



COMMITTED TO QUALITY AND INNOVATION FOR OVER 30 YEARS

Who we are

A British manufacturing company who have worked with the emergency services sector for over 30 years providing specialist protective solutions. We are uniquely placed to provide top-to-toe solutions for a variety of specialisations. As a vertically integrated company we have full control over our manufacture and have access to a range of expertise; meaning our garments are reliable, innovative and produced to meet your requirements.

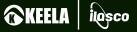
What we do

Using our knowledge of the emergency services industry we have created multiple garment ranges ideally suited for specialised Ambulance teams and other medical personnel. Each of these ranges has been designed to tackle the individual problems each of these services face; from ensuring flexibility for ease of movement to providing the ultimate protection from the elements. As well as our specialised ranges we also offer a bespoke customisation service, allowing both for existing garments from our range to be altered and, if required, for an entirely new garment to be created for your unique needs.

Why we do it

We believe that when undertaking challenging jobs in difficult conditions, you should be able to focus fully on the task at hand and not be hindered by PPE which is not fit for purpose. Using our expertise and approach to innovation we aim to create garments which can be relied on to perform everywhere; whether you're waiting for the call or out in an emergency situation.







Our Core Values

We pride ourselves on our approach to design and research, and constantly work to improve according to our three core beliefs: Innovation (IQT), Sustainability and Community.

Innovation, Quality, Technology (IQT)

Our team uses experience built from decades of providing garments to Emergency Services and Mountain Rescue, combined with cutting-edge technology to design the next generation of Keela garments.

Sustainability

We are the first waterproof clothing manufacturer in the UK to sign up to the Sustainable Clothing Action Plan(SCAP) and together we are working to ensure our garments are as sustainable as possible.

Community

We work in partnership with initiatives such as Britain on Foot, as well as rescue teams, to encourage people to get involved in the great outdoors.













CUSTOMISATION AND BESPOKE



As well as our specialised ranges, we also offer a full design and customisation service at our UK factory, allowing us to meet any procurement requirement. Whether this is design modifications, corporate identification of standard garments, head to toe solutions or improving wearer comfort; we can tackle the whole clothing system from base layer through to outer layer. We have the technology, manufacturing facilities and experience to provide you with a complete solution.



WATERPROOF EMBROIDERY

Our technical expertise and use of seam-sealing tape means that even after embroidery, waterproof garments will remain fully waterproof

BADGING

This includes a range of sizes and shapes, as well as reflective badges



SCREEN PRINTING

Works well for large images or wording

VELCRO REMOVABLE BADGES AND IDENTITY HOLDERS

We provide badges with Velcro backing and can also add Velcro patches to garments

CONCEALED PULL-OUT IDENTIFICATION

More commonly used by security teams, we can provide concealed pull-out identification options for your garments





MANUFACTURING AND SOURCING

Keela have the capabilities both for existing garments from our range to be altered and, if required, for an entirely new garment to be created for your unique needs.

In addition to our existing garments and new product development, we are happy to source further products externally, allowing customers to get the most out of their working relationship with Keela.

Our experience and our dedicated teams of designers, production specialists and Research & Development facilities means that we can provide a complete service from initial design to end product.

We offer a full range of in-house facilities:

- Research and Development
- Design & Pattern service
- Development sampling and special measuring facility
- Manufacturing







HART MUNRO

Based on Keela's award winning Munro Jacket, the HART Munro SDP Jacket has been developed specifically for HART teams to provide a high specification solution for the toughest environments.

The HART Munro uses System Dual Protection, the only fabric system to be awarded the Queen's Award for Enterprise: Innovation, ensuring total protection from the elements. It's the high attention to detail that ensures the HART Munro jacket is unsurpassed in its field, the abundance of technical features to the innovative technical design means that the HART Munro Jacket offers unbeatable performance.

Features:

- * System Dual Protection
- * Underarm zip ventilation with double storm flaps
- * Waterproof, windproof and breathable
- * Two lower zipped pockets with hand warmer lining
- * Condensation control
- * Radio dockets and epaulettes
- * Fully taped seams
- * Shock cord with cord locks at hood, waist and hem
- * 4-way adjustable rollaway technical hood with wired peak
- * Chin guard
- * One handed drawcord mechanism volume adjuster
- * Action sleeves
- * Concealed O/S map pocket
- * Adjustable cuffs
- * Reinforced shoulders and lower back
- * Velcro patches for attachment of insignia
- * Scooped back
- * Detachable inner snow/wind skirt
- * Two top zipped pockets
- * Mobile/communication pocket underneath storm flap
- * Two way front zipper with double stormflap, Velcro closure & snaps





Fabric: System Dual Protection

Sizes: XS - 3XL



MOQ'S MAY APPLY







Detachable shoulder epaulette



Zipped arm pocket



Velcro patch and radio docket



Helmet compatible roll-away technical hood



Communication pocket, OS Map pocket and pen loop



Hidden ID pull out tab

MOQ'S MAY APPLY





NARU BOMBER JACKET

The jacket has a part elasticated hem, rollaway hood with adjustment and Velcro adjustable cuffs. The jacket also benefits from two lower zipped pockets

Features:

- * Two radio loops
- * Two lower zipped pockets with flap cover
- * Concealed O/S map pocket
- * Adjustable velcro cuffs
- * Union jack badge on left sleeve
- * Velcro patch on left chest
- * Tomb shape velcro sewn on right sleeve
- * Part elasticated hem
- * Wired roll away peak hood
- * Double stormflap
- * Concealed OS map pocket under stormflap
- * Waterproof, Windproof, Breathable
- * Clear plastic badge pocket under zip

Fabric: Innovation 5

A high performance texturised fabric with a waterproof and breathable hydrophilic coating.









HART GENESIS WATERPROOF FLEECE

The HART Genesis fleece jacket is a waterproof, windproof and breathable fleece. The fleece is reinforced with rip-stop panels at the shoulders and elbows for added protection and has two lower zipped pockets for secure storage of items. It also benefits from a neck baffle and shock cord adjusters at the hem, allowing the wearer to easily adjust the garment to fit. The HART Genesis has radio dockets and Velcro on the chest and arms to allow for the attachment of insignia.

Features:

- * Storm resistant
- * Windproof and breathable
- * Fully taped Innovation XL lining system
- * Reinforced elbows and shoulders
- * Zipped hip pockets
- * Neck baffle
- * Action elbow
- * Shock cord adjusters at hem
- * Tape sealed
- * Radio dockets on chest
- * Epaulette loops
- * Velcro patches for easy attachment of insignia

Fabric: Zetland Micro 100 Outer and Innovation XL Inner

The Innovation XL lining system with a hydrophilic film and high wicking properties to provide an inner sealed cocoon against the elements. The outer Zetland 100 micro fleece offers warmth and comfort material working in harmony with the inner to provide the ultimate in protection.









HART USAR OVER TROUSERS

The HART USAR Over Trousers were developed to compliment the HART Munro Jacket, forming a complete high performance waterproof system. They have a tough textured outer and are fully waterproof and breathable. With side through-access pockets, the over trousers offer easy access to garments worn beneath, as well as leg zips with stormflaps and reinforced knees for extra protection on rough terrain. They also have a fully elasticated waistband, belt and brace loops (braces sold separately) for an improved and versatile fit.

Features:

- * Waterproof, windproof and breathable
- * Fully taped seams
- * Through pockets
- * Zip leg opening with flap cover
- * Fully elasticated waist
- * Articulated and reinforced knees
- * Belt loops
- * Brace loops

Fabric: Innovation 5

A high performance texturised fabric with a waterproof and breathable hydrophilic coating.

Sizes: XS - 3XL (Short, Regular, Long)



INNOVATION





HART SCUFFER TROUSERS

The HART Scuffer Trousers are a hard wearing technical garment with Stretch-Tec Advanced fabric a 4 - way stretch rip-stop for durability and comfort - making them ideal for climbing/working at height and rope access work. They are extremely wind and water resistant due to the tight yarn and DWR finish. The trousers have articulated knees for ease of movement, a reinforced seat for added durability and side leg zips. They also benefit from three zipped pockets for secure storage of items, as well as two cargo pockets on the legs, with Velcro flap closure.

Features:

- * 4-way Stretch
- * Articulated knee
- * Wind and water resistant
- * Belt loops
- * Breathable
- * Pen pocket on right leg pocket
- * Quick dry
- * Two cargo pockets on legs
- * Front fly with zip opening
- * Fly front
- * Two side pockets with zip closure
- * Bottom leg zip opening
- * Reinforced seat
- * Back zipped pocket

Fabric: Stretch Tec Advanced

A durable hybrid fabric that uses a mechanical 'Push/Pull' function with 4-way stretch that delivers maximum ease of movement and comfort for the user. It is wind resistant yet highly breathable with the inner texturised finish removing moisture away from the user. The unique DWR finish provides excellent water and dirt repellency.

Sizes: XS - 3XL (Short, Regular, Long)









HART CADS POLO SHIRT

Years of research and development have created Carbonised Active Dispersal System – CADS – the ultimate wickable fabric base layer. This specially constructed yarn network rapidly draws moisture away from the body and disperses it over a large area for super-fast evaporation into the surrounding atmosphere. CADS is very fast wicking and has high breathability rates, working in harmony with the body to keep the user dry and comfortable at all times.

Features:

- * Wickable & climate control
- * Quick drying
- * UV protection
- * Easy care
- * Anti-Microbial
- * Button placket
- * Rib collar
- * Set in sleeves
- * Shoulder epaulettes
- * 'Ambulance' embroidered on sleeves
- * Ambulance crest embroidered on chest

Plain version also available

Fabric: CADS

Carbonised Active Dispersal System (CADS) fabric utilises a unique yarn construction to wick moisture away from the body fast and efficiently. It is an easy care fabric with added UV protection. The CADS fabric has carbonised yarns in its structure so is naturally anti-microbial. The moisture management is inherent to the yarn structure and will not wash out.









LADIES MERINO TOP

The ideal base layer. Our 200gsm Merino is designed to keep you warm in cooler temperatures by remaining breathable. It helps your body regulate its temperature when you're pushing yourself to the limits.

Fabric: Merino 200 **Sizes:** s10 - s20

#49040

LADIES MERINO LEGGINGS



Fabric: Merino 200 Sizes: S - XL







#30150

MOCHA FLEECE

Lightweight for use in warmer conditions, and with excellent thermal properties for colder climates, its perfect for use during a variety of activities

Features:

- * 1/2 zip at collar for ventilation
- * Plain cuffs
- * Side slits



The outer Zetland micro fleece offers warmth and comfort material working in harmony with the inner to provide the ultimate in protection.

Sizes: XS - 3XL

#29100

MENS MERINO TOP

Features

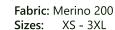
- * 1/4 length zip for ventilation
- * Flatlock stitching for comfort
- * Slim fit
- * Temperature Regulation
- * Naturally odour resistant

#19040

MENS MERINO LEGGINGS

Features

- * Cuffs at ankles for comfort
- * Flatlock stitching for comfort
- * Slim fit
- * Temperature regulation
- * Naturally odour resistant



Fabric: Merino 200













POLA CAP

Complete water and wind protection. It combines Rainlife 5000 outer fabric with a fleece lining, to keep you warm and comfortable.

Fabric: Rainlife 5000

Sizes: M/L

Features:

- * Waterproof and breathable
- * Wired peak
- * Ear guards
- * Button hole on ear guards for attachment of straps (not supplied)
- * Elasticated at back
- * Hook and Loop adjustment

* Fully seam sealed



MOUNTAIN BOOTS

We can also source products for you outwith our range, such as Tactical Boots. Please ask our sales team for more information on what we can do for you.



#65210

EXTREME GLOVES

These Primaloft padded winter gloves offer you the warmth you want.

Fabric: Innovation 5

Sizes: S - XL

Features:

- * Elasticated wrist
- * Bottom cuff toggle adjustment
- * Clip to join gloves
- * Pre curved fingers
- * Soft nose wipe
- * Touch screen finger
- * Grip palm
- * Primaloft padded



#65200

STICKY GLOVES

Stay warm without affecting your grip. These fleece-lined gloves have a grip palm to let you, well, grip things.

Fabric: 90% Polyester

10% Lycra

Sizes: S - XL

Features:

- * Grip palm
- * Clip to join gloves
- * Touch screen finger



#60250

PRIMALOFT EXPEDITION SOCK

Ideal for the harshest conditions. The PrimaLoft Silver and Merino Wool blend offers comfort, antibacterial properties, enhanced warmth and performance.

Features:

- * Heavyweight sock
- * Fully cushioned in PrimaLoft/Merino yarn for warmth and comfort
- * Ventilation channels for breathability
- * In-turned welt for a relaxed comfortable fit
- * Cordura reinforced heel and toe for extra durability
- * Isofil sole wicks moisture and keeps feet dry
- * Elastic grip sections for fit and support

Sizes: S, M, L



#60270

COOLMAX MULTI-ACTIVE SOCK

The ultimate for any performance sport. The carefully placed bridge cushioning protects against pain, while CoolMax wicks moisture away from the skin.

Features:

- * Lightweight sock
- * Reinforced achilles and heel
- * CoolMax padding helps wick away moisture keeping the foot dry
- * Fully cushioned sole for comfort and fit
- * Fine toe seam reduces risk of blisters
- * Elastic grip sections for fit and support
- * Extra padding on the top of the sock to protect against pain and irritation caused by laces
- * Ultra thin cotton leg for comfort

Sizes: S, M, L





We're proud of the achievements of our System Dual Protection (SDP). It's the world's only waterproof performance clothing technology that manages inner condensation in wet and cold conditions. Which means its the fabric you want next to your body when you're out there challenging yourself.

It's such a good product that we received the Queens award for Enterprise: Innovation 2008. This award is one of the UK's most prestigious awards that recognises outstanding achievement of international trade, innovation and sustainable development.

All these accolades mean just one thing: you can stay out for longer and remain more comfortable when you're wearing kit that has our SDP in it. No other fabric is as good at keeping you dry from external elements while also keeping you dry by wicking perspiration away from your body.

The Technical Bit

SDP is a unique double-layer fabric system with an air gap. The tough, durable outer layer ensures it can handle wear and tear, while a lightweight inner layer offers comfort and creates the air gap to build up warmth. SDP is 100% waterproof, breathable, warm and reduces inner condensation to keep the wearer protected.

SDP was developed in the harshest conditions to prove that it works. It's now used by tactical forces, mountain rescue teams and the emergency services. The sort of people who demand technical clothing that performs under pressure – much like they do themselves.

In short, System Dual Protection provides unrivalled waterproof protection and comfort in all conditions.

How does our SDP System work?

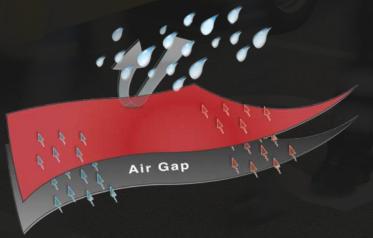
The simple, non-technical explanation is that our system is waterproof and breathable, so it keeps you dry, warm and comfortable.

If you're looking for the techincal reasons, buckle up – here we go.

We use our outer layer and an inner layer, with an air gap in between that helps retain heat. The outer layer is breathable, the inner layer is highly wicking, which draws moisture away from your skin and into the air gap. The combination of the air gap and wicking process regulates the body temperature, minimising overheating when active and shivering during inactive periods, keeping you comfortable and safe.

It's a technology that we're justifiably proud of. And winning the Queen's Award for Enterprise: Innovation only goes to underline its importance for so many of these users across the world.

If you want the ultimate protection when you're in the great outdoors, you want to be wearing Keela.





Keela (Head Office)

Nasmyth Road, Glenrothes, Fife Scotland, KY6 2SD, UK

> T: +44(0)1592 777000 F: +44(0)1592 777007

E: enquiries@keelaoutdoors.com

www.keelaoutdoors.com

www.ilasco.co.uk

For information on a wider range of clothing & equipment, please get in touch using the contact details above.

