IFE MANUFACTURING 2027 SHELL SCHEME SPECIFICATIONS

WALLS

The shell scheme consists of a 2.5m high aluminium quad shell structure with white posts and beams, enclosing 3mm thick white Foamex panels.

It is essential that these dimensions are taken into consideration when building an interior to the shell scheme or ordering internal graphics. Please contact **Showlite** for any exact dimensions or calculations required for a specific stand.

- ***The graphic panel size is 950mm x 2340mm (Width x Height)***
- ***Half panel size is 455mm x 2340mm (Width x Height)***

For any questions regarding graphics, please contact Showlite.

The panels are non-loadbearing, but lightweight display material may be attached to them. The preferred method of fixing is Velcro or sticky tabs, or other methods that do not damage the panels. **If damage occurs, Showlite may charge the stand holder for the full panel price.**

ELECTRICS

All shell scheme stands will be supplied with the following electrical packages, as per your stand size:

Up to 5.9 m²	2 x LED Spotlights
6 – 20 m²	1 x 500watt socket & 2 x LED Spotlights
20.1 – 26 m²	1 x 500watt socket & 4 x LED Spotlights
26.1 – 36 m²	1 x 500watt socket & 6 x LED Spotlights

If you require any additional electrics, you can order these by clicking here.

The organisers have arranged for exhibitors to request 24-hour supply on their socket free of charge. **Please note you will need to let Showlite know what you are running off the sockets and whether a 24-hour supply is required, otherwise the power will be switched off 15 minutes after the show closes each day.**

NAMEBOARD

This displays your company name and stand number. It is attached to the fascia which is on the open sides of your stand (as shown on the visual).

The nameboard will display the name as it appears on your contract; please let the Organisers know if you require a nameboard change by Monday 15th February 2027. Any changes requested after this deadline or onsite will incur a cost of £100 + vat. It is helpful for visitors if the company name on the stand is the same as the catalogue entry.

FASCIA

Stands will feature white quad posts with no colour cladding. The fascia nameboard will be the only coloured element and will be fitted to each open side of the stand. Each open side will hold a nameboard with your company name in Title Case text, stand number and our section icon, please note there is a 30-character limit per nameboard. Please note that nameboards will be mounted directly onto the front fascia beams and will not be suspended below them.

FLOORCOVERING

- **Grey carpet** will be laid direct to the floor.
- **No platforms are provided with shell scheme stands**. However, if you are ordering services such as water & waste, mains gas or heavy-duty electrics, the Organisers highly recommend laying a platform direct to the hall floor.

NB: No refund will be given to any exhibitor who decides to provide their own floor covering to shell scheme stands.

Ceiling

All shell schemes feature a ceiling grid where lighting may be placed. This is once again non weight bearing but lightweight fixtures may be attached to it.

The distance from the floor the ceiling grid is 2430mm.

Shell Scheme Extras

Showlite offer a range of shell scheme extras; please click here to view the range and order any items.

Additional Information

ORGANISER CONTACT	SHELL SCHEME CONTACT	ELECTRICS CONTACT
Montgomery Group T: +44 (0)207 886 3003 E: ops.fooddrink@montgomerygroup.com	**Showlite Ltd** T: +44 (0)12 6436 5550 E: exhibitorsales@showlite.co.uk W: www.showlite.co.uk	**Showlite Ltd** Jenni Green T: +44 (0)12 6436 5550 E: j.green@showlite.co.uk www.showlite.co.uk

IFEM27 SHELL SCHEME VISUALS

Please check your contract and click on the applicable visual below.

**** For visual purposes only - your stand dimensions may be different, and colour may change ****

Business Growth Hub

Foodtech

IFE Manufacturing

Ingredients

Start up Lab

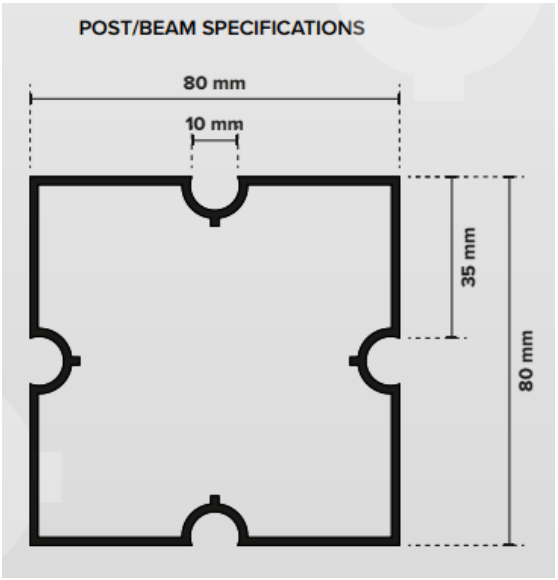
Certification Clinic

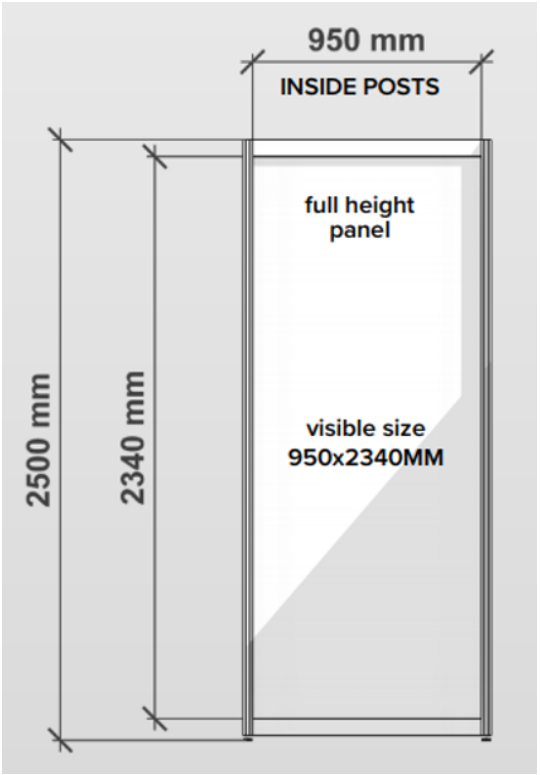
SHOWLITE PANEL DIMENSIONS

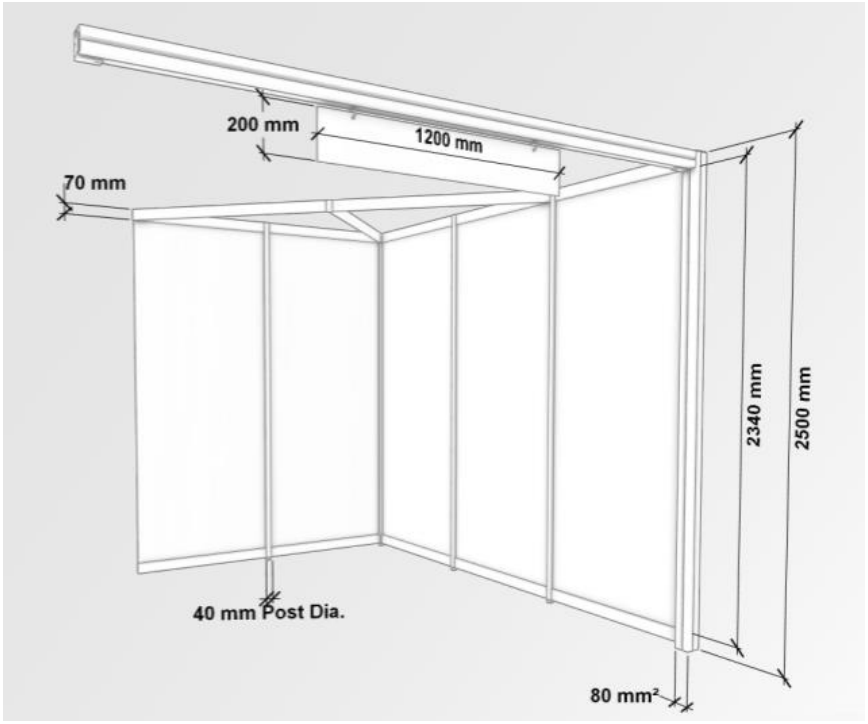
Wall Panel Sizes

Nominal Display Size	True Panel Size	Visable Panel Size
Full Height 1m Panel	970 x 2354 mm	950 x 2340 mm
Half Metre Panel	475 x 2354 mm	455 x 2340 mm
Low Height Panel	970 x 754 mm	970 x 740 mm

PANEL DIMENSIONS







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Comapany Name

Placed Nameboard

PLEASE NOTE NAMEBOARDS WILL BE PLACED, NOT HUNG