



PROTECTIVE FOOTWEAR RANGE





Goliath® footwear

Welcome to the 2017 / 2018 Goliath Footwear catalogue. This range features both heavy industrial and high performance footwear for the emergency services, and brings together nearly 140 years of boot making expertise with technology partners such as GORE-TEX®, D3O and Tencate to produce the most protective, durable and comfortable footwear solutions for workforces around the World.



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Did you know?

Did you know that Goliath Footwear once made boots for legendary footballer Sir Stanley Matthews? In 1948 Sir Stanley helped to design the boots and by 1964 over 1 million boots were produced and sold at the factory.



SUPERIOR SOLE TECHNOLOGY

DDR

Choosing a Dual Density Injected Sole construction means you have a special application, for a job role that demands long lasting high abrasion resistance performance, flexibility and comfort. The injection method that squeezes the rubber material at high pressure into the sole mould at two different densities produces a permanent high strength bond between the upper and sole as the two parts are combined.

This sole construction is suitable for fire fighting, public order, metal processing, and other specialist industrial applications that share the theme of danger or extreme environments day to day.



Specialised Rubber Compounds

YDS produces many different rubber compounds mixed with chemicals to produce the best performance for the application. The material has a heat resistance of 300°C and benefits from having a long shelf life. There are different formulas for improved slip resistance, weight, flexibility and use at different global temperatures. The rubber is formed into long strands and injected into the sole mould using the latest DESMA technology robots.

Midsole

The midsole is a lower density rubber compound that has been injected with air bubbles. This material provides flexibility and shock absorption not found in direct vulcanized rubber soles. These properties increase ground contact for better slip resistance, stability and also provides cold and heat insulation improving the overall performance of the footwear for high risk applications.

Outsole

The outer part of the sole unit is high density compact rubber material with high abrasion resistance, protecting from nicks and cuts and durable properties lasting longer than PU alternatives. It passes the European standards most advanced slip resistance test and is rated SRC. With a heat resistance of 300 degrees throughout the sole, it is suitable for heavy industrial environments.



PUR

SOLE TECHNOLOGY



Rubber outsole for high grip and abrasion resistance

Rubber outsole for high abrasion resistance, high grip (SRC rated) and 300 degrees heat resistance

PU midsole for flexible and light comfort

This direct injected sole choice allows for even greater flexibility and comfort from the instant they are used. Designed for lower risk lighter work roles PUR soles give the wearer superb comfort and lightness with a high grip outsole. This sole choice is suitable for those patrolling or inspecting over long distances and who need a heat resistant and high grip outsole.



Compatible with technically advanced insoles for optimum comfort

Materials

This sole construction uses a high grade Hydrolysis+ PU compound designed to withstand the effects of hydrolysis breakdown which can occur in PU soles. The rubber compound used for the outsole is mixed in house and is formed into an outer skin ready to be combined with the midsole layer.

Midsole

The midsole is a soft PU compound. This material provides flexibility and shock absorption and is lighter in weight. These properties increase ground contact for better slip resistance and stability.

Outsole

The outer part of the sole unit is high density compact rubber material with high abrasion resistance, protecting from nicks and cuts and durable properties lasting longer than PU alternatives. It passes the European standards most advanced slip resistance test and is rated SRC. With heat resistance of 300 degrees, it is suitable for broad environments.

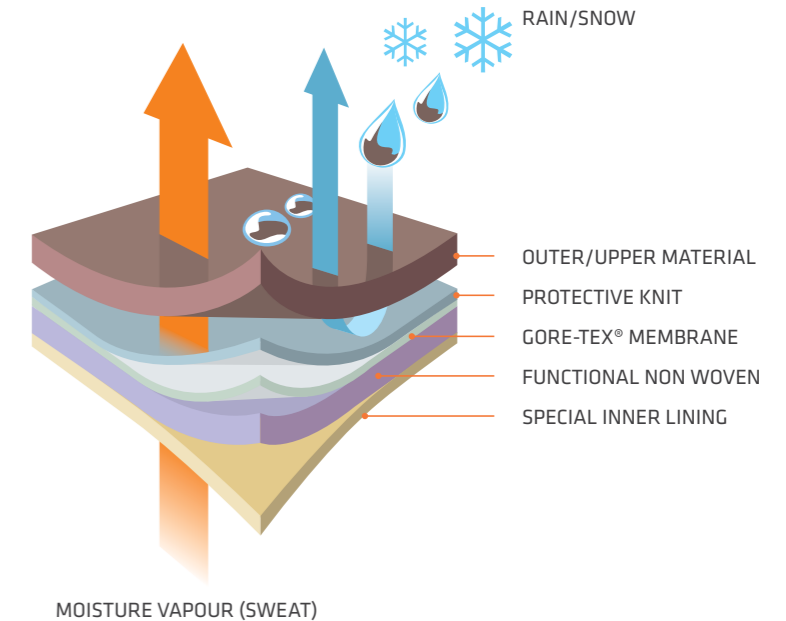


GORE-TEX® FABRICS

GORE-TEX® PERFORMANCE COMFORT FOOTWEAR

Dry & Comfortable

GORE-TEX® Performance Comfort Footwear is designed for a wide range of outdoor activities. All the materials used, from the sole to the shaft, are selected with the greatest of care and combined in a perfectly-fitting shoe. GORE-TEX® Performance Comfort Footwear is not only durably waterproof and breathable, it is also robust and hardwearing, giving you maximum protection and comfort no matter how long and demanding the work.



GORE-TEX® Footwear has to withstand up to 300,000 flexes (300 km/80 h) in ankle high water – no water entry allowed into the footwear from the outside. This is much stricter than EN ISO 20345/347, which requires:

- 1,000 Flexes / 15 Minutes (Trough Test) and
- 4,800 Flexes / 80 Minutes (Dynamic Test) while 3cm² water entry is allowed.

GORE-TEX® Footwear has to withstand 240 turns/min in the centrifuge without showing any leakage.

Boots are filled with water and then spun at high speed. The huge centrifugal pressure will force the water out of the shoe or boot if there is any weakness or faults in the waterproof construction. Continual production: 2% of the daily production or three pairs of shoes per hour must be tested for 30 minutes. Prototype testing is for 60 minutes.

GORE-TEX® Footwear has to achieve a certain climate comfort value depending on the specific product class.

The Whole Boot Comfort Test measures the breathability of the whole boot. The effect of a 'sweating' artificial foot in the boot is simulated in a temperature controlled microclimate. The final climate comfort value of the tested GORE-TEX® footwear is determined based on the degree of water vapour diffusion and water vapour absorption of the boot.



CROSSTECH®

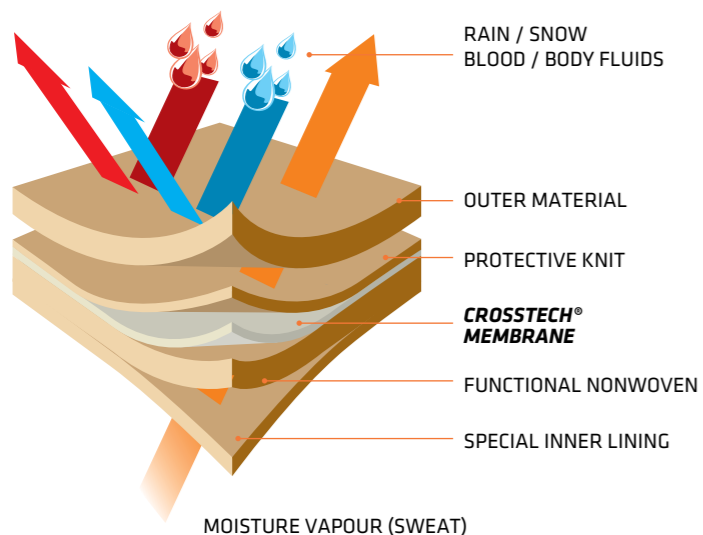
CROSSTECH® Footwear Laminate

Meeting the Demands of Rescue and Recovery

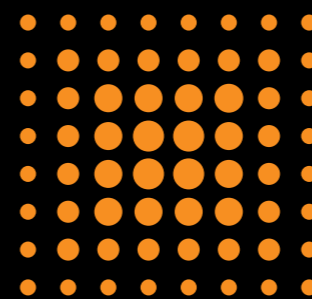
If the risk assessment of the operating environment addresses the need for durable protection against blood and body fluids, CROSSTECH® Laminates provide the solution. CROSSTECH® Laminates are the most durable blood and body fluid penetration resistant and breathable moisture barrier.

- Superior liquid penetration resistance
- Easy to care for
- Prevents perspiration build-up
- Breathable comfort

Protective leather boots made with CROSSTECH® fabric give firefighters safer mobility and better agility than heavy rubber boots. CROSSTECH® footwear fabric offers superior liquid penetration and thermal protection, while reducing moisture condensation for drier, more comfortable feet.

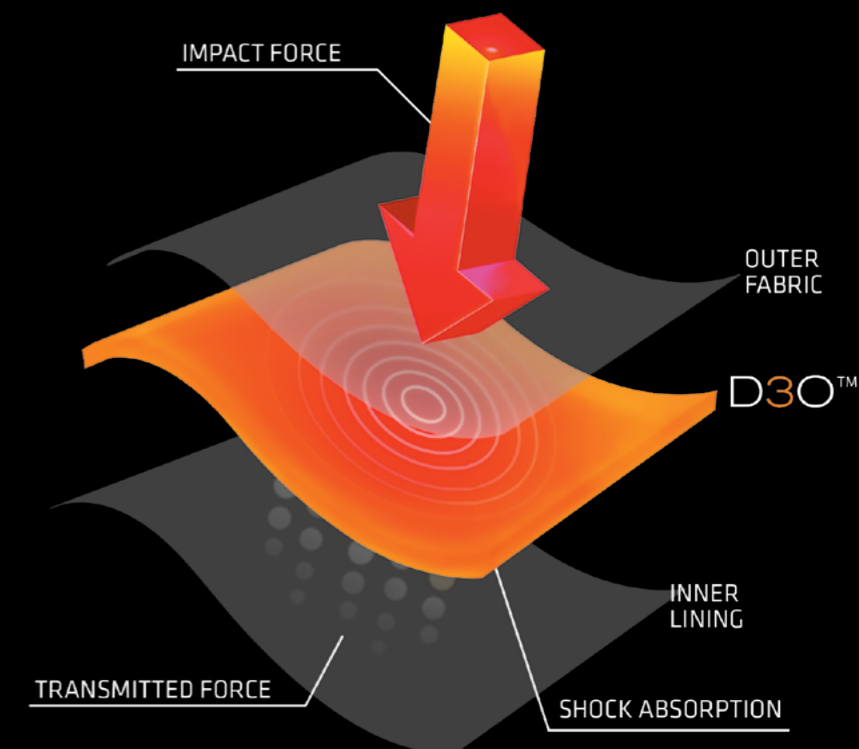


D3O®

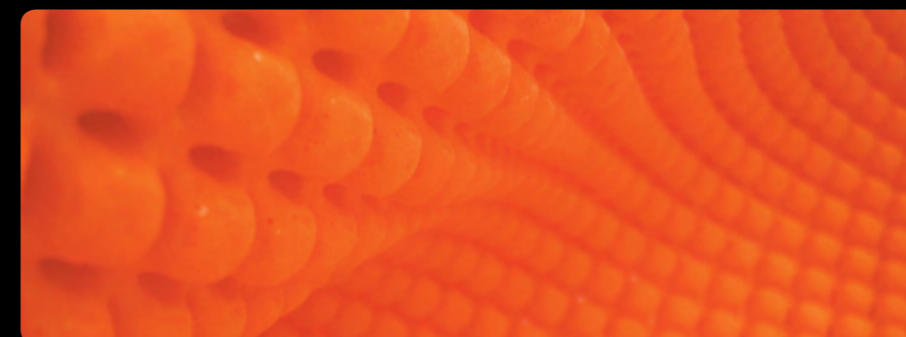
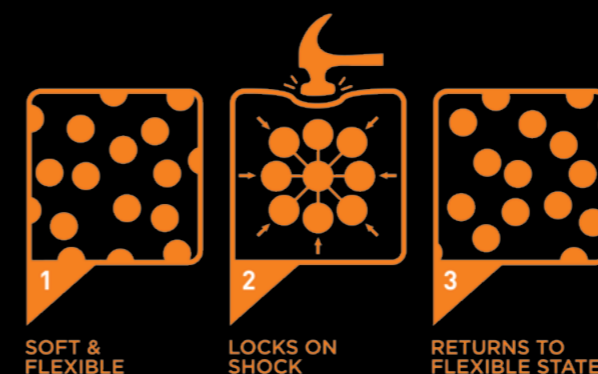


IMPACT PROTECTION

The Goliath Force boot has a revolutionary metatarsal protector using material called D3O®. D3O® is engineered using intelligent molecules that flow with you whilst you work providing a flexible and comfortable metatarsal guard. If energy is applied in the form of a falling object impacting with the metatarsal guard, then the molecules lock together to absorb the impact energy. This makes the footwear far more comfortable to wear than conventional metatarsal guards and also means you can bend down in the footwear without the guard cutting into your foot.



HOW D3O MOLECULES WORK?





TENCATE

TENCATE
materials that make a difference

TenCate Advance™ offers a proven performance outer shell fabric now being used for Firefighter footwear. Its special construction, engineered from a blend of DuPont™ KEVLAR® and NOMEX® brand fibres, provides high strength, durability and thermal protection.

- Outstanding thermal protection – Exceptional thermal integrity allows the use of lightweight liners for added comfort, flexibility and performance without compromising thermal protection.
- Proven durability – Built-in protection of fibre blend and rip-stop weave provides strength and flexibility even after extreme thermal exposure.
- Long-lasting dependability – Proven track record in the field.
- Highly affordable – Hardworking outer shell at a great price.

TEX PROTECTION



Tex Protection is a flexible nail proof midsole designed for increased comfort and safety

- Safer than Steel
- Resists penetration even by small diameter nails
- Greater protected surface area of the foot
- Zero traceability
- Maximum flexibility and comfort
- Greater ground adherence
- Minimum weight
- Thermo and electro isolation



HIGH PERFORMANCE FOOTBED

Goliath Footwear inserts a contoured triple layer footbed into their emergency services footwear to provide extra cushioning, shock absorption and to draw moisture away from the foot.

The top blue layer has 100% polyamide fibres and is highly abrasion resistant both wet and dry. Middle layer black PU air permeable foam with open cell construction. It is of high density for good cushioning support. Base layer: Flat bottom layer which include 30% viscose, giving extra moisture absorption and desorption properties to the footbed. Removable and washable at 30°C.



DDR GROUNDMASTERS

Reliable, abrasion resistant footwear for heavy industrial use





SDR15CSI

PRODUCT CODE
SDR15CSI

COLOUR
BLACK



ENISO20345:2011
S3 HI CI HRO SRC

- Full grain S3 water resistant cow leather
- Moisture wicking, abrasion resistant textile
- Steel toe cap resistant to 200 joules.
- Steel midsole
- Open cell Dual Density PU footbed
- Dual Density injected rubber sole
- High density fibre board for superior ankle support
- Ridged bump cap for extra durability
- Heat resistant sole to 300°C
- UK 5 - 13 inc. 6.5 and 10.5 / Continental 38 - 48
- 900 gr.

ENGINEERING

UTILITIES

CONSTRUCTION

RAIL

Ankle support

Ridged cap for longer life



SDR10CSI

PRODUCT CODE
SDR10CSI
SDR10CSI EXTR (sizes 14 & 15)

COLOUR
BLACK



ENISO20345:2011
S3 HI CI HRO SRC

- Full grain S3 water resistant cow leather
- Moisture wicking, abrasion resistant textile
- Steel toe cap resistant to 200 joules.
- Steel midsole
- Open cell Dual Density PU footbed
- Dual Density injected rubber sole
- High density fibre board for superior ankle support
- Ridged bump cap for extra durability
- Heat resistant sole to 300°C
- UK 5 - 13 inc. 6.5 and 10.5 / Continental 38 - 48
- 870 gr.

ENGINEERING

UTILITIES

CONSTRUCTION

Ankle support

Ridged cap for longer life



SDR15CSIZ

PRODUCT CODE
SDR15CSIZ

COLOUR
BLACK



ENISO20345:2011
S3 HI CI HRO SRC

- Full grain S3 water resistant cow leather
- Moisture wicking, abrasion resistant textile
- Steel toe cap resistant to 200 joules.
- Steel midsole
- Dual Density PU footbed
- Dual Density injected rubber sole
- High density fibre board for superior ankle support
- Ridged bump cap for extra durability
- Quick release side zip feature
- Heat resistant sole to 300°C
- UK 3 - 13 inc. 6.5 and 10.5 / Continental 36 - 48
- 890 gr.

ENGINEERING

UTILITIES

CONSTRUCTION

OFFSHORE

RAIL

Ankle support

Ridged cap for longer life





EL170DDR

PRODUCT CODE
EL170DDR

COLOUR
BLACK

DDR



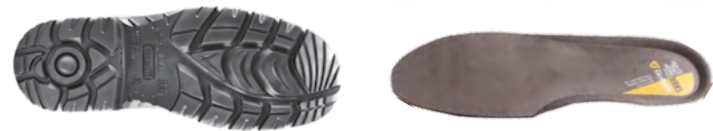
ENISO20345:2011
S3 HI CI HRO SRC

- Full grain S3 water resistant cow leather
- Moisture wicking, abrasion resistant textile
- Steel toe cap resistant to 200 joules.
- Steel midsole
- Open cell Dual Density PU footbed
- Dual Density injected rubber sole
- High density fibre board for superior ankle support
- Heat resistant sole to 300°C
- UK 5 - 13 inc. 6.5 and 10.5 / Continental 38 - 48
- 760 gr.

ENGINEERING

UTILITIES

CONSTRUCTION



SDR16SI

PRODUCT CODE
SDR16SI
SDR16SI EXTR (sizes 14 & 15)

COLOUR
BLACK

DDR



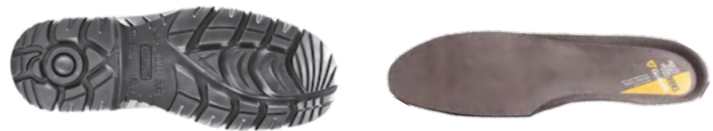
ENISO20345:2011
S3 HI CI HRO SRC

- Full grain S3 water resistant cow leather
- Moisture wicking, abrasion resistant textile
- Steel toe cap resistant to 200 joules.
- Steel midsole
- Open cell Dual Density PU footbed
- Dual Density injected rubber sole
- High density fibre board for superior ankle support
- Heat resistant sole to 300°C
- UK 5 - 13 inc. 6.5 and 10.5 / Continental 38 - 48
- 760 gr.

ENGINEERING

UTILITIES

CONSTRUCTION



GENERAL INDUSTRIAL

A range for all trades, factories, warehousing, logistics, manufacturing and general industrial use



BRISTOL

PRODUCT CODE
ELSP1023_BLK

COLOUR
BLACK

EN ISO 20345:2011
S3 SRA

- Full grain leather
- Moisture wicking textile
- Steel toe cap resistant to 200 joules.
- Steel midsole
- Dual Density PU footbed
- Injected PU/PU sole
- UK 3 - 13 inc. 6.5 and 10.5 / Continental 36 - 48
- 760 gr.



ALPINA

PRODUCT CODE
HPAM1300

COLOUR
BLACK

EN ISO 20345:2011
S3 HRO CI HI SRC

- Full grain water resistant leather uppers
- Dual density injected PU/Rubber sole
- Quick release YKK side zip
- Lightweight aluminium toe cap
- Tex penetration resistant textile
- Abrasion resistant breathable textile lining
- UK 3 - 13 / Continental 36 - 48



SPECIAL HAZARD

Application led footwear solutions

**FOUNDRY
WELDING / FABRICATION
METATARSAL FOOTWEAR
CHEMICAL RESISTANT FOOTWEAR
CUT RESISTANT FOOTWEAR**





BLAST KING

PRODUCT CODE
HM2004WSICOLOUR
BLACKFoundry
standard
markingsENISO20349:2010
S3 HI HRO SRC Fe

- Heavy duty chrome tanned leather
- Moisture wicking textile to vamp only
- Steel toe cap resistant to 200 joules.
- Steel midsole
- Open cell Dual Density PU footbed
- Flame retardant Dual Density injected rubber sole
- Flame resistant stitching
- Heat resistant sole to 300°C
- UK 5 - 13 inc. 6.5 and 10.5 / Continental 38 - 48
- 1070 gr.

FOUNDRY



FLASH MAX

PRODUCT CODE
F2AR1342COLOUR
BLACKENISO20349:2010
S3 HI3 HRO SRC Fe

- Full grain leather
- Moisture wicking textile to vamp only
- Aluminium toe cap resistant to 200 joules.
- Flexible nail-proof composite textile midsole
- Self adjusting velcro straps
- Open cell Dual Density PU footbed
- Quick release overflap
- Flame retardant Dual Density injected rubber sole
- Flame resistant stitching
- Heat resistant sole to 300°C
- UK 5 - 13 inc. 6.5 and 10.5 / Continental 38 - 48
- 1080 gr.

FOUNDRY



MID BLAST

PRODUCT CODE
HM2005WSICOLOUR
BLACKFoundry
standard
markingsENISO20349:2010
S3 HI HRO SRC Fe

- Heavy duty chrome tanned leather
- Moisture wicking textile to vamp only
- Steel toe cap resistant to 200 joules.
- Steel midsole
- Open cell Dual Density PU footbed
- Flame retardant Dual Density injected rubber sole
- Flame resistant stitching
- Heat resistant sole to 300°C
- UK 5 - 13 inc. 6.5 and 10.5 / Continental 38 - 48
- 890 gr.

FOUNDRY

Quick
release
overflapFoundry
standard
markingsLightweight
aluminium
toe capNew high side
wall DDR sole
design



SPARK

PRODUCT CODE
SDR904CSI

COLOUR
BLACK



ENISO20345:2011
S3 HI CI HRO SRC

- Full grain leather
- Moisture wicking textile
- Steel toe cap resistant to 200 joules.
- Flexible nail-proof composite textile midsole
- Open cell Dual Density PU footbed
- Flame retardant Dual Density injected rubber sole
- Protective quick release overflap
- Reflective trim
- Flame resistant stitching
- Heat resistant sole to 300°C
- UK 5 - 13 inc. 6.5 and 10.5 / Continental 38 - 48
- 810 gr.

- FABRICATING
- MANUFACTURING
- WELDING



FORCE

PRODUCT CODE
F2AR1338

COLOUR
BLACK



ENISO20345:2011
S3 CI HI M HRO SRC

- Full grain cow leather
- Nemrut moisture wicking lining
- Lightweight aluminium toe cap resistant to 200 joules.
- Flexible nail-proof composite textile midsole
- Open cell Dual Density PU footbed
- Injected Dual Density rubber sole
- D3O metatarsal protection
- Heat resistant sole to 300°C
- UK 5 - 13 inc. 6.5 and 10.5 / Continental 38 - 48
- 990 gr.

- HEAVY ENGINEERING
- CONSTRUCTION
- HIGH RISK AREAS

Metatarsal protection





Cut Resistance

Cut Resistance: Clause in ENISO 20345. CUT RESISTANCE (6.3.3.3) requires a cut resistance index >2.5. The Goliath cut resistant boot achieved a mean result of 9.49

Puncture resistance tested to clause 6.4 of EN 388:1994 (PUNCTURE RESISTANCE) The specification requirements for Level 4 is a Min peak force of 150N. Goliath cut resistant material achieved a Min value of 430.5 performance level 4



CUT RESISTANT BOOT

PRODUCT CODE
SDR10CSI-GB
COLOUR
BLACK

ENISO20345:2011
S3 CR CI HI HRO SRC



- Full grain cow leather
- Full cut resistant lining to protect from sharp objects
- Steel toe cap resistant to 200 joules.
- Steel midsole
- Open cell Dual Density PU footbed
- Injected Dual Density rubber sole
- Ridged bump cap for extra durability
- Heat resistant sole to 300°C
- UK 5 - 13 inc. 6.5 and 10.5 / Continental 38 - 48
- 890 gr.

GLASS PROCESSING



CHEMICAL BOOT

PRODUCT CODE
EL170SI CHM
COLOUR
BLACK

ENISO20345:2011
S3 SRA

- Chemical resistant upper
- Moisture wicking textile lining
- Steel toe cap resistant to 200 joules.
- Steel midsole
- Open cell Dual Density PU footbed
- Injected Dual Density PU sole
- Back seam taped to prevent ingress of liquid
- UK 3 - 13 / Continental 36 - 48
- 670 gr.

CHEMICAL PLANT



Test lab - Results of splash test on upper material

Chemical	Concentration	Visual assessment after 2 hour exposure	Visual assessment after 24 hour exposure
Brine (sodium chloride)	300g/l	No change	No change
Ferric Chloride	40%	No change	No change
Hydrochloric acid	20%	Loss of gloss to finish	Loss of gloss to finish. Slight degradation of surface.
Hydrochloric acid	30%	Loss of gloss to finish	Loss of gloss to finish. Splitting around the edge of the sample. Brittle sample
Hydrochloric acid	36%	Loss of gloss to finish. Discolouration of sample to navy blue colour	Loss of gloss to finish. Splitting around the edge of the sample
Sulphuric acid	20%	No change	No change
Sulphuric acid	30%	No change	Loss of gloss to finish. Discolouration of sample to navy blue colour
Sulphuric acid	98%	Degradation of finish. Discolouration to navy blue	Partially dissolved the sample, discolouration to pink
Sodium Hydroxide	10%	No change	Slight discolouration of sample to blue
Sodium Hydroxide	20%	No change	Slight discolouration of sample to blue
Sodium Hydroxide	30%	No change	Slight discolouration of sample to blue
Sodium Hydroxide	47%	No change	Slight loss of gloss to finish
Sodium Hypochlorite	30%	No change	Moderate bleaching of sample, no damage
Nitric acid	69%	Degradation of finish and substrate	Severe degradation of finish and substrate, splitting at edges of sample. Brown discolouration of the sample



STANDARDS TESTING



CE Mark

Goliath Safety Footwear has been tested by **SATRA** Technology centre to the Directive for Personal Protective Equipment (PPE) Directive No.89/686/EEC and carries the CE mark accordingly.

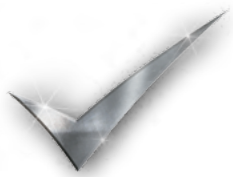


Goliath Footwear is accredited as follows;

- EN ISO 9001:2008 Quality Management Systems
- EN ISO 14001: 2004 Environmental Management Systems
- TS18001:2008 Occupational Health and Safety Management Systems.

Guarantee of Quality

All our Safety footwear is manufactured to EN specifications as indicated and fully complies with the appropriate standard and the statutory requirements where applicable. However, we do reserve the right to amend design and material specifications, where necessary.



A member of BSIF

Goliath Footwear is a member of the British Safety Industry Federation which is the lead association for PPE regulations in the UK. The federation is recognised as a competent authority by the Health and Safety Executive

Goliath footwear test all our footwear to the latest European safety standards using Goliath Footwear's SATRA accredited laboratory facilities and SATRA's independent technology centre. We continue to test our products to ensure consistent quality so that our footwear is right for the job straight out of the box.

We test for the following properties:

- Construction quality
- Toe protection to 200 joules
- Toe cap length
- Impact resistance
- Compression resistance
- Energy absorption of seat region
- Upper/outsole bond strength
- Electrical resistance
- Antistatic properties

We test the footwear upper for:

- Tear strength
- Tensile strength
- Water absorption & penetration
- Water vapour permeability and coefficient
- pH value
- Lining abrasion resistance & pH
- Insole thickness
- Insole water absorption & desorption
- Insole abrasion resistance.

We test the footwear outsole for:

- Cleated area
- Thickness
- Cleat height
- Tear strength
- Abrasion resistance
- Flexing resistance
- Outsole/interlayer bond strength
- Resistance to fuel-oil
- Slip resistance
- Hydrolysis



EMERGENCY SERVICES



PLUTO

PRODUCT CODE
NFSR1115 PLUTO
NFSR1115 PLUTO LADIES
NFSR1115 EXTR

COLOUR
BLACK



EN ISO 15090:2012
F2A H13 P T CI AN SRC
AS/NZ 4821:2006

EN ISO 20345:2011
S3 CI HI CR HRO WR SRC

- Flame retardant hydrophobic, water resistant, breathable full grain cow hide leather (2.5 - 2.7mm)
- Dual density rubber injected sole technology. Flame resistant rubber compound.
- CROSSTECH® seam sealed membrane based on ePTFE. 100% waterproof and breathable to keep the wearer dry and comfortable at all times. Provides liquid penetration resistance against blood and body fluids and common chemical resistance.
- Flex areas
- Cut resistant area
- Steel toe cap
- Tex penetration resistant textile.
- UK 2 - 15 / Continental 35 - 50



TALOS

PRODUCT CODE
NFSR1116 TALOS
NFSR1116 EXTR

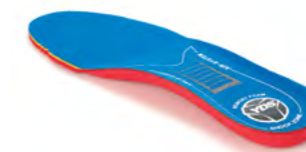
COLOUR
BLACK



EN ISO 15090:2012
F2A H13 P T CI AN SRC
AS/NZ 4821:2006

EN ISO 20345:2011
S3 CI HI HRO WR SRCC

- Flame retardant hydrophobic, water resistant, breathable full grain cow hide leather (2.5 - 2.7mm)
- Dual density rubber injected sole technology. Flame resistant rubber compound.
- CROSSTECH® seam sealed membrane based on ePTFE. 100% waterproof and breathable to keep the wearer dry and comfortable at all times. Provides liquid penetration resistance against blood and body fluids and common chemical resistance.
- YKK quick release front zip
- Flex areas
- Cut resistant area
- Steel toe cap
- Tex penetration resistant textile.
- UK 2 - 15 / Continental 35 - 50



POSEIDON

PRODUCT CODE
FB300GTX Poseidon
FB300GTX EXTR

COLOUR
BLACK



EN ISO 15090:2012
F2A H13 P T CI AN SRC
AS/NZ 4821:2006

EN ISO 20345:2011
S3 CI HI CR HRO WR SRC

- Flame retardant hydrophobic, water resistant, breathable full grain cow hide leather (2.5 - 2.7mm)
- Dual density rubber injected sole technology. Flame resistant rubber compound.
- GORE-TEX® Performance Comfort Footwear
- Steel toe cap
- Flex areas
- Cut resistant area
- Steel midsole
- UK 2 - 15 / Continental 35 - 50





HADES

PRODUCT CODE
NFSR1198 HADES

COLOUR
BLACK



EN ISO 15090:2012
F2A HI3 P T CI AN SRC
AS/NZ 4821:2006

EN ISO 20345:2011
S3 CI HI HRO WR SRC

- Flame retardant hydrophobic, water resistant, breathable full grain cow hide leather (2.5 - 2.7mm)
- Dual density rubber injected sole technology. Flame resistant rubber compound.
- GORE-TEX® Performance Comfort Footwear
- Quick release front YKK zip
- Flex areas
- Cut resistant area
- Steel midsole
- UK 3 - 13 / Continental 36 - 48

STRUCTURAL FIRE AND RESCUE



ZEUS

PRODUCT CODE
NFSR1197 ZEUS

COLOUR
BLACK



EN ISO 15090:2012
F2A HI3 P T CI AN SRC
AS/NZ 4821:2006

EN ISO 20345:2011
S3 CI HI HRO WR SRC

- Flame retardant hydrophobic, water resistant, breathable full grain cow hide leather (2.5 - 2.7mm)
- Dual density rubber injected sole technology. Flame resistant rubber compound.
- GORE-TEX® Performance Comfort Footwear
- Quick release side YKK zip
- Flex areas
- Cut resistant area
- Steel midsole
- UK 3 - 13 / Continental 36 - 48

STRUCTURAL FIRE AND RESCUE



PYROS

PRODUCT CODE
F2AR1354 PYROS

COLOUR
BLACK



EN ISO 15090:2012
F2A HI3 P T CI AN SRC
AS/NZ 4821:2006

EN ISO 20345:2011
S3 CI HI HRO SRC

- Flame retardant hydrophobic, water resistant, breathable full grain cow hide leather (2.5 - 2.7mm)
- Dual density rubber injected sole technology. Flame resistant rubber compound.
- GORE-TEX® Performance Comfort Footwear
- Quick release front YKK zip (removeable)
- Aluminium toe cap
- Flex areas
- Cut resistant area
- Tex protective midsole
- UK 3 - 13 / Continental 36 - 48

STRUCTURAL FIRE AND RESCUE



APOLLO

PRODUCT CODE
F2AR1352

COLOUR
BLACK



EN ISO 15090:2012
F2A HI3 P T CI AN SRC
AS/NZ 4821:2006

EN ISO 20345:2011
S3 CI HI HRO SRC

- Flame retardant hydrophobic, water resistant, breathable full grain cow hide leather (2.5 - 2.7mm)
- Dual density rubber injected sole technology. Flame resistant rubber compound.
- TenCate Flame retardant, water resistant, lightweight and breathable textile panels
- Polyester 65% coolmax 35% drawing moisture away to keep cool.
- Aluminium toe cap
- Tex protective midsole
- UK 3 - 13 / Continental 36 - 48

WILDLAND FIRE AND RESCUE





ALPINA

PRODUCT CODE
HPAM1300

COLOUR
BLACK



CROSSTECH moisture barrier option available MTO



EN ISO 20345:2011
S3 HRO CI HI SRC

- Full grain water resistant leather
- Quick release YKK side zip
- Lightweight aluminium toe cap
- Tex protection resistant textile
- Dual density injected PU / Rubber
- Abrasion resistant breathable textile lining
- UK 3 - 13 / Continental 36 - 48

AMBULANCE



CONTROL

PRODUCT CODE
NFSR1111_LDS
NFSR1111_MNS

COLOUR
BLACK



D3O Metatarsal protection version available MTO

BS 7971-5:2004 (Type 2) level 3
S3 CR WR HRO HI CI AN SRC

- Flame retardant, water resistant and breathable full grain cow hide leather (2.5mm - 2.7mm)
- Fire retardant laces and stitching
- Downwards facing seams for petrol run off
- 35mm cut resistant strip above the sole and across the front of the boot
- Steel toe cap
- Ankle protector
- Tex penetration resistant textile
- Highly breathable sweat and absorbent and abrasion resistant knitted fabric lining to keep the wearer dry and comfortable at all times.
- UK 3 - 15 / Continental 36 - 50

PUBLIC ORDER



DRY SUIT BOOT GREY

PRODUCT CODE
DRY SUIT BOOT

COLOUR
GREY

ENISO20345:2011
S1 P SRA

- Suede and textile
- Moisture wicking textile lining
- Steel toe cap resistant to 200 joules
- Steel midsole
- Open cell Dual Density PU footbed
- Injected PU/PU sole
- Quick release elastic lace and toggles for rapid release if trapped
- UK 7 - 13 / Continental 41 - 48
- 670 gr.

SWIFT WATER RESCUE





SAFETY & PROTECTIVE FOOTWEAR

This type of footwear protects the wearer's toes against risk of injury from falling objects and crushing when worn in work environments where potential hazards occur.

Safety footwear can be recognised by the safety standards:

- EN ISO 20345:2011** - Safety Footwear
 - EN ISO 15090:2012** - Footwear for Firefighters
 - AS/NZS4821:2006** - Australian Standard Protective Footwear for Firefighters
- details of full standard available on request.

The classification system used to identify the protection provided by the footwear is listed below:

Type Classification	Type Classification Description
SB	EN ISO20345:2011 Safety Footwear. Toe protection 200 Joules, Compression resistance, 15000 Newtons.
S1	EN ISO20345:2011 Safety Footwear. Toe protection 200 Joules, Compression resistance, 15000 Newtons. Closed seat region (fully enclosed heel), antistatic properties and energy absorption of seat region.
S2	EN ISO20345:2011 Safety Footwear. Toe protection 200 Joules, Compression resistance, 15000 Newtons. Closed seat region (fully enclosed heel), antistatic properties, energy absorption of seat region, water penetration and water absorption resistance.
S3	EN ISO20345:2011 Safety Footwear. Toe protection 200 Joules, Compression resistance, 15000 Newtons. Closed seat region (fully enclosed heel), antistatic properties, energy absorption of seat region, water penetration and water absorption resistance, penetration resistance and cleated outsole.
PB	EN ISO20346:2011 Protective Footwear. Toe protection 100 Joules, Compression resistance, 10000 Newtons.
P1	EN ISO20346:2011 Protective Footwear. Toe protection 100 Joules, Compression resistance, 10000 Newtons. Closed seat region (fully enclosed heel), antistatic properties and energy absorption of seat region.
P2	EN ISO20346:2011 Protective Footwear. Toe protection 100 Joules, Compression resistance, 10000 Newtons. Closed seat region (fully enclosed heel), antistatic properties, energy absorption of seat region, water penetration and water absorption resistance.
P3	EN ISO20346:2011 Protective Footwear. Toe protection 100 Joules, Compression resistance, 10000 Newtons. Closed seat region (fully enclosed heel), Antistatic properties, energy absorption of seat region, water penetration and water absorption resistance, and penetration resistance.

GOLIATH FOOTWEAR SIZE CONVERSION

UK	2	3	4	5	6	6.5	7	8	9	10	10.5	11	12	13	14
USA	4	4.5	5	6	7	7.5	8	9	10	11	11.5	12	13	14	15
EUROPE	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49

Please note that there is no real standard for converting shoes.

Your best option is to always have your foot measured at a local distributor or select from the two closest sizes to your estimated size.



INTERNATIONAL STANDARDS EXPLAINED

The following table shows the European standards versus other standards in the USA and Canada.

	EUROPE	USA	CANADA
STANDARD	EN ISO 20347:2012	ASTM F2412-05 & ASTM F2413 - 05	C SA Z195:02
TOE CAP IMPACT RESISTANCE	200 joules	101 joules	125 joules
TOE CAP COMPRESSION	15,000 Newton of compression force	11,121 Newton of Compression Force	NO test
PENETRATION RESISTANCE	Minimum force 1100 N	Minimum force is 1200 N	Minimum force is 1200 N

Additional Property Code	Additional Property Code Description	Additional Property Code	Additional Property Code Description
FO	Fuel Oil Resistant Outsole	AN	Ankle Protection
HRO	Heat Resistant Outsole to 300°C	CR	Cut Resistance
P	Penetration Resistance: 1100 Newtons	WR	Water Resistance
C	Conductive: When measured in accordance with EN ISO 20344:2011, 5.10, after conditioning in a dry atmosphere (EN ISO 20344:2011, 5.10.3.3a)), the electrical resistance shall not be greater than 100kΩ		
A	Antistatic: When measured in accordance with EN ISO 20344:2011, 5.10, after conditioning in a dry and wet atmosphere (EN ISO 20344:2011, 5.10.3.3a) and b)), the electrical resistance shall be above 100kΩ and less than or equal to 1000MΩ		
CI	Cold Insulation of the Sole Complex: 30 minutes at -17°C, change in temperature up to 10°C		
HI	Heat Insulation of the Sole Complex: 30 minutes at 150°C, change in temperature up to 22°C		
E	Energy absorption of seat region: Not less than 20 Joules		
WRU	Water Resistant Upper		

ADDITIONAL PROTECTION

Slip Resistance

Marking symbols and specifications			
Marking	Footwear slip resistant on:	Minimum Coefficient of Friction by EN ISO 13287:2007	
		Forward heel slip	Forward fat slip
SRA	ceramic tile with SLS ¹	0.28	0.32
SRB	steel with glycerol	0.13*	0.18*
SRC	ceramic tile with SLS ¹ and steel with glycerol	0.28	0.32
		0.13*	0.18*

* lower requirements are permitted to the end of 2008: heel 0.12 and flat 0.16
¹ water with 0.5% sodium lauryl sulphate





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