

# FIND YOUR PRODUCT



## ADHESIVES

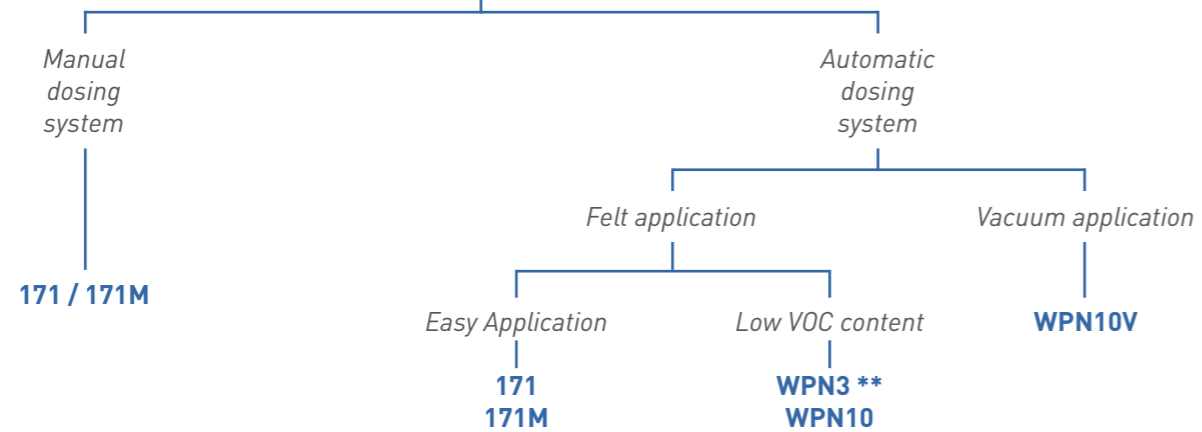
### PVC / ALUMINIUM



# THE PERFECT ADHESIVE

## PRIMERS

### PVC / ALUMINIUM \*



\* ONLY powder coated  
PU – PE based - No PDVF

\*\* ONLY FOR PVC



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# EXTERIOR

## ADHESIVES FOR LAMINATION OF PVC/ALU PROFILES AND PANELS

	Viscosity at 140°C mPa.s	Open time (i.m.)* Sec	Setting time (i.m.)* Sec	Cross-linking Days	Support Type	Application temperature °C	Packages Kg
<b>1308.20 / 20F</b> - Maximum weathering resistance - Strong initial bond strength - Ideal for foils without plasticising agents - Profiles with complex geometries	35.000+/- 5.000	45-55	2-4	3 1 (20F)	PVC-ALUMINIUM	120-140	2-20-200
<b>1308.2R / 2RF</b> - Excellent initial bond strength - Excellent weathering resistance - Long open time - Versatile	20.000+/- 7.500	80-85	2-4	2-3 1 (2RF)		120-140	2-20-200
<b>1308.18</b> - Low Application Temperature (90-100°C) - Excellent weathering resistance - Long open time - Versatile	10.000+/- 5.000	90-100	7-9	2-3		90-120	2-20-200
<b>1308.90</b> - Content of free MDI <0,1% - Maximum weathering resistance - Long open time - Excellent initial bond strength	35.000+/- 7.500	45-50	2-4	2-3		120-140	2-20-200
<b>1308.1</b> - Easy application - Excellent wettability - Good weathering resistance	30.000+/- 7.500	50-60	7-9	2-3		120-140	2-20-200

\*= Internal Method

## PRIMER: ADHESION ENHANCERS

### WPN3

- Ecological
- Does not contain NEP/NOP
- "Pyrrolidone"-free
- Excellent profile priming
- Low primer consumption

Application	Windows and sills
Support	PVC
Foil	PVC, Paper
Application temperature	Room temperature
Drying time	Slow

### WPN10

- Classified "VOC free"
- The first VOC free on the market
- Excellent profile priming
- Low primer consumption
- Also for Vacuum system

Application	Windows and sills
Support	PVC - Painted aluminium*
Foil	PVC, Paper
Application temperature	Room temperature
Drying time	Slow

### 171 M

- Excellent preparation of the surface for adhesion
- Easy application
- Fast drying
- MEK based

Application	Windows and sills
Support	PVC - Painted aluminium*
Foil	PVC, Paper
Application temperature	Room temperature
Drying time	Fast

### 171

- Excellent preparation of the surface for adhesion
- Easy application
- Fast drying
- DCM based

Application	Windows and sills
Support	PVC - Painted aluminium*
Foil	PVC, Paper
Application temperature	Room temperature
Drying time	Fast

\*= Verify coating compatibility

## CLEANER FOR MACHINES

### CLEANER BLU

Cleaner for melting units, glue hoses and slot nozzles  
Packaging: 2Kg & Granules

### CLEANER WPR

Cleaner for exterior part of components, including hot surfaces and primer systems when using primers WPN10 or WPN3

### CLEANER MTK

For the cleaning of primer systems when using Primer 171

### CLEANER MEK

For the cleaning of primer systems when using Primer 171M