

R7<sup>®</sup>

# R7

FLUSH  
**MODERN**  
VERSATILE

RESIDENCE 7 windows and doors are characterised by elegant clean lines. A flush aesthetic that is modern and versatile with superior acoustic and thermal properties, as well as offering the latest in security and low maintenance innovations.

NEAREST RAL 7038  
PAINSWICK



NEAREST RAL 9016  
CHALK WHITE  
@squiffy.mill.interiors



**R7** IS HERE TO  
INSPIRE YOU ON  
YOUR JOURNEY TO  
CREATE YOUR...



NEAREST RAL 9001  
CLOTTED CREAM

# DREAM HOME!

Elegantly flush sash exterior and interior gives R7 its chic modern appearance and versatility to be used in all properties looking for a contemporary edge to their windows and doors. All glass sight-lines are perfectly equal providing symmetry for a timeless kerbside appeal. Choose from one of our five glazing beads to fully personalise your internal aesthetic, continue the flush contemporary appearance with square or soften the look with decorative.

Residence 7's sophisticated seven chamber design and intelligent features perform to the maximum with acoustic and thermal performance.

It's the ideal solution for a wide range of properties, from modern new builds and city apartments to country cottages, period houses, and everything in between, Residence 7 is intended to be the window of your choice.

Designed and made in Great Britain, we've built long-lasting partnerships with our network of highly experienced fabricators and installers who are all ready to assist you in your decision making process.



# R7

TAILORED TO  
**YOU**



BEFORE



AFTER

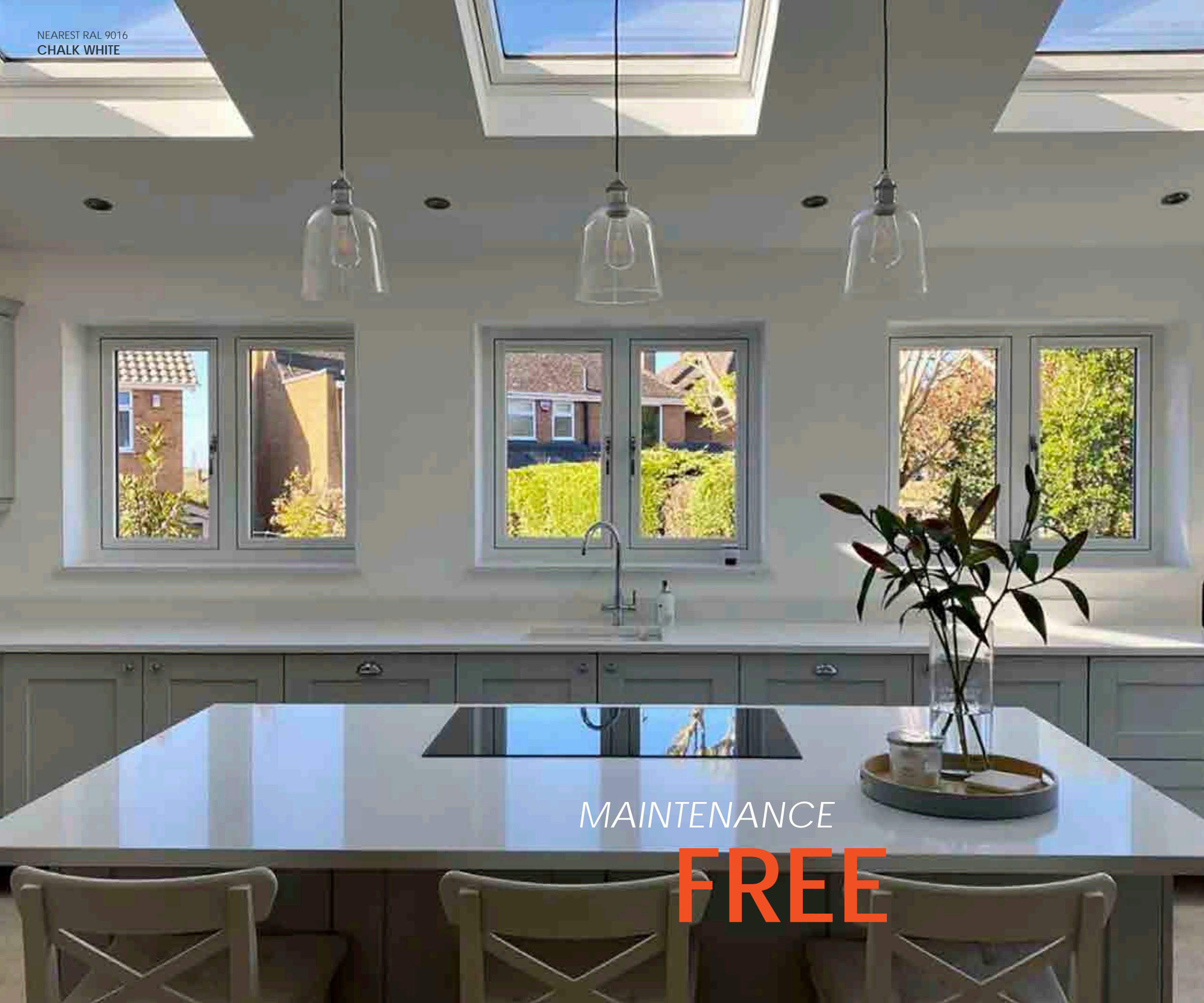


NEAREST RAL 7016  
ECLECTIC GREY

Residence 7 windows and doors are finished to perfection, combining a modern flush appearance and unquestionable market leading design features and performance, all in a maintenance free material. Available as casement windows, shaped windows, bay and bow windows, orangeries, conservatories, single doors, engineered doors and French doors - R7 has all the choices for your perfect home.

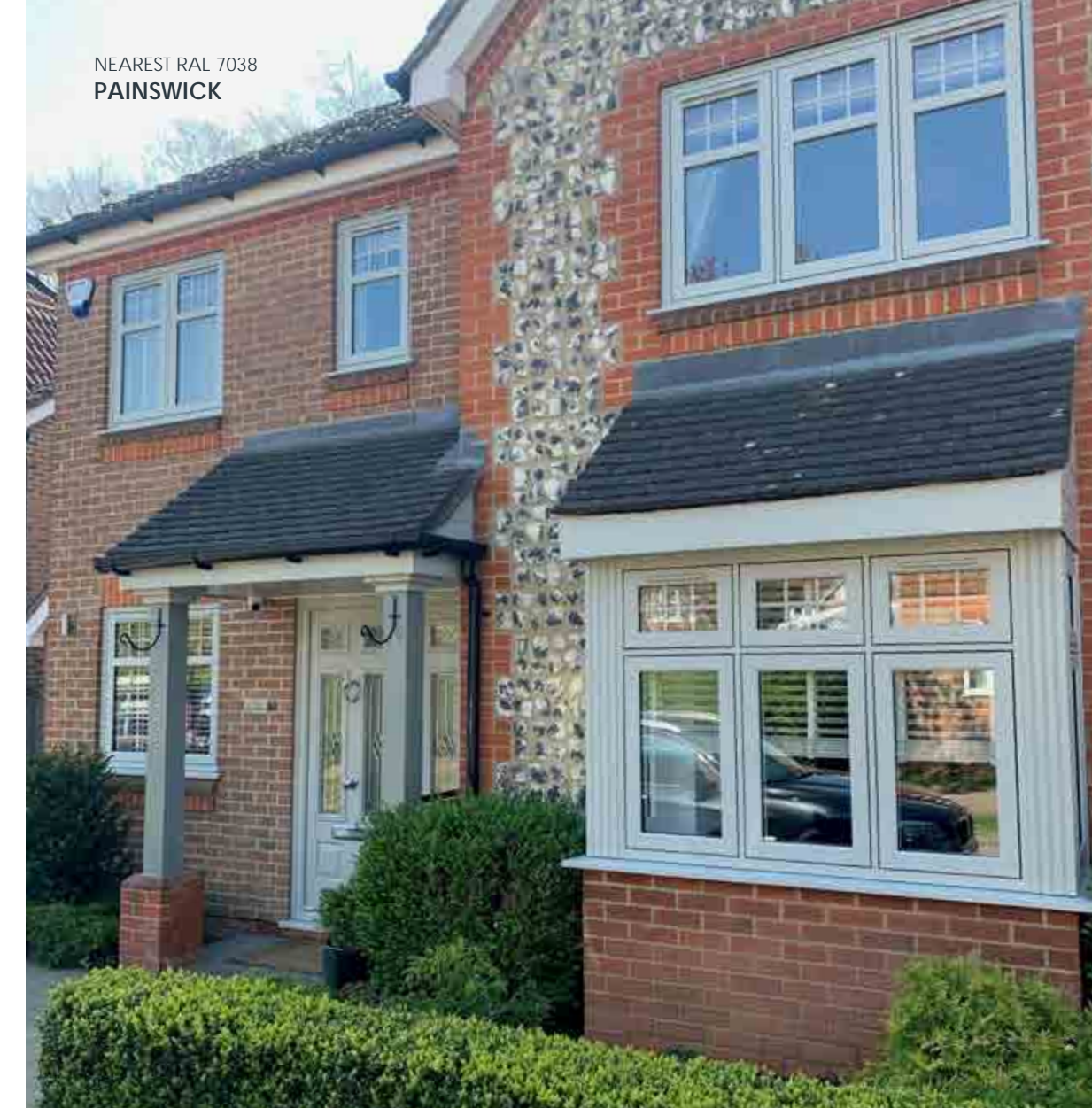


NEAREST RAL 9016  
CHALK WHITE



MAINTENANCE  
**FREE**

NEAREST RAL 7038  
PAINSWICK



With the sometimes frantic pace of modern living, you need your windows and doors to look their best with the minimum of effort. R7 windows and doors are virtually maintenance free; no painting, sanding or staining required! A simple wipe clean with warm soapy water, so you can spend more time doing the things you love.



NEAREST RAL 9016  
CHALK WHITE

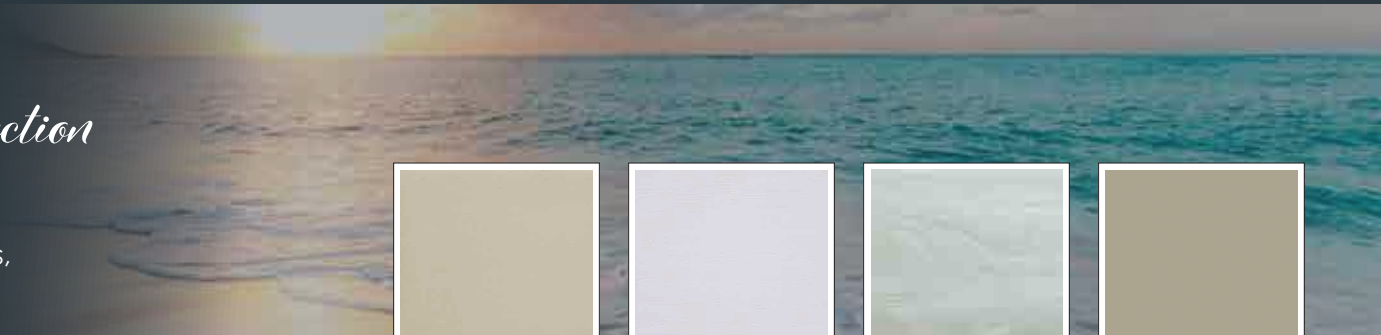
# Our COLOUR COLLECTIONS

We have created six exciting collections, so you can choose the perfect tone to match your home both externally and internally.

All colours shown below are for guidance only. Please request a colour sample to see the exact colour and finish available. \*Special order only - additional lead times & surcharge will apply | Minimum order quantities will apply

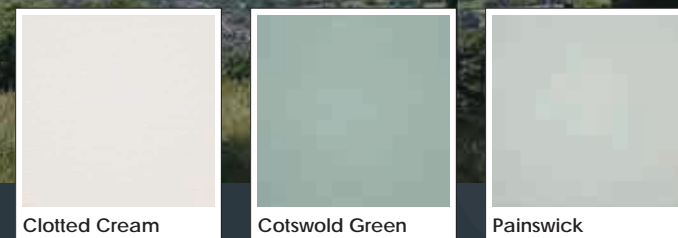
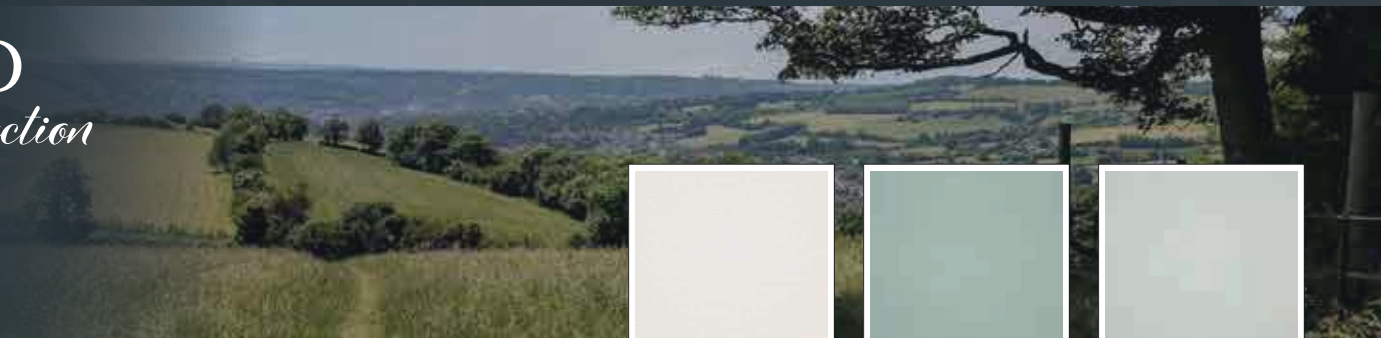
## COASTAL Colour Collection

The Coastal Collection brings together restful tones, creating a sense of calm and comfort.



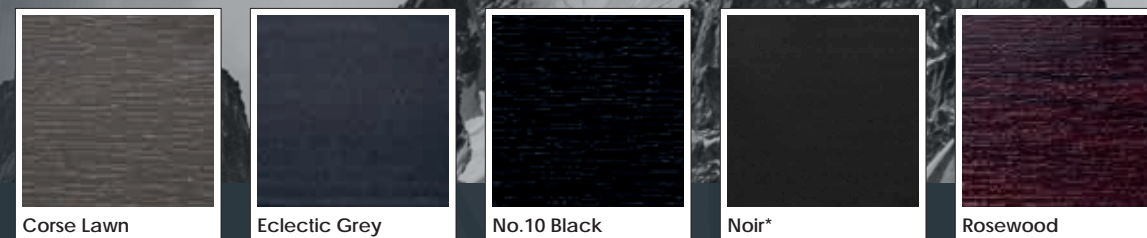
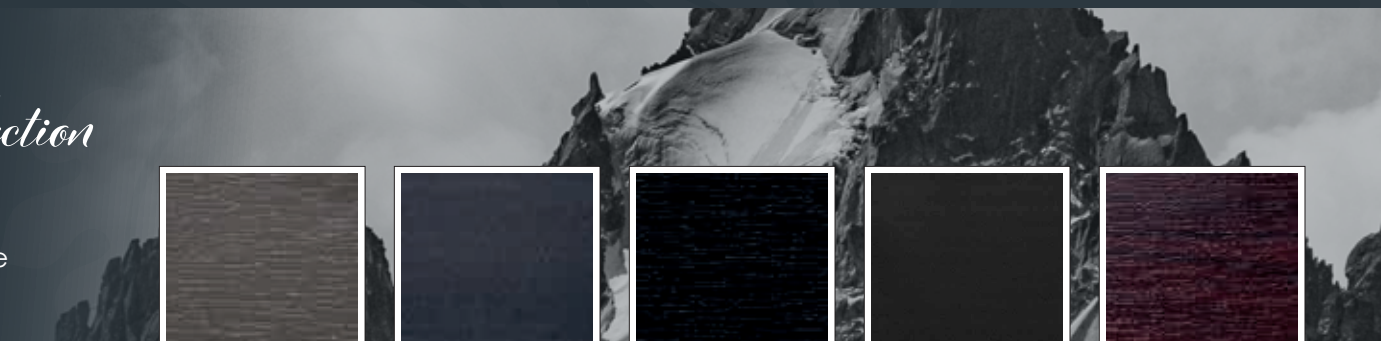
## COTSWOLD Colour Collection

The Cotswold Collection colours associated with the outdoors, enveloping the countryside.



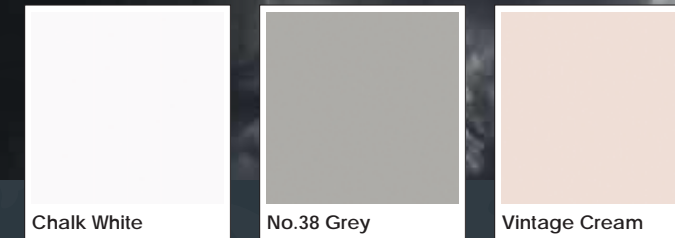
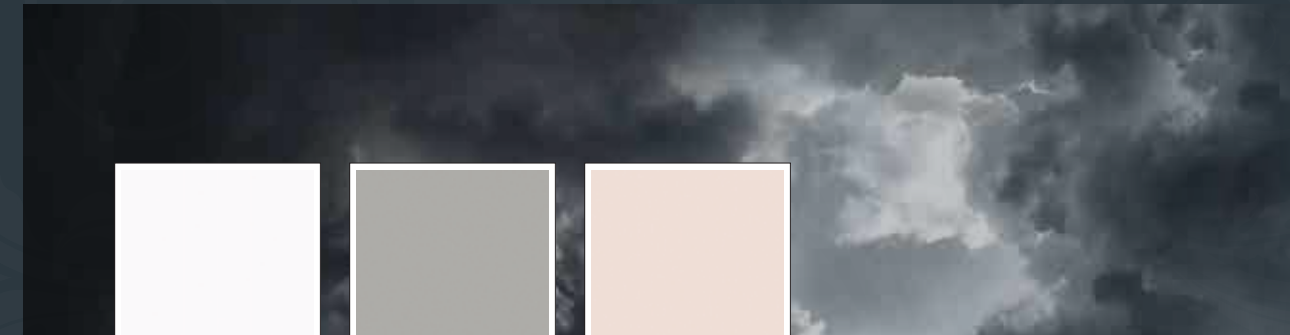
## DRAMATIC Colour Collection

The Dramatic Collection don't be afraid to embrace darker hues, to create an impactful, bold design.



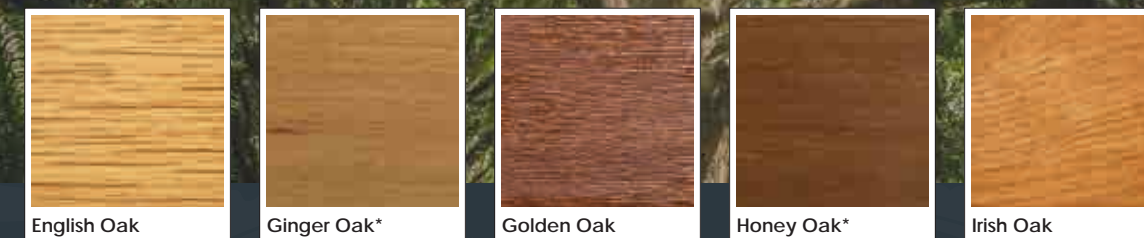
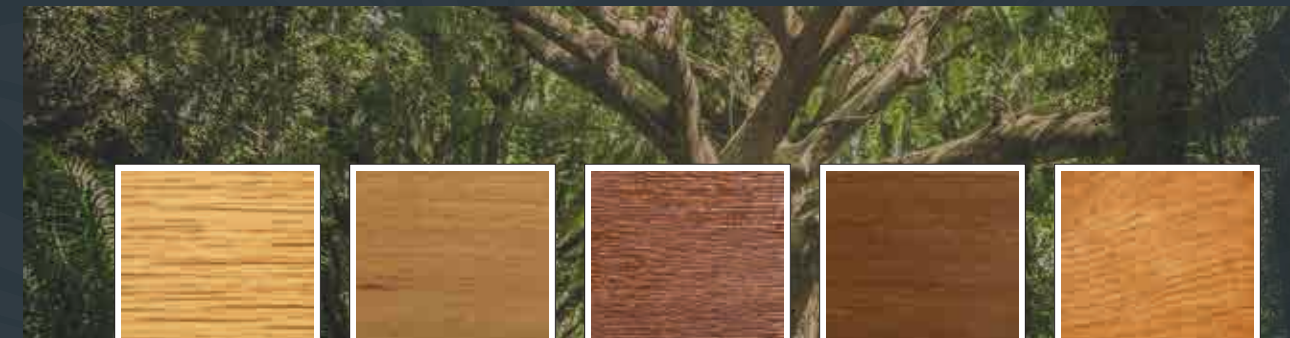
## ELEMENT Colour Collection

The Element Collection these bare finishes are formulated using no foil, the pigment is added to the extrusion for a natural pared back look.



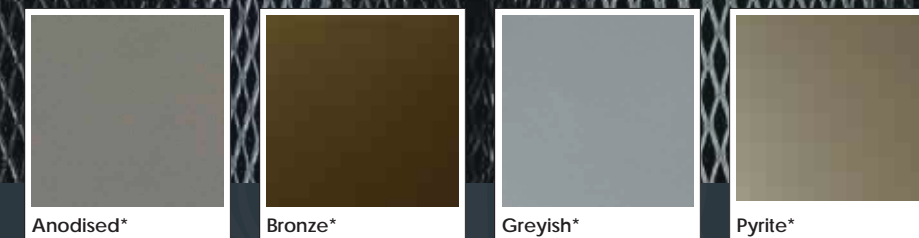
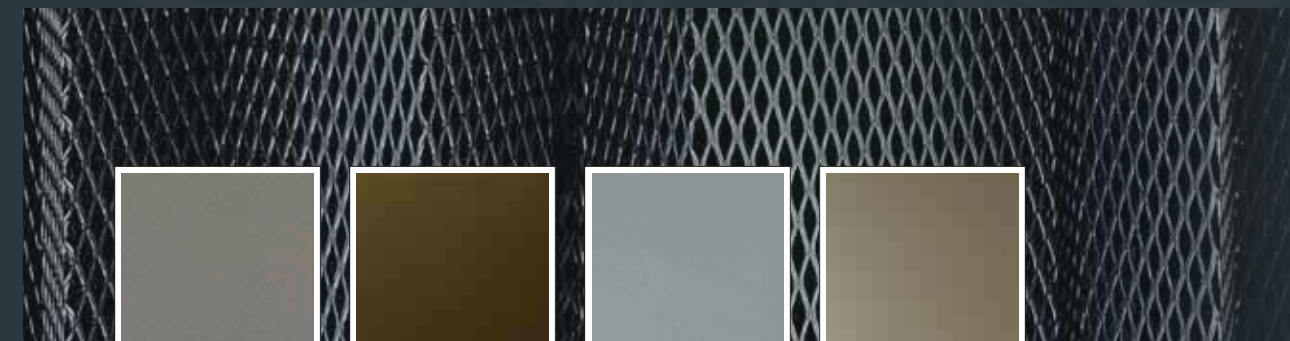
## FOREST Colour Collection

The Forest Collection combines all the colours and feelings of the forest, whilst replicating the 19<sup>th</sup> Century unpainted timber window.



## INDUSTRIAL Colour Collection

The Industrial Collection influenced by modern industrial spaces, they are contemporary, yet timeless.



# Residence 7 COLOUR OPTIONS



## Inside Colour Options

## Inside Colour Options

Chalk White      Matched

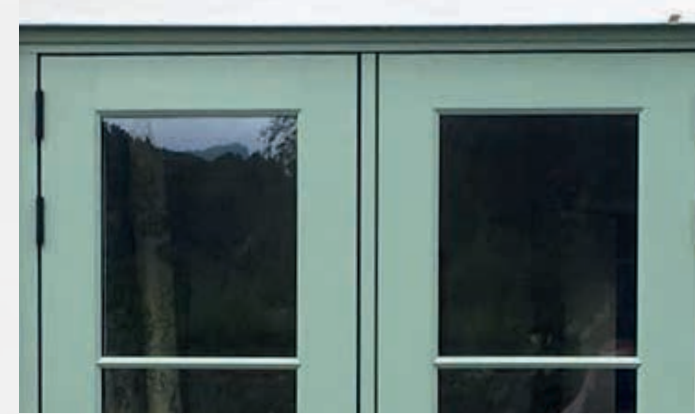
Matched      Chalk White

Chalk White		
No.38 Grey		
Vintage Cream		
Cotswold Green		
Clotted Cream		
Painswick		
English Oak		
Ginger Oak*		
Golden Oak		
Honey Oak*		
Irish Oak		


Clay*
Grained White
Pepper Oak*
Sage*
Corse Lawn
Eclectic Grey
No. 10 Black
Noir*
Rosewood
Anodised*
Bronze*
Greyish*
Pyrite*

Outside Colour Options

Outside Colour Options



The way you want them to be  
Residence 7 windows and doors are finished to perfection, combining a modern flush appearance with all your personalised choices, why not head to the website to find your nearest installer and let your dream home become a reality.

All colours shown above are for guidance only. Please request a colour sample to see the exact colour and finish available. \*Special order only - additional lead times & surcharge will apply. Minimum order quantities will apply.



LOOKING FOR MORE R7 INSPIRATION? CHECK OUT OUR PINTEREST BOARD





YOUR

**HOME**

YOUR

**STYLE**

YOUR

**WAY**





NEAREST RAL 1011  
IRISH OAK  
GEORGIAN BAR



NEAREST RAL 9003  
GRAINED WHITE  
BAY WINDOW



NEAREST RAL 1002  
ENGLISH OAK  
RADLINGTON CILL



NEAREST RAL 1002  
ENGLISH OAK



To add the finishing touch to your new windows and doors choose the Radlington Cill, this range is the modern interpretation of timber cills, designed to authentically accompany your Residence windows and doors so you can recreate that stunning look in both a modern or period home. Contemporary and traditional bay windows and orangeries are also easy to create using Residence 7. Choose from delightfully decorative or sleek square corner-posts.

R7 has a complete range to suit multiple bay angles and designs. For further personalisation you can choose to add Georgian bar too. It is so simple to create the perfect solution to complement your home.

AUTHENTIC  
**DETAILS**

OUTSIDE

INSIDE



My  
RESIDENCE  
Case Study



NEAREST RAL 9016  
CHALK WHITE



**SQUARE** BEAD



**DECORATIVE** BEAD



**STAFF** BEAD\*

# PERSONALISED

INTERNAL STYLE

A glazing bead is the part that secures your glass, but it also determines the finished internal aesthetic, which is why R7 is unique. You can choose from three designs, square, decorative or staff\*; a 28mm decorative, staff\* or square bead for double glazing, and a 44mm decorative or square bead for triple glazing.

\*Special Order Only

# TECHNIQUES

1



2



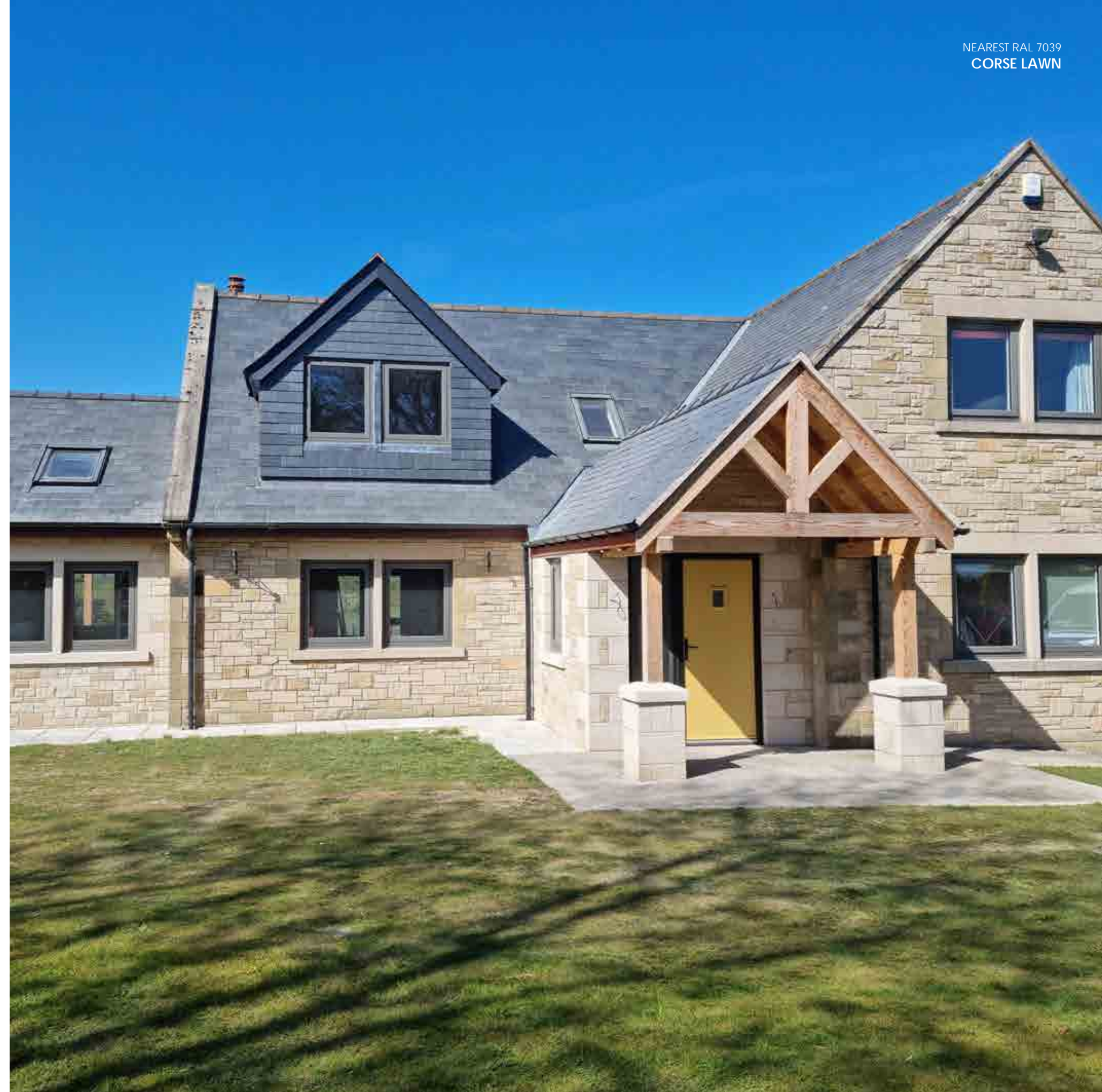
A mitre weld will fuse the joints together diagonally for a contemporary appearance, or choose the Graf weld for a seamless diagonal weld. The Timberweld® process welds the profiles with a mechanical look to both sides, or MechWeld/ External Timber Look (ETL) gives a diagonal weld to the internal, with a mechanical look to the external. Of course, there's also the traditional mechanical joint which is not welded, but made in a traditional mechanical jointed method, often used in timber joinery.

- 1. Mechanical Joint
- 2. Timber Weld
- 3. Graf Weld
- 4. Mitre Weld

3



4



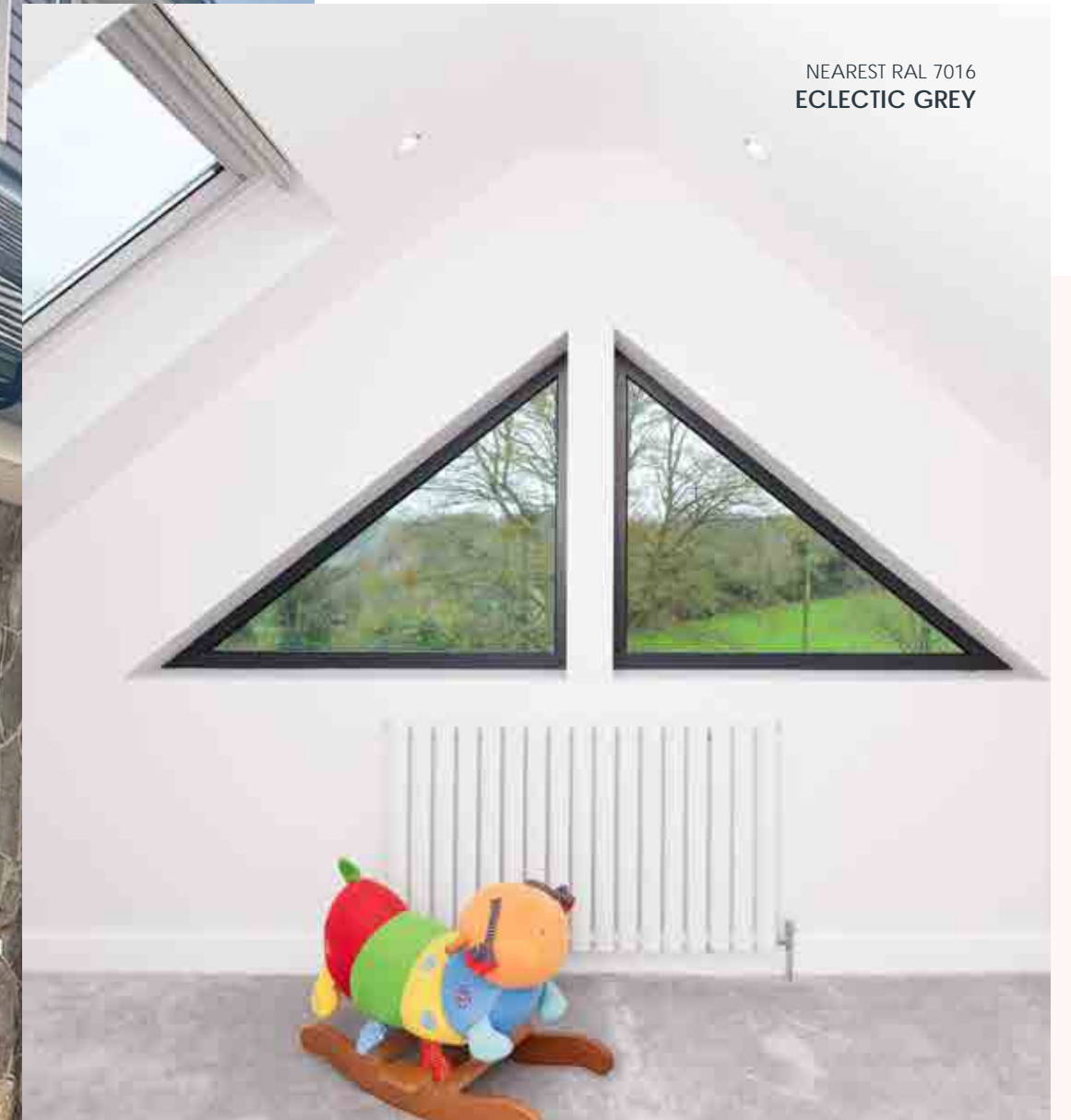
# BESPOKE

SHAPES

NEAREST RAL 8003  
GOLDEN OAK



NEAREST RAL 7016  
ECLECTIC GREY



Some homes have unique shaped windows, which need that bespoke touch. With Residence 7 we can cater for these requirements - we love bespoke shapes.

NEAREST RAL 9001  
CLOTTED CREAM



NEAREST RAL 8022  
NO.10 BLACK



NEAREST RAL 9003  
GRAINED WHITE  
GEORGIAN BAR  
& WEATHERBAR

Residence 7 windows can be further personalised to your individual requirements with different types of glass. Stained glass can add a touch of traditional charm to your windows, as can leaded. You can bespoke the glass with geometric patterns or add vibrant colours to create beautiful and classic designs. Speak to your installer to see what options are available to you.

### STAINED GLASS

Old timber windows often had a raised moulding that ran horizontally. Its function was to shed dripping water and to increase the strength of the mullion, that's why we recreated this feature to ensure it provided time-served traditional performance and aesthetics. There is the option to add Georgian bar to all R7 windows, completing the true timber alternative look.

### WEATHER BAR



NEAREST RAL 7038  
PAINSWICK



### TRICKLE VENTS

With regulations in place since June 2022, trickle vents are a mandatory requirement for most installations (some homes may be exempt within conservation areas or listed buildings, this exemption should be applied for as part of your planning process). The dedicated trickle vent cover conveniently hides the vent from view so the stunning sight-lines of the windows and doors isn't compromised. With colour matching capabilities, they are designed to fit with The Residence Collection's R7. And it doesn't stop there, the trickle vent also acts as a head drip to divert water away.



NEAREST RAL 7038  
PAINSWICK

NEAREST RAL 9016  
CHALK WHITE

NEAREST RAL 7016  
ECLECTIC GREY

# LOCK & HINGE

## RETENTION

Residence 7 boasts superior design details and screw retention reinforcements, locks and hinges are secured firmly into position. Residence 7 is also specifically designed to accommodate the additional weight of triple glazed units, allowing heavy duty hinges to fit and operate perfectly.



# EASY- CLEAN

## REBATE

Intelligently designed with an 'easy-clean' frame rebate, open your windows or doors and simply wipe clean, no sharp corners or deep grooves attracting dirt. We also have a variety of coloured bases, as an example; choose Eclectic Grey inside and out, you get a dark grey rebate to match! A uniquely clever design, for modern living.



NEAREST RAL 7016  
ECLECTIC GREY



*My*  
**RESIDENCE**  
*Case Study*





# R7

## DESIGNED AND MADE IN BRITAIN

R7 outperforms many other systems with a sophisticated seven chamber design and intelligent features.



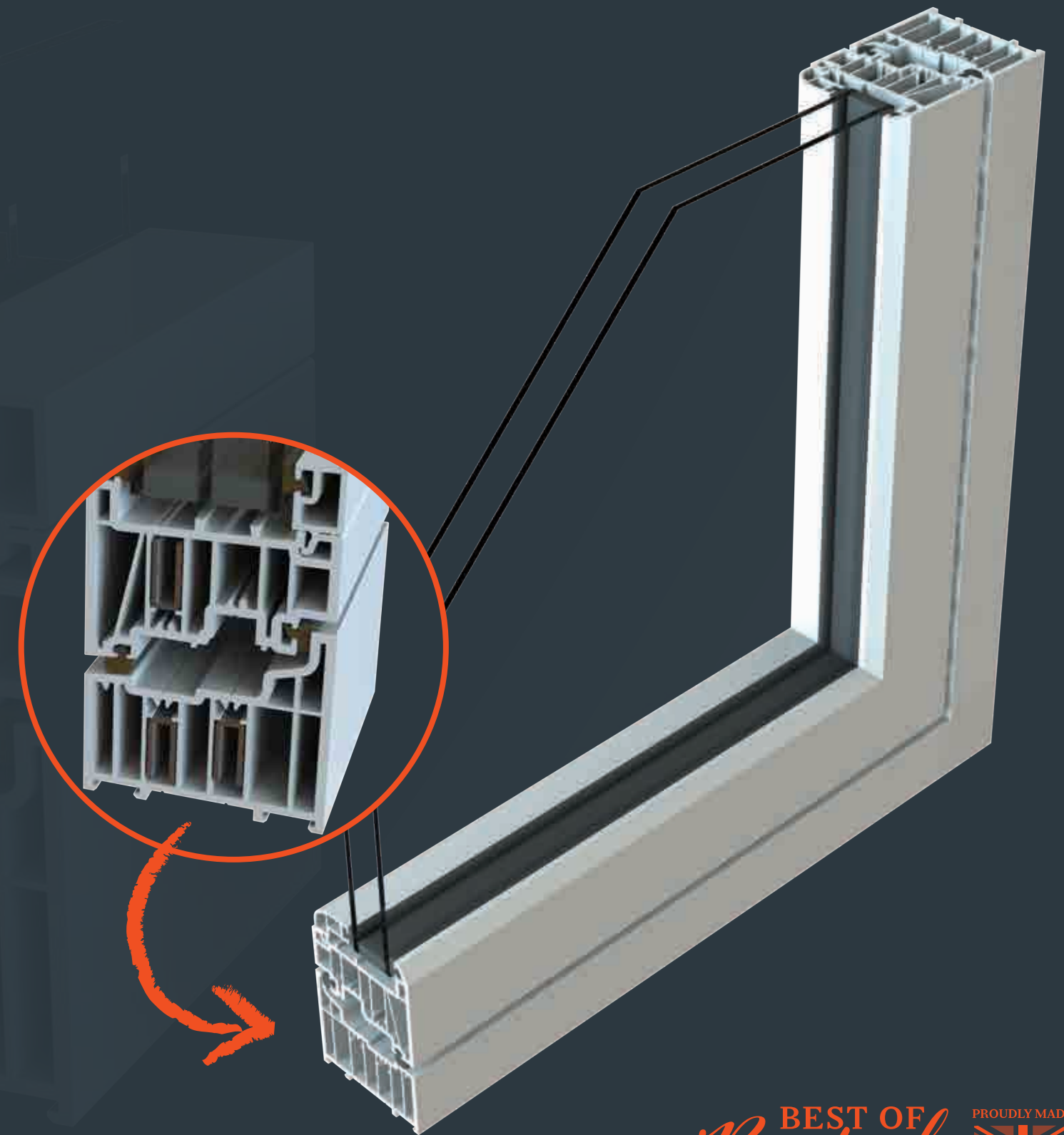
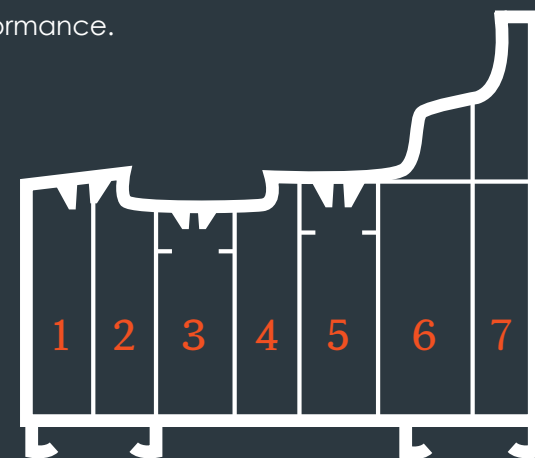
Scan the QR Code to  
find out more about our  
Residence 7 Collection.

## ENERGY EFFICIENT GLAZING

Residence 7 is designed to accommodate 'energy efficient glazing' this term is used to describe double glazing or triple glazing used in modern windows. R7 has options for 28mm double glazing or 44mm triple glazing. The glazing bead is always on the inside which contributes to a higher security performance.

## 7 CHAMBER DESIGN

Residence 7 has been engineered to meet current and anticipated future standards. Other window frames typically offer 3 or 5 chambers and are usually 70mm wide, R7 has 7 chambers and is 75mm wide, resulting in superior thermal, acoustic, strength and security performance.



**BEST OF**  
*British* **PROUDLY MADE**  
IN BRITAIN



## DESIGNED TO LAST

The Regal Hardware range is available in 9 beautiful, hard-wearing finishes.

Personalise your Residence Collection windows with a choice of handles and stays, in a range of colour options. Our hardware styles enable you to replace your windows without losing the character appearance, but also gives you the chance to opt for something more modern. The variety of style and colour options will suit your home, whether its contemporary or period.

All handles are key lockable for extra security, with familiar push-button operation and a positive stop 'click-on-close' mechanism for improved ease of use, enhanced mechanical performance and a comprehensive testing programme, ensures your windows are guaranteed to operate smoothly.



SATIN CHROME



BRUSHED COPPER



ROSE GOLD



GOLD



ANTIQUÉ BRONZE



POLISHED CHROME



BLACK



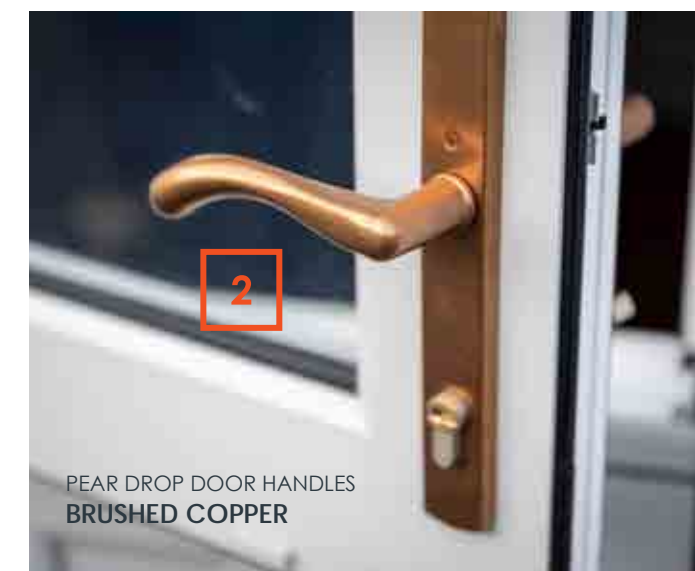
GRAPHITE



PEWTER PATINA



MONKEY TAIL HANDLES  
BLACK



PEAR DROP DOOR HANDLES  
BRUSHED COPPER



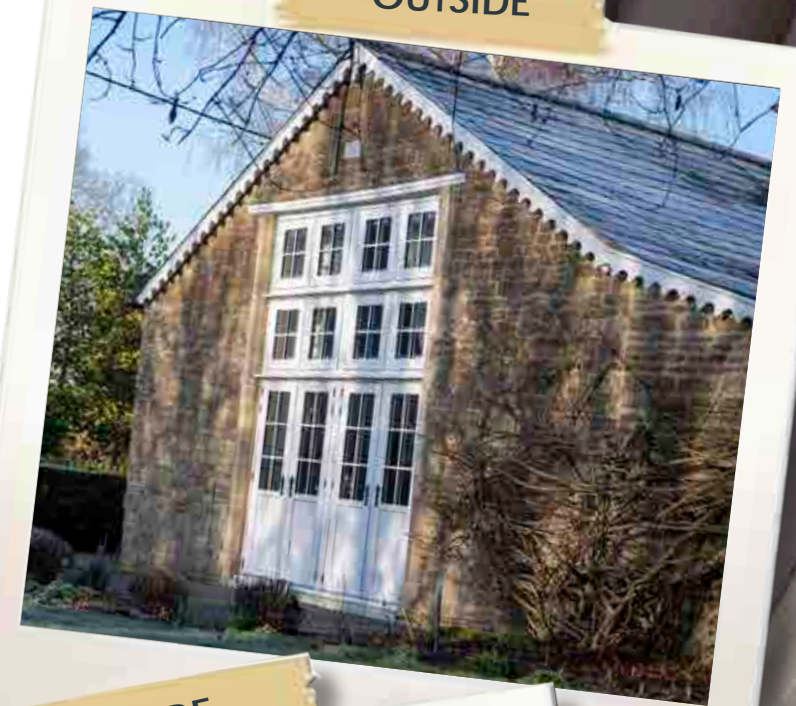
PEAR DROP HANDLES  
BRUSHED COPPER



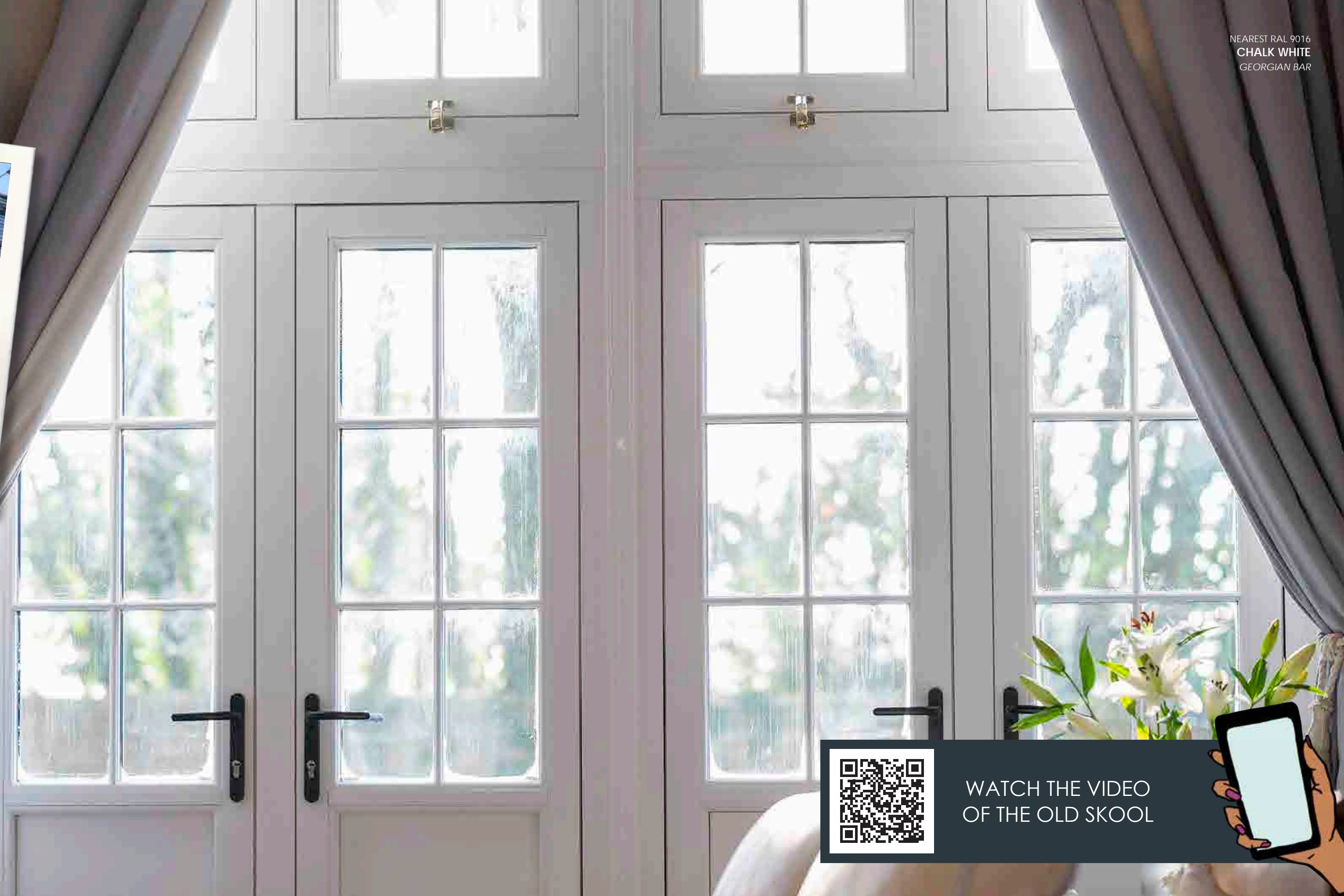
1. Black Monkey Tail Window Handles
2. Brushed Copper Pear Drop Door Handle
3. Brushed Copper Pear Drop Window Handles
4. 10" Monkey Tail/Pear Drop Stays
5. Working and Dummy Pegs Available

RESOUNDING  
**QUALITY**

OUTSIDE



INSIDE



WATCH THE VIDEO  
OF THE OLD SKOOL



NEAREST RAL 7006  
SILVERED OAK  
FRENCH DOORS

# IRD

**DEDICATED**  
DOOR OPTIONS

Why compromise beauty for functionality? The range of doors available through the Residence Collection ensures there's a door for all applications. With two dedicated door sashes; open-out flush and open-in, along with complementary profiles for Engineered Doors. Doors, for all applications, the way they're meant to be.

# YOUR HOME



## YOUR WAY

Create an individual design statement for your home. Add georgian bar for a more period look or allow natural light to flood in by adding sidelights to your doors. Residence Collection doors require very little maintenance and they have excellent thermal and sound proofing features. You won't have to sacrifice on performance for beauty.

Specially designed to suit a wide range of properties, you can start designing your doors today.

NEAREST RAL 9016  
CHALK WHITE

# ENGINEERED DOORS



We understand how the right front door can be the centrepiece for your home aesthetic and truly complement your properties architecture. An Engineered door from The Residence Collection will give you the 'wow' factor you are looking for; no more compromising on standard composite door sizes, make a door that fits your property perfectly. Residence Engineered doors can be used for front, back or side doors! Made to your exact size specifications, either open-in or open-out, with an extensive range of designs, colour option finishes and 28mm or 48mm glazing options, you can design the perfect door for your home.

NEAREST RAL 7016  
ECLECTIC GREY  
OPEN-IN DOOR

FIND YOUR

# PERFECT DOOR

Are you looking for a door design that's a little different? Maybe you want contemporary elements to suit your taste or something more traditional that will complement the character of your home? Our range of purposefully designed door sashes allow you that choice, create a door design that will suit any property, regardless of the age or style and accompany your Residence 7 windows perfectly.



French doors can truly transform your home, flooding it with an abundance of natural light, as well as providing easy access to your garden or patio. Whether traditionally styled, contemporary or a character property, Residence 7 can be tailored to make French doors to perfectly complement your home. Available in a wide range of styles and finishes to suit the unique style and character of your home.



NEAREST RAL 9016  
CHALK WHITE  
FRENCH DOORS

# FRENCH DOORS

BEFORE



AFTER



## GARDEN ROOMS CONSERVATORIES & ORANGERIES

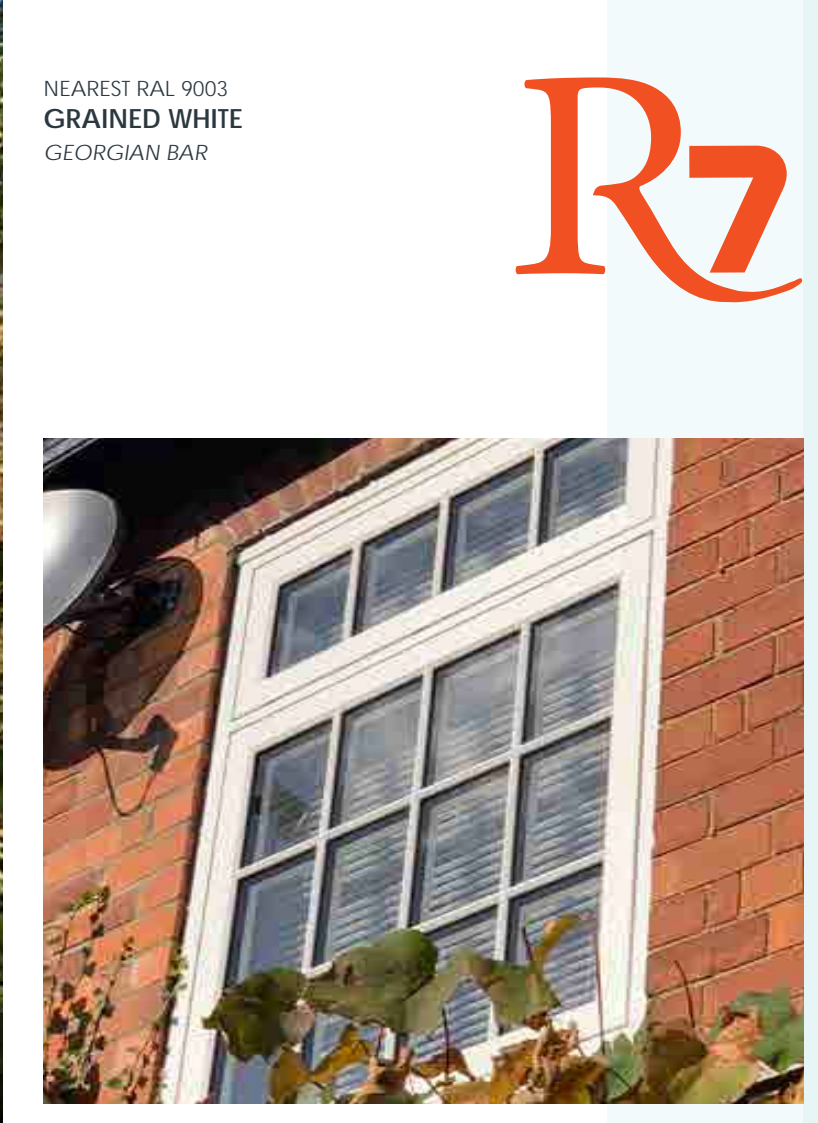
Generally-speaking, conservatories and orangeries all constitute a "garden room", but more specifically, we define a garden room as emphasising the close relationship between house and garden. Use colours that enhance plus a style that opens access to the garden or courtyard.

A conservatory can create a unique addition to any home and can be a treasured and valuable room, providing much needed additional space. Conservatories are frequently created in the most unlikely of places and a useful room can be built in a previously unused part of a courtyard or garden.

Orangeries were once a symbol of prestige, built on to the residences of the very wealthy in a bid to protect their fruit trees during the colder months. Though their sense of luxury remains, the function of such spaces has changed to provide stunning additional living space, for use all year round.

NEAREST RAL 7038  
PAINSWICK

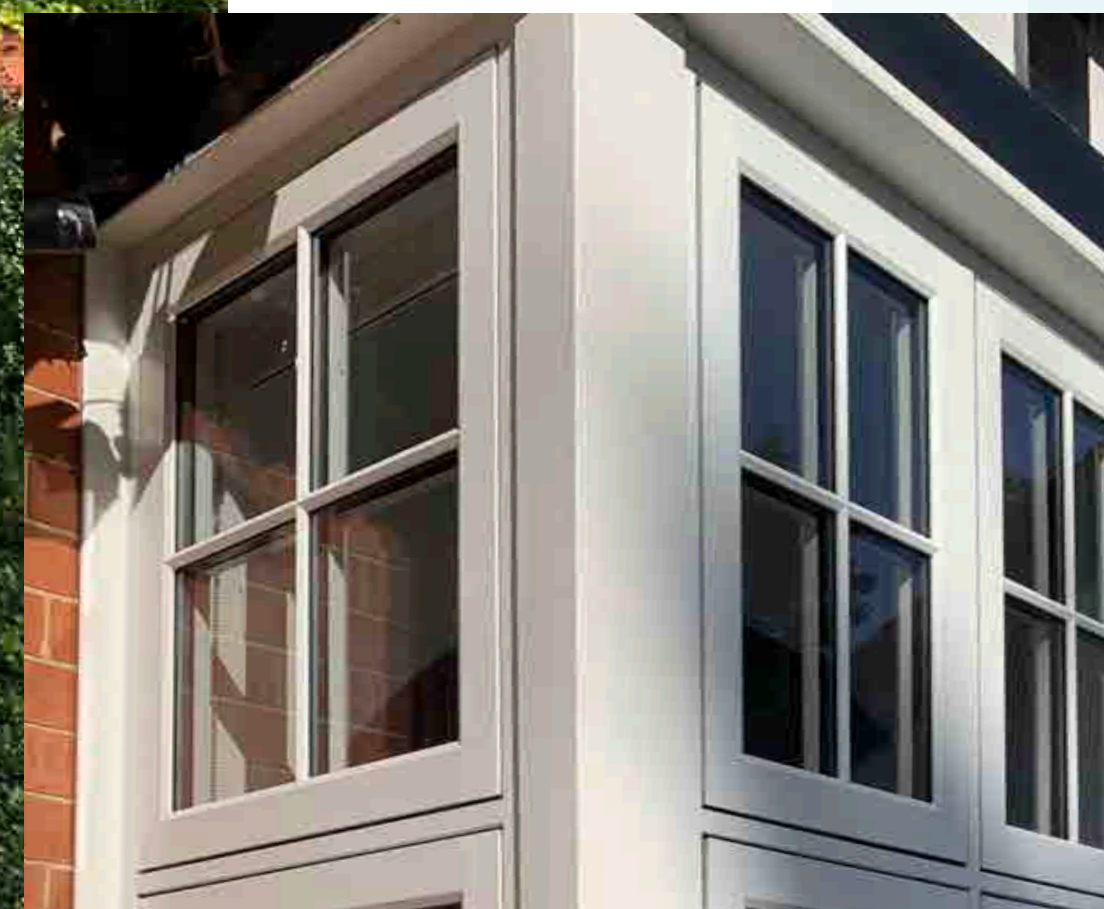




NEAREST RAL 9003  
GRAINED WHITE  
GEORGIAN BAR



LOOKING FOR  
INSPIRATION?  
CHECK OUT OUR  
CONSERVATORIES  
PINTEREST BOARD





# Our Sustainability Promise



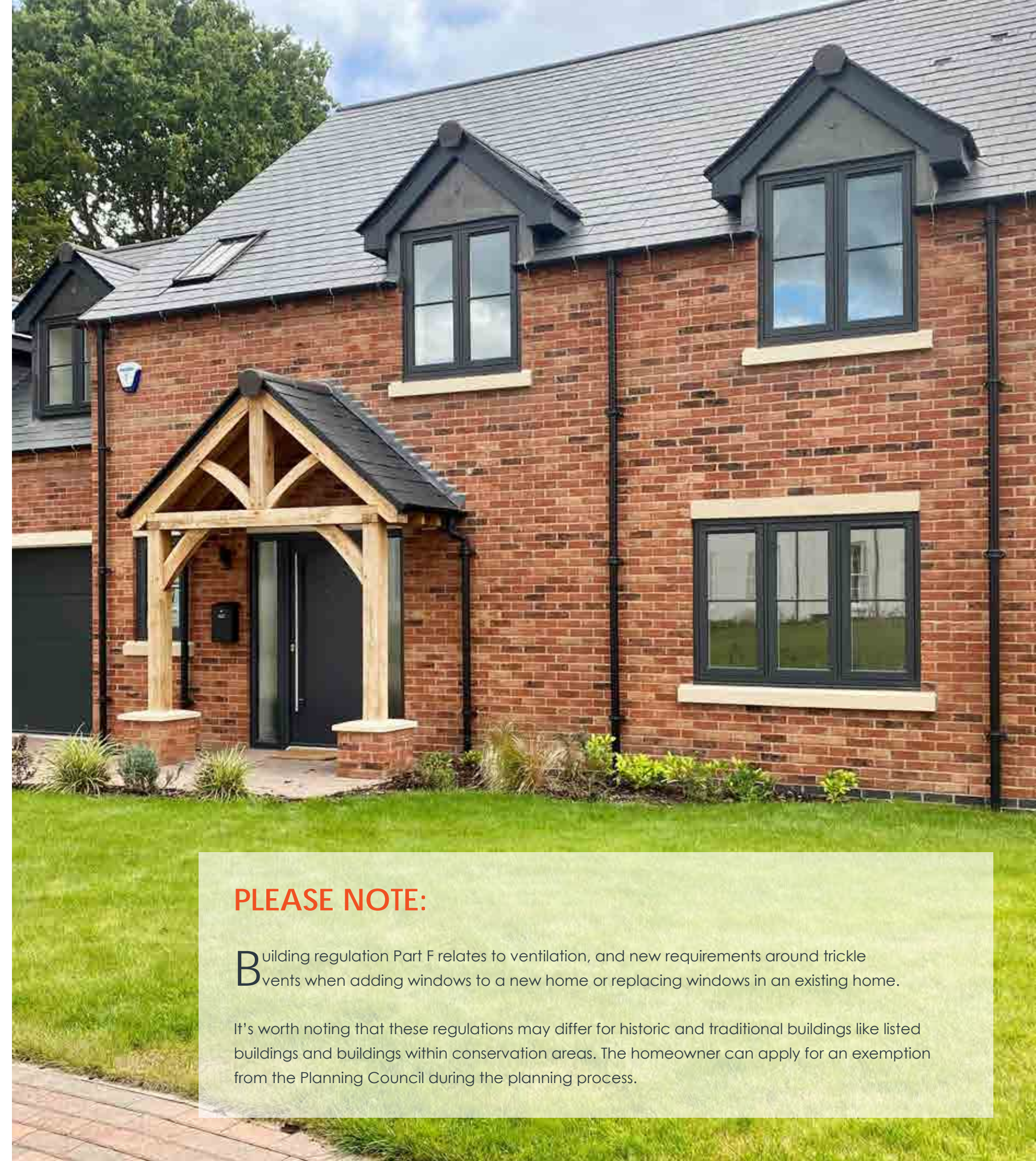
## Greener Than You Realise

PVCu is greener than you realise. It's an insulating material, keeping you cosy in the winter and cool in the summer, contributing to lower energy bills and carbon emissions. R7 can achieve a Window Energy Rating (WER) of A++ and a U-value of 0.8W/m<sup>2</sup>K which is Passive House standard so it's future proof too. All our windows and doors can be fully recycled and actually include a recycled material section within them. As for maintenance, there's very little, no toxic paints, primers, preservatives or fungicides to keep your windows looking fresh!

## PLEASE NOTE:

Building regulation Part F relates to ventilation, and new requirements around trickle vents when adding windows to a new home or replacing windows in an existing home.

It's worth noting that these regulations may differ for historic and traditional buildings like listed buildings and buildings within conservation areas. The homeowner can apply for an exemption from the Planning Council during the planning process.



# Client Gallery



@ecothermaldesign



@harpendenwindows  
Our new R7 Clay flush windows with georgian bar, beautifully installed in this lovely home.



@chapel\_adventures



@beadlemcvey\_home



@hollylodgeproject



Special order installation

@alexander\_windows  
The R7 Clotted Cream windows have transformed this stunning home in Cheshire.

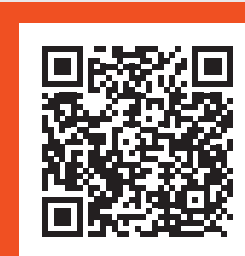


@squiffy.mill.interiors



@thenorfolkwindowcompany  
R7 flush casement windows installed in Eclectic Grey.

X Instagram Facebook Pinterest LinkedIn TikTok YouTube @  
#Residence7 #ResidenceCollection



LOOKING FOR MORE INSPIRATION? VISIT OUR INSTAGRAM PAGE





*Your Residence journey is just beginning..*

THE  
RESIDENCE  
COLLECTION

R7

Get in Touch

[journey@residencecollection.co.uk](mailto:journey@residencecollection.co.uk) | 01452 300912 | [residencecollection.co.uk](http://residencecollection.co.uk)



#residence7 #residencecollection #myresidence

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\*Your chosen installer should do a professional survey and advise on the suitability of Residence 7 in your property and/or area.