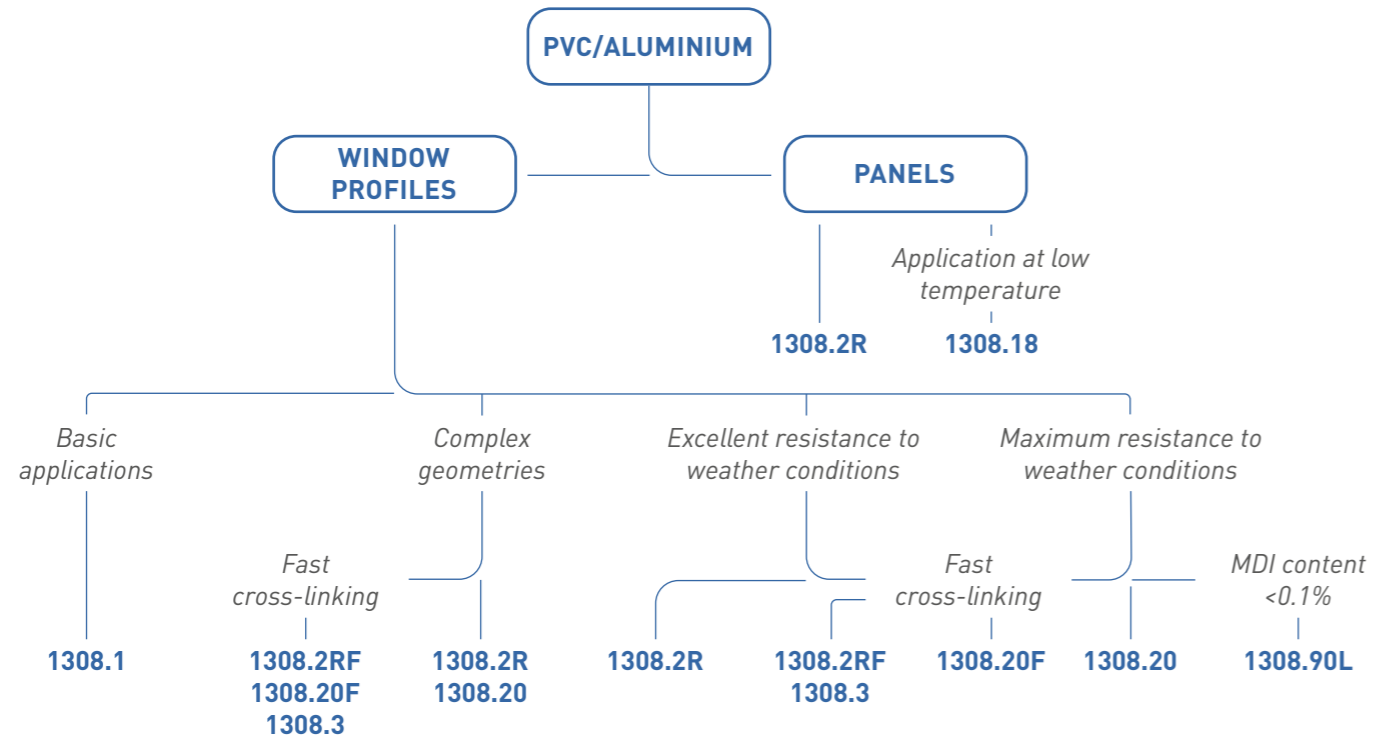


FIND YOUR PRODUCT



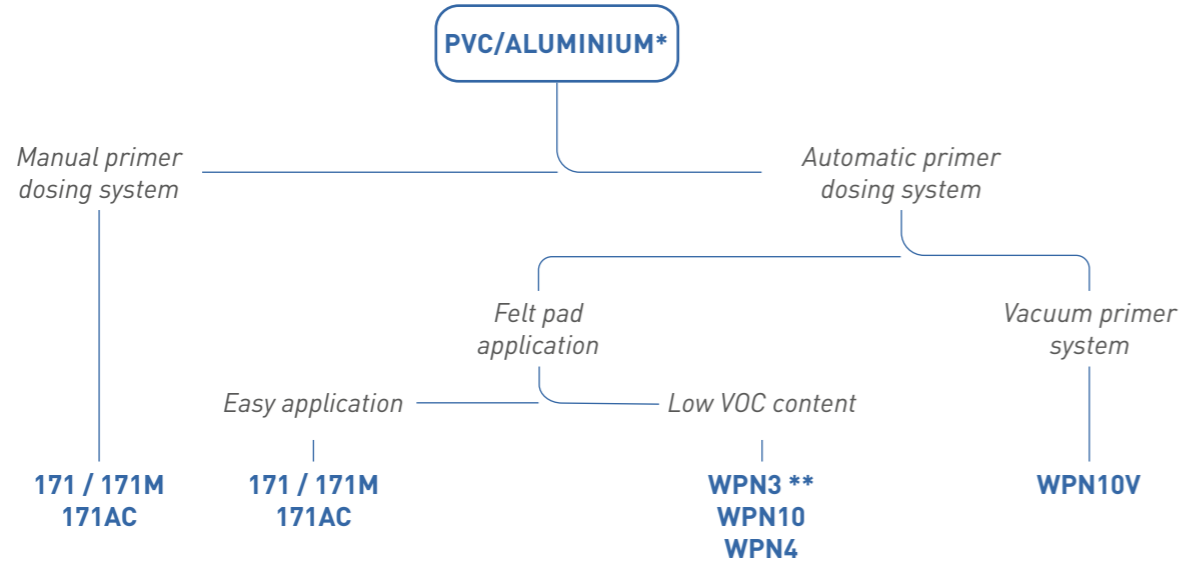
ADHESIVES



THE PERFECT ADHESIVE

* ONLY on PU or PE based coatings - No PDVF
 ** ONLY for PVC

PRIMER



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 Tel: +39 0424 411166
 Fax: +39 0424 411727
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 wpr-machines.com



WE CARE!
 THIS IS WHY WE ONLY USE
PEFC CERTIFIED PAPER



EXTERIOR

HOTMELT PUR ADHESIVES FOR FOIL LAMINATION OF PVC & ALUMINIUM PROFILES AND PANELS

1308.20 /.20F

- Maximum resistance to weather conditions
- High initial grip
- Ideal for rigid foils
- Profiles with complex geometries

Viscosity at 140°C	Crosslinking time	Application temperature
35.000+/-5.000 mPa.s	2-3 days 1-2 (.20F)	120-140°C

1308.2R/.2RF

- Excellent initial grip
- Excellent resistance to weather conditions
- Long open time
- Easy application

Viscosity at 140°C	Crosslinking time	Application temperature
20.000+/-7.500 mPa.s	2-3 days 1-2 (.2RF)	110-140°C

1308.3

- Excellent initial grip
- Excellent resistance to weather conditions
- Long open time
- Versatile

Viscosity at 140°C	Crosslinking time	Application temperature
25.000+/-5.000 mPa.s	1-2 days	120-140°C

1308.1

- Easy application
- Excellent wettability
- Good weather resistance

Viscosity at 140°C	Crosslinking time	Application temperature
30.000+/-7.500 mPa.s	2-3 days	120-140°C

1308.18

- Low application temperature
- Excellent resistance to weather conditions
- Long open time
- Versatile

Viscosity at 140°C	Crosslinking time	Application temperature
10.000+/-5.000 mPa.s	2-3 days	Melter 110-140°C Slot nozzle min. 90°C

1308.90L

- Free MDI content <0.1%
- Excellent resistance to weather conditions
- Long open time
- Excellent initial grip

Viscosity at 140°C	Crosslinking time	Application temperature
20.000+/-7.500 mPa.s	1-2 days	Melter 120-150°C Slot nozzle 120-140°C

PRIMER ADHESION PROMOTERS

*Compatibility with coating must be tested

WPN3

- Low VOC content
- Without "pyrrolidone" very good profile preparation or bonding
- Low primer consumption
- No hazard labels

Application	Substrate material	Drying
Profiles and panels for doors and windows	PVC	Slow

WPN4

- Low VOC content
- Very good surface preparation for bonding
- Easy application
- Quick drying

Application	Substrate material	Drying
Profiles and panels for doors and windows	PVC – coated aluminium *	Medium

WPN10

- The first "zero VOC" primer on the market
- Low primer consumption
- Very good profile preparation for bonding
- Suitable for Vacuum primer systems

Application	Substrate material	Drying
Profiles and panels for doors and windows	PVC – coated aluminium *	Slow

171

- Very good surface preparation for bonding
- Easy application
- Quick drying
- Base Methylene Chloride

Application	Substrate material	Drying
Profiles and panels for doors and windows	PVC – coated aluminium *	Fast

171 AC

- Very good surface preparation for bonding
- Easy application
- Quick drying
- Base Acetone

Application	Substrate material	Drying
Profiles and panels for doors and windows	PVC	Fast

171 M

- Very good surface preparation for bonding
- Easy application
- Quick drying
- Base MEK

Application	Substrate material	Drying
Profiles and panels for doors and windows	PVC	Fast

CLEANERS FOR MACHINES

CLEANER BLU

Cleaner for melters, hoses and slot nozzle glue heads.

CLEANER WPR

Cleaner for external cleaning of machine parts, including hot surfaces, and primer systems that use primers of the WPN range.

CLEANER MTK

For the cleaning of primer dosing systems using Primer 171.

CLEANER MEK

For the cleaning of primer dosing systems using Primer 171M.



All our adhesives and primers are certified in all combinations according to RAL-GZ 716.