excavator came about when listening to the problems faced by Northumbrian Water, who had previously used air-vacs and found them to be limiting due to their inability to cope effectively with water, saturated soils, hard soils and clay, these large machines were also too big for most of their works in smaller roadside excavations. By combining their expertise in dry suction excavation with the technology of a road sweeper, Stock Group developed a wet suction machine, thereby becoming the first manufacturer of the Hydro-Vacuum Excavator in the UK and probably the first in Europe.

From trialling and hiring these machines through Stock Rentals, Northumbrian Water have assisted in the development and improvement of the Stock Hydro-Vac and are now recognised as being at the forefront of this new innovative and ground breaking product.

With many years of experience in the commercial vehicle industry, Andy Collett joined Stock Rentals in 2021, to fully launch the Stock Hydro-Vacuum Excavator range into the marketplace on contract hire, alongside other specialist vehicles including dry-suction excavators, Sweepers and Refuse Collection Vehicles.

Stock Rentals are currently the only provider of Hydro-Vacuum Excavators in the UK and aim to make this product available and affordable to all.

All Stock companies are accredited to ISO 9001, ISO 14001 and Cyber Essentials.



Stock Group headquarters, Innovation House is situated in Cinderford in Gloucestershire

What is Hydro-Vacuum Excavation?

Hydro-Vacuum excavation is a process of non-destructive digging, a soft touch technique used in sensitive areas in the ground such as around buried utility lines, pipelines, or tree roots, by way of using pressurised water to safely agitate and dislodge the ground, without force or mechanical intervention, to remove loose material using a high-powered vacuum suction hose depositing it into a storage tank on the body of the vehicle.



Pressurised water is used to dislodge the ground and loose material is removed up the vacuum hose, the lance has an oscillating nozzle.

Why is it used?

Hydro-Vacuum Excavation is by far the safest, quickest, cost effective and most environmentally friendly way of exposing buried utility services in most applications, as opposed to using conventional hand or machinery digging methods, vastly reducing or eliminating utility service strikes, reducing manual labour and associated risk from workplace injury, reducing risk to life, reducing damage to wildlife and consequential downtime.



This excavation involved an old lead water supply that was difficult to find deep under other utility services, a dig that would have normally taken an estimated 2 days took 2 hours with the Hydro-Vacuum excavator. Services are left clean and ready for repair while the street and driveways are washed down, causing minimal disruption to the public.

Where is it used?

Hydro-Vacuum excavation is widely used in other parts of the world such as South America, Canada, New Zealand and Australia. While it's not as known in Europe, it is now readily available in the UK through Stock Rentals. It's used by anyone who has an interest in digging holes safely, in areas with hidden or unknown assets or sensitive objects buried in the ground.

Types of application include:

- Trial pits for subsurface infrastructure (cables, gas pipes, water mains, drainage etc.) identification or avoidance.
- Excavation around utility pipework to enable repair of service lines (water/gas/electric/fibre optic cables).
- Excavation around tree roots to preserve and avoid damage.
- Trenching to enable installation of new underground services.
- Access pits for trenchless technologies.
- New service connections on new housing developments.
- Construction site digs and excavations.
- Excavation of narrow diameter post holes for fencing, street lighting, road signs, telegraph pole installations etc.
- Trial pits around buildings or structure foundations for investigation and repair purposes.
- Removal of railway ballast to enable access to underlying soils and structures.
- Cleaning out of meter or valve boxes, manholes and gully pots.
- Emergency Environmental clean ups.

What are the differences between Hydro-Vacuum and Air-Vacuum?

The Hydro-Vacuum Excavator is a wet suction machine with superior qualities, that can handle both wet and dry material, all soil types, including clay, mudstone and large amounts of water or saturated soil.

A dry air-vacuum system cannot handle water successfully by design, it is typically incompatible with clay or mud stone because the air lances do not break these soil types down and so it is still dependent on mechanical intervention and assistance.

Breaking down the ground using a water lance suppresses dust at source, the Hydro-Vac vehicle does not require an air filtration system which is essential to the design of an air-vac system, in order to prevent airborne dust. Air filters often block, reducing suction and inhibiting performance, with an air-vac having as many as 40 cartridge filters they are an expensive consumable and time consuming to clean, making Hydro-Vacuum equipment considerably cheaper in operation than Air-Vacuum.

Suppressing dust at source by using water reduces risk to health from airborne particulate matter (PM) which can be blown into the air by dry suction excavators.

Dry ground is very abrasive, so air-vacs are manufactured in far more robust heavier materials. Hydro-Vac's add water to this dry spoil turning it into a substance which acts as a lubricant in itself by nature, which is kinder to the machine's internal components, enabling Stock Manufacturing to use lighter materials without compromising on robustness and quality.

Without these large filtration systems, Hydro-Vacuum excavators can be designed and built smaller and lighter than air-vacuum excavators, making them highly suitable for many more applications.

Lighter and smaller vehicles mean you can achieve a reasonable payload as well as being better for accessibility, and manoeuvrability, they're particularly well-suited to works in narrow roads, small streets and residential housing estates, work on footpaths and road verges.

Air-vacuum excavators pose application restrictions simply due to their typical size (26 to 32 ton), while the smaller air-vacs on the market are over heavy, with little or no payload, have lower suction power and cannot handle many spoil types, meaning mechanical assistance is still required.



A narrow back street is accessible with a smaller vehicle, the repair is completed quickly and efficiently, with minimal disruption to the public.

Air-vacuum machines have twin fans to move the air, these are very noisy during operation, in comparison with the single fan of the Hydro-Vacuum which has a far more acceptable level of noise.

Logically, these lighter and smaller Hydro-Vacuum Excavators are cheaper to build in comparison to the large air-vacuum vehicles.

On certain tough soil types, the air-vac suction hose is often used as a tool to mechanically dig, making forced physical contact with the ground to dislodge and cut through the soil, often requiring the intervention of other mechanical means and hand tools, which increases risk and defeats safety objectives.

Whereas the Stock range of Hydro-Vacuum excavators have non-powered booms and are not capable of applying powered force, they do not require any mechanical intervention even on the hardest of ground, there is no need because water cuts all ground types better than air, water physically washes around compact stone, loosening it, still with no ill effect on underground services.

At the end of the job, the water lance of the Hydro-Vacuum excavator can be utilised to wash down the working area, leaving the site clean and tidy, often cleaner, which is particularly essential in settings such as housing estates or residential streets, paramount in reducing customer complaints and maintaining happy customers, eliminating many ramifications. An air-vac cannot be used to clean up the site in the same way, it doesn't hold a water lance and distributing dust particles and flying debris is hazardous.



Trench dig with a hydro-vacuum excavator, leaving the street, gardens and driveways washed down clean and tidy, ready for new cable lay, the mini digger redundant on this occasion.

An air-vac generally tips the spoil back on site before leaving, requiring a second vehicle such as a grab lorry, to attend and remove the debris. The Hydro-Vacuum excavator will complete the job, remove debris from site and tip at a suitable processing plant.

With all these factors compared in smaller excavation applications, the Hydro-Vacuum Excavator is significantly safer, more versatile and quicker than the air-vac, that said, the air-vac certainly has its place in larger construction site excavations where its powerful application is ideal for the purpose.

What are the significant advantages of using Hydro-Vacuum over conventional methods of excavation?

Hydro-Vacuum Excavation is by far the safest and most cost-effective method of excavation. It's a more precision dig compared to traditional mechanical digging, a smaller precise excavation brings massive savings and practical improvements concerning many elements of the process.

A Hydro-Vacuum Excavator can create a smaller hole, reducing the chance of error, while not uncovering services unnecessarily, reducing the risk of damage to other supplies uncovered.

Conventional digging requires a larger area for physical manoeuvrability, creating more waste.

Using water enables better visual identification of buried services as they are washed and revealed, without making physical contact.

Digging with hand tools or a mechanical digger means waste is left on the side and is physically moved at least twice, involving a second vehicle or grab lorry. The Hydro-Vacuum Excavator negates the need for another vehicle, as waste is removed into the storage tank in the body of the vehicle.

Waste left on site is a hazard in itself to both workers and public, it looks messy and creates further mess from run off and often delays job completion. The Hydro-Vacuum excavator removes the hazard at source, leaving the area clean enabling fast job completion and the early reopening of pavements or highways etc.



Services are quickly identified and made ready for new connections on a new housing development, with the surrounding area left clean and debris free.

No other means of excavation can leave a site this clean.

Hydro-Vacuum excavation is significantly quicker than hand digging, a 2 hour hand dig is typically completed in under 10 minutes, quicker completion of the job means less impact on time critical factors, such as labour and downtime, less disruption caused by pavement and road closures, diversions or restrictions.

Time is costly in any excavation, efficiency is key, the faster a job is completed, the sooner normal service is resumed, Hydro-Vacuum excavation is by far the quicker system, saving time and money. Speed is of the essence in a water leak, as lost water equates to money down the drain.

There are typically two repair jobs scheduled per day in the utility sector using conventional digging methods, with the potential for many more using the Hydro-Vacuum excavator which will naturally provide savings from efficient planning and improving productivity.

With a cleaner, more efficient and quicker excavation, there is less affect on the surrounding area, such as damage to pavements, kerbs, walls and private property, leading to less disruption and less public complaints, claims or unhappy stakeholders, with less chance of unnecessary costs, fines or penalties, that have become the norm with conventional digging.

A smaller excavation means less backfill, less reinstatement, meaning less labour and material cost.

Workers are not required to be inside the hole during the Hydro-Vacuum excavation process, avoiding risk from direct physical contact with the ground or buried services, unlike when using hand tools or mechanical machines.

Hydro-Vacuum excavators are easy to operate and require little technical training, the current workforce can easily be utilised, self-operated hire can become the norm, with full management control of the equipment remaining with the operator.

Using hand tools is laborious and physically demanding, historically proven to take its toll on workers health. Operating the Hydro-Vacuum excavator requires far less effort, manual effort is minimal in comparison, manual labour and human risk is massively reduced, leading to less fatigue and less workplace injuries and claims. Upon the introduction of the Hydro-Vac, semi-retired and less able operatives have been known to return to work, the machine is proving to give a great deal job satisfaction to those workers who had previously used traditional excavation methods, so much so that they are often unwilling to return the Hydro-vac after a demonstration or trial.



They are operating the vacuum hose to excavate a straight hole 1.5 metres deep safely, for the replacement of an old, corroded lamp post.

Hand tools account for the highest proportion of utility strikes by tool type. A service strike can occur in seconds with a spade or mechanical machinery, while a Hydro-Vacuum excavator will gently but quickly reveal underground services without any or little contact, with no powered force, simply leaving services clean, safe and undamaged, ready for assessment or repair as required, it's proving to be the safest and most efficient form of excavation.

Statistically, the majority of service strikes occur during excavations on footpaths, verges and small roads, which is the ideal application for the Stock Hydro-Vacuum machines, it's logical to say that once strategical changes are made to alter the method, then a difference will be seen in the statistics.

What are the effects of a utility strike?

The impact on health and safety of a service strike can be unthinkable and can reach far beyond the immediate working area, causing risk of injury or loss of life to workers, whilst posing a significant risk to the public further afield. The cost of completing a remedial repair to a damaged utility is negligible when compared to the wider economical and financial impact, the cost of rectifying those ramifications are much harder to quantify. The Hydro-Vacuum excavator vastly reduces and potentially eliminates the risk of service strikes, outages and supply interruptions.



Lamp post renewal on a pavement.

There was a service strike at this excavation the week before during an attempted dig using hand tools.

The excavation was then completed using the Stock Hydro-Vacuum Excavator, a total of 11 services were uncovered and safely avoided in this small area.

What are the financial and consequential losses from a service strike?

The wider impact and ramifications of a service strike are colossal, here are but a few: incident rectification, damage to property, damage to machinery, evacuation of area, emergency response fire ambulance police, disruptions and road closures, outages and service interruption, business interruption, affected commerce, wider affected businesses and their consequential losses, contractor losses, customer complaints, public complaints and claims, compensation claims, employee injury claims, loss of life, insurance claims, increased insurance premiums, incident reporting, accident reporting, management time spent, temporary staff, standing time of personnel, downtime of assets, lost product or asset, repair and additional materials, restarting, regeneration, project delays, penalties, fines, legal costs, unmet contractual obligations, damaged reputation, loss of future business, damage to environment, rectification of environment.

In both practical and monetary terms, the cost bearing from all of the above is somewhat unquantifiable, yet at Stocks, we are certain that our Hydro-Vacuum product will have an immensely positive affect on future outcomes and will drastically change statistics for the better.

What about the effects on the environment?

The environmental impact of a service strike can be colossal, causing contamination to soil, the watercourse, including storm drains, ditches, rivers, potentially catastrophic to wildlife and the ecosystem. Being less intrusive, using Hydro-Vacuum excavation is far better for the environment than conventional digging on many levels, consequentially with huge cost savings.

Trees are vital to life on earth, an important part of the ecosystem, producing oxygen and absorbing carbon dioxide, whilst slowing global warming. A tree can take hundreds of years to grow yet its roots can be destroyed in seconds. The need for preserving our trees during excavations has never been more important. Manual digging with a spade can commit some damage and mechanical machinery would have little mercy, while a Hydro-Vacuum excavator will agitate soil around the roots, leaving them intact. This enables them to be worked around, then the soil restored once remedial works are complete.

Keeping service lines intact is essential especially if there is a risk of contamination to the environment from damaged pipelines such as gas, fuel or sewerage, paramount if the ecology in surrounding areas is to remain relatively unaffected, maintaining established soil composition and wildlife.

The Hydro-Vacuum excavator in itself can be utilised in an emergency clean-up situation, for example, sewerage contamination from a burst pipe, excess silt from a water burst, oil or diesel contamination, or worse environmental disasters such as oil spillages where the ground must be physically removed for treatment in an environmental clean-up.

The reduction in Carbon Footprint is achieved by several means. Each repair hole would ordinarily require the attendance of three different types of vehicle or plant. One Hydro-Vacuum excavator can complete the works of three vehicles (digger and person + service van and person + waste removal vehicle and person). A reduced footprint hole creates a reduced amount of spoil for disposal and reduced materials required to reinstate. By completing works quickly in roads where congestion is caused, the amount of traffic disruption is reduced, any saving in time of traffic congestion is a clear saving in carbon emissions, as stationary and slower moving vehicles create more CO₂ and emission particulate matter than flowing traffic, also reducing journey times from diverted or delayed traffic.

Significantly increasing repair efficiencies will reduce operating costs and improve labour productivity, dramatically reducing greenhouse gas emissions while positively benefiting the bottom line.



This water pipe leak was under tree roots in a pavement.

The Stock Hydro-Vacuum excavator left the valuable tree roots intact and enabled a quick repair, soil is restored and normal life for the tree is resumed in no time at all.

What are the disadvantages and risks of Hydro-Vacuum Excavation?

The Hydro-Vacuum excavator turns dry material into wet waste. This wet waste must be taken for treatment at a specialist recycling facility. Wet waste has historically been deemed more problematic to process than dry waste and is generally more expensive, however this is changing, owing to the Stock Hydro-Vacuum excavator being put into practice and operators welcoming the change and managing it with little issue.

The Stock MIDI-VAC removes spoil from site into the body of the vehicle, transferring waste, yet tipping fees are negligible when compared to all other add-on costs involved, the benefits are outweighed. Spoil disposal has proved manageable by List of Waste (LoW) Classifications: 17.05.03* 17.05.05* 17.05.06 or 20.03.03.

The larger Hydro-Vacuum excavator vehicles require operator and driver licencing, the Stock MINI-VAC 3.5 ton machine overcomes this problem for smaller excavations.

During a Hydro-Vacuum excavation, small particles of debris can become airborne in the form of splatter, which ideally requires additional shielding to protect those in the vicinity of the working area. With safety in mind, Stock Rentals have taken measures to tackle this problem by designing and manufacturing a universal and adjustable barrier system which comes supplied as standard to their vehicles.

About the Stock Hydro-Vacuum Excavator range

Stock Rentals are the first company to provide Hydro-Vacuum excavation equipment to the UK marketplace through convenient lease or contract hire packages.

“making safe excavation available and affordable to all.”



Stock Mini-Vac and Midi-Vac Hydro-Vacuum Excavators at the Stock factory in Gloucestershire



The Stock Mini-Vac and Midi-Vac Hydro-Vacuum Excavators exhibiting at the Scot Plant Show in Scotland

Stock MIDI-VAC (SLF-03) NFE 18 ton

The Stock MIDI-VAC is our mid-range machine available on 16 to 18 ton chassis, designed with safe excavation in mind, derived from the world renowned Stock Road Sweeper, proven to be reliable and robust.



Stock Midi-Vac (SLF-03) NFE

18 ton

Available with the following specifications:

- Body holding capacity 6.5 m³
- Body CANbus controlled system
- Water storage capacity 1,800 Litres
- 300 bar high pressure water pump
- 20,000 inHg Vacuum suction power, with 8" ground nozzle
- Boom arm safety position brake
- 1.2 metre standard Jet lance with oscillating nozzle at 200 bar pressure
- 1.7 metre additional Jet lance
- Wash down Jet lance at 10 bar pressure
- Dig capability 2.5m beneath ground surface
- Powered via a Knowles PTO driven from the main chassis engine (no donkey engine)
- Hydraulic power pack supplied as standard
- Tool option - hose reel, breaker, power saw and water pump
- Tool storage box, Boot and PPE storage box, integrated storage boxes in body
- Storage cage rear of cab
- Additional Safety work lighting
- Heated handwash basin
- Stock Safety Barrier Extender system supplied as standard
- Air Compressor option
- Left or right hand drive option
- Chapter 8 livery
- CCTV, 2 sides, 1 rear
- Cyclist warning system

Stock Midi-Vac in operation on a new build housing development.



Stock MINI-VAC (SLF-01) 3.5 ton

The Stock MINI-VAC is our smallest machine available on 3.5 ton chassis, designed to enable safe excavations to be carried out on smaller jobs without the need for operator licencing or HGV drivers, reducing the vehicle footprint even further and designed to tip the waste material on site into convenient dumpy bags for later collection.



Stock Mini-Vac (SLF-01)

3.5 ton

Available with the following specifications:

- Body holding capacity 0.75 m³
- Body CANbus controlled system
- Water storage capacity 350 Litres
- 300 bar high pressure water pump
- 20,000 inHg Vacuum suction power, with 4" ground nozzle
- 1.2 metre standard Jet lance with oscillating nozzle at 200 bar pressure
- Wash down Jet lance at 10 bar pressure
- Retractable Wash Hose with 8 metre reel
- Dig capability 1.2m beneath ground surface
- Powered via a Kubota 27kw donkey engine or equivalent
- Additional Safety work lighting
- Stock Safety Barrier Extender system supplied as standard
- Chapter 8 livery
- Reverse camera standard with CCTV side and rear option
- 1,000 Litre Dumpy bag tipping facility



Waste spoil is left neatly on the street ready for collection, with the pavement washed down.

Stock Safety Barrier Extender

Safety is always first and foremost, so Stock Rentals have developed a solution to deal with splatter created during the excavation process, which are supplied as standard with every machine.

With innovation at their core, Stock have designed the Stock Safety Barrier Extender system, a stainless steel telescopic extension pole, extendable up to 1.8 m in height, to which debris netting is attached.

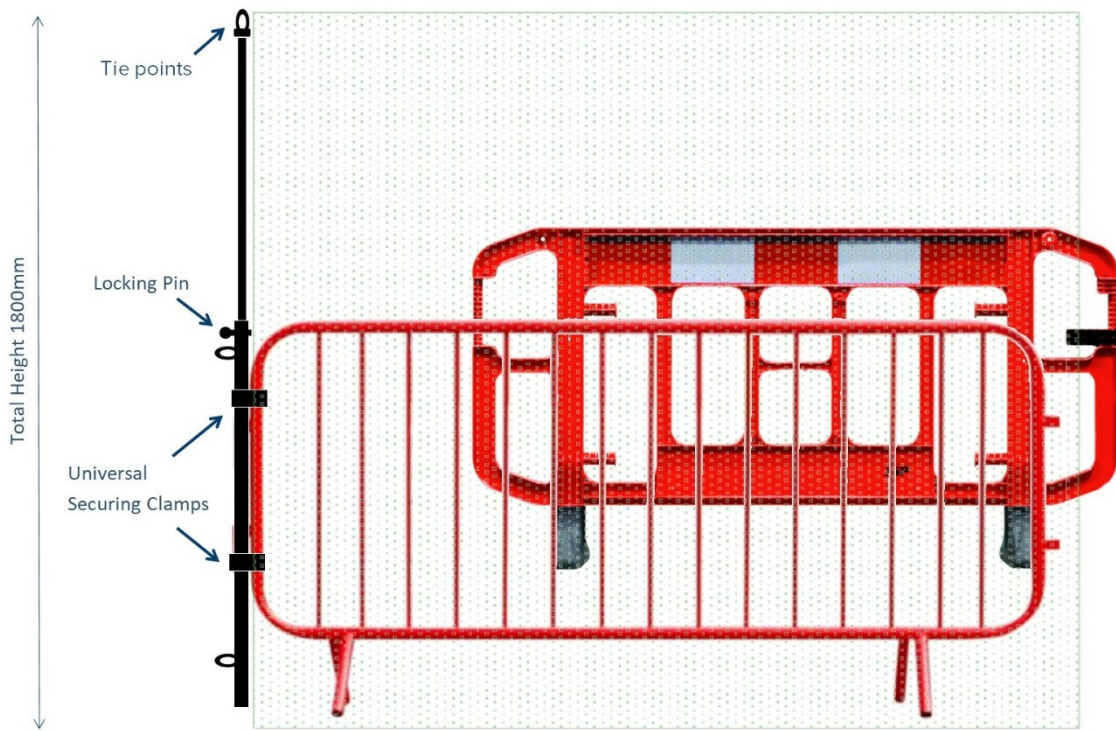
With its universal clamping bracket, the Stock Barrier Extender may quickly and easily be assembled and secured to a variety of existing barrier systems on the market. It is used to protect other workforce personnel and members of the public, in any application where there is a risk of flying debris.

Barrier Extender

Telescopic Pole for debris netting

Universal to fit any safety barrier





Stock Safety Barrier Extender fitted to construction site, crowd control and traffic safety barriers.

Leasing and Contract Hire benefits and options

Leasing Advantages

- Retains capital budget
- Low initial payment
- Allows exact monthly budgeting
- Manages cash-flow
- No exposure to residual value risk
- Potential tax benefits
- Available on a range of equipment of lessee’s choice

Contract hire advantages

- As for leasing above plus:
- Can include a range of options, specific to the customer including:
 - ✓ Full maintenance option – to minimise maintenance cost risk.
 - ✓ Maintenance can be “contracted back” to the lessee’s own workshops.
 - ✓ Inspections, MOTs can be included if required.
 - ✓ Tyre replacement can be included if required.
 - ✓ Contract Hire term can be matched to a lessee’s own contract requirements.
- The above offers substantial risk benefits in addition to fixed cost budgeting.

Leasing/contract hire may have taxation advantages for the lessee, we strongly recommend that customers take professional advice.



Having completed 3 excavation demonstrations that day, the Stock Mid-Vac 18 ton was called to an emergency water leak at dusk, where it took just 45 minutes from start to finish to successfully complete both the excavation and repair. This emergency repair will have ordinarily been scheduled for the following day, saving valuable water, while avoiding further disruption to the public.

Advantages of Stock Rentals “one-stop shop”

Leasing a Hydro-Vacuum Excavator through Stock Rentals is advantageous as we are connected to the manufacturer, we have the knowledge and experience of setting accurate residual values and maintenance costs and will be able to accept the risks of both. We fully understand our customer’s operational risks. Our machines are designed to the highest of standards and are developed through our understanding of the product in operation.

Stock Rentals have standard contract, terms and conditions which are open for negotiation between parties.

We offer a single point of contact for both leasing and vehicle maintenance/operational queries giving rapid response to queries, requests for maintenance and repair demands.

Future trends and developments

Stock Hydro-Vacuum excavators are operating at an increasing number of locations in the UK. Demonstrations and trials are continually being undertaken by some of the UK's leading authorities, civil engineers, housing developers and construction contractors.

Mobile processing plants for the treatment of waste materials are becoming more readily available for companies wanting to process their own waste.

The requirement for the disposal of wet waste is increasing, facilities for the processing and treatment of this material is proving to be more readily available and manageable.

We believe that the Stock Hydro-Vacuum Excavator's is highly significant to the contribution in advances of safer excavation, it is set to revolutionise best practice in the UK.

Driven by HSE and key industry experts, as well as health and safety management and innovation teams within the relevant sectors, in a drive to create "no-dig" "soft-touch" safe excavation culture.

With safety and innovation at the heart, the method of hydro-vacuum excavation is being passionately driven forward by Stock Rentals, as a game changer, proven by the Stock machines impeccable track record. By manufacturing a world leading quality product, highly spec'd, reliable and robust, the Stock Hydro-Vacuum Excavator range aims to be the best in the marketplace, a leader in setting a better future for those involved in excavation, in the vicinity of buried services.

With convenient contract hire packages, supported by first class service, Stock Rentals aims to make these premium products available and affordable to all.

Acknowledgement to Northumbria Water

Stock Group are grateful to Northumbrian Water for their assistance in developing and continuing to support our range of Hydro-Vacuum Excavators through Stock Rentals.



"Prepare and Prevent, instead of Repair and Repent"

With safety first and a dedicated team of supporters, we can make a difference and create a better future for us all.

For further information and to discuss your precise requirements
please contact us:

www.stockrentals.co.uk

Innovation House, Speculation Road,
Forest Vale Industrial Estate,
Cinderford, Gloucestershire
GL14 2YD

Stock Rentals Limited
Registered in England and Wales
Company Registration No. 07930470

t +44 (0)1452 688 452

e: info@stockrentals.co.uk

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