



PART OF

Food Drink & Hospitality Week

30 March - 01 April 2026 Excel London

Food Drink & Hospitality Week 2026 Site Rules

As part of the CDM 2015 Health and Safety Regulations all staff (exhibitors or contractors) who wish to access the hall during build up or break down must read and understand the Site Rules for Food Drink & Hospitality Week 2025.

ACCESS - Authorised access to the halls will only be allowed for personnel who have read and understood these site rules.

TRAFFIC RULES - The maximum speed limit for vehicles within the exhibition hall is **always 5mph and pedestrians have right of way**. However, all contractors and exhibitors must be vigilant and aware that forklifts will be operating during build-up and breakdown.

EMERGENCY GANGWAYS - Emergency gangways will be clearly identified and must be kept clear of all building material, waste and exhibits in order to allow forklift movement and emergency access/egress at all times.

PERSONAL PROTECTIVE REQUIREMENTS (PPE) - Contractors & exhibitors are required to wear suitable protective clothing relevant to their job. This includes protection for eyes, ears, hands, and feet. **Anyone wearing open toed shoes will not be able to access the halls**. Protective footwear should be worn at all times. **High visibility jackets must be worn throughout the duration of buildup and breakdown**.

HOT WORK RULES - A hot working permit must be obtained from the venue, prior to commencement of hot work e.g., ox -acetylene, cutting/welding, arc welding, gas/ oil blowlamps, grinders, tar boilers, soldering or cutting of LEV metal pipes etc.

WORKING AT HEIGHT RULES - Appropriate management and safe methods of working at height are required at all times, checks on suitable equipment will be made onsite.

LATE WORKING RULES - Exhibitors and contractors should plan to ensure that working outside the published hours is not necessary. All staff must be made aware of and adhere to the current Working Time Regulations.

ACCIDENTS AND 'NEAR MISSES' – Any incident that occurs onsite must be reported to the Health & Safety Officer, Floor Manager or the Organisers Office.

SMOKING - Smoking (including e-cigarettes) is not allowed in the halls, boulevard, or lorry way at any time. Smoking is only permitted in designated smoking areas outside the venue.

Contact Numbers:

Organisers Office: 0207 886 3003 (North Hall)
0207 886 3065 (South Hall)

First Aid/Medical Emergency: 0207 069 4444

Security Emergency: 0207 069 4444

Locations:

Organisers Office	First Aid
Toilets	Seating
Drinking Water	Café

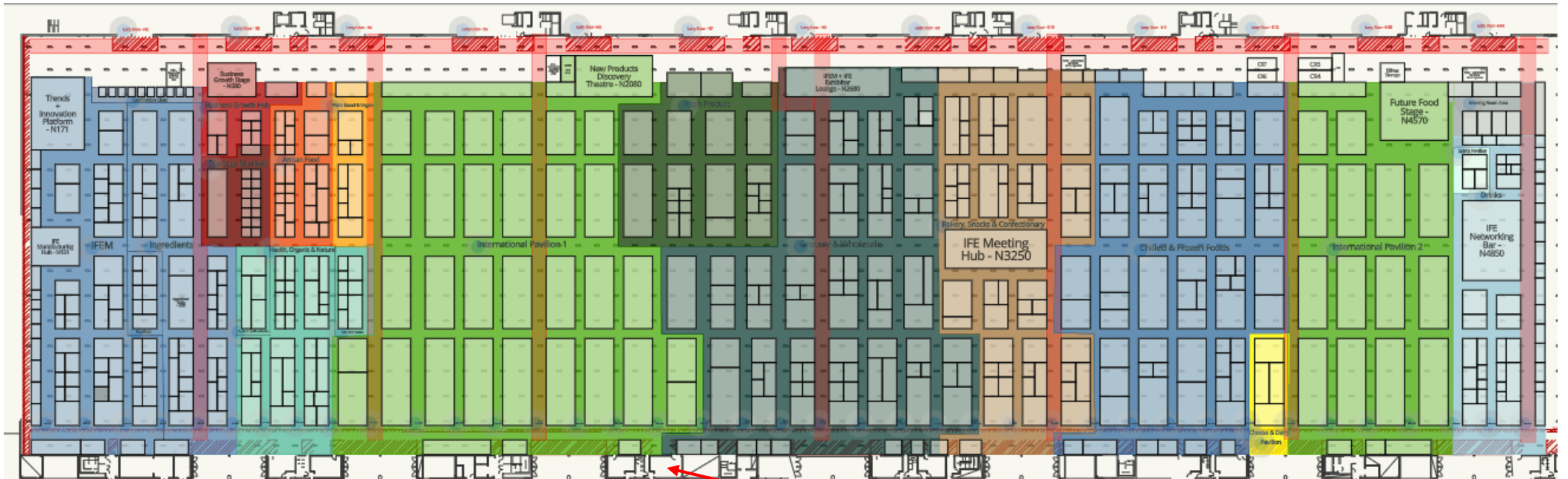
See below the Welfare Locations Site Plan

Welfare Locations North Hall (IFE/IFE Manufacturing)

Emergency gangways must be kept clear at all times

Traffic Office

Lorry Way



Custom House

DLR & Elizabeth Line

BOULEVARD

Toilets, Café, and Seating

Prince Regent

DLR Line



First Aid & Toilets are located down the stairs by N4/S4 from level 0 on the Boulevard



There are several waterpoints in the Boulevard

Organisers Office

N4 Office

Welfare Locations South Hall (HRC/PUB/HT360)



First Aid & Toilets are located down the stairs by N4/S4 from level 0 on the Boulevard



There are several waterpoints in the Boulevard

Emergency gangways must be kept clear at all times

Organisers Office

S4 Office

Custom House

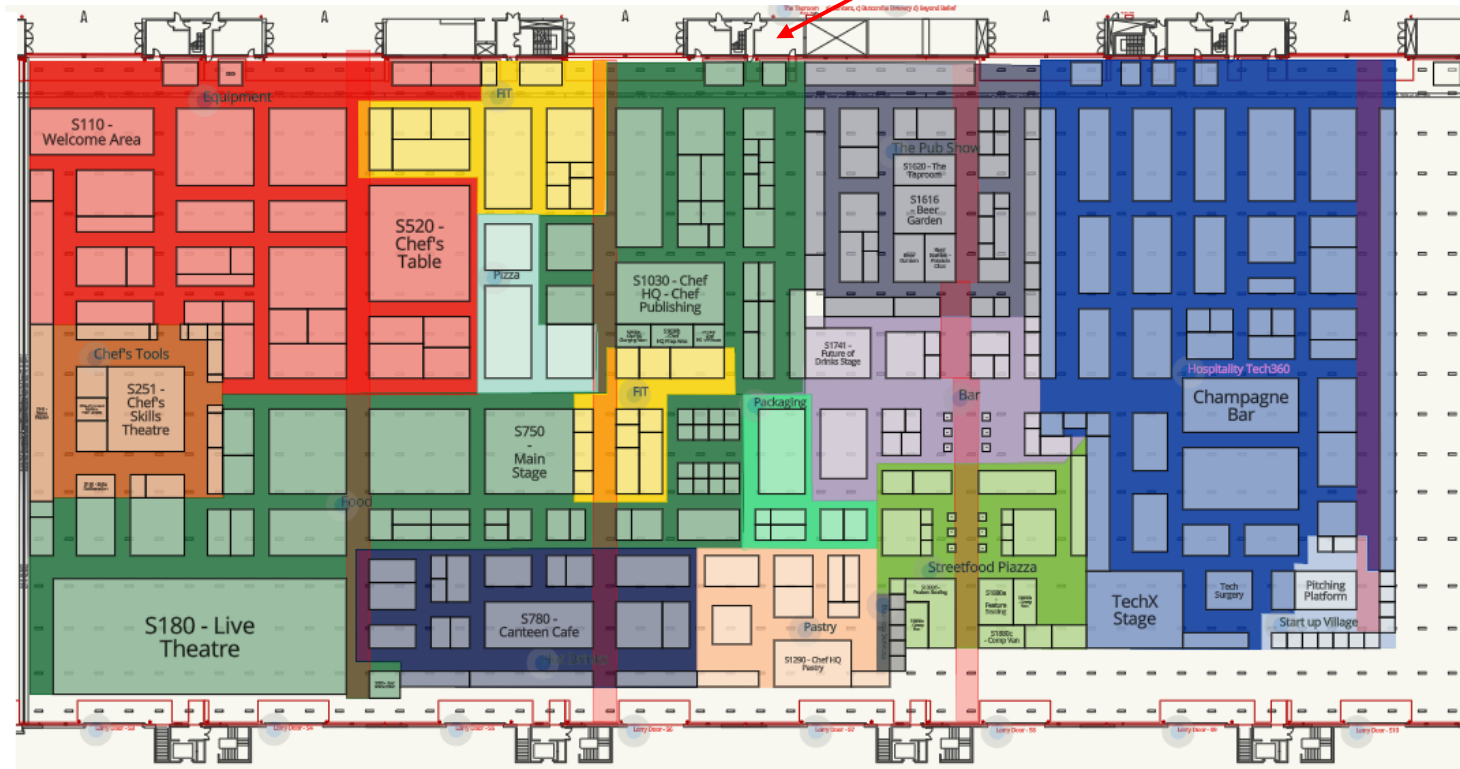
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Lorry Way