

Lamello



# Drilling System



Unique drilling systems for high demands on productivity and aesthetics

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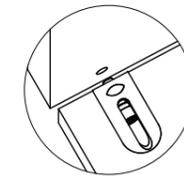
## Drilling System

Unique drilling systems for high demands on productivity and aesthetics

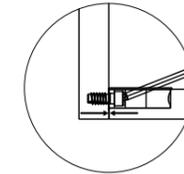
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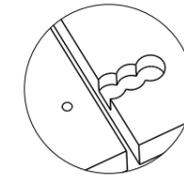
## Features Cabineo



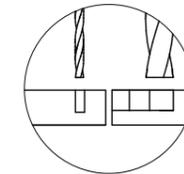
Fast assembly



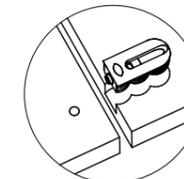
High clamping force



No edge drilling

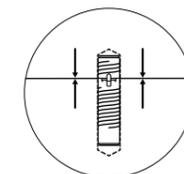


No dowel holes

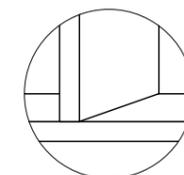


One-piece and pre-installed

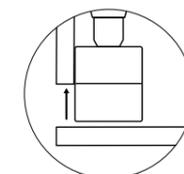
## Features Invis Mx2



High clamping force



Invisible



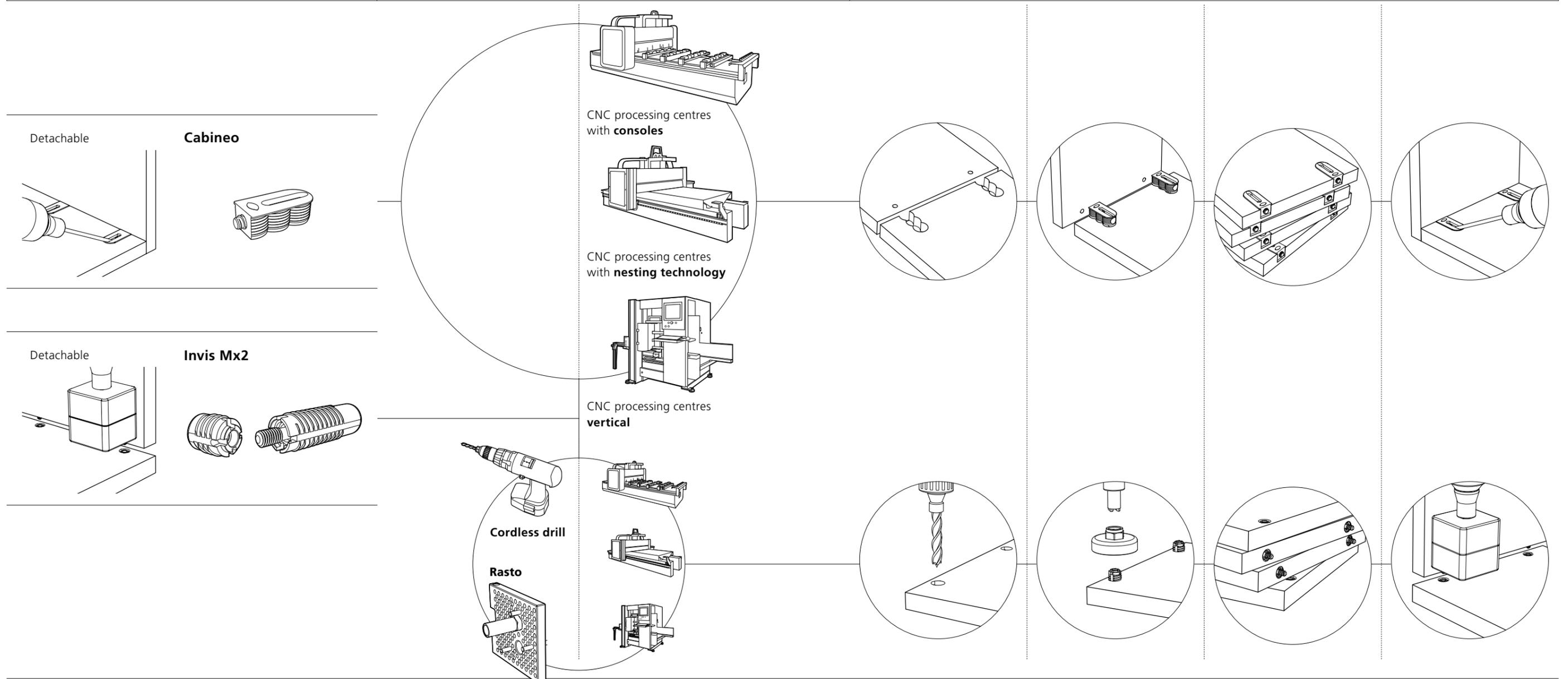
Detachable

# Drilling System

- Cabineo
- Invis Mx2

Overview

Features	Connector	Machines		Sequence			
		Power tool	CNC machines	1 Processing	2 Connector insertion	3 Deliver flat pack	4 Assembly



*« With the protruding screw the workpieces are perfectly aligned. Then we simply join them with a cordless drill. »*

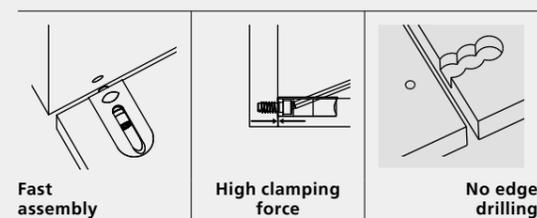
Objekteinrichtung Hengelhaupt GmbH and Greve Innenausbau GmbH,  
Monteur Denny Wollmann, Grevesmühlen, Germany

# Cabineo 12

Time-saving cabinet connector for corner joints from 13 mm



## Features



Cabineo 12 is a one-piece cabinet connector which can be used with all CNC machines because only surface machining is required. The Cabineo is installed in the board either in the workshop or on site. The pre-assembled screw in the connector is screwed into the 5 mm hole of the second workpiece using a cordless drill. Cabineo impresses with its time-saving processing and assembly as well as the high clamping force which leads to stable connections without the need for additional dowels. Cabineo is available in white or black.

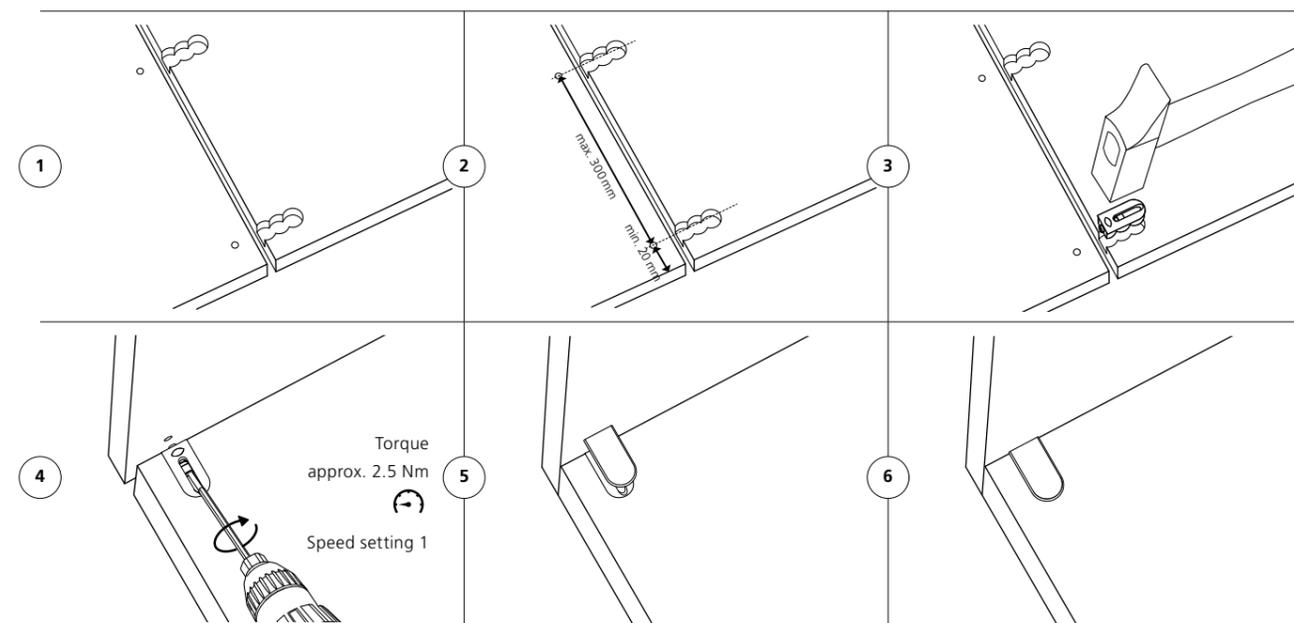
## Articles

		Art. No.
<b>Cabineo 12</b>		
500 pieces		<b>186320</b>
2000 pieces		<b>186321</b>
<b>Cabineo 12 black</b>		
500 pieces		<b>186330</b>
2000 pieces		<b>186331</b>



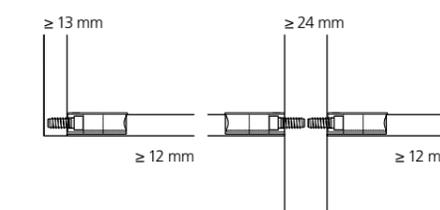
<b>Cabineo 8/12 starter set</b>	Art. No.
Cabineo 8 + 12 (40 pieces each), incl. Cabineo hex bit and set of cover caps (40 pieces)	<b>186305</b>

## Function



## Technical data

### Joining methods



Size	33.8 x 16.5 x 10.8 mm	
Screw length	12 mm	
Cutter	Ø 12 mm or smaller	
Drill	Ø 5 mm and Ø 15 mm	
Material housing	Fiberglass reinforced plastic	
Installation tolerance	Long. ± 0.1 mm	
Strength per connector without dowel (N)		
Particle board 19 mm Up to	Tensile strength (N)	Shear strength (N)
	820 <sup>1</sup>	880 <sup>1</sup>
	10 N ~ 1 kg	
Material range	Particle board, MDF, plywood, softwood, hardwood etc.	

[www.lamello.com](http://www.lamello.com)

Experience the connector live and receive comprehensive product information!

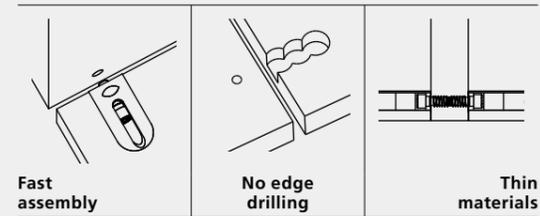


# Cabineo 8

Time-saving cabinet connector for centre panels from 16 mm



## Features



Cabineo 8 is a one-piece cabinet connector which can be used with all CNC machines because only surface machining is required. The Cabineo is installed in the board either in the workshop or on site. The pre-assembled screw in the connector is screwed into the 5 mm hole of the second workpiece using a cordless drill. Cabineo impresses with its time-saving processing and assembly as well as the high clamping force which leads to stable connections without the need for additional dowels.

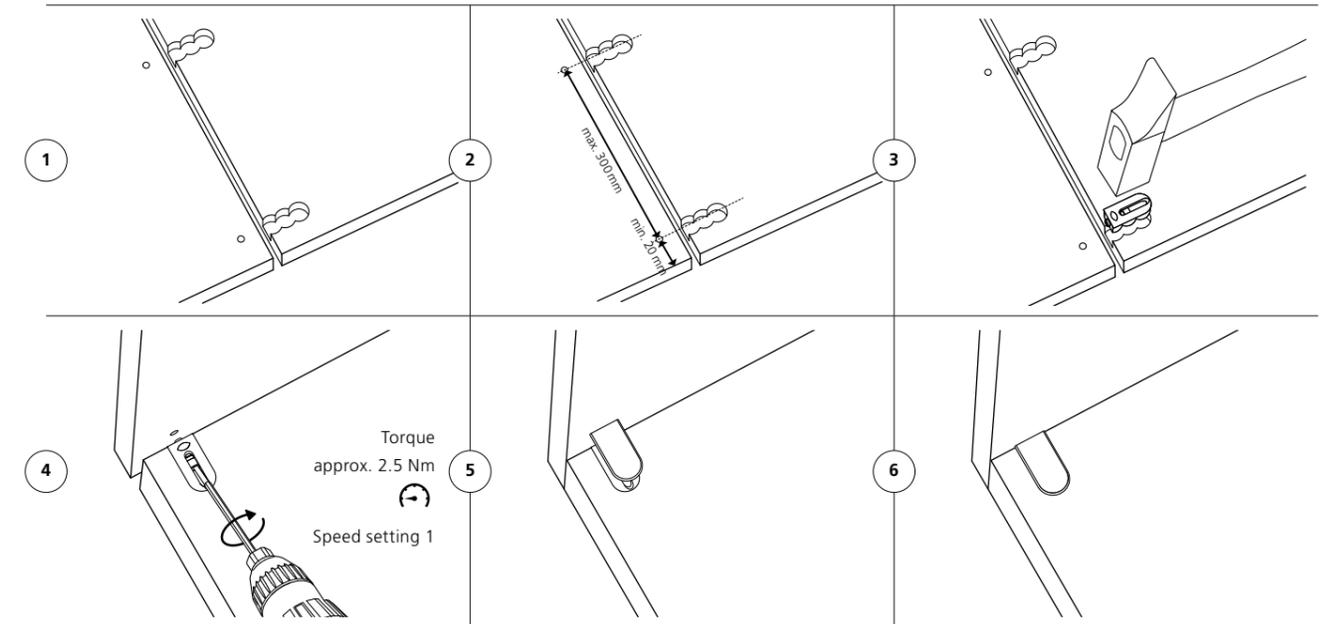
## Articles

		Art. No.
<b>Cabineo 8</b>		
500 pieces		<b>186310</b>
2000 pieces		<b>186311</b>
<b>Cabineo 8 black</b>		
500 pieces		<b>186340</b>
2000 pieces		<b>186341</b>



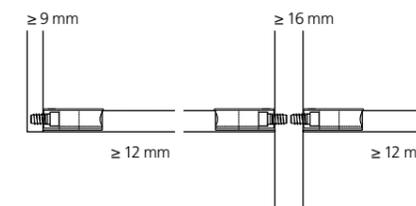
<b>Cabineo 8/12 Starter set</b>	Art. No.
Cabineo 8 + 12 (40 pieces each), incl. Cabineo hex bit and set of cover caps (40 pieces)	<b>186305</b>

## Function



## Technical data

### Joining methods



Size	33.8 × 16.5 × 10.8 mm	
Screw length	8 mm	
Cutter	Ø 12 mm or smaller	
Drill	Ø 5 mm and Ø 15 mm	
Material housing	Fiberglass reinforced plastic	
Installation tolerance	Long. ± 0.1 mm	
Strength per connector without dowel (N)		
Particle board 19 mm Up to	Tensile strength (N)	Shear strength (N)
	520 <sup>1</sup>	530 <sup>1</sup>
	10 N ~ 1 kg	
Material range	Particle board, MDF, plywood, softwood, hardwood etc.	

[www.lamello.com](http://www.lamello.com)  
Experience the connector live and receive comprehensive product information!



# Cabineo 8 M6

Wear-resistant cabinet connector for various materials and increased strength



## Features



Cabineo 8 M6 is a one-piece cabinet connector which can be used with all CNC machines because only surface machining is required. The connector is ideal when joining wood composites with materials such as aluminium, steel or compact laminate.

After installing the connector in the board, the pre-assembled metric screw is screwed into a threaded hole or a socket, using a cordless drill.

Cabineo impresses with its time-saving processing and assembly as well as the high clamping force which leads to stable connections without the need for additional dowels. Cabineo is available in white or black.

## Articles

	Art. No.
<b>Cabineo 8 M6</b>	
500 pieces, metric thread M6	<b>186315</b>
2000 pieces, metric thread M6	<b>186316</b>
<b>Cabineo 8 M6 black</b>	
500 pieces, metric thread M6	<b>186345</b>
2000 pieces, metric thread M6	<b>186346</b>



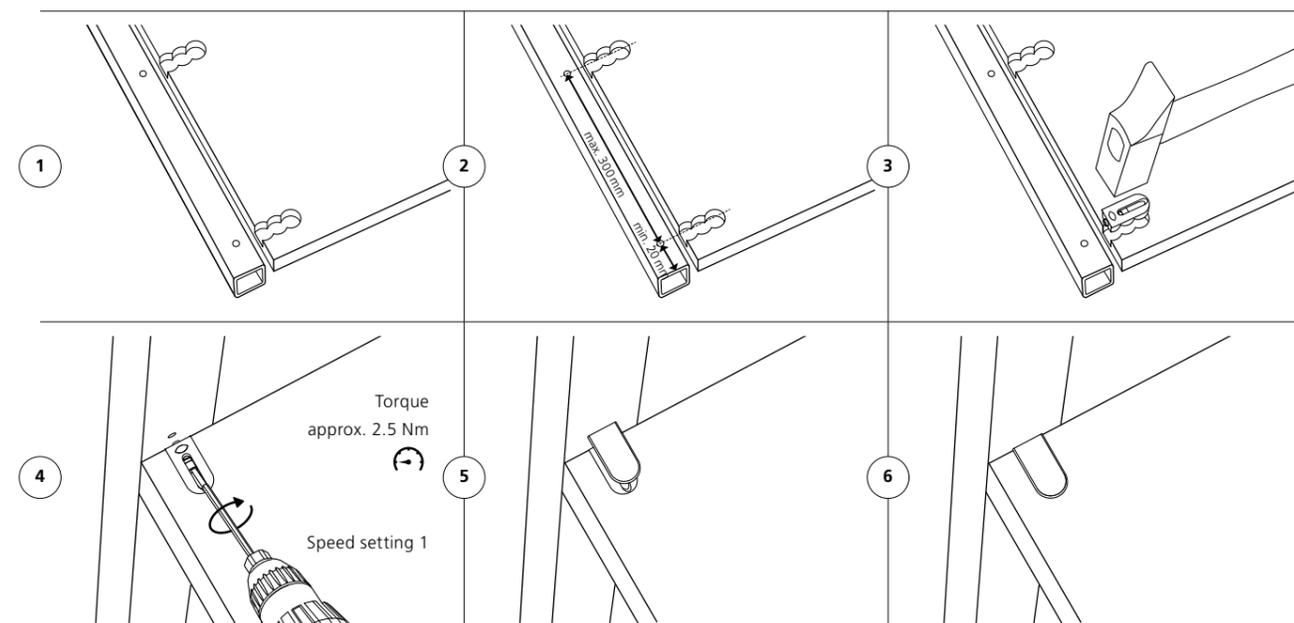
<b>Cabineo 8 M6 Starter set</b>	Art. No.
Cabineo 8 M6 (80 pieces), insert and cover caps (40 pieces each), Cabineo insertion tool (1 piece), Cabineo hex bit 1/4" (1 piece)	<b>186306</b>

[www.lamello.com](http://www.lamello.com)

Experience the connector live and receive comprehensive product information!



## Function



## Technical data

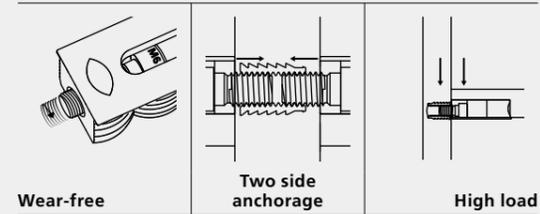
Joining methods	Size	33.8 × 16.5 × 10.8 mm	
	Screw length	8 mm	
	Cutter	Ø 12 mm or smaller	
	Drill	Ø 15 mm	
	Screw thread	M6	
	Material housing	Fiberglass reinforced plastic	
	Installation tolerance	Long. ± 0.1 mm	
	Strength per connector without dowel (N)		
	In HPL 12 mm	Tensile strength (N)	Shear strength (N)
	Up to	2370 <sup>1</sup>	1350 <sup>1</sup>
		10 N ~ 1 kg	
	Material range	Particle board, MDF, plywood, softwood, hardwood etc.	

See PAGE 32–33 for technical specifications | <sup>1</sup> See comment on load limits on PAGE 51

# Cabineo insert M6

For repeated assembly and disassembly without loss of strength

## Features



The Cabineo insert M6 is a threaded insert to drive in, which can be used in combination with the Cabineo 8 M6. It is ideal for applications where the thread cannot be cut directly into the workpiece or to increase the strength in corner and dividing panel joints. The Cabineo insert M6 is hammered into the through-hole of the middle panel so that the Cabineo can reach into the insert from both sides. The same connector and insert can be used everywhere for corner and dividing panels.



## Articles

	<b>Cabineo insert M6 x 12.3*</b>	Art. No.
100 pieces		<b>186370</b>
500 pieces		<b>186371</b>

	<b>Cabineo insert M6 x 15.3*</b>	Art. No.
100 pieces, for dividing panels		<b>186375</b>
500 pieces, for dividing panels		<b>186376</b>

	<b>Cabineo insert insertion tool</b>	Art. No.
For insert M6		<b>276310</b>

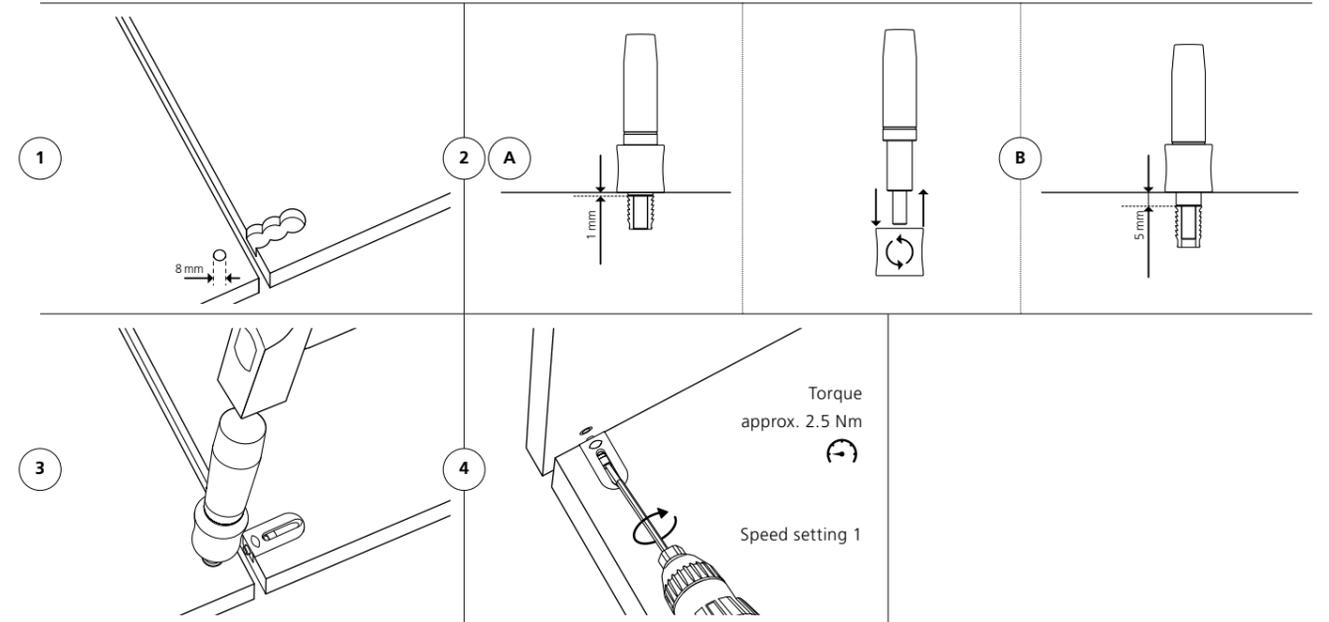
[www.lamello.com](http://www.lamello.com)

Experience the connector live and receive comprehensive product information!



\* Cabineo insertion tool is included in delivery for the inserts.

## Function



## Technical data

<b>Joining methods</b>	Size $\varnothing 9.3 \times 12.3/15.3$ mm	
	Thread M6	
	Drill hole $\varnothing 8$ mm	
	Material Brass	
	Installation tolerance Long. $\pm 0.1$ mm	
	Strength per connector without dowel (N)	
	Particle board 19 mm	Tensile strength (N)
	Up to	Shear strength (N)
	Insert M6 x 12.3	810 <sup>1</sup>
	Insert M6 x 15.3	940 <sup>1</sup>
		1210 <sup>1</sup>
		1240 <sup>1</sup>
	10 N ~ 1 kg	
	Material range Particle board, MDF, plywood, softwood, hardwood etc.	

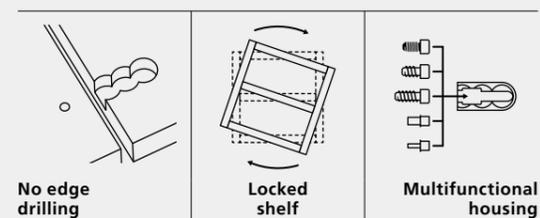
See **PAGE 33** for technical specifications | <sup>1</sup> See comment on load limits on **PAGE 51**

# Cabineo X

Cabinet connector and shelf support without edge drilling



## Features



Cabineo X is a connector for cabinets and shelves, can be used with all CNC machines and is pressed into place in the workshop or on site. Due to the open housing, it is possible to insert a Cabineo screw from the top and screw it into the counterpart with a hexagon bit. Using it with screws, Cabineo X is ideal when installing shelves into already joined cabinets or when assembling corner joints. Combined with shelf supports, Cabineo X prevents shelves from being pulled out.

## Articles

	<b>Cabineo X</b>	Art. No.
	500 pieces	<b>186360</b>
	2000 pieces	<b>186361</b>

	<b>Cabineo X black</b>	
	500 pieces	<b>186365</b>
	2000 pieces	<b>186366</b>

	<b>Cabineo screw</b>	Art. No.
	Cabineo 12, 500 pieces	<b>186380</b>
	Cabineo 12, 2000 pieces	<b>186381</b>
	Cabineo 8, 500 pieces	<b>186382</b>
	Cabineo 8 M6, 500 pieces	<b>186384</b>

	<b>Cabineo X shelf support</b>	Art. No.
	Ø 5 mm, 500 pieces	<b>186386</b>
	Ø 3 mm, 500 pieces	<b>186388</b>

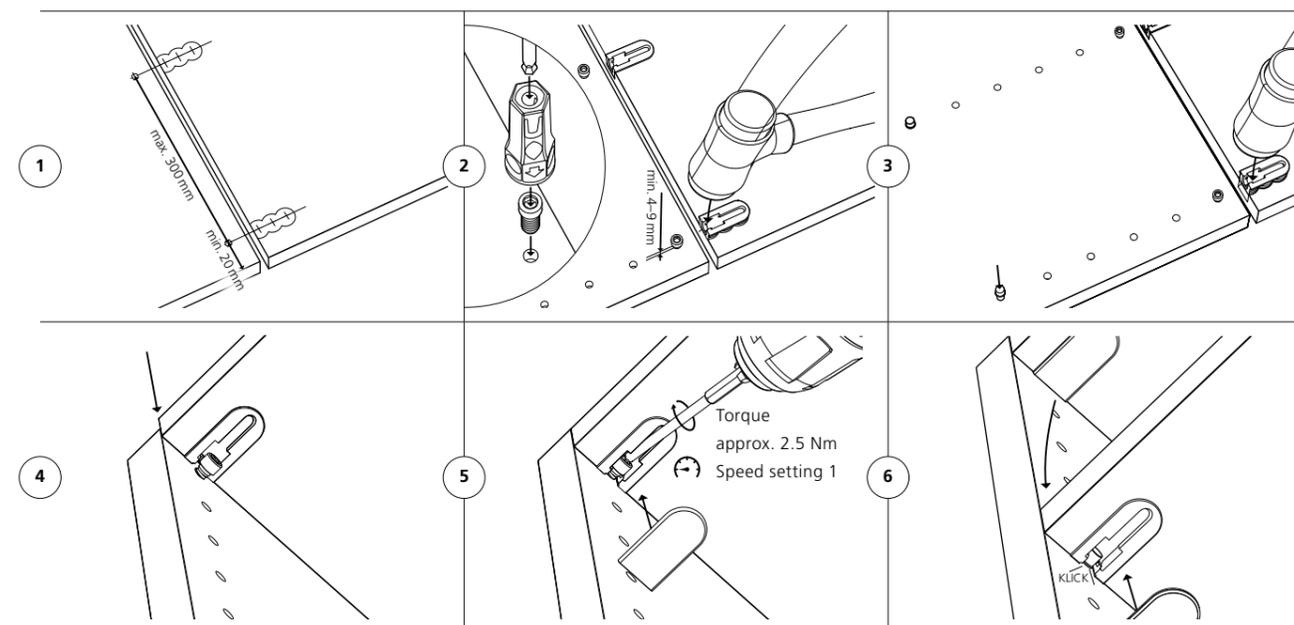
	<b>Cabineo X starter set</b>	Art. No.
	Cabineo X (80 pieces), Cabineo 12 screw (40 pieces), screws- or shelf supports variants (20 pieces each), cover cap signal white (40 pieces), Cabineo hexagon bit 1/4" GL 80 mm and the corresponding Cabineo X screw-in aid (1 piece each)	<b>186307</b>

[www.lamello.com](http://www.lamello.com)

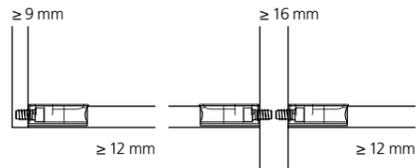
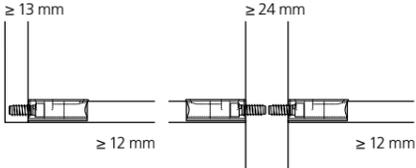
Experience the connector live and receive comprehensive product information!



## Function



## Technical data

Joining methods		Size	
	Cabineo 8 screw	Screw length	33.8 x 16.5 x 10.8 mm
	Cabineo 12 screw	Shelf support	8 mm or 12 mm
		Cutter	Ø 12 mm or smaller
		Drill	Ø 5 mm and Ø 15 mm
		Material housing	Fiberglass reinforced plastic
		Installation tolerance	Long. ± 0.5 mm
		Strength per connector without dowel (N)	
		Particle board 19 mm Up to	Tensile strength (N)
		Cabineo 8 screw	480 <sup>1</sup>
		Cabineo 12 screw	770 <sup>1</sup>
		Material range	Shear strength (N)
			530 <sup>1</sup>
			850 <sup>1</sup>
			Particle board, MDF, plywood, softwood, hardwood etc.

See PAGE 32–33 for technical specifications | <sup>1</sup> See comment on load limits on PAGE 51

# Application examples

Cabineo

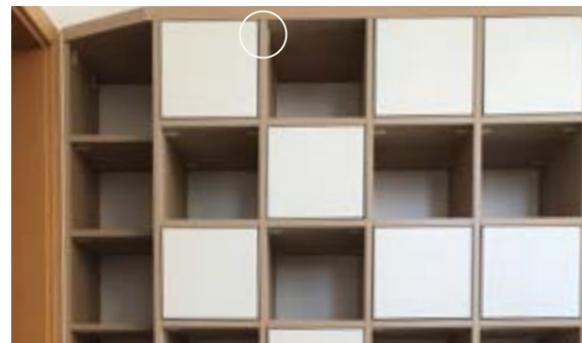
- Furniture manufacturing, interior fitting, trade fair construction, shop fitting, caravans
- Built-in cupboards, free-standing cupboards, kitchen cabinets, wall units, bookshelves, toilet partitions etc.
- Corner connections between the side panel and the base or top panel, dividing wall connections and joints of fixed shelves



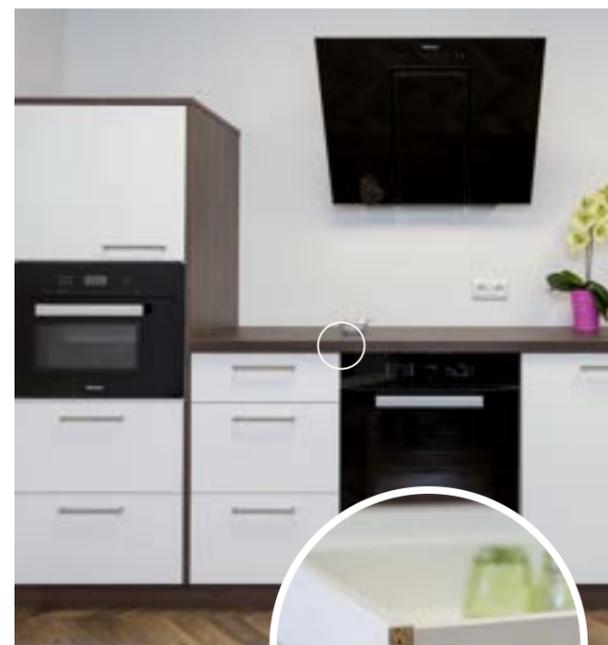
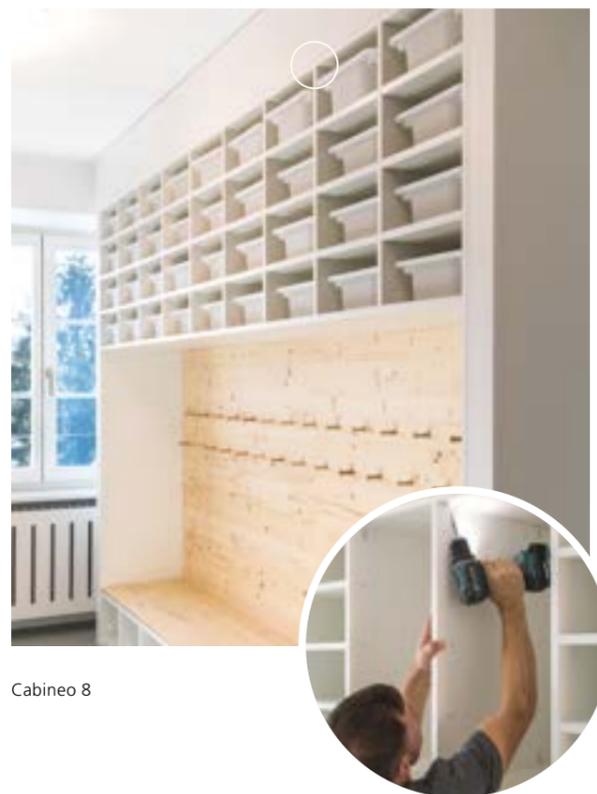
Cabineo 8 M6



Cabineo 12



Cabineo 8



Cabineo 12

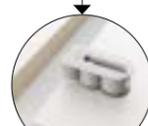
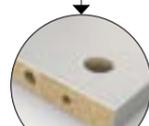
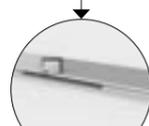
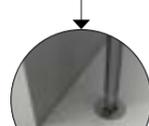


Cabineo 8 M6

# Advantages of Cabineo

Simple, fast and strong

# Cabineo compared with cam and dowel

		Manufacturing process with cam
<p><b>1.</b> Advantages in production</p> <p>Time-saving in production</p> 	<p><b>Manufacturing process with Cabineo</b></p> <ul style="list-style-type: none"> <li>– Optimised process due to surface machining; no edge drilling necessary</li> <li>– Only one tool change from 5 mm to 15 mm drill; no tool change for the dowel hole drill necessary</li> <li>– No dowel holes means less drill holes per connector</li> <li>– Shallow element of 10 mm allows for panels from 12 mm thickness</li> </ul>   <p>4 surface processing steps 1 tool change</p>  <p>Fit Cabineo into top or bottom shelf</p>	  <p>3 surface processing steps 2 tool changes</p>  <p>2 edge drill holes 1 tool change</p>
<p><b>2.</b> Advantages in transportation</p> <p>Time-saving in transportation</p> 	<ul style="list-style-type: none"> <li>– Efficient pre-installation of the one-piece connector in the factory</li> <li>– Flat pack delivery with pre-installed connectors</li> <li>– No extra bags or loose hardware required with furniture shipment</li> <li>– Detachable for transport or if the fixed shelves need adjusting</li> </ul>   <p>Flat pack the workpieces</p>	  <p>Prepare fitting bag</p>  <p>Flat pack the workpieces</p>
<p><b>3.</b> Advantages in assembly</p> <p>Time-saving in the assembly</p> 	<ul style="list-style-type: none"> <li>– One-piece connector without dowels; no pre-assembly of screws or dowels in the side panels necessary</li> <li>– Easy positioning of the Cabineo in the corresponding hole due to the protruding screw</li> <li>– Fast assembly with a cordless drill</li> <li>– Installation of fixed shelves or vertical dividers in an already assembled unit</li> </ul>   <p>Assemble using a cordless drill</p>	  <p>Insert cam into shelf</p>  <p>Install the screw in the side Insert dowel into the side</p>  <p>Assemble using a screwdriver</p>

# Examples of manufacturing and assembly processes

Cabineo



Flatpack workpiece delivery with pre-assembled connector.



Place furniture side on base. The element is correctly positioned by the protruding screw.



Join furniture elements with cordless drill and Cabineo tool. Easy, fast working with preset torque approx. 2.5 Nm.



Position top and push towards the furniture side.



Screw front corner in place with a cordless drill. This makes one-man assembly easy.



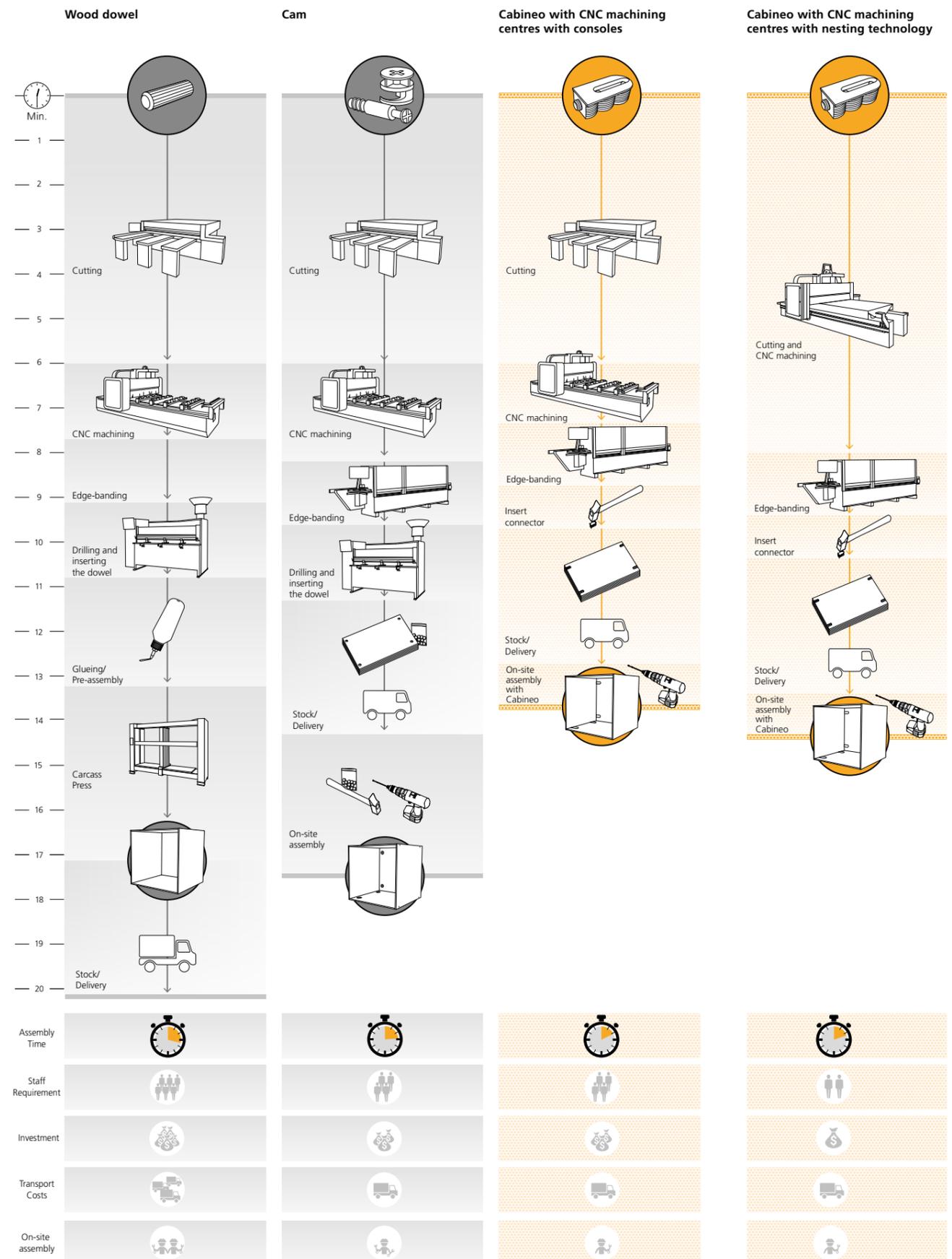
After assembly, fasten the fixed intermediate shelves in the required positions.



- Tip:
- Place one side of the shelf on the shelf support and fasten the other side
  - Retract the screw to facilitate installation.



If required, use cover caps on the Cabineo.



# Networked production

From planning and design to procurement, programming and machining with CNC.

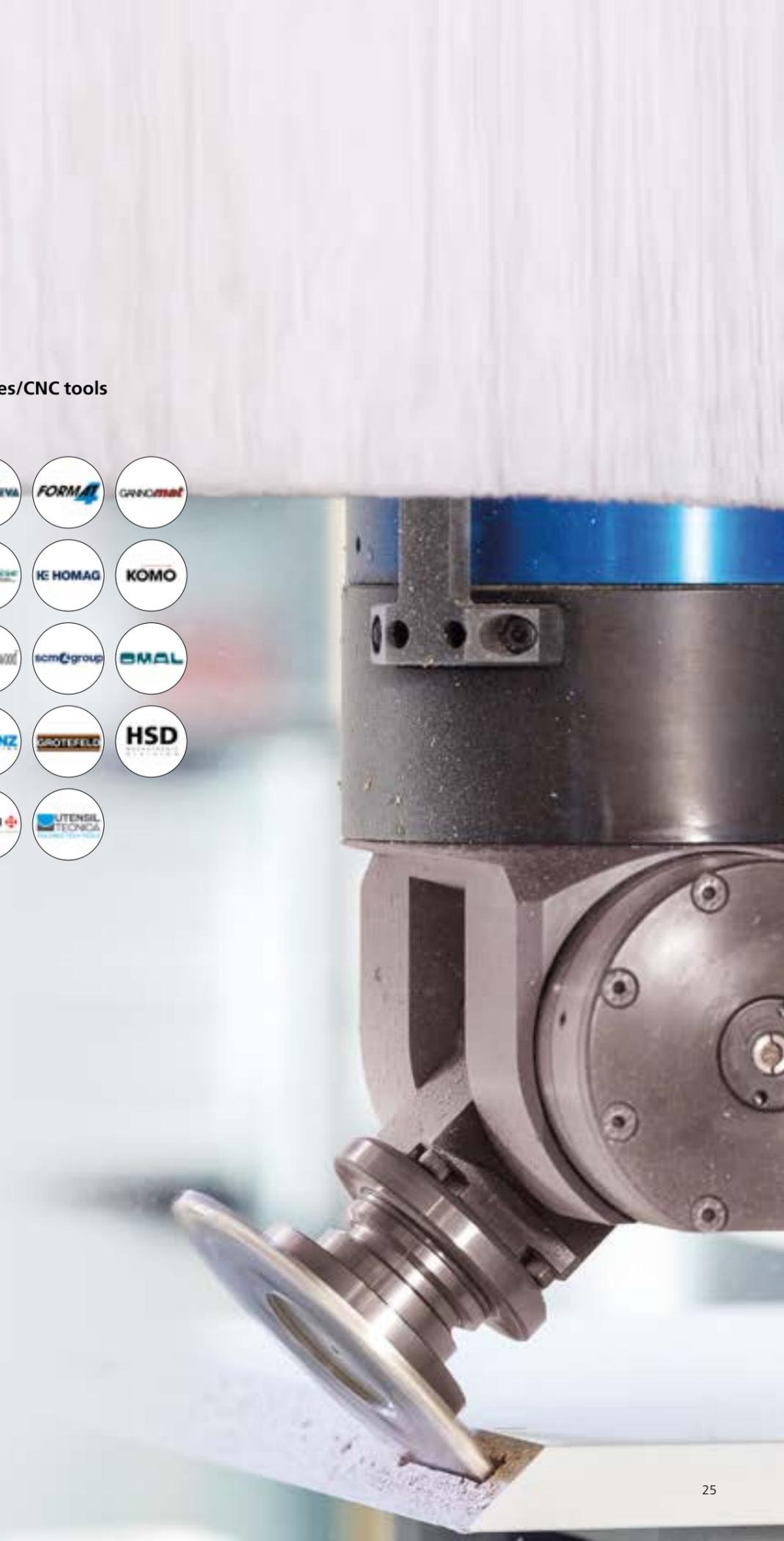
Our planning and processing partners support you with integrating Lamello connecting elements into your production process, from A to Z.



## CAD/ERP/CAM software

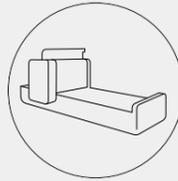


## CNC machines/Aggregates/CNC tools



# Cabineo with CNC

Specific equipment options for CNC machines for Cabineo



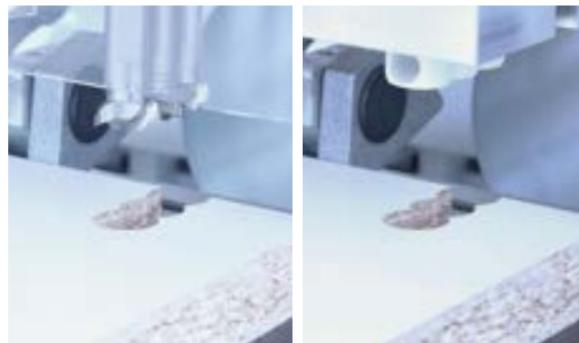
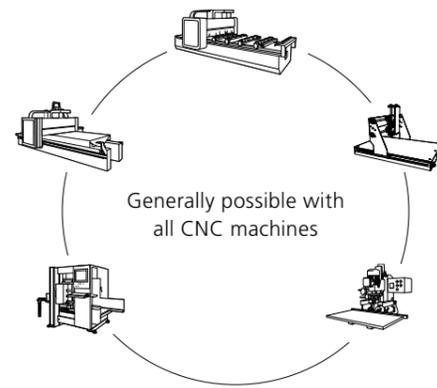
CNC machine

## Homag CENTATEQ N-600

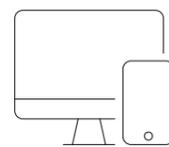
Homag has developed the unmanned installation of the Cabineo connector on its nesting CNC machine CENTATEQ N-600. First, the multi spindle aggregate from Benz creates the drill shape, consisting of 3 drill holes, in one plunge. Once the panels are cut to size, the machine will commence with the fully automated insertion of the Cabineo into the board.

## Gannomat Basica Variabel 0194

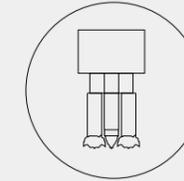
First, the 3 spindle aggregate drills the 15 mm drill holes in one plunge. Following this, the Cabineo is held by an insertion aggregate and is pressed into the board. The 5 mm holes for the Cabineo screw are drilled either with the boss hinge aggregate or the 11 spindle shelf pin aggregate.



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Experience CNC live and receive comprehensive product information!



CNC tools - aggregate

Benz was the first company to develop a triple multi-spindle head in order to drill the Cabineo with a single stroke. This reduces the machining time to approx. 1–2 seconds.

Supplier of triple drilling unit for Cabineo:

### Benz MULTI V3 CABINEO

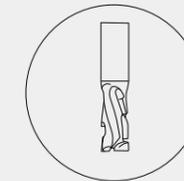
Vertical multi-spindle head (direction of rotation of the drills 1 piece left hand rotation, 2 pieces right hand rotation)

### Atemag VERTINEO FUNCTION LINE

Drilling unit for Cabineo connector All-In-One. (Direction of rotation of the drills 2 pieces left hand rotation, 1 piece right hand rotation)

### Grotefeld DPL-03-03-CABINEO

Multi-spindle drilling unit DPL (Direction of rotation of the drills, both options possible: 1 drill left hand rotation, 2 drills right hand rotation or 2 drills left hand rotation, 1 drill right hand rotation)



CNC tools

Leuco was the first company to develop the interlocking drills for the triple multi-spindle units.

### Leuco drills for triple drilling units\*

Solid carbide (VHW), special LEUCO cutting edge and pre-cutter geometry for minimum cutting force and cutting pressure.

### Leitz drill bits for triple drilling units

Solid carbide, round pre-cutter geometry for very good drill edge quality, extremely wear-resistant carbide grade.

\* Cabineo drills for aggregate see **PAGE 28**



# CNC tools

For Cabineo



## Drilling System

### Cabineo drill/cutter

 Art. No.  
Cabineo drill Ø 15 mm with short centering point **136312**

 Art. No.  
Cabineo cutter Ø 10 mm **136310**

 Art. No.  
Cabineo cutter Ø 12 mm **136311**

### Cabineo drills for triple aggregate\*

 Art. No.  
Cabineo drills for aggregate Ø 15 mm **136314**  
RH carbide tipped (right hand rotation)

 Art. No.  
Cabineo drills for aggregate Ø 15 mm **136315**  
LH carbide tipped (left hand rotation)

\* Benz: 2x 136314 and 1x 136315 (MULTI V3 CABINEO)  
Atemag: 1x 136314 and 2x 136315 (VERTINEO Cabineo Drilling)



*« We have tried out and compared many connectors. Processing for the Cabineo is extraordinarily simple, and allows us to make significant time savings throughout the production process. »*

Andreas Derrer, Owner and Managing Director, Schreinerei Derrer AG,  
Dielsdorf, Switzerland

# Accessories / Spare Parts

Drilling System



## Cabineo



**Cabineo installation tool** Art. No.  
With handle, incl. hex bit 1/4" **256300**



Cabineo hex bit 1/4" GL 120 mm Art. No.  
**276312**



Cabineo hex bit 1/4" GL 80 mm Art. No.  
**276308**

Cabineo hex bit 1/4" GL 80 mm, 100 pieces **276309**



**Cabineo drill/cutter** Art. No.  
Cabineo drill Ø 15 mm with short centering point **136312**



Cabineo cutter Ø 10 mm Art. No.  
**136310**



Cabineo cutter Ø 12 mm Art. No.  
**136311**



Cabineo drills for aggregate\* Ø 15 mm Art. No.  
**136314**  
RH carbide tipped (right hand rotation)



Cabineo drills for aggregate\* Ø 15 mm Art. No.  
**136315**  
LH carbide tipped (left hand rotation)



**Cabineo cover caps** Art. No. Art. No.  
**100 pieces 2000 pieces**

RAL 9003 signal white	○	<b>186350S</b>	<b>186351S</b>
RAL 9010 pure white	○	<b>186350W</b>	<b>186351W</b>
RAL 9018 papyrus white	●	<b>186350P</b>	<b>186351P</b>
RAL 1015 light ivory	●	<b>186350H</b>	<b>186351H</b>
RAL 1011 brown beige	●	<b>186350B</b>	<b>186351B</b>
RAL 8007 fawn brown	●	<b>186350R</b>	<b>186351R</b>
RAL 7040 window grey	●	<b>186350F</b>	<b>186351F</b>
RAL 7005 mouse grey	●	<b>186350A</b>	<b>186351A</b>
RAL 9005 jet black	●	<b>186350T</b>	<b>186351T</b>
Metal look, silver	●	<b>186350C</b>	<b>186351C</b>
Metal look, nickel	●	<b>186350N</b>	<b>186351N</b>
Metal look, dark steel	●	<b>186350D</b>	<b>186351D</b>



**Cabineo insert insertion tool** Art. No.  
For insert M6 **276310**

## Cabineo X



**Cabineo 12 screw** Art. No.  
500 pieces **186380**  
2000 pieces **186381**



**Cabineo 8 screw** Art. No.  
500 pieces **186382**



**Cabineo 8 M6 screw** Art. No.  
500 pieces **186384**



**Cabineo X shelf support** Art. No.  
Ø 5 mm, 500 pieces **186386**  
Ø 3 mm, 500 pieces **186388**



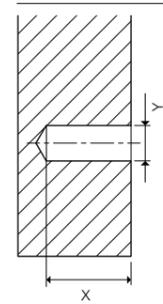
**Cabineo X screw-in aid** Art. No.  
Suitable for Cabineo hexagon bit 1/4" GL 80 mm **276313**

# Technical information

## Machining Cabineo

Installation options	On the surface	Flush with the surface	Flush cover cap	HPL on the surface
Machining options	<p><b>Cabineo 8: X = 8 mm, black screw</b>  <b>Cabineo 12: X = 12 mm, nickel-plated screw</b>  <b>Cabineo 8 M6*: X = 8 mm, yellow galvanised screw</b>                      * Metric ISO thread DIN 13-1  <b>Cabineo X shelf support Ø 5 mm: X = 8 mm / Y = 5 mm</b>  <b>Cabineo X shelf support Ø 3 mm: X = 8 mm / Y = 3 mm</b></p>	<p><b>Cabineo 8: X = 8 mm, black screw</b>  <b>Cabineo 12: X = 12 mm, nickel-plated screw</b>  <b>Cabineo 8 M6*: X = 8 mm, yellow galvanised screw</b>                      * Metric ISO thread DIN 13-1  <b>Cabineo X shelf support Ø 5 mm: X = 8 mm / Y = 5 mm</b>  <b>Cabineo X shelf support Ø 3 mm: X = 8 mm / Y = 3 mm</b></p>	<p><b>Cabineo 8: X = 8 mm, black screw</b>  <b>Cabineo 12: X = 12 mm, nickel-plated screw</b>  <b>Cabineo 8 M6*: X = 8 mm, yellow galvanised screw</b>                      * Metric ISO thread DIN 13-1  <b>Cabineo X shelf support Ø 5 mm: X = 8 mm / Y = 5 mm</b>  <b>Cabineo X shelf support Ø 3 mm: X = 8 mm / Y = 3 mm</b></p>	<p><b>Cabineo 8 M6*: X = 8 mm, yellow galvanised screw</b>                      * Metric ISO thread DIN 13-1</p>
Drill 15 mm				
Cutter Ø 10 mm				
Cutter Ø 12 mm				

Machining Cabineo Insert



	X	Y = Ø
	[mm]	[mm]
Cabineo 8 M6*	8	5
Insert M6 × 12.3	13.5	8
Insert M6 × 15.3	16.5	8

\* Metric ISO thread DIN 13-1

*« I am impressed with the strength of this invisible connection. Even after repeatedly opening and closing the joint. »*

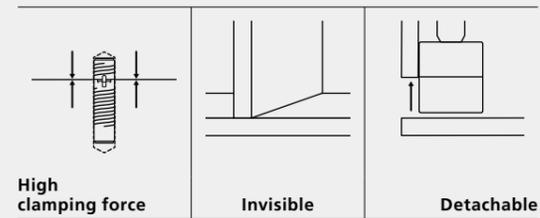
Walter Fankhauser, Production Manager at Röthlisberger, Gohl Branch, in Emmental, Switzerland



# Invis Mx2

Magnet-driven connecting fittings

## Features



Invis Mx2 is a unique, magnet-driven connection for the highest demands on aesthetics, stability and productivity. With no visible openings, Invis Mx2 is connected and disconnected quickly again and again, using its magnetic drive.

Invis Mx2 connectors are screwed into the 12 mm drill holes in the panel. Using the MiniMag with a cordless drill, the connection closes and creates a clamping force of up to 250 kg per connector.

Ideal for high gloss painted furniture, molded workpieces, stairs, etc.



## Articles



**Invis Mx2 connector set** Art. No. **6012300**  
With 14 mm Invis Mx2 stud, 20 pairs



Art. No. **6012301**  
With 30 mm Invis Mx2 stud, 20 pairs



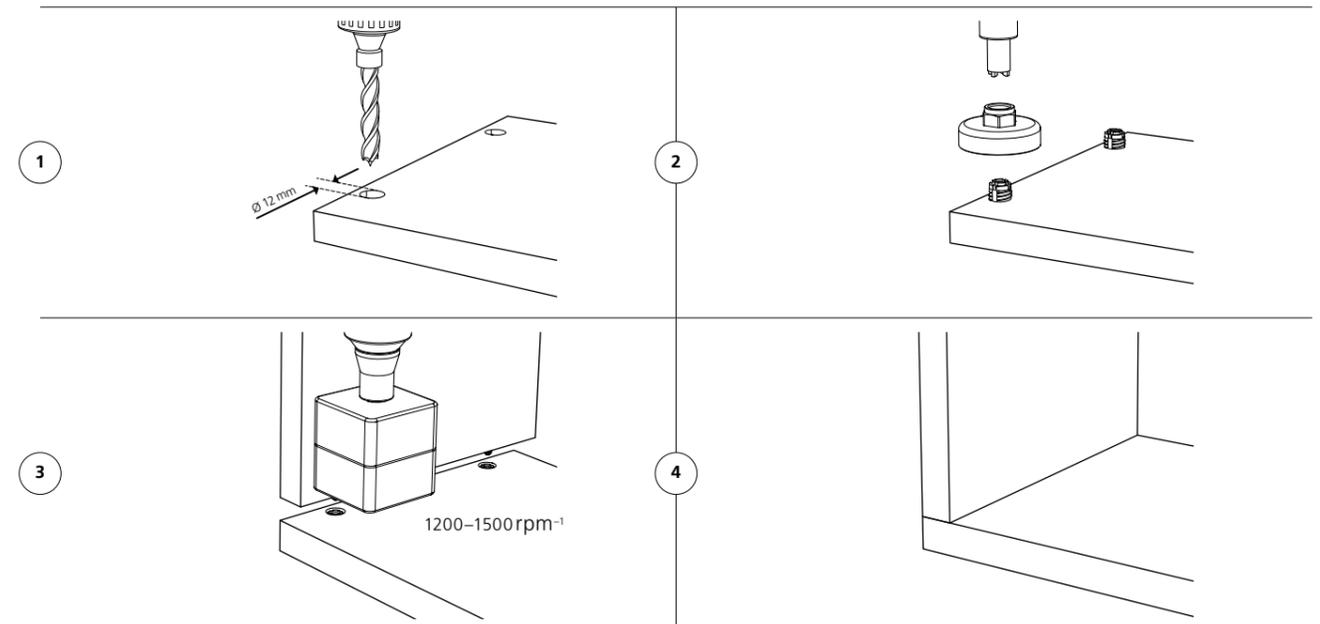
**Invis Mx2 Starter set** Art. No. **6100302**  
Invis Mx2 MiniMag, Invis Mx2 connector sets, 20 pairs with 14 mm Invis Mx2 stud, Rasto drill jig with 12 mm drill bit, depth adjuster, bushing, screw bit, flexible shank, insertion jig

[www.lamello.com](http://www.lamello.com)

Experience the connector live and receive comprehensive product information!

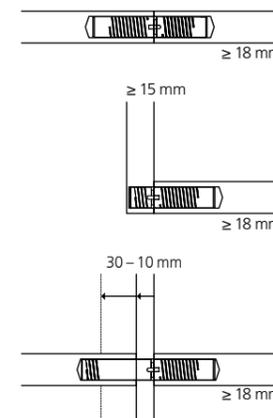


## Function



## Technical data

### Joining methods



Size connector	Ø 12 × 35 mm	
Size stud	Ø 12 mm × 30/14 mm	
Size centre-wall stud	Ø 12 mm × 30 mm	
Drill	Ø 12 mm	
Speed MiniMag	Must be 1200–1500 rpm <sup>-1</sup>	
Material housing	Zinc	
Installation tolerance	Long. ± 0.1 mm	
Clamping force per connector	250 kg <sup>1</sup>	
Tensile strength (N) Up to	Connector sets with stud	14 mm    30 mm
	MDF	1460 <sup>1</sup> 2260 <sup>1</sup>
	Particle board	1220 <sup>1</sup> 1580 <sup>1</sup>
	Beech	3280 <sup>1</sup> 5130 <sup>1</sup>
Material range	Particle board, MDF, plywood, softwood, hardwood etc.	

## Articles



**Invis Mx2 connector 35 mm**

Art. No.

20 pieces

**6012317**



**Invis Mx2 stud 14 mm**

Art. No.

20 pieces

**6012312**



**Invis Mx2 stud 30 mm**

Art. No.

20 pieces

**6012309**



**Invis Mx2 centre wall stud 10-30 mm**

Art. No.

10 pieces

**6012208**



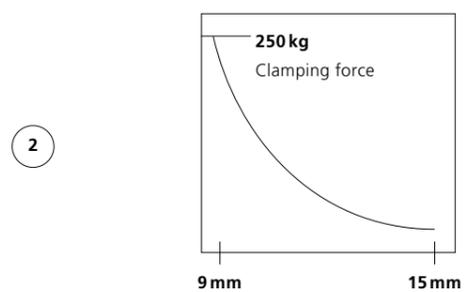
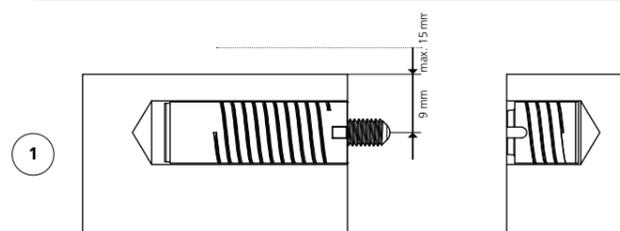
**Invis Mx2 MiniMag**

Art. No.

Incl. screw bit

**6100301**

## Function



Small distance from the edge for high clamping force

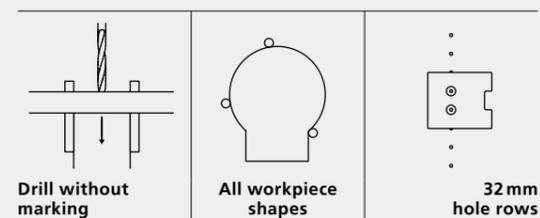


# Rasto drill jig

Universal drill jig without measuring or marking



## Features



Rasto is a universal drilling jig and is used for creating precise drilled holes for Invis Mx2. The drilling jig can be clamped onto almost any workpiece shape by means of three positioning pins without measuring or marking. After the first workpiece has been drilled, the position is transferred unchanged to the second workpiece. Working in this way means the holes will always line up with each other.

Rasto is also suitable for 8 mm dowel holes or 5 mm holes for handles or for row hole drilling.



## Articles



**Rasto Duo set** Art. No. **126007**  
 In a systainer: 2 transparent perforated plates,  
 8 drill bushings, 2 × Ø 5, 8, 10, 12 mm,  
 3 wood drill bits Ø 5, 8, 12 mm, 6 positioning bolts,  
 2 fastening screws, 1 connection rod,  
 1 Invis Mx2 spacer, 1 Invis Mx2 insertion bush

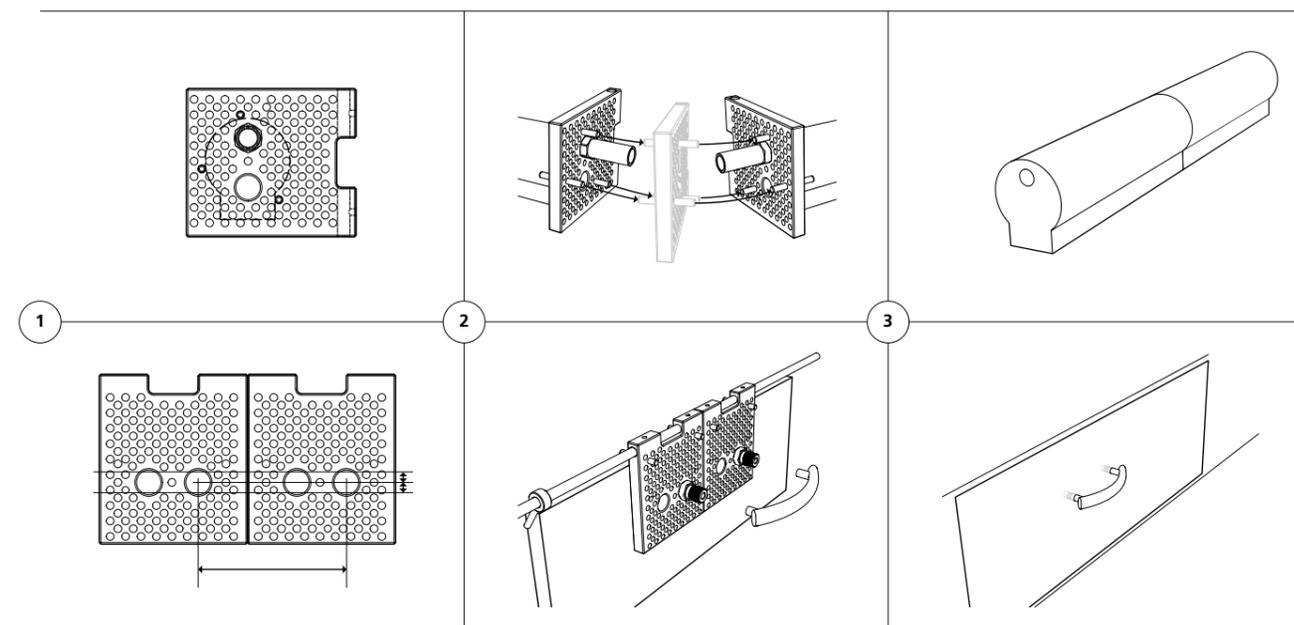
**Rasto Basic set** Art. No. **126005**  
 In a cardboard box: 1 transparent perforated plate,  
 4 drill bushings Ø 5, 8, 10, 12 mm,  
 3 positioning bolts, 1 fastening screw

**Rasto Mono set** Art. No. **126006**  
 In a systainer: 1 transparent perforated plate,  
 4 drill bushings Ø 5, 8, 10, 12 mm, 3 wood drill bits  
 Ø 5, 8, 12 mm, 3 positioning bolts, 1 fastening screw,  
 1 Invis Mx2 spacer, 1 Invis Mx2 insertion bush

[www.lamello.com](http://www.lamello.com)  
 Experience Rasto live and receive  
 comprehensive product information!

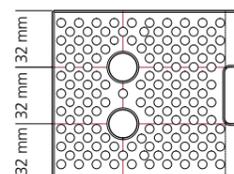


## Function



## Technical data

### Rasto perforated plate



Size Rasto plate	110 × 96 × 12 mm
Material Rasto plate	Polycarbonate

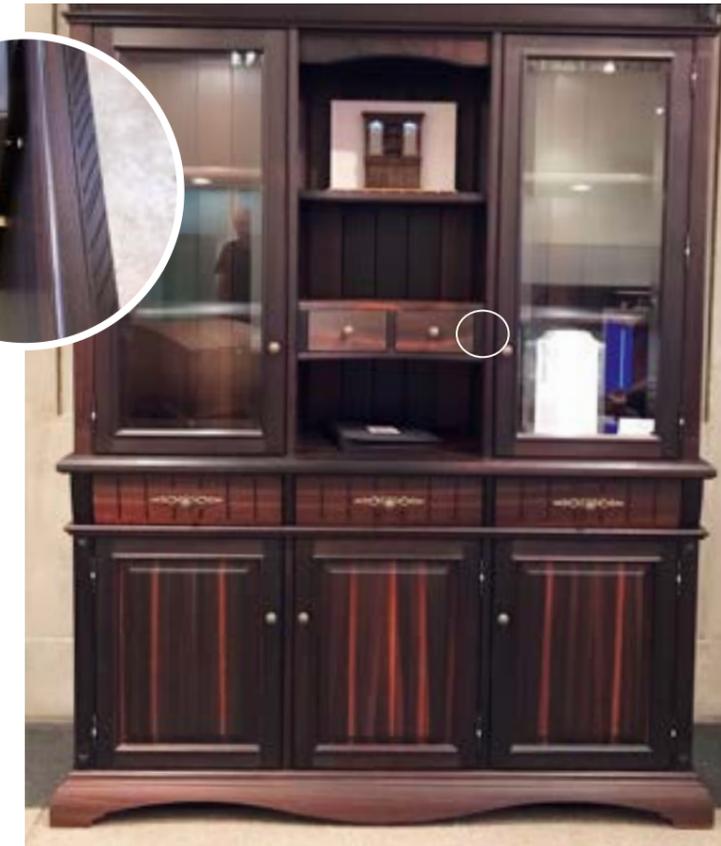
# Application examples

Invis Mx2

Tables, shelves and wardrobes, Shopfitting systems, handrail pre-production, boat interior fittings, exhibition constructions, quality furniture, stairs, substructures, partition elements, wall panels, furniture, table legs, dividing panels



Invis Mx2



# Accessories / Spare Parts

Drilling System



## Invis Mx2



**Invis Mx2 screw bit** Art. No.  
1 piece **6112205**



**Invis Mx2 MiniMag** Art. No.  
Incl. screw bit **6100301**



**Invis Mx2 flexible shank** Art. No.  
1 piece **6100204**



**Invis Mx2 insertion jig** Art. No.  
For studs 14 mm **6112333**



**Invis Mx2 insertion bush for Rasto** Art. No.  
For studs 14 mm **6112330**

## Rasto



**Rasto wood drill bit with centering tip** Art. No.

Ø 5 mm	<b>6100160</b>
Ø 6 mm	<b>6106161</b>
Ø 8 mm	<b>6108060</b>
Ø 10 mm	<b>6110162</b>
Ø 12 mm	<b>6112060</b>



**Rasto depth adjuster** Art. No.

Ø 5 mm	<b>6100059</b>
Ø 6 mm	<b>6100063</b>
Ø 8 mm	<b>6100060</b>
Ø 10 mm	<b>6100064</b>
Ø 12 mm	<b>6100061</b>



**Invis Mx2 spacer** Art. No.  
For Rasto **6112331**



**Rasto perforated plate** Art. No.  
1 piece **6160000**



**Rasto drill bush** Art. No.

Ø 5 mm	<b>6100065</b>
Ø 6 mm	<b>6100056</b>
Ø 8 mm	<b>6100057</b>
Ø 10 mm	<b>6100067</b>
Ø 12 mm	<b>6100058</b>



**Rasto fixing screw** Art. No.  
4.5 x 35 mm, TX 25 **6560450**



**Rasto positioning bolts** Art. No.  
Ø 5 x 40 mm **6160001**

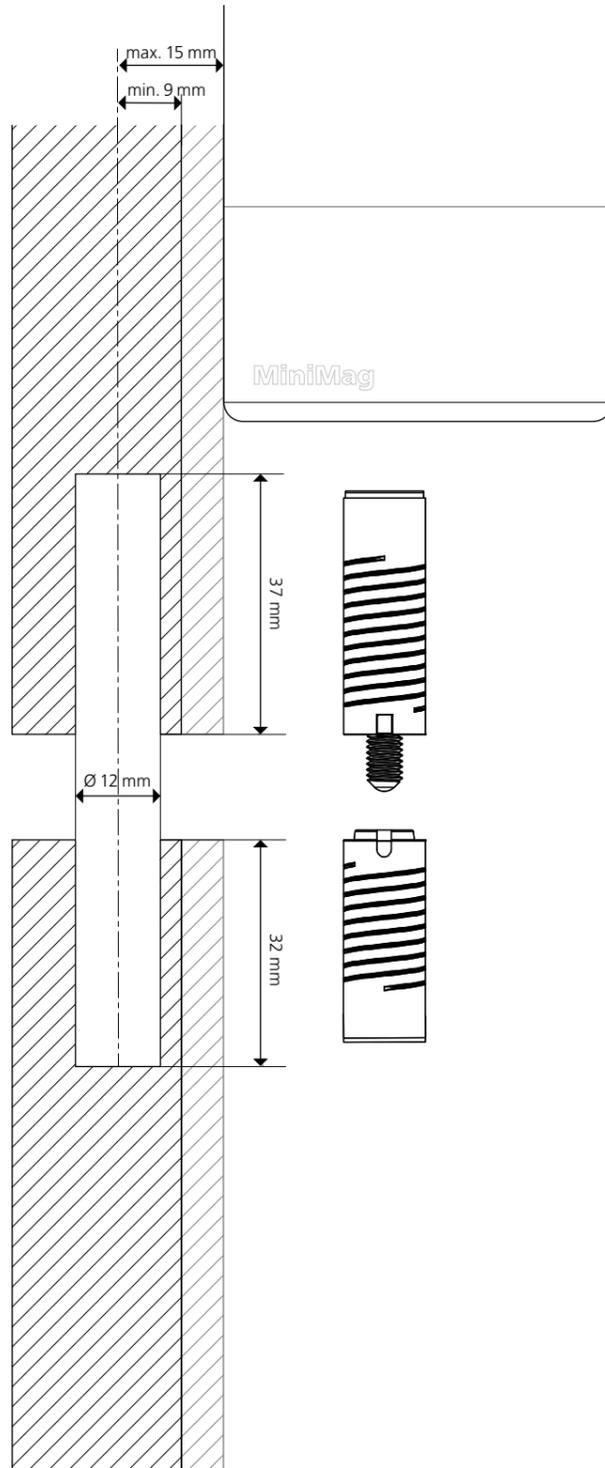


**Rasto connection rod 500 mm** Art. No.  
Two-part **6160601**

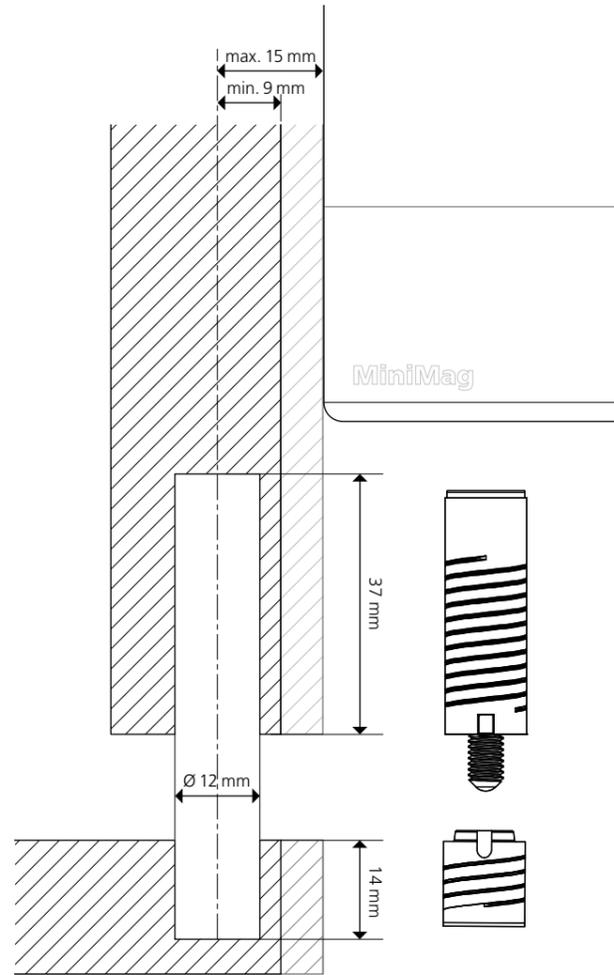
# Technical information

## Machining Invis Mx2

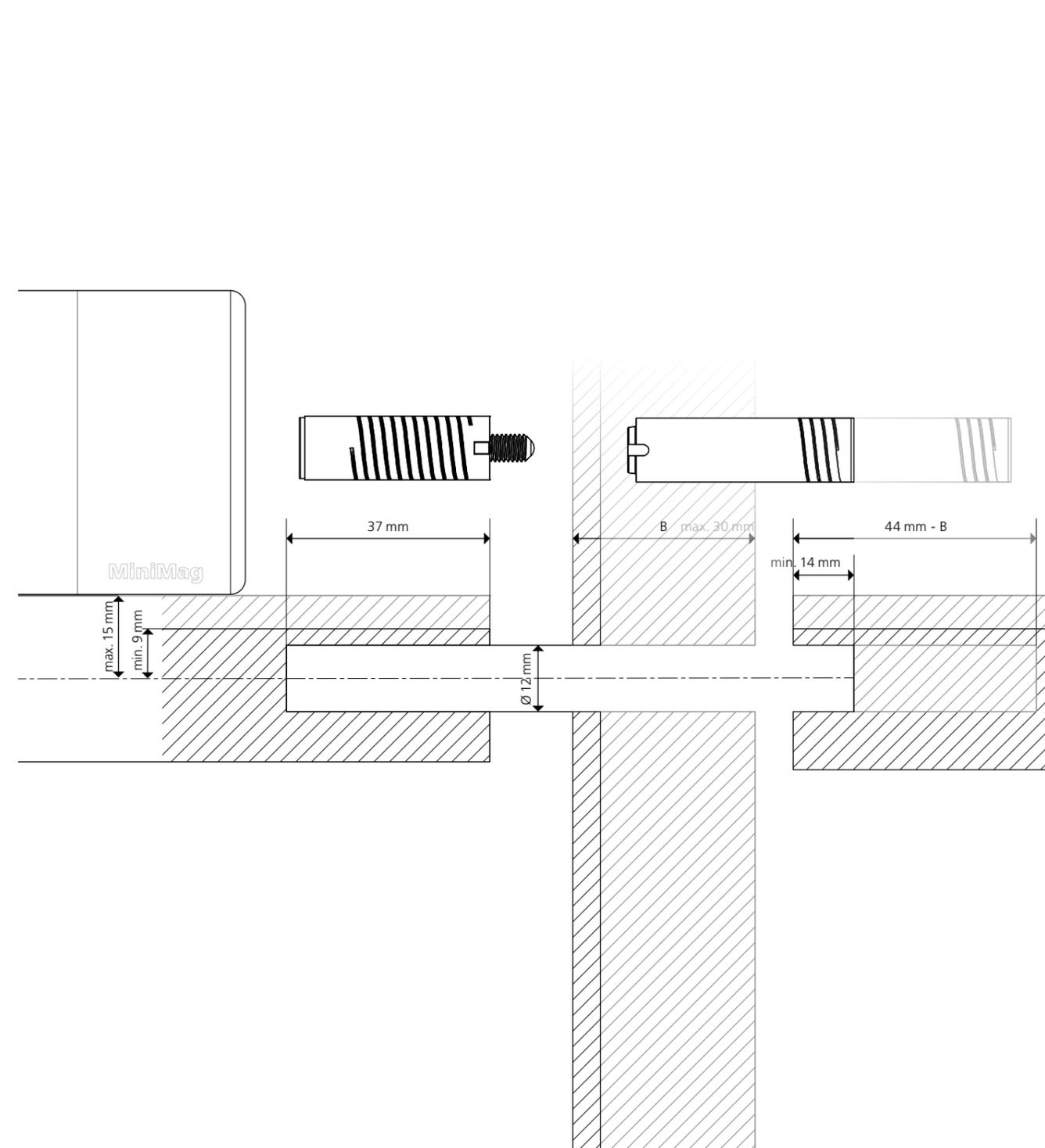
Invis Mx2 stud 30 mm



Invis Mx2 stud 14 mm



Invis Mx2 centre wall stud 14–30 mm



# We are here for you!

## Support in person

Do you have any questions concerning our products or a certain application? Would you like to learn more about the process benefits for your business? Our qualified employees and sales partners will be happy to help you quickly and competently, whether by telephone, online or during a personal support on site.



## Latest news

Stay up-to-date and sign up for our Lamello News and e-newsletter. Become part of the Lamello community on social media and be inspired, or visit our stand at one of the numerous trade fairs. We are always happy to hear from you.



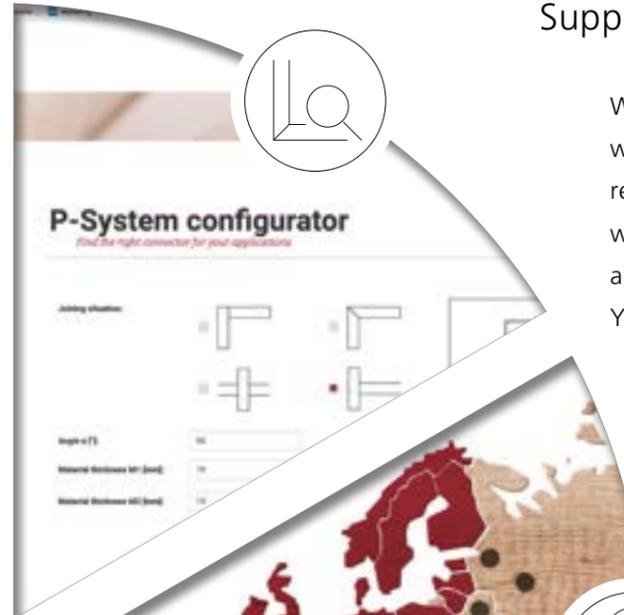
## Our services

Quality is one of the cornerstones of our business, and so our products are designed to last. If a repair is necessary, we can offer you uncomplicated service through our certified Lamello service partners and a spare parts warranty of at least 10 years.



## Support in your planning

With the connector search and the P-System configurator on our website, you can quickly find the right connector for your design and requirements. With CAD data for our connectors, tips and tricks, as well as videos about the wide range of applications, we can guide and support you in your planning on our website and on the Lamello YouTube channel.



## Qualified sales partners

Our professional and committed sales partners provide you with qualified advice, always keeping you informed about new products. This way, you can see the benefits of our products first hand.

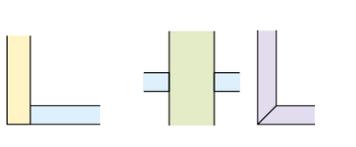


## Competent planning and machining partners

From planning and design to the right tool to machine with the CNC machine: more than 40 industry-leading partner companies support the efficient use and integration of our products into your production.



# Overview of connectors

								Product page	Product drawing 1:1
		Material strength (mm)		1	2	3	4		
		Quantity	Art. No.	1	2	3	4		
<b>Drilling System</b>									
 <b>Cabineo</b> Detachable	<b>Cabineo 12</b>	500 2000	<b>186320</b> <b>186321</b>	≥ 12	≥ 13	≥ 24	-	P. 8	P. 32
	<b>Cabineo 12 black</b>	500 2000	<b>186330</b> <b>186331</b>					P. 8	P. 32
	<b>Cabineo 8</b>	500 2000	<b>186310</b> <b>186311</b>	≥ 12	≥ 9	≥ 16	-	P. 10	P. 32
	<b>Cabineo 8 black</b>	500 2000	<b>186340</b> <b>186341</b>					P. 10	P. 32
	<b>Cabineo 8 M6</b>	500 2000	<b>186315</b> <b>186316</b>	≥ 12	≥ 9	≥ 16	-	P. 12	P. 32
	<b>Cabineo 8 M6 black</b>	500 2000	<b>186345</b> <b>186346</b>					P. 12	P. 32
	<b>Insert Cabineo M6 × 12.3</b>	100 500	<b>186370</b> <b>186371</b>	≥ 14	≥ 14	14-16	-	P. 14	P. 33
	<b>Insert Cabineo M6 × 15.3</b> for centre panels	100 500	<b>186375</b> <b>186376</b>	≥ 14	≥ 17	17-25	-	P. 14	P. 33
	 <b>Cabineo X</b> Detachable	<b>Cabineo X</b>	500 2000	<b>186360</b> <b>186361</b>	≥ 12	≥ 9	≥ 24	-	P. 16
<b>Cabineo X black</b>		500 2000	<b>186365</b> <b>186366</b>	P. 16					P. 32
<b>Cabineo 12 screw</b>		500 2000	<b>186380</b> <b>186381</b>	-	≥ 13	≥ 24	-	P. 16	-
<b>Cabineo 8 screw</b>		500	<b>186382</b>	-	≥ 9	≥ 16	-	P. 16	-
<b>Cabineo 8 M6 screw</b>		500	<b>186384</b>	-	≥ 9	≥ 16	-	P. 16	-
<b>Cabineo X shelf support, Ø 5 mm</b>		500	<b>186386</b>	-	≥ 9	≥ 16	-	P. 16	-
<b>Cabineo X shelf support, Ø 3 mm</b>		500	<b>186388</b>	-	≥ 9	≥ 16	-	P. 16	-
 <b>Invis Mx2</b> Detachable	<b>Invis Mx2 connector set</b> with 14 mm stud	20	<b>6012300</b>	≥ 18	≥ 15	-	-	P. 36	P. 46
	<b>Invis Mx2 connector set</b> with 30 mm stud	20	<b>6012301</b>		≥ 33	-	-	P. 36	P. 46
	<b>Invis Mx2 connector 35 mm</b>	20	<b>6012317</b>		-	-	-	P. 38	-
	<b>Invis Mx2 stud 14 mm</b>	20	<b>6012312</b>		≥ 15	-	-	P. 38	P. 46
	<b>Invis Mx2 stud 30 mm</b>	20	<b>6012309</b>		≥ 33	-	-	P. 38	P. 46
	<b>Invis Mx2 centre wall stud</b> 10-30 mm	10	<b>6012208</b>		-	10-30	-	P. 38	P. 47

## Disclaimer regarding load limits

Wherever we list information on material strength or loads for our products, they are empirical values of load limits, based on specifically defined test conditions similar to DIN 68501:2016-11. Specific characteristics, in particular to the effect that the products will reach the listed loads in the actual used case, are not thereby guaranteed. Rather, it is the responsibility of the respective user to check and ensure the suitability of the products for each specific used case. Since actual load limits substantially depend on circumstances unrelated to the products themselves, e.g. the properties of the carrier materials used, the selection of suitable screws, the assembly or the installation environment, any advice provided by us in the form of a product recommendation with regard to a specific suitability is always non-binding and does not release the user from his or her own examination.

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