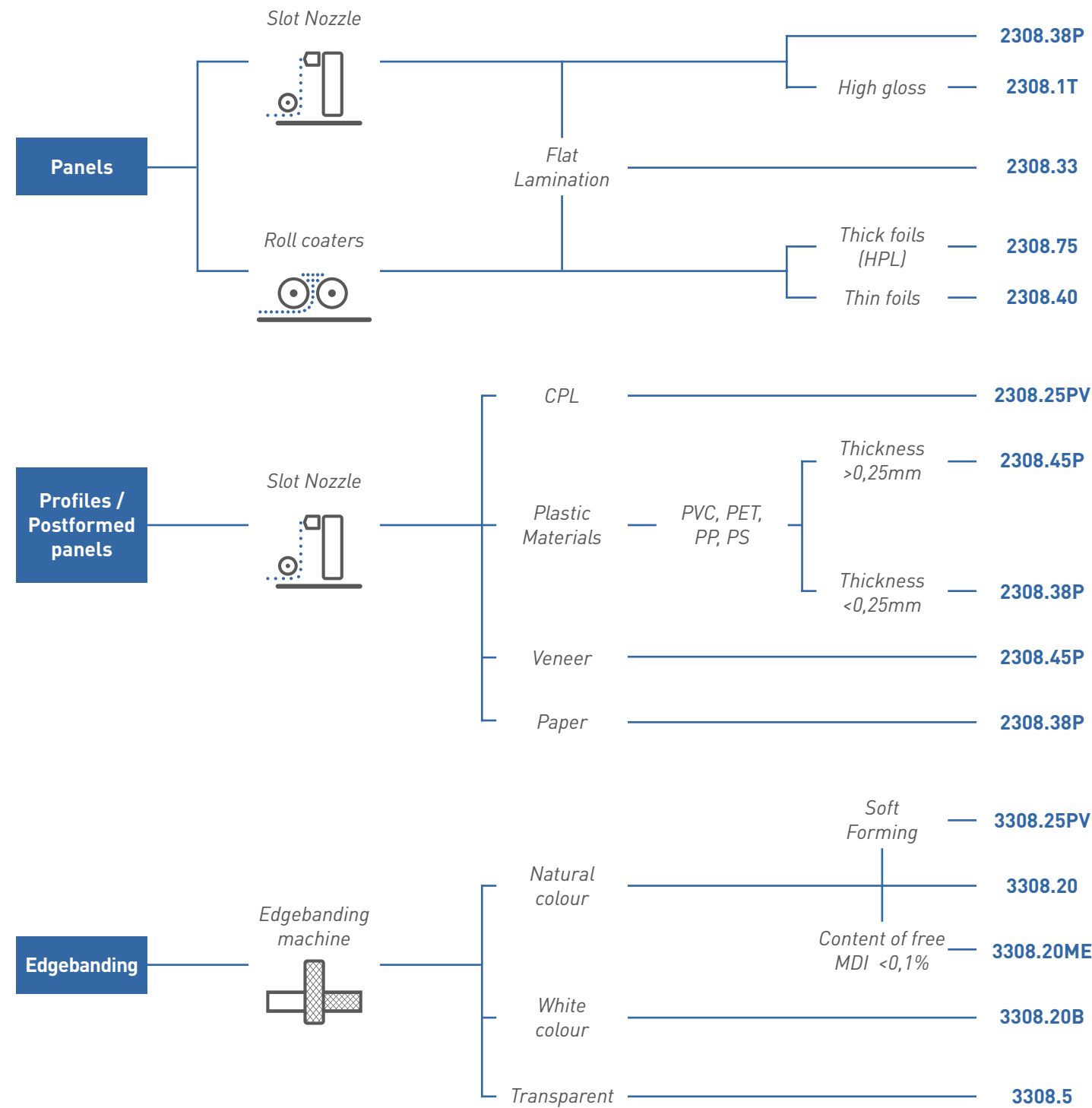


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THE PERFECT ADHESIVE



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INTERIOR

LAMINATION OF MDF, CHIPBOARD AND WOOD

	Viscosity at 140°C mPa.s	Open time (m.i) Sec	Setting time (m.i) Sec	Cross-linking Days	Support Type	Application temperature °C	Packages Kg
2308.38P - Excellent wettability - Long open time - Suitable for various foil types - Good initial bond strength	25.000 +/- 5.000	50-60	8-11	2-3	MDF - CHIPBOARD - WOOD	120-150	2-20-200
2308.45P - Good open time - Excellent bond strength - Excellent for difficult geometries - High working speed	45.000 +/- 10.000	50-60	6-8	2-3		130-160	2-20-200
2308.25PV - Excellent bond strength at high temperatures - For CPL with difficult geometries - Very high working speed - Top performance	62.500 +/- 7.500	50-60	6-8	2-3		130-160	2-20-200
2308.1T - Excellent wettability - Excellent spreadability - High quality finish for high gloss panels - Immediately applicable with primer-less foils (PET and PVC)	30.000 +/- 7.500	50-60	7-9	2-3		120-140	2-20-200
2308.33 - Excellent wettability - Excellent open time - Great for flat lamination	17.500 +/- 7.500	50-60	6-7	3-5		120-150	2-20-200
2308.18 - Low application temperature (90-100°C) - High wettability - Long open time - Versatile	10.000 +/- 5.000	90-100	7-9	2-3		90-100	2-20-200

ROLL COATER

		2308.33	2308.75	2308.40/41
		<ul style="list-style-type: none"> - Long open time - Excellent wettability - Long life time in the machine 	<ul style="list-style-type: none"> - Medium opening time - Excellent finish with high gloss foils - Good workability - Very good stability in the machine 	<ul style="list-style-type: none"> - Low viscosity - Excellent open time - Low adhesive consumption - Good wettability
Viscosity at 140°C	mPa.s	17.500 +/- 7.500	9.000 +/- 3.000	5.000 +/- 3.000
Open time (m.i)	Min	5-7	3-5	8-10
Setting time (m.i)	Sec	8-10	9-11	8-10
Cross-linking	Days	3-5	3-5	3-5
Support	Type	MDF - CHIPBOARD - WOOD		
Application temperature	°C	110-140	110-140	110-140
Packages	Kg	2-20-200	2-18-180	2-18-180

EDGE BANDING

		3308.20ME	3308.5	3308.20 - 20B	3308.25PV
		<ul style="list-style-type: none"> - Content of free MDI <0,1% - Micro Emission: MDI free <0.1% - Excellent wettability on supports and edges - Long open time (> 5 m/min) - Excellent bond strength - Excellent resistance to vapour 	<ul style="list-style-type: none"> - Transparent glue line - Long open time - Versatile for all edges - Excellent for soft-forming - Excellent resistance to vapour 	<ul style="list-style-type: none"> - Excellent wettability on supports and edges - Long open time (> 5 m/min) - Excellent bond strength - Excellent resistance to vapour 	<ul style="list-style-type: none"> - High initial bond strength - Ideal for soft-forming - Excellent performance
Viscosity at 140°C	mPa.s	70.000 +/- 20.000	40.000 +/- 10.000	70.000 +/- 20.000	62.500 +/- 7.500
Open time (m.i)	Sec	45-50	40-45	45-50	50-60
Setting time (m.i)	Sec	3-4	2-3	3-4	6-8
Cross-linking	Days	5-7	3-5	3-6	2-3
Support	Type	MDF - CHIPBOARD - WOOD			
Application temperature	°C	130-150	130-150	130-150	130-160
Packages	Kg	2-20	2-20	2-20	2-20

CLEANER FOR MACHINES

CLEANER BLU

Cleaner for melting units, glue hoses and slot nozzles

CLEANER WPR

Cleaner for exterior parts of machines

ROLL CLEANER 2

Cleaner for heated rubber or metal application rollers