









TENAX Ltd. founded in Dobele, Latvia, in 1991 is now the biggest sandwich panel and insulation material producer in the Baltics.

Tenax Panel is a production company of the Tenax Group and manufactures top quality wall and roof solutions for industrial buildings, freezers, warehouses and agriculture buildings.

Main sales areas

Latvia, Estonia, Lithuania, Sweden, Norway, Finland, Denmark, Iceland

> 3 000 000 m²

covered with Tenax sandwich panels

Key Advantages

Custom made solutions Engineering and project design



> **High quality** raw materials using environmentally compatible metal coatings: C5, Food safe etc.



Reduced cutting and waste on site. 4 different module widths



Profiles and flashings available and delivered with panels. Same mother coil for panels and details – no color mismatch.

Sustainable Management of CO2





Certificates



Solutions for





STEEL THICKNESS

Standard: 0.5 mm/0.5 mm Options: 0.4, 0.6, 0.7, 0.8 mm

STEEL COATING

Standard: PE/PE Options: PVDF, PVC, PUR etc. on request

CORROSION CLASS

Standard: C3 PE; Options: C3 – C5

UV RESISTANCE

Standard: RUV3; Options: RUV3 – RUV5

RAL Standard color palette

9002	9002 9010		5012*	
		1015*	6020*	
9006	7016	1021*	7040*	
		3009*	8017*	
9007 7035				
		5010*		

* on request; min amount 500 m²

- ** colors can also be ordered according to RR and NCS systems with prior agreement
- *** Standard color for internal surface 9010

The final appearance of prepainted metal depends also on the type of resin used, film thickness, gloss, and the surface texture (structured, granulated, embossed, metallic, ...)



Non standard coating alternatives

Scarabea	9003 Food Safe	Nature Oak	Copper Orange Gold
Emerald	Gray	Stone Design	Brick Design

SANDWICH PANELS FOR WALLS

TENAX PANEL sandwich elements are manufactured in a wide range of thicknesses, with different thermal insulation cores, panel joints and steel profiles. All these components have a significant influence on the performance characteristics and the structural appearance. Lightly profiled panels TENAX W are manufactured with STANDARD TYPE, THERMO-LOCK, HIDDEN TYPE joints.



STEEL FACING PROFILE OPTIONS

Panel facing	Profiling								
Panet racing	V0	V1	V(n)	MESA	RIB	MICRO			
Facing on the building's outer surface			1	1	1	1			
Facing on the building's inner surface	1	1	1	1					

TENAX W MW S/T

MINERAL WOOL





Tenax W MW S/T – mineral <u>wool sand</u>	wich pan <u>els</u>	with sta	ndard (S	S) or t <u>he</u>	rmo-loci	k (T) <u>join</u>	it _		
Panel width/cover width, mm	1216/1200								
Length, mm	2000–13500	(step 10 m	וm)						
TENAX W MW S2, Thickness, mm	50	80							
TENAX W MW T2, Thickness, mm			100	120	150	175	200	240	300
Weight of calculation area, kg/m ²	14.60	17.9	20.10	22.30	25.60	28.40	31.5	35.50	42.1
Reaction to fire (class, EN 13501-1)				/	A2-s1, d0				
Fire resistance (class, EN 13501-2) horizontal installation	NPD	NPD	El60	El60	El120	El120	El180	El180	El180
Fire resistance (class, EN 13501-2) vertical installation	NPD	NPD	El60	El60	El120	El120	El120	El120	El120
Thermal transmittance (U-value), W/m²·K	0.80	0.50	0.40	0.34	0.27	0.23	0.20	0.17	0.14
Tenax W MW Strong S/T – mineral wo	ol sandwich	panels	with sta	ndard (S	6) or ther	mo-loci	(T) join	t	
TENAX W MW Strong S2, Thickness, mm	50	80		•	•				
TENAX W MW Strong T2, Thickness, mm			100	120	150	175	200	240	300
Weight of calculation area, kg/m ²	15.10	18.70	21.10	23.50	27.10	30.10	33.5	37.90	45.1
Reaction to fire (class, EN 13501-1)				/	A2-s1, d0				
Fire resistance (class, EN 13501-2) horizontal installation	NPD	NPD	El60	El60	El120	El120	El180	El180	El180
Fire resistance (class, EN 13501-2)									
vertical installation	NPD	NPD	El60	El60	El120	El120	El120	El120	El120
Thermal transmittance (U-value), W/m²·K	0.85	0.53	0.43	0.36	0.29	0.25	0.22	0.18	0.15
Tenax W MW Thermo Plus S/T – mine	ral wool san	dwich p	anels wi	ith stand	lard (S) o	or therm	o-lock (T) joint	
TENAX W MW Thermo Plus S2, Thickness, mm									
TENAX W MW Thermo Plus T2, Thickness, mm			100	120	150	175	200	240	300
Weight of calculation area, kg/m ²			17.50	19.20	21.80	23.40	26.00	29.40	34.5
Reaction to fire (class, EN 13501-1)				A2-s1,	, d0				
Fire resistance (class, EN 13501-2)							EI120	EI120	EI120
			0.20	0.20	0.26	0.22	010	016	012
TENAX W MW S SECURITY - minoral w	vool conduvi	ah nanal	c with c	tondord	ioint	0.22	0.13	0.10	0.15
Papel width/cover width mm	1211/1200	ch panei	s with s	lanuaru	Joint				
Longth mm	2000 12000	(ctop 10 m	200)						
Thickness mm	2000-12000	(step io ii					200	240	
Weight of calculation area, kg/m ²			Y	~~~	Sec 110	2	3170	3610	
Reaction to fire (class EN 13501-1)			C	D		1001	۵۱.۲0 ۵2_c1	d0	
Fire resistance (class, EN 13501-2)					CINS	5	Fl120	FI120	
Thermal transmittance (U-value), W/m ² ·K				Cience	CLF	//	0.21	0.17	

PROFILE OF THE STEEL FACINGS: V1 / V5 / RIB / MESA / MICRO



95,000 m² of warehouse for DSV – Global Transport and Logistics. The warehouse, which has just been put into operation, is located in Hedehusene close to Copenhagen. As one of the first major warehouses, the building has already received a DGNB Silver pre-certification. We have delivered 12,300 m² MW 150 and MW 100 panels for the construction of the first building in 2020, 10,000 m² in 2021 and the 3rd stage is also planned in amount 8,000 m² sandwich panels to cover. The modern "Orkla" production plant consists of five buildings – a two-story production building and several buildings for technical needs. The total area is 7,820 m² and we have delivered more than 4,900 m² of Tenax sandwich panels in 2019. The cooperation continued and we were material suppliers for new biscuit and waftle factory building as well, which is now located at the adjacent address and consists of 4 buildings - production plant, warehouse, purification and pass buildings. Tenax external wall panels MW 200 in amount of 7,000 m² and MW 100mm internal walls in amount of 15,000 m² have been delivered. PUR coating for the external wall facades was used which is particularly resistant to corrosion, ultraviolet radiation and chemical effects, while the FOODSAFE coating (PVC) used for internal walls which is intended for use in areas where is contact with food products.

TENAX W MW H MINERAL WOOL

WINERAL WOOL





TENAX W MW H – mineral wool sandwich	FENAX W MW H – mineral wool sandwich panels with hidden joint								
Panel width/cover width, mm	1050/1000								
Length, mm	2000–1350	0 (step 10 m	m)						
TENAX W MW H2, Thickness, mm	80	100	120	150	175	200	240		
Weight of calculation area, kg/m ²	18.30	20.50	22.70	26.00	28.7	31.50	35.90		
Reaction to fire (class, EN 13501-1)	A2-s1, d0								
Fire resistance (class, EN 13501-2) vertical installation		NPD	EI30/EI30	EI30/EI30	El120/El60	El120/El60	EI120/EI60		
Thermal transmittance (U-value), W/m²·K	0.53	0.42	0.35	0.28	0.24	0.20	0.17		
TENAX W MW Thermo Pluss H2, Thickness, mm	80	100	120	150	175	200	240		
Weight of calculation area, kg/m ²	17.1	19.0	20.9	23.7	26.1	28.8	32.3		
Reaction to fire (class, EN 13501-1)				A2-s1, d0					
Thermal transmittance (U-value), W/m²·K	0.50	0.40	0.33	0.26	0.23	0.20	0.16		
TENAX W MW Strong H2, Thickness, mm	80	100	120	150	175	200	240		
Weight of calculation area, kg/m ²	19.1	21.5	23.9	27.5	30.5	33.9	38.3		
Reaction to fire (class, EN 13501-1)				A2-s1, d0					
Fire resistance (class, EN 13501-2) vertical installation	NPD	EI30/EI30	EI30/EI30	EI120/EI60	El120/El60	El120/El60	EI120/EI60		
Thermal transmittance (U-value), W/m²·K	0.56	0.44	0.37	0.30	0.25	0.22	0.18		

PROFILE OF THE STEEL FACINGS: V1 / V4 / RIB / MESA / MICRO

NON-STANDARD SOLUTIONS

Tenax Panel's expertise enables specific, non-standard, customer solutions.

Example: Tenax TR MW 100mm Roof panels used as wall solution. Location: Hafnarfjörður, Iceland. Amount: 1300m²



TENAX W PIR S/T

POLYISOCYANURATE FOAM

TENAX W PUR S/T

POLYURETHANE FOAM





Tenax W PIR S/T – polyisocyanurate foam sandwich panels with standard (S) or thermo-lock (T) joint

Panel width/cover width, mm	1216/1200							
Length, mm	2000-13500							
TENAX W PIR S1, Thickness, mm	50	80						
TENAX W PIR T1, Thickness, mm			100	120	150	175	200	
Weight of calculation area, kg/m ²	10.80	12.10	12.80	13.70	14.90	15.90	16.90	
Reaction to fire (class, EN 13501-1)				B-s1, d0				
Fire resistance (class, EN 13501-2)	NPD	NPD	El15	El30	El30	El30	El30	
Thermal transmittance (U-value), W/m²·K	0.43	0.26	0.21	0.17	0.14	0.12	0.10	

Tenax W PUR S/T – polyurethane foam sandwich panels with standard (S) or thermo-lock (T) joint

Panel width/cover width, mm	1216/1200							
Length, mm	2000-13500							
TENAX W PUR S1, Thickness, mm	50	80						
TENAX W PUR T1, Thickness, mm			100	120	150	175	200	
Weight of calculation area, kg/m ²	10.70	11.90	12.60	13.40	14.60	15.60	16.50	
Thermal transmittance (U-value), W/m²·K	0.47	0.28	0.23	0.19	0.15	0.13	0.11	

PROFILE OF THE STEEL FACINGS: V1 / V5 / RIB / MESA / MICRO

TENAX W PIR H POLYISOCYANURATE FOAM

TENAX W PUR H POLYURETHANE FOAM





Tenax W PIR H – polyisocyanurate foam sandwich panels with hidden joint Panel width/cover width, mm 1050/1000 2000-13500 (step 10 mm) Length, mm Thickness, mm 100 120 150 200 Weight of calculation area, kg/m² 13.10 14.10 15.30 17.40 Reaction to fire (class, EN 13501-1) B-s1, d0 Fire resistance (class, EN 13501-2) NPD El30 El30 El30 Thermal transmittance (U-value), W/m²·K 0.22 0.11 0.18 0.14 Tenax W PUR H – polyurethane foam sandwich panels with hidden joint Panel width/cover width, mm 1050/1000 2000-13500 Length, mm 200 Thickness, mm 100 120 150 Weight of calculation area, kg/m² 13.10 13.90 15.00 17.00 Thermal transmittance (U-value), W/m²·K 0.24 0.19 0.16 0.12

PROFILE OF THE STEEL FACINGS: V1 / V4 / RIB / MESA / MICRO

SANDWICH PANELS AS A LOAD BEARING ROOF SOLUTION

TENAX PANEL sandwich roof elements are designed for multi-span roof structures with a minimum slope of 5°. Two thermal insulation cores are available and a variety of profile options for steel facings. For more convenient installation of long spans Tenax Panel offers roof panels with OVERLAP. A prefabricated cut in PIR or MW insulation, which saves time and resources for installation.





STEEL FACING PROFILES FOR INTERNAL SURFACE



TRAPEZE PROFILED ROOF SANDWICH PANELS

TENAX TR MW S

MINERAL WOOL





1000

TENAX TR MW S – mineral wool sandwich panels with standard joint								
Panel width/cover width, mm	1065/1000							
Length, mm	2000-13500	2000–13500 (step 10 mm)						
Height of profile, mm	40							
Pitch of profile, mm	250							
Thickness, mm	80	100	120	150	175	200	240	
Weight of calculation area, kg/m ²	19.5	21.7	23.9	27.2	29.9	33.0	37.1	
External fire performance	B _{ROOF(t1,t2,t3)}							
Fire resistance (class, EN 13501-2)	NPD	NPD	NPD	REI90	REI90	REI90	REI90	
Thermal transmittance (U-value), W/m²·K	0.49	0.40	0.33	0.27	0.23	0.20	0.17	

TENAX TR PIR S POLYISOCYANURATE FOAM

TENAX TR PUR S POLYURETHANE FOAM





Tenax TR PIR S – polyisocyanurate foam sandwich panels with standard joint

		-						
Panel width/cover width, mm	1065/1000							
Length, mm	2000-15000	2000–15000 (step 10 mm)						
Height of profile, mm	40	0						
Pitch of profile, mm	250							
Thickness, mm	50	80	100	120	150	200		
Weight of calculation area, kg/m ²	11.90	13.20	14.00	14.90	16.10	18.20		
External fire performance	B _{ROOF(1)}							
Fire resistance (class, EN 13501-2)	NPD	NPD	NPD	NPD	REI30	REI30		
Thermal transmittance (U-value), W/m²·K	0.40	0.25	0.20	0.17	0.14	0.10		

Tonay TR PURS - r	ilvurathana taam sandw	ich nanels with standard joint
	ryuncemane roann Sanaw	ien panets with standard joint

Panel width/cover width, mm	1065/1000						
Length, mm	2000-13500	2000–13500 (step 10 mm)					
Height of profile, mm	40						
Pitch of profile, mm	250						
Thickness, mm	50	80	100	120	150	200	
Weight of calculation area, kg/m ²	11.80	12.90	13.70	14.50	15.70	17.60	
Thermal transmittance (U-value), W/m²·K	0.43	0.28	0.22	0.19	0.15	0.11	

ADDITIONAL OPTIONS

For more convenient installation of long spans, we offer roof panels with OVERLAP – a prefabricated cut in PIR or MW insulation which allows to save time and resources on installation. Roof panels with overlap are available for both mineral wool and PIR elements.



AUXILIARY MATERIALS



CUSTOMER JOURNEY

Customer's needs tend to be different – from a specific quantity of sandwich panels (cutting list) with standard coatings and colors to complex offers with nonstandard materials which require engineering solutions. Here is how your journey with Tenax Group starts:



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Core value for companies of TENAX GROUP from an early start – to be reliable and stable partner to employees, customers, and suppliers continuously ensuring compliance to highest quality standards and regional requirements in all activity fields of the group.



INCREASE ENERGY EFFICIENCY



CONTINUOUS DEVELOPMENT



ENVIRONMENTAL QUALITY ENHANCEMENT



HIGH QUALITY STANDARDS



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