



product **catalog**

Complete Portfolio of **Tece Products**



about **us**

Our mission is set clear...

Founded in 1987, TECE is a pioneer in edgbanding industry with the widest range of edgbanding portfolio in the world.

Our mission is to produce the highest quality edgbanding in the market, meeting the demands of the customers and taking their satisfaction number one priority.

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Tece

history

Thus, an edgbanding company was born...

With a humble beginning in 1987, we started producing veneer edgbanding in a workshop. The company was founded by Necdet Coskunuzer, a hard working person with purpose of helping & creating jobs for others. Later, our visionary Chairman, Mr. Tayfur Coskunuzer, lead TECE to be one of the leading edgbanding companies in the world. In the below, you can see our history:



1987

An Edgbanding Company was born



1998

First big investment at Tece



2004

Production of melamine edgbanding



1992

Starts importing melamine & PVC



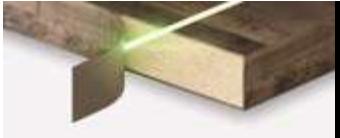
2003

Investment decision in melamine



2005

Moving to new factory



2019

TECE starts producing Zero-Line Pro
TECE implements SAP computer system



2017

TECE celebrates 30th anniversary



2014

Producing 2in1 & 3D edgebanding



2008

Investment in PVC edgebanding



2020

TECE completes the final phase of complex with the office building and completes the new laboratories in production premises.



2018

TECE decides to include 300 express colors
Exports to 90 countries around the world
Accredited as Research and Development Center



2015

Production of ABS edgebanding starts
Expansion of TECE factory



2009

First PVC rolls are produced

Product

range



PVC

Edgebanding



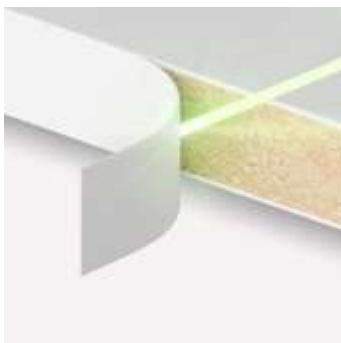
ABS

Edgebanding



PP

Edgebanding



Zero Line Pro

Edgebanding



2in1&3D

Edgebanding



Metal & Mirror

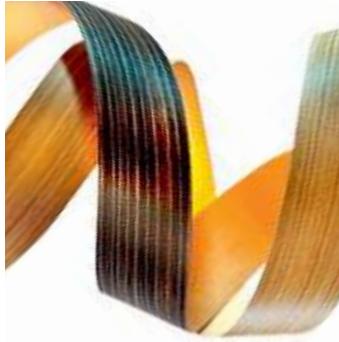
Edgebanding

We have learned to be adoptive and flexible.

Tece has over the years expanded its product range to producing ABS, PVC, PP, 3D, Metal and Melamine edgebandings, wrapping foils, and other products related to edgebanding. All of our productions are housed in a state of art factory that lies on approximately 30,000 m² of space.



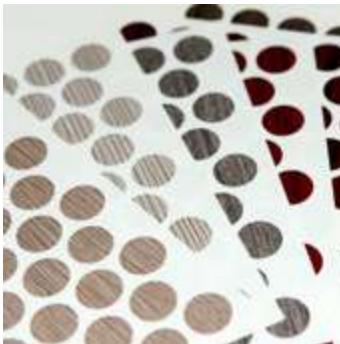
Profile Wrapping
Foils



Melamine
Edgebanding



Veneer
Edgebanding



Screw
Covers



Tece
Gadgets



Hot Melt
Adhesive



Sample of PVC in wood color



Sample of PVC in unicolor



Sample of PVC in high gloss *remove protective film



Sample of pre-glued PVC

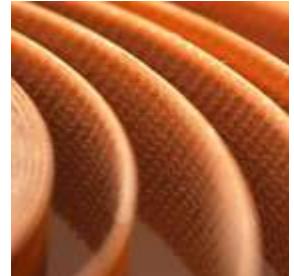


PVC

edgebanding

**Latest
technology**

The whole production process of PVC edgebanding is fascinating. It starts with having the PVC powder processed at the extrusion machine. The powder is turned into rigid sheets that come out in continuous rolls.



■ PVC edgebanding wood decors

- We can match any color or design from any board. Just ask us for a sample to get a counter match of any board.

■ PVC edgebanding unicolors

- High light fastness ensures that the colors would not fade or change overtime.

■ PVC edgebanding high gloss

- After producing the master rolls in extrusion line, we use the exact same technology for both PVC and ABS. We offer a superior high gloss.

■ PVC edgebanding pre-glued

- Preglued products are indispensable part of TECE portfolio. With the special glue on back, PVC can be preglued.

Material

PVC (Polyvinyl chloride)

Width

8mm - 610mm

Thickness

0,30mm - 2mm

Range

Plain, woodgrain, high gloss or any color requested

Production process

Extrusion by calendar in jumbo rolls



**Want to
know more?**

Scan the **QR code** above for more information about this product.

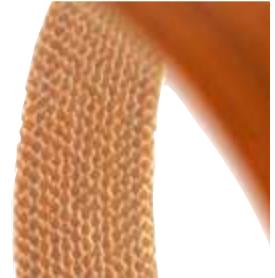


ABS

edgebanding

**Making our
customer flexible**

Tece ABS edgebanding is produced by calendar technology. This enables us to produce the edge with better calibration and consistency; it also helps us and our partners be more flexible as master rolls can be slitted to any width requested.



■ ABS edgebanding wood decors

- After ABS extrusion, we print the rolls with UV printing technology. This technology enables us to produce quality printing with sharp and perfect details.

■ ABS edgebanding unicolors

- Masterbatches are added to ABS to produce any color. With the help of spectrophotometer, all unicolors are controlled for consistency and quality.

■ ABS edgebanding high gloss

- ABS edgebanding is available in superior high gloss with protection film, or without.

■ ABS edgebanding pre-glued

- Like the rest of our products, we offer preglued ABS edgebanding in any width.

Material ABS (Acrylonitrile butadiene styrene)

Width 8 mm - 400 mm

Thickness 0,30mm - 3mm

Range Plain, woodgrain, high gloss or any color requested

Production process Extrusion by calendar in jumbo rolls



**Want to
know more?**

Scan the **QR code**
above for more
information about
this product.



PP

edgebanding

Introduction to pp edgebanding

We mainly consider PP edgebanding as an alternative to ABS as they can easily be recycled / burned without creating hazardous gas. PP edgebanding is mainly used by special furniture companies with massive production.



- **PP edgebanding** is produced from polypropylene
- PP edgebanding is a good choice for small radius applications and places where furniture is exposed to excess temperature and heat.

- **PP edgebanding** is the lightest weight polymer
- We can produce all sorts of edgebanding from polypropylene (plain colors, high gloss colors, and woodgrain colors).

- **PP edgebanding** is the most flexible
- Due to the nature of polymer, PP is more flexible than other polymer, perfect choice for radius.

- **PP edgebanding** is the most ecological
- We consider PP edgebanding as an alternative to ABS as they can easily be recycled / burned without creating hazardous gas.

Material	PP (Polypropylene)
Width	8mm - 300mm
Thickness	0,30mm - 3mm
Range	Plain, woodgrain, high gloss or any color requested
Production process	Extrusion by calendar in jumbo rolls



Want to know more?

Scan the **QR code** above for more information about this product.



PVC

ABS

PP

PVC / ABS / PP

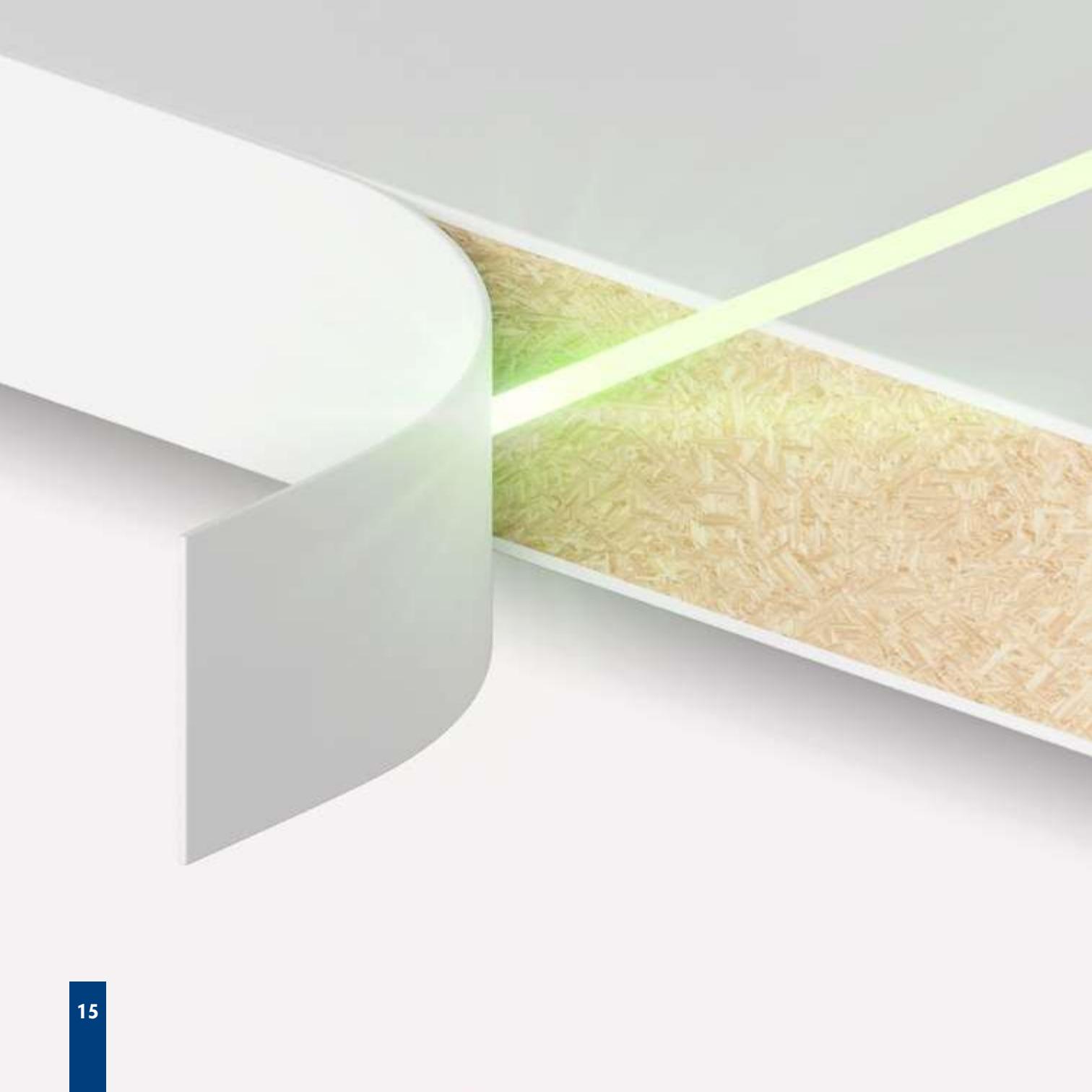
Why choose PVC, ABS, or PP?

difference

At Tece, we believe that PVC or ABS or PP is decent products as long as the formulations are kept proper and clean. Neither furniture producer or edge-banding supplier decides which product to go for. Yet, the market decides which product is needed. Market decides according to requirement and also the availability of the raw materials.



	PVC edgebanding	ABS edgebanding	PP edgebanding
Environment	<ul style="list-style-type: none"> PVC can be recycled; however, burning PVC can expose harmful gas to the environment. PVC takes longer time than ABS to be decomposed in the earth. 	<ul style="list-style-type: none"> ABS is a 'Green' polymer because it can be recycled. The recycling can be done by burning the material also, no harmful gas is exposed. 	<ul style="list-style-type: none"> PP is the most ecological product in the plastic family
Durability	<ul style="list-style-type: none"> PVC is more resistant to solvent and UV lights. It is possible to use the strongest form of solvent. 	<ul style="list-style-type: none"> ABS can be damaged if a strong solvent is used; less resistant to lights. At Tece, we are using the best pigment to have the better results. 	<ul style="list-style-type: none"> PP is durable at the same time very flexible and soft.
Costing	<ul style="list-style-type: none"> PVC is cheaper than ABS and other plastic materials. 	<ul style="list-style-type: none"> ABS is the most expensive edgebanding solution in the plastic segment. 	<ul style="list-style-type: none"> The cost of plastic differs time to time. PP is usually between ABS and PVC.
Availability	<ul style="list-style-type: none"> At Tece, all products are readily available. For PVC, our capacity is high, and we have a range of 200 colors. 	<ul style="list-style-type: none"> For ABS, we have one advantage which is we have a smaller line whom we can supply lesser quantity for special colors. 	<ul style="list-style-type: none"> We can offer the complete plastic range with the same coloring or desing in PP. MOQ is 1,000kg per color.

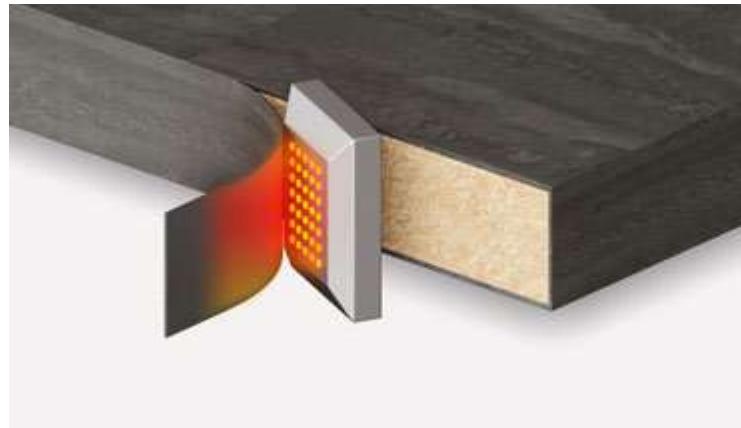
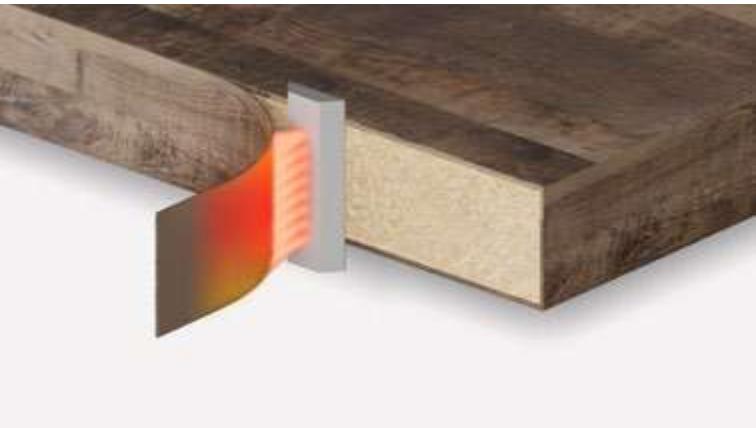


ZeroLinePro

edgebanding

A good product is the result of continues efforts

The industry never stays idle so are the developments. In our edgebanding industry, eliminating / minimizing the glue line on boards have been the goal of many edgebanding machine manufacturers. Finally, there is a technology where the glue is the same color of the edgebanding, and it is melted to the board.



■ A Product for All

Zero-Line Technologies

- Tested on Laser, Hot-Air, Near-IR, and Plasma applications; our specially formulated functional layer produces an invisible joint which is one of the best in the industry.

■ In Any Color

In Any Design

- Zero-Line Pro comes in uni color , wood colors and high gloss. Get in touch with us to receive more information and sample to test on your machine.

Material PP Edgebanding with PP-based laser functional layer

Width 8 mm - 260 mm

Thickness Minimum 1mm + 0.2mm for functional layer & max 2.5mm

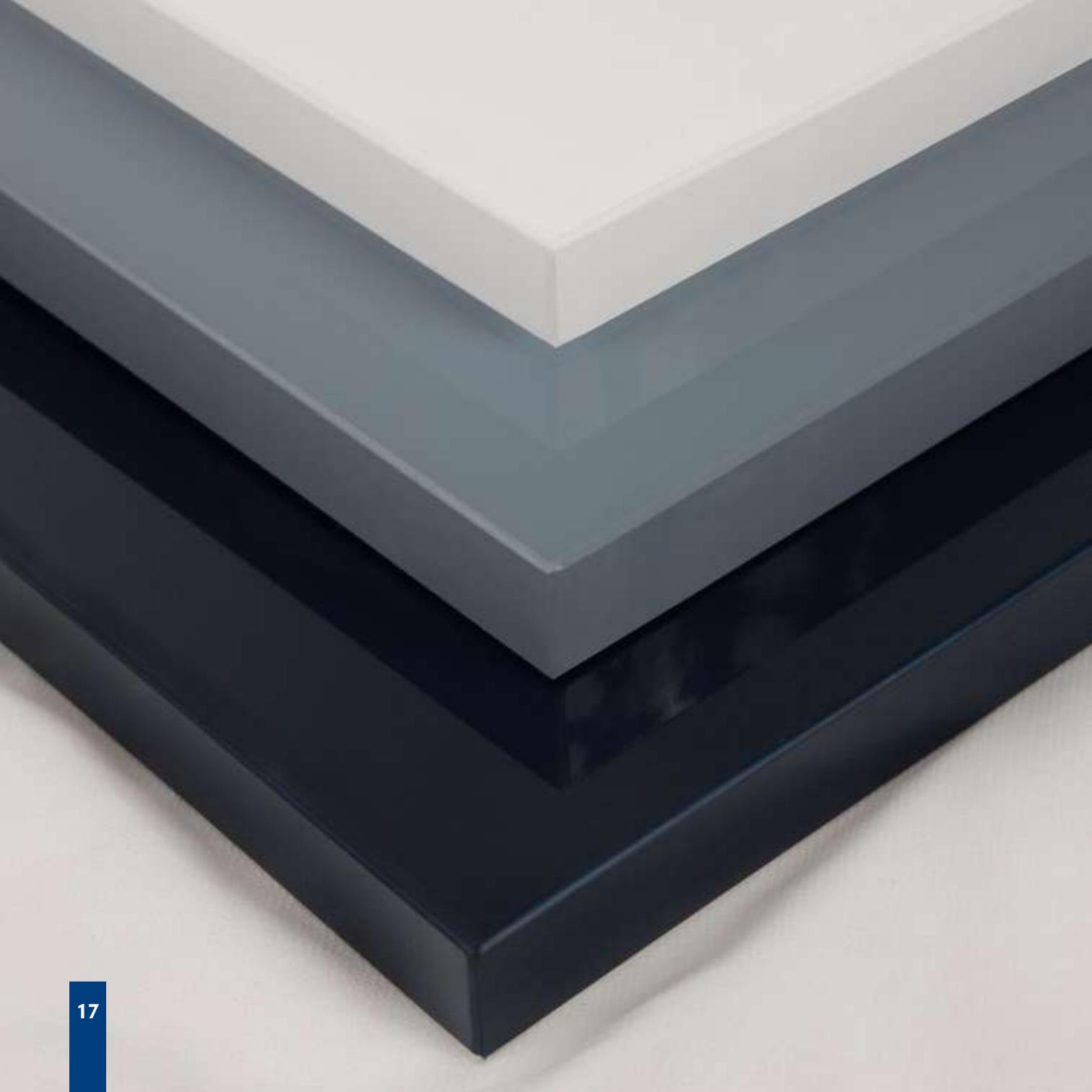
Range Plain, woodgrain, high gloss or any color requested

Production process Extrusion by calendar for pro / pregluing for pre



Want to know more?

Scan the **QR code** above for more information about this product.



ZeroLinePro

edgebanding



■ Our Zero-Line Pro Edgebanding Advantages

- Perfect Zero Connection (No Adhesive Line)
- High temperature resistance
- Resistance to moisture
- Water resistance
- Much better adhesion than other types of edge banding
- High resistance to impacts
- Works with machines of Laser, Hot-Air, Near-IR, Plasma, Microwave etc.

■ Zero-Line Pro

Sample (co-extrusion)

- We offer two product. On left, you can see back of the pro version with co-extrusion. This quality is made from PP & required a MOQ to produce.

■ Zero-Line Pre

Sample (Preglued)

- On left, you can see the back of the preglued version, it is offered for standard ABS collection. Even though the look of it is not as smooth as pro, it works perfectly.



Sample of 2in1 PMMA - in unicolor



Sample of 2in1 PMMA - in wood color



Sample of 3D PMMA - in unicolor



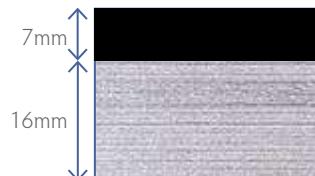
Sample of 3D PMMA - in wood color



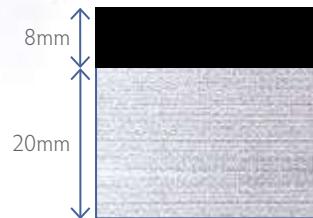
Dimension layout for 2in1 edgebanding



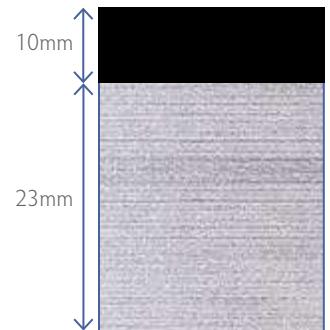
Setup of 22mm



Setup of 23mm



Setup of 28mm



Setup of 43mm

2in1&3d

edgebanding

It is adding a new perspective to furniture

2in1 and 3D edgebandings are produced from PMMA (Polymethyl Methacrylate - Acrylic) or PVC. Both 2in1 and 3D edgebanding are translucent plastic products which give 3D depth to the panel (especially high gloss panels). In return, this edgebanding adds great value to the finished furniture with its 3D brilliant optical look.



2in1 edgebanding in unicolors

- A translucent product, with few millimeters in the same color of acrylic / high gloss board, and the remaining part with aluminum color.

2in1 edgebanding in wood colors

- The 2in1 comes in both uni color format and also wood colors. Wooded decor can be matched with the 6 mm of our PMMA edgebanding.

3d edgebanding in unicolors

- The 1 mm / thick layer of PMMA gives an original 3D feeling and perfect protection to the decor of edging.

3d edgebanding in wood colors

- Think of a table with beech color. And imagine to add a 3D feeling, you use this 3D beech in 1 mm.

Material

PMMA / PVC

Dimensions

22x0,8mm, 23x1mm, 28x1mm, 43x1,3mm

Thickness

1 mm

Range

Totally customized



Want to
know more?

Scan the QR code
above for more
information about
this product.



3in1 Marble Design Sample



3in1 Metallic Design Sample



3in1 Wooden Sample



3in1 Crosswood Effect Sample

3in1

edgebanding

Endless possibilities in furniture design

We call this product 3in1 because the edgebanding can consist of 3 different colors or designs. Though we only implement two color products, but it is possible to do it in 3 colors also. Get in touch with us to see what we can do for you.



3in1 marble design

- With our 3in1 product, the furniture producer can have the exact color on sides and in the middle, they can have a different color of marble.



3in1 metallic design

- The last 5 years have seen much of 2in1 in metallic colors. We now offer the same product in 3in1.



3in1 wooden design

- We are able to match the edgebanding to boards from any chipboard producer.



3in1 crosswood effect

- Think of a kitchen which is in anthracite color, a little of wood would make the kitchen look so elegant and stylish.

Material

PMMA or PVC

Available Size

23mm x 1.3mm

Minimum Order

3000mt per design

Range

Totally customized



Want to know more?

Scan the QR code above for more information about this product.



Sample of Double-Layer - HG White + Black



Sample of Double-Layer - HG White + Red

Double layer

edgebanding

Add a different look to furniture

Designers work hard to come up with small details that can make a difference in the final design of their furniture. With our special edgebanding production, we offer many items. Double-layer edgebanding is produced by co-extruding two layers of plastic together. Colors of layers can change based on the requirement of the customer.



■ Endless possibilities in furniture design

- This is a perfect product for adding a different aesthetic to furniture.
- And there is no limit to possible variations.
- Let's say for a high gloss white panel, you can use 1mm thick of edgebanding. In that 1mm, you can get 0.5mm in black in the bottom; the top would still be the identical color as your board.
- On the left side, you can see samples of White of 0.5mm combined with black of 0.5mm.

Material

ABS

Width

Between 8mm & 300mm

Thickness

Between 1mm & 2mm

Range

Combination any solid color on both sides



Want to know more?

Scan the QR code above for more information about this product.



Sample of 1999 aluminum edgebanding



Sample of 1997 gold edgebanding



Sample of 1979 mirror edgebanding *remove protective film



Sample of 1978 gold mirror edgebanding *remove protective film



Metal

edgebanding

It is about adding value to furniture

Metal edgebanding is made from PVC and special foils. The application is slightly different than standard PVC processing. The edgebander must be adjusted for processing / trimming smoothly. As the edgebanding contains real metal, the trimming knives must be sharp.



Real aluminum look edgebandings

- Today, metal has become an important part of furniture. The metal edgebanding can be processed on a regular production line.

Other metal-look edgebandings

- At Tece, we offer a full range of metal edgebandings in addition to aluminum edgebanding (stainless steel, copper)

Mirror-look edgebandings

- Using mirror in furniture was never easy or possible. With our new product, this is now possible.

Gold mirror edgebandings

- In addition to standard mirror edgebanding, we offer gold mirror.

Material

PVC with mirror or brushed foil

Width

8 mm - 610 mm

Thickness

1 mm

Range

Aluminum & Stainless Steel & Gold & Copper & Bronze & Champagne & Mirror & Gold Mirror



Want to know more?

Scan the QR code above for more information about this product.

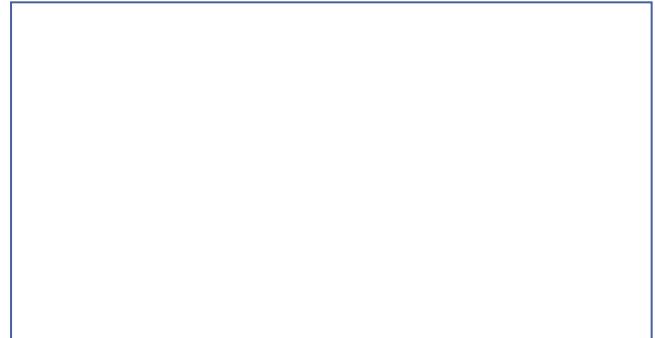


Pattern

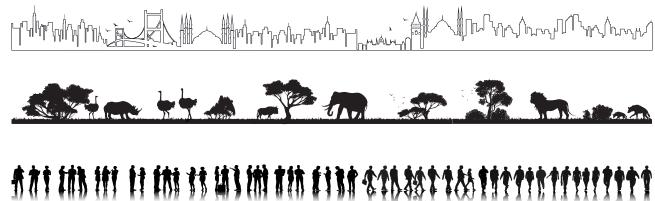
edgebanding

It is about thinking
outside-the-box

When we look at mountains, silhouettes of city, or a historical building; we can think of edgebanding. That is because we are really passionate about what we do. The idea behind this product was born based on the idea that edgebanding can contain any design, shape or texture.



Sample piece from Egyptian Pattern



- **Add new look**
to furniture
- Pattern edgebanding can be produced with any plain color that is available in our express collection. Right now, we offer 10 different designs on different bases.

- **Discover**
our patterns
- Pattern edgebanding adds value and soul to the furniture. Think about a white table and around it, you can have silhouettes of Istanbul, New York or another city.

Material PVC or ABS

Width 30mm, 45mm, and 60mm

Thickness 0,8mm & 2mm

Range Available Pattern on any Plain Color



**Want to
know more?**

Scan the **QR code**
above for more
information about
this product.



Sample of melamine edgebanding in wood



Sample of melamine edgebanding in uni-color



Sample of soft melamine edgebanding



Sample of pre-glued melamine edgebanding



Melamine

edgebanding

It is the economical solution
for edging needs

Melamine edgebanding is a monolayer edgebanding made from decor paper. The paper is first impregnated and then covered with lacquer. This helps the paper to have strength and resistance properties and to be scratch resistance. In melamine production, we have different products that help our customers.



■ **Standart melamine** edgebanding

- The regular of unglued melamine edgebanding comes in big jumbo rolls of 65 cm in width and 500 mt in length.

■ **Soft melamine** edgebanding

- Melamine edgebanding can be produced in a way that turning soft radius could be possible without cracking.

■ **High gloss melamine** edgebanding

- Paintable edgebanding is made from a special formulated resin designed to give a durable surface for painting or printing.

■ **Pre-glued melamine** edgebanding

- With a standard iron or a hot air blower, the carpenter can apply the edging with ease at a speed of his/her choice.

Material

Melamine Edgebanding

Width

9 mm - 650 mm

Thickness

0,28mm (155gsm) & 0,31mm (175gsm)

Range

Plain, woodgrain, high gloss or any color requested



**Want to
know more?**

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Textures

for melamine



Smooth Surface (SM)



Orange Surface (OR)



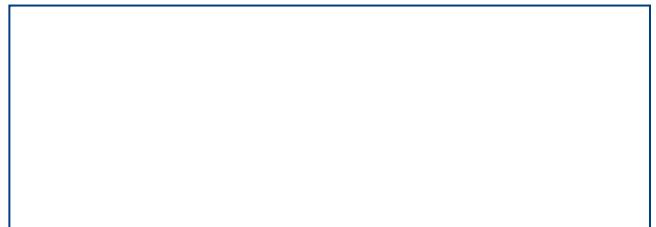
Pore Surface (STR)



Wood Pore Surface (WDSTR)



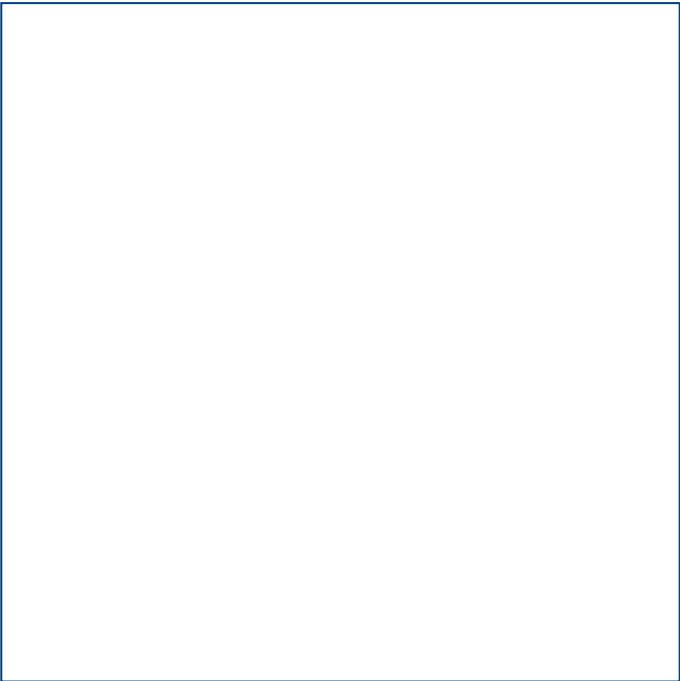
Wood Line Surface (WDLN)



High Gloss Surface (HG)



TEST: here is a small sample of melamine preglued so that you can test glue and adhesion



Sample of ABS Wrapping Materials - 0,3mm of Thickness in 90mm

Profile

wrapping foils

**It is all about trends;
whatever is needed**

Tece plastic wrapping foils are 100% match to the edgebanding; therefore, it will be matching to the board or any other design or color requested. Foils are produced in jumbo roll with the width of 610mm. So, it can be slit to any size. Thickness is ~0.3mm. It is possible to use EVA hotmelt or PUR glue in the wrapping machine.



Flexible + Perfectly matching

- Like all other commodity products, trends also rotate in furniture industry. Sometimes, furniture with straight lines is the trend; sometimes, furniture with radius corners is the trend.



Plastic wrapping foils

- Tece plastic wrapping foils are 100% match to the edgebanding; therefore, it will be matching to the board or any other design or color requested.



Veneer wrapping foils

- For profile wrapping, standard veneer sheets can be used; however, the efficiency of such method is very low. Therefore, as TECE we produce fleeced backed veneer rolls with a thickness of 0.4 mm.

Material PVC / ABS / Veneer

Width 8 mm - 610 mm

Thickness 0.3mm

Range Plain colors , woodgrain or any colors, high gloss



Want to know more?

Scan the **QR code** above for more information about this product.



Any color

any texture

**It is never enough;
we always do more**

We can perfectly match not only the color but also the texture of the panel. Combination of both perfect colors and texture in edgebanding complete the furniture as if the connection of edgebanding to the board is invisible. When ordering a new color in plastic, please see our texture collection.



■ Today, everything is about colors...

- We strive to keep pace with the changing trends in the industry.
- Based on the requirement of the markets, we develop any printing cylinder and embossing cylinder.
- We have the ability and capacity to match a panel in decor and embossing with closeness of up to 95%.
- This ensures that the furniture created with our edgebanding looks and feels perfect.



■ Perfectly matching based on your needs

- On the left side, you will find images of different colors, we can make anything possible, just get in touch with us.

Material All products of TECE production

Width Changing from 8mm to 610mm

Thickness Changes based on the product

Range Plain colors , woodgrain or any colors, high gloss



**Want to
know more?**

Scan the **QR code**
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this product.



Sample of veneer with fleece



Sample of veneer with hot melt



Sample of veneer in 1 mm



Sample of veneer in 0.4 mm for wrapping



Veneer

edgebanding

It is the way to edge the natural veneer boards

Veneer edgebanding was the first line of production in Tece's history. It is the most natural way of making furniture and it is an important alternative to solid wood furniture. We take veneer bundles and turn them into endless rolls with invisible finger joints. Rolls are available in width of 16mm and 200mm in thickness of 0.4mm, 0.6mm, and 1mm. In the below, you can read more about this range.



■ Fleeced backed veneer edgebanding

- With our special fleece, veneer edgebanding can be processed just like PVC at the highest speed possible on the line.



■ Pre-glued veneer edgebanding

- At Tece, we use EVA based hot melt for all pre-glued edgebanding.



■ Veneer edgebanding with 1 mm

- We are producing up to 1mm. We are combining two layers of veneer sheets with glue and with a special application.



■ Veneer for profile wrapping

- As in veneer edgebanding, it is possible to process our veneer rolls on wrapping machine with our 0.4 mm thick veneer.

Material Veneer Edgebanding Fleeced & Double Layer

Width 8 mm - 180 mm

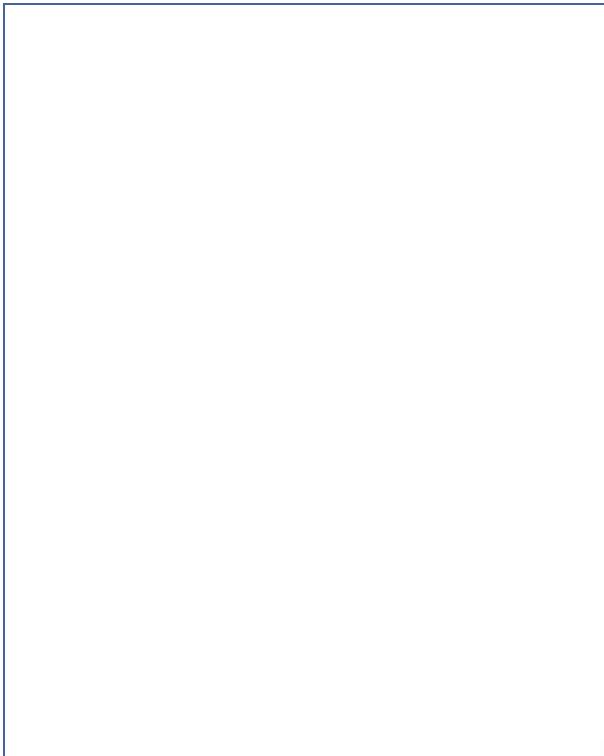
Thickness 0.4mm, 0,6mm, 1mm & pregled

Range Oak, beech, walnut, maple, ash, teak, all other species



**Want to
know more?**

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this product.



Sample sheet of mini-pack in 20mm. In standard pack, there is 50 sheets. In mini-pack, there is 25 sheets.

■ Packaging options

small & big

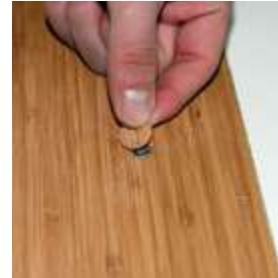
- Option 1: standard pack. 50 circles on sheet and 50 sheets in pack
- Option 2: mini-pack. 20 circles on sheet and 25 sheets in pack

Adhesive

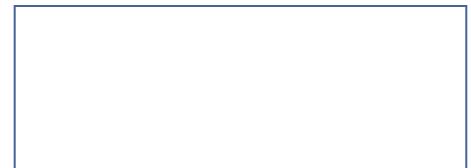
screw covers

**It is about caring
for small details**

Self adhesive screw covers can be considered too little for a company in our size. Yet, our customers cannot get the matching colors of the panel in those small circles. While producing 0.4mm of edgebanding, we produce some meters for production of screw covers. This product will be in the same color and characteristics as our edgebanding.



- **Perfect match**
of board in color,
design, and texture
- You can order along with your
edgebanding
- The screw covers are available in
multiple sizes (14mm, 18mm 20mm)



Sample of edgebanding in 22 mm in the
same color and texture as screw cover.

Standard sample sheet of adhesive screw covers in 14 mm

Vacuum Holder

for Edgebanding Processing



■ Simple & revolutionary device

For manual processing of edgebanding

- The board can be clamped to the vacuum holder and easily be removed without any damage to the surface while processing our preglued edgebanding.
- It is a simple, affordable tool. Single holder has turning head; double holder is fixed. The device can be attached to anywhere with the clamp.

Edgebanding

Shelf System



■ Characteristics of

Shelf System

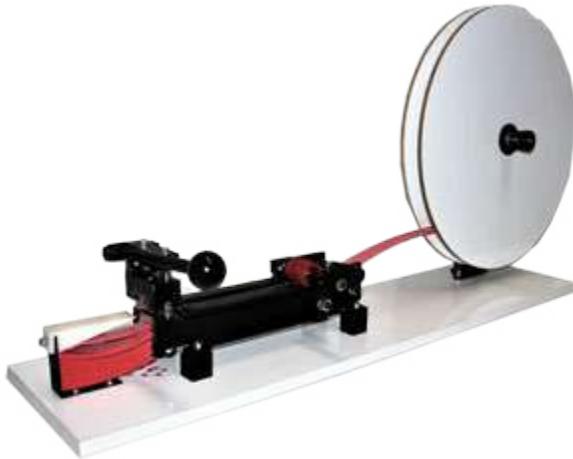
- Perfect for organizing for hardware stores & furniture shops.
- The rolls can stand in vertical position without falling. Take one roll at a time and not worry about reorganizing the shelf.
- It is expandable: it can be as many shelves as you have space.
- It is modular: shelf height can be adjusted.
- It is strong: It can hold up to 240kg per row.

Tece

gadgets

We are working for you

Finding / creating the right tools to help you is part of our work. We are not only supplying edgebanding material but we are giving complete solution of both edgebanding and other materials to support and to empower our customers worldwide. To this end, we supply double edge trimmer, and rewinding apparatus to measure rolls.



- **Sample Cutter**
for edgebanding

- We designed a simple device where our customers can make small samples to create their own color swatches. It cuts and makes the hole at the same time.



- **Double Edge**
trimmer

- This simple tool makes the trimmer so easy; and saves lots of time. It is also possible to change the knives with spares.



Rewinding

machine

The perfect ergonomic design of our machine makes our customers work easier and healthier

Many years ago, we designed and developed the rewinding machine; over time, we made changes to the machine to adapt the needs of our customers. In this new version, we utilize the space to store edgebanding rolls and some more changes were implemented for better usage of space and machine.



■ Ergonomic design

■ When designing this machine, we thought much about ergonomics to make sure that while working, worker's standing position and bending position would not harm them in the long run.

■ Fully automated and easy to use

■ It is fully automated and it is very easy to use. The machine is supplied to only TECE customers who buy edgebanding on regular basis. So it can only be used to rewind TECE edgebandings.

■ Utilizing the space

■ Utilization is an important aspect of product development. To this end, we utilized the below part of the machine. It can hold as many as 40 rolls.

■ All is in one place be organized

■ When designing the machine, we added space for tools that we use. On the right side of the machine, we added two hangers for scissors and tape.

Material

Any edgebanding roll

Width

Up to 70mm

Thickness

Between 0.4mm and 2mm

Electrical

Single Phase 220v



Want to know more?

Scan the QR code above for more information about this product.



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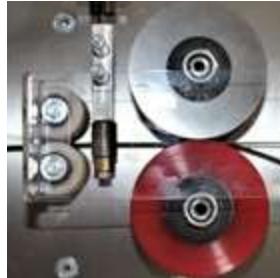


Slitting

machine

A Revolutionary Invention

The idea behind this project is to enable our customers, distributors to be flexible in their stock and edgbanding services. With this revolutionary and easy-to-use machine, our customers can slit rolls to any width from 9mm to 95mm in few minutes.



- **Any thickness**
between 0.3mm and 2mm

Whether you want to slit melamine, ABS, PVC or veneer; you can use this machine with special knives. It can slit any thickness between 0.3 mm and 2mm.

- **Maximum width of**
master roll can be 95mm

It is a simple device that split 95mm or any lesser width of edgbanding into two widths. Example: put a roll in width of 95mm, you can get 35mm and 60mm; or you can get 47.5mm of two rolls.

- **Any width between**
9mm and 95mm

With the special adjustment wheel, it takes only few seconds to arrange the exact width that you want to slit. You can slit as little as 9mm of width.

- **It is only sold to**
existing TECE customers

To give a competitive edge to our customers, we only supply our patented slitting machine to customers who already buy our edgbandings.

Material PVC, ABS, PP, Zero-Line, Veneer, Melamine, Preglued

Width 8 mm - 95 mm

Thickness Between 0.3mm and 2mm

Electrical Single Phase 220v



**Want to
know more?**

Scan the **QR code**
above for more
information about
this product.



Hotmelt

adhesive

Right edge + Right glue

We offer hot melt adhesive to fulfill our philosophy to provide a complete solution. We offer few good types of hotmelt as below.



■ Tece Hot Melt 506 (THM 506)

- This is the top quality of hot melt which you can find in the market. THM 506 is used in curved or manual edgbanding application.

- Panel Temperature: > 15 °C
- Humidity in Product: 8-10 %
- Humidity in the Air: 65-75 %
- Amount to be Applied: 220-350 gr/m²
- Temperature of Tank: 120-140°C
- Roller Temperature: 120-140°C
- Application Speed: 5 -10 m./min
- Application Pressure: 3-5 kg/cm²

■ Tece Hot Melt 2042 (THM 2042)

- This is the standard hot melt which is used for automated edgbanders (Homag, SCM, Turanlar, and others edgbanders).

- Panel Temperature: > 15 °C
- Humidity in Product: 8-10 %
- Humidity in the Air: 65-75 %
- Amount to be Applied: 170-285 gr/m²
- Temperature of Tank: 180-200°C
- Roller Temperature: 185-195°C
- Application Speed: 12 -30 m./min
- Application Pressure: 3-5 kg/cm²

■ Tece Hot Melt 48 (THM 48)

- This is the transparent hot melt which is used for automated edgbanders (Homag, SCM, Turanlar, and others edgbanders).

- Panel Temperature: > 15 °C
- Humidity in Product: 8-10 %
- Humidity in the Air: 65-75 %
- Amount to be Applied: 140-200 gr/m²
- Temperature of Tank: 170-190°C
- Roller Temperature: 180-190°C
- Application Speed: 12 -30 m./min
- Application Pressure: 3-5 kg/cm²

■ Tece Hot Melt 2003 (THM 2003)

- This is the yellow transparent hot melt which is similar to THM 48. It is the more economical solution compared THM 48 with similar results.

- Panel Temperature: > 15 °C
- Humidity in Product: 8-10 %
- Humidity in the Air: 65-75 %
- Amount to be Applied: 140-200 gr/m²
- Temperature of Tank: 180-200°C
- Roller Temperature: 180-190°C
- Application Speed: 12-30 m./min
- Application Pressure: 3-5 kg/cm²

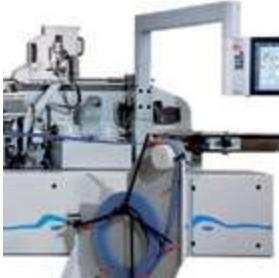


Why choose

Tece edgebanding

It is making the right decision for your process

On this special page, we want to show you why you should choose our plastic edgebandings. On each of the four points, you can see and read why Tece plastic edgebanding can work better for you. At Tece, we work day and night to make sure that our products add value to your process, to your product, and to your company.



Processing

- Our edgebandings work well on Homag, SCM, or any other
- Not all edgebandings work well in machines. Our plastic edgebanding works perfectly from end trimming to polishing. We are proud to say that no matter which equipment is used (Germany, Italian, Turkish, or even the Chinese), the processing will work smoothly.

Adhesion

- Our Jowat Primer makes a difference & you can see below.
- The quantity and quality of our primer can be seen in this sample! This enables our product to stick better no matter the circumstances.



Colormatch

- With UV technology, sharp designs + perfect colormatch
- Whether you choose from our existing portfolio or order a special color match, we always try to give the best possible colormatch according to the board. Without question, having the right color / design of edgebandings will produce the better furniture.

Consistency

- With calendering system, consistency in all thicknesses
- In furniture production, making optimization is important. Therefore, furniture producer choose to use different thicknesses of edgebanding in each part of furniture. Thanks to our calendering technology, we can assure you all thicknesses will have the same color / same design / same texture from 0.3mm to 2.5mm.



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