



CHOSEN BY  
PROFESSIONALS  
WORN BY YOU







**What do you want in  
high performance clothing?**

Setting up the company some thirty years ago, this was the question I asked myself. I wanted to be different, to find new solutions to old problems, to deliver the best products possible using the most modern techniques available. We did this then. We do this now. We will do this tomorrow.

Our watchwords remain:  
**Innovation. Quality. Technology.**



**Rube** — Managing Director and Founder of Keela

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# How Keela Was Made

Keela was born over 30 years ago, when our Director Rube realised that we could provide high-quality technical outdoor-wear with a base here in the UK – and of course he thought we could do it better than anyone else!

Over the years we have become known for pushing the boundaries of innovation, and with our range of testing machinery and skilled teams of designers and engineers this continues to be something we work on.

## **1973** — Company Founded

It all started here!

## **1980** — Repair Centre Opened

The base of our Keela Rebuild programme started here

## **1989** — Keela Founded

The Keela brand is born, following the principles of Innovation, Quality, Technology

## **2001** — Tape Sealed Fleece

Keela launches the world's first fully tape sealed fleece jacket.

## **2005** — Tsunami School

Following the Asian Tsunami disaster, Keela rebuilds a primary school in Sri Lanka.

## **2006** — The Queen's Award for Innovation

Our sister company is awarded a Queen's Award for Innovation for their work on Advanced Construction Technology (A.C.T) in garment and material construction.

## **2008** — The Queen's Award for Innovation (again!!!)

A year of recognition for System Dual Protection culminates in The Queen's Award for the SDP technology for its improvement in garment performance – the only fabric system in the world to achieve this accolade.

## **2011** — Recycling Scheme Launched

The scheme allows our contract customers to securely recycle their used garments.

## **2014** — Keela Focuses on Sustainability

We launched our 5R's programme throughout our manufacturing process, and signs up to various initiatives aimed at improving sustainability.

## **2015** — Heritage Range Launched

Our long-awaited Heritage range was launched, bringing together classic designs, British fabrics, and for one item full UK manufacturing.

## **2020** — UK Manufacturing

Our UK manufacturing was expanded and committed to production of gowns and PPE for the NHS during the pandemic.





## Keeping it Real

As an outdoor company we're passionate about making sure the world we live in stays as pristine as it possibly can.

The road to sustainability is a long one, but we're constantly looking to improve, and as part of our approach we follow the "5 R's".

### Reduce

We're working to reduce waste wherever we can. Whether that's reducing our clothing pattern fabric consumption, reducing packaging or limiting travel abroad.

### Rebuild

Since the 80's we've had our Keela Rebuild repair programme, allowing well-loved clothing to be given a new lease of life, meaning they can be enjoyed for longer. A small tear can be enough to put a jacket to landfill, but a small repair can mean that jacket can carry on for years more.

### Recycle

Recycling is one of the easiest things we can do as a company. Where possible we recycle what we can, ensuring all areas of our workplace have recycling points; we also use recyclable packaging, and are looking to increase our use of recycled materials.

### Respect

At the basis of what we do, we ensure we have respect for all around us. A respect for the planet, our resources, our team and our customers. We aim to do as much as we can, from restoring local walking paths to ensuring our supply chain is ethical and sustainable.

### React

The world of outdoor-wear is constantly changing, and we want to make sure we can be reactive to this. As more innovative fabrics and components come out, our team explore whether these could be an appropriate and more sustainable alternative for our products. Whether we are moving away from harmful chemicals, or moving towards ethical alternatives in materials, we're always looking to improve.



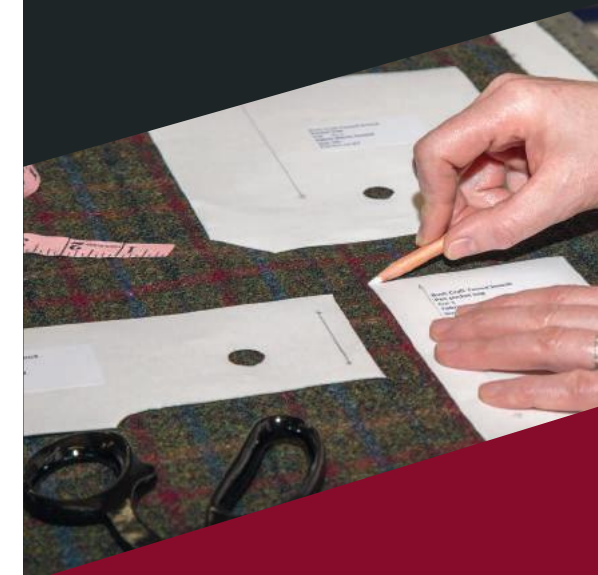
### Interested in knowing more about our Keela Rebuild programme?

At our UK HQ our team can fix lots of different problems, and have access to a full range of testing equipment to ensure all products we send out are suitable for use.

### Some of the things our skilled team can do include;

- Rip replacement
- Tear fix (with a patch)
- Pocket replacement
- Panel repair
- Removeable hood replacement
- Velcro® replacement
- Stud replacement
- And lots more!

Email us at [sales@keela.co.uk](mailto:sales@keela.co.uk) if you need help





## Chosen by Professionals Worn by You

We're proud that our clothing is trusted by professionals around the world, including rescue teams who battle the toughest conditions to save lives.

We work with a number of trusted partners who give our kit a run for its money, taking it out and about in the worst weather and testing it to the limits and back again – this lets us make sure that what we provide you is the highest quality, and won't let you down.

## Andy Howard Nature Photographer



I've been a Keela clothing partner for over two years now and I can't recall a day I haven't worn at least one of their garments. And I'm not just wearing them because of our agreement – I genuinely believe they make the best kit available.

I still rely on my Keela kit to perform day in and day out, and I have so much confidence in the garments I don't ever worry about anything the Scottish weather can throw at me. I have absolute peace of mind knowing I've got the correct gear for the conditions.

So, as I've said before I don't believe you can really blog about gear until you've really put it through its paces, and I don't mean a weekend trip to the Lake District, I'm talking about daily wear and tear by wearing and challenging the gear for almost a year, crawling, lying, sitting and walking in the locations as extreme as the Cairngorms, Shetland, Mull.







WATERPROOF  
**RELIABLE**  
 HELMET COMPATIBLE  
**ARTICULATED**



System  
**Dual**  
 Protection®



- Black

● Moss

● Wolf Grey

● Mango/Wolf Grey

● Navy

● Red/Black
- Black

● Moss

● Mango/Wolf Grey

● Red/Black

**Munro Jacket**  
 00250

**Ladies' Munro Jacket**  
 40230

Our flagship jacket. It's comfortable in the very toughest conditions. From conquering the world's highest mountains, to use by mountain rescue teams, tactical forces and expedition teams worldwide, the Munro takes it in its stride.

It's robust and fashionable, and packed with features you'll love. Like multiple concealed pockets, condensation control and reinforced shoulder panels. Don't leave home without one.

**FEATURES**

- Waterproof

Windproof

Condensation Control

Breathable

Pockets

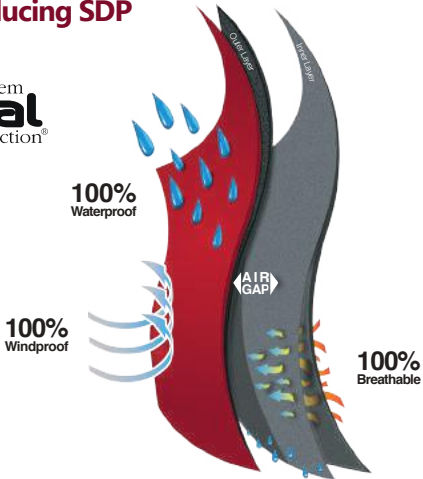
**FABRIC:** Innovation 5  
**LINING:** ADS Laminate  
**SIZES:** 2XS-3XL (Mens) s8-s20 (Ladies)

**INNOVATION 5**

- 4-way adjustable rollaway hood with wired peak
- Chin guard
- One handed drawcord neck baffle
- Reinforced shoulder panels
- Concealed OS map security pocket
- Mobile phone/multi-media pocket
- Articulated sleeves
- Hook and loop adjustable cuffs
- Underarm zipped ventilation with double stormflaps
- Scooped back
- Detachable inner snow skirt
- Two way front zipper with double stormflap, hook and loop closure and snaps
- One handed drawcord mechanism volume adjuster

**Introducing SDP**

System  
**Dual**  
 Protection®



Our System Dual Protection uses an air gap which can trap warmth, and also allows moisture to evaporate into this space – so you're not left feeling clammy when it's raining and moisture can't escape.

*Read more on page 66*







- Azure    Rescue Red    Pecan

## Stratus Jacket

00030

The updated version of our Cumulus MRT Pro Jacket, the Stratus features our new fabric, Innovation 10. So it's more highly waterproof, breathable and windproof than ever before. Featuring our award-winning System Dual Protection lining, this is the perfect all-year-round mountain jacket.

### FEATURES



- Attached hood with peak and volume adjuster
- Concealed OS map security pocket
- Pen loop
- Concealed media pocket
- Articulated sleeves
- Adjustable cuff tabs with gusset
- Underarm ventilation with double storm flap
- 3M Reflective highlights for visibility
- 2 way zip with double storm flap with guttering and snap closure

**FABRIC:** Innovation 10  
**LINING:** ADS Laminate  
**SIZES:** 2XS-3XL

INNOVATION 10



- Black    Heritage Olive    Umber    Midnight Blue

## Prosport Jacket

02490

Urban styling meets active fit. Four-way stretch fabric gives unrestricted movement and makes this jacket perfect for high-impact outdoor activities.

### FEATURES



- Attached hood with peak and volume adjuster
- Concealed OS map security pocket
- Adjustable cuff tabs
- Underarm zipped ventilation with double stormflap
- Scooped back
- Double stormflap with guttering and snap closure
- Adjustable shockcord at hem and hood

**FABRIC:** Prostretch  
**LINING:** ADS Laminate  
**SIZES:** XS-3XL

PROSTRETCH

System  
Dual  
Protection®



- Black    Berry    Peacock    Midnight Blue

## Ladies' Prosport Jacket

42010

Tailored for active women, this jacket offers retro detailing to make it at home on the high street and in the countryside. Four-way stretch fabric offers unrestricted movement, so it's comfy as well as functional.



- Attached hood with peak and volume adjuster
- Concealed OS map security pocket
- Adjustable cuff tabs
- Underarm zipped ventilation with double stormflap
- Scooped back
- Double stormflap with guttering and snap closure

**FABRIC:** Prostretch  
**LINING:** ADS Laminate  
**SIZES:** s8-s20

PROSTRETCH







Black Rescue Red Spice Cobalt

### Pinnacle Jacket 00510



Black Rescue Red Amethyst

### Ladies' Pinnacle Jacket 40510

The 3-layer Pinnacle Jacket provides uncompromising severe weather protection. Waterproof, windproof and breathable it delivers a tough, durable and technical 3 layer hard shell with all the features you need for on the mountain.

#### FEATURES



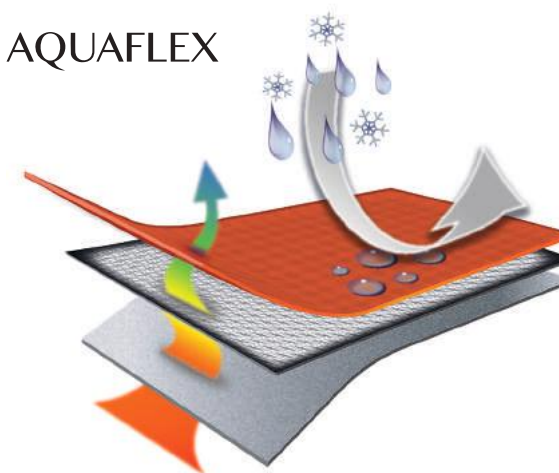
**FABRIC:** Aquaflex Extreme  
**SIZES:** XS-3XL (Mens) s8-s20 (Ladies)

AQUAFLEX  
EXTREME

- Fully adjustable helmet compatible hood
- Waterproof, breathable, windproof fabric
- Water resistant zips
- Upper pockets map compatible
- Under arm vents
- Hem cinch cord
- Adjustable cuffs
- Chin guard
- Fully taped seams
- Two lower zipped pockets

#### Introducing Aquaflex

### AQUAFLEX



Aquaflex is a moderately lightweight 3-layer waterproof fabric which is also breathable – with Aquaflex Extreme combining these properties with a more robust and durable finish for the perfect outdoor fabric.







- Black
- Moss
- Navy
- Red/Navy

Kintyre Jacket  
00610

Classic styling combined with a longer cut, the Kintyre is perfect for leisurely hikes and country walking. It's designed to allow a fleece to be zipped inside for added warmth, so you can take on any conditions.

FEATURES



- Wired peak rollaway hood
- Conceal OS map pocket
- Hook and loop adjustable and elasticated cuffs
- Two-way front zip with double stormflap
- Internal zips and tabs at collar and cuffs for attachment of Skye fleece (page 33)
- Shockcord with cordlocks at hood, waist and hem

**FABRIC:** Rainlife 5000  
**LINING:** Wickable mesh lining system  
**SIZES:** 2XS-3XL



- Blazing Yellow
- Racing Red
- Patriot Blue
- Botanical Green
- Dijon
- Loch Blue

Cairn Jacket  
00500

Perfect for any adventure you're going on. With Aquaflex fabric, the Cairn uses 3-layer technology to provide maximum waterproofness, breathability and durability. It offers lots of features to help you stay comfortable wherever you're going.

FEATURES



**FABRIC:** Aquaflex  
**SIZES:** XS-3XL (Mens) s8-s20 (Ladies)

AQUAFLEX

- Attached helmet-compatible hood with peak and volume adjuster
- Chest pockets
- Two pack-compatible body pockets
- Articulated sleeves
- Adjustable cuff tabs with elastication
- Two-way zip with inner stormflap
- Adjustable shockcord at hem and hood



- Racing Red
- Patriot Blue
- Botanical Green
- Teal

Ladies' Cairn Jacket  
40500

OS MAP POCKET  
**FLEXIBLE**  
STREAMLINED  
**WATERPROOF**





ACTIVE CUT  
**BREATHABLE**  
REFLECTIVE TRIM  
**ADJUSTABLE**



 Morning Fog
  Signal Orange
  Saffron
  Marine
  Cobalt

**Saxon Jacket**  
00020



 Morning Fog
  Signal Orange
  Berry
  Damson
  Marine

**Ladies' Storm Jacket**  
40030

For cyclists and runners, the Saxon and Storm are highly technical, lightweight and waterproof. Made from Flylite Aqua fabric, they have an adjustable hood to fit over helmets and reflective piping to give extra visibility.

They're ideal for fast-moving sports and take up a tiny amount of room in your rucksack.

#### FEATURES



**FABRIC:** Flylite Aqua  
**SIZES:** XS-3XL (Mens) s8-s20 (Ladies)

*Flylite*  
Aqua

- 3-way adjustable hood
- Two zipped hip pockets
- Zipped back pocket
- Hook and loop adjustable cuffs
- Active cut with scooped back
- Reflective trim
- Water-resistant centre front zip
- Lightweight

#### Introducing Flylite

*Flylite*

Flylite fabric is designed to give superb wind resistance and excellent breathability - making it ideal for lightweight outerwear. Flylite Aqua adds waterproof properties, while Flylite Ripstop focuses on windproof performance.

*Read more on page 70*







Charcoal/Black Electric/Black Hivis/Black

## Condor Jacket

00050

Super-lightweight and super-flexible. It offers zip-off sleeves so you can wear the Condor as a gilet too.

### FEATURES



- Wind resistant
- Stretch shoulder panels
- 2 hip pockets
- Back pocket/stuff pocket
- Converts into gilet design with easily removable one piece arm panel
- Active cut with scooped back
- Retro reflective trim for extra visibility
- Full length zip with back stormflap

**FABRIC:** Flylite Ultra  
**SIZES:** 2XS-3XL

*Flylite*  
ultra



Charcoal/Black Raspberry/Black Hivis/Black

## Ladies' Coyote Jacket

40050

Offers the same features as our Condor jacket, but cut for women. Lightweight, with reflective detailing, it's ideal for cycling and running.



- Wind resistant
- Stretch shoulder panels
- 2 hip pockets
- Back pocket/stuff pocket
- Converts into gilet design with easily removable one piece arm panel
- Active cut with scooped back
- Retro reflective trim for extra visibility
- Full length zip with back stormflap

**FABRIC:** Flylite Ultra  
**SIZES:** s8-s20

*Flylite*  
ultra





● Blue Lagoon
 ● Vibrant Orange
 ● Frost Grey

### Cloud Smock 00350

An ultra-lightweight smock, the Cloud is perfect for multi-activity use.

#### FEATURES



Windproof

- Lightweight
- Windproof
- Integral stuff sack
- Lycra bound cuffs and hem
- Active cut with scooped back
- Reflective strips

**FABRIC:** Flylite Air  
**SIZES:** XS-3XL

*Flylite*  
Air



● Khaki

### Neutronic Smock 02440

Everyone should have one. A super lightweight jacket that's completely windproof. It's made from Flylite material and weighs in at less than 120g. Just stick it in your bag and forget about it until you need it.

#### FEATURES



Breathable

- Windproof
- Integral stuff sack
- Lycra bound hem and cuff
- Active cut with scooped back
- Front chest ¾ length zip for ventilation
- Weighs less than 120 grams

**FABRIC:** Flylite Ripstop  
**SIZES:** XS-3XL

*Flylite*  
Ripstop



● Hivis Yellow

### Lynx Jacket 30010

The ultimate in softshell performance. The Lynx uses StretchTec Advance fabric to act as a windbreak and keep you from overheating. Lots of clever features like extra-large underarm zipped ventilation help you cool down quickly.

#### FEATURES



Breathable



Pockets

- Water/wind resistant
- Highly breathable
- Neck baffle with soft finish
- Two large zipped backpack-compatible chest pockets
- Adjustable hook and loop cuffs with elastic
- Extra-large underarm zip ventilation from mid-arm to hem
- Active cut with scooped back
- Retro-reflective piping on pockets for extra visibility
- Four-way stretch fabric

**FABRIC:** Stretch-Tec Advance  
**SIZES:** XS-3XL

 **STRETCH-TEC**  
ADVANCE



● Black
 ● Hivis Yellow

### Ladies' Liberty Jacket 40010

All the technical benefits of the Lynx jacket, but the style is cut for a woman. It's windproof, breathable and has lots of clever features you'll love.



Breathable



Pockets

- Water/wind resistant
- Highly breathable
- Neck baffle with soft finish
- Two side pockets and upper arm pocket
- Adjustable hook and loop cuffs and thumb loops
- Extra-large underarm zip ventilation from mid-arm to hem
- Active cut with scooped back
- Retro-reflective piping on pockets for extra visibility
- Four-way stretch fabric

**FABRIC:** Stretch-Tec Advance  
**SIZES:** s8-s20

 **STRETCH-TEC**  
ADVANCE







WINDPROOF  
**STRETCH**  
HELMET COMPATIBLE  
**BREATHABLE**



Black Red Steel Moss Moonlit Ocean

## Hydron Softshell 32000



Black Diesel Red Black Cherry

## Ladies' Hydron Softshell 43200

Copes with whatever the weather can throw at you. Using AirXtream fabric, the Hydron offers a matrix inner face which regulates the movement of air and moisture away from the body. You also get two-way stretch, high water resistance and complete wind-proofing.

Going on an adventure? **Bring a Hydron.**

### FEATURES



**FABRIC:** AirXtream Fusion  
**SIZES:** XS-3XL (Mens) s8-s20 (Ladies)

**AIRXTREAM**  
FUSION

- Water resistant
- Highly breathable
- Excellent condensation control
- Helmet-compatible attached hood
- Two zipped hip pockets
- Two zipped chest pockets
- Hook and loop adjustable cuffs
- Pit zips for air ventilation
- Scooped back
- Full length main zip with inner stormflap
- Shockcord with locks at hem
- Two-way stretch

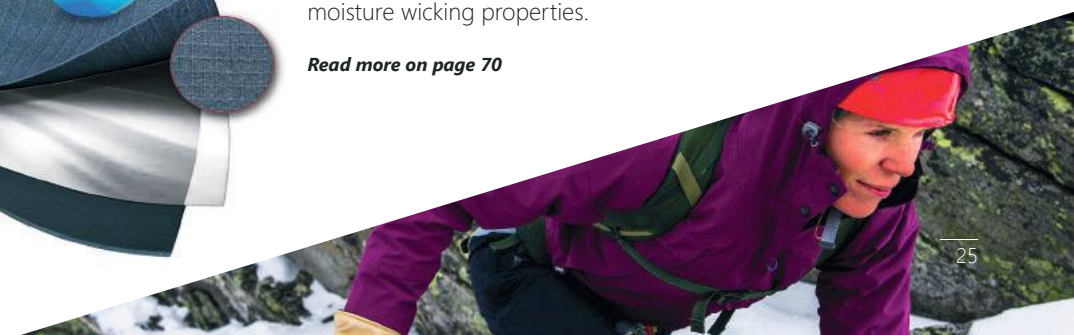
### Introducing AirXtream

**AIRXTREAM**



AirXtream is a specially developed 3-layer material concept. The outer consists of a pique weave with a durable water resistant treatment laminated onto a waterproof hydrophilic membrane. This in turn is laminated to the inner liner, which has rapid moisture wicking properties.

[Read more on page 70](#)







Black Red

## Zenith Gilet

32280

Perfect for layering. It gives you all the insulation of a fleece gilet, without the bulk.



Black

## Zenita Gilet

42280

Perfect for layering. It gives you all the insulation of a fleece gilet, without the bulk.



Black Red Navy

## Zenith Softshell

30810

Offering a balance between lightweight, breathable mid layer and weather defensive outer layer – the Zenith gives you maximum breathability and is completely windproof.



Black Red

## Ladies' Zenita

42290

With all of the technical features of the Zenith, but in a specific ladies' fit, the Zenita is the ideal smart mid layer.

### FEATURES



- Water resistant
- Zipped hip pockets
- Scooped back

**FABRIC:** AirXtream  
**LINING:** Thermal Fleece  
**SIZES:** XS-3XL



- Water resistant
- Zipped hip pockets
- Scooped back

**FABRIC:** AirXtream  
**LINING:** Thermal Fleece  
**SIZES:** s8-s20



- Water resistant
- Zipped hip pockets
- Zipped chest pocket
- Hook and loop adjustable cuffs
- Scooped back
- One-handed drawcord at hem

**FABRIC:** AirXtream  
**LINING:** Thermal Fleece  
**SIZES:** XS-3XL



- Water resistant
- Zipped hip pockets
- Zipped chest pocket
- Hook and loop adjustable cuffs
- Scooped back
- One-handed drawcord at hem

**FABRIC:** AirXtream  
**LINING:** Thermal Fleece  
**SIZES:** s8-s20







WATER RESISTANT  
**THERMAL**  
EASE OF MOVEMENT  
**ADJUSTABLE**



Red Fire Deep Blue Marine

### Talus Jacket 02310

The perfect mid or outer layer, it combines 60gsm Primaloft Gold insulation in the body for warmth, with side panels for increased ease of movement.

The Talus is great in cold environments, as it's water resistant and windproof.

#### FEATURES

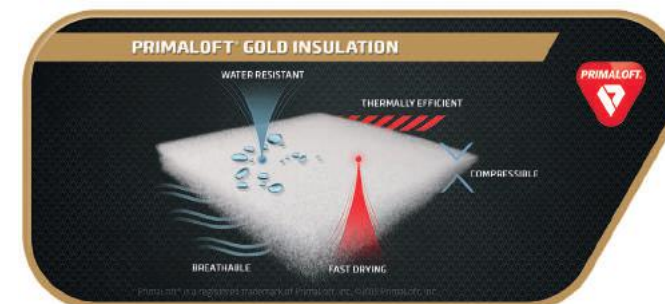


**FABRIC:** Flylite Aqua  
**SIZES:** XS-3XL (Mens) s8-s20 (Ladies)



- Water resistant
- Attached hood with peak and volume adjuster
- Chest pocket
- Two body pockets
- Articulated sleeves
- Adjustable cuff tabs with elasticsation
- Two-way zip with inner storm flap
- Adjustable shockcord at hem and hood
- Inner chest pocket

#### Introducing Primaloft

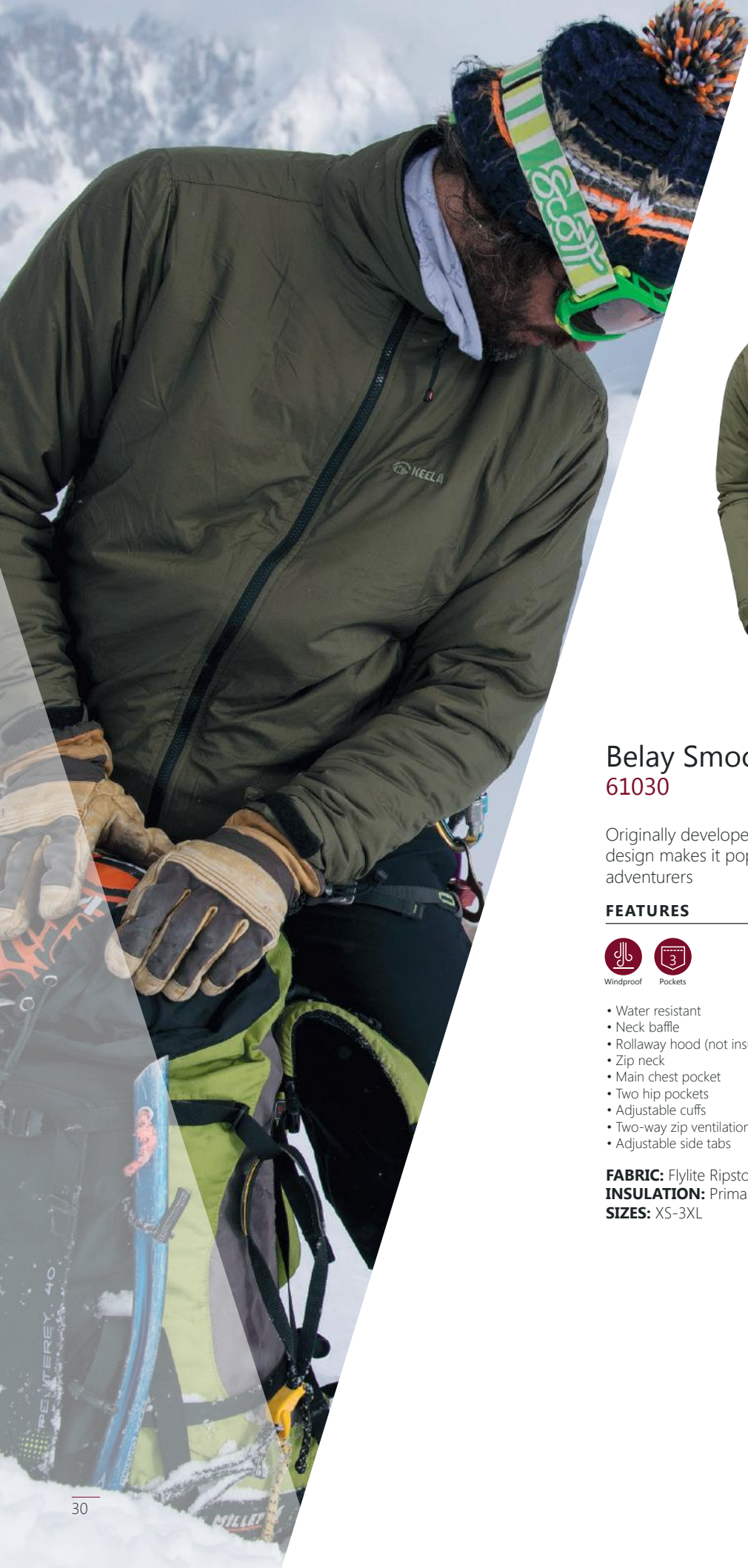


Primaloft is incredibly soft, lightweight and breathable with excellent water repellency so you remain dry, warm and comfortable, even under the most extreme conditions.

Once for ounce as warm as down, Primaloft microfibres are similar in size and shape to down, resulting in nearly equal insulating performance when dry and even better when wet.

**Read more on page 69**





Black Wolf Grey Olive

Belay Smock  
61030

Originally developed for tactical forces, its simple over-the-head design makes it popular with professionals and minimalist adventurers

FEATURES



- Water resistant
- Neck baffle
- Rollaway hood (not insulated)
- Zip neck
- Main chest pocket
- Two hip pockets
- Adjustable cuffs
- Two-way zip ventilation from hem to upper arm
- Adjustable side tabs

**FABRIC:** Flylite Ripstop  
**INSULATION:** Primaloft Gold 133gsm  
**SIZES:** XS-3XL



Black Wolf Grey Olive Navy

Belay Pro Jacket  
02300

Use as an outer layer, or under a waterproof shell. Its water and wind resistant and with its Primaloft fill, you'll get maximum warmth without the bulk.



- Water/wind resistant
- One-handed drawcord adjustable neck baffle
- Two zipped hip pockets
- Left side inner pocket
- Hook and loop adjustable cuffs
- Scooped back
- Two-way main zip with inner stormflap
- One-handed drawcord adjustable hem

**FABRIC:** Flylite Ripstop  
**INSULATION:** Primaloft Gold 133gsm  
**SIZES:** XS-3XL



Black Red

Ladies' Belay Pro Jacket  
40260

The Primaloft fill gives an excellent warmth-to-weight ratio. Perfect for chilly summer nights or the harshest winter conditions.



- Water/wind resistant
- One-handed drawcord adjustable neck baffle
- Two zipped hip pockets
- Left side inner pocket
- Hook and loop adjustable cuffs
- Scooped back
- Two-way main zip with inner stormflap
- One-handed drawcord adjustable hem

**FABRIC:** Flylite Ripstop  
**INSULATION:** Primaloft Gold 133gsm  
**SIZES:** s8-s20







- Graphite
- Fern
- Brick
- Space Blue
- Marron

## Rannoch Fleece

30070

A lightweight fleece perfect for layering - the Rannoch combines an athletic fit with good thermal and wicking properties.



### FEATURES

- Polartec
- Scooped back
- Half zip at neck
- Eloflex thread
- Flatlock stitching for comfort
- Athletic fit

**FABRIC:** Polartec Thermal Pro  
**SIZES:** XS-2XL



- Graphite
- Fern
- Moroccan Blue
- Space Blue
- Grape

## Ladies' Rannoch Fleece

40070

A lightweight fleece with a ladies fit – the thermal and wicking properties make it ideal for layering.



**FABRIC:** Polartec Thermal Pro  
**SIZES:** s8-s20



- Black
- Green/Moss
- Navy

## Genesis Waterproof Fleece

31630

An award-winning fleece that uses cutting-edge technology, like its highly-breathable hydrophilic lining, to cocoon you against the elements. A favourite with mountain rescue teams



### FEATURES

- Neck baffle
- Reinforced shoulders and elbows
- Zipped hip pockets
- Articulated sleeves
- Elasticated cuffs
- Shockcords with locks at hem
- Active fit
- Fully tape sealed



**FABRIC:** Zetland Micro  
**INSULATION:** Innovation XL  
**SIZES:** XS-3XL



- Black
- Navy
- Heritage Green

## Skye Pro Fleece

31260

A mid layer fleece that's soft, comfortable, warm and moisture wicking. It uses Zetland 200 fabric, so it's a heavier weight fleece that's great in extreme conditions. Wear it on its own or zip it into one of our waterproof shell jackets.



- Two outer zipped pockets
- Elasticated cuffs
- Loop attachment at cuff and collar for attachment to jacket
- Full-length interactive zip
- Elasticated shockcord in hem with adjustable cordlock
- Micro finish with anti-pill fabric
- Can be zipped into the Kintyre jacket



**FABRIC:** Zetland Micro  
**INSULATION:** Innovation XL  
**SIZES:** 2XS-3XL



- Black
- Wolf Grey
- Moss
- Covert Green
- Persian Blue
- Red/Black

## Pulse Microfleece

30040

A great mid layer fleece. Light enough for summer use, it also works well in colder climates too.



### FEATURES

- ½ zip at collar for ventilation
- Slight scoop at back
- Quick dry
- Easy care
- Works well as mid or base layer
- Flat lock seams improve comfort and fit
- High warmth to weight ratio
- Light, soft and compressible for easy packing

**FABRIC:** Zetland Micro  
**SIZES:** 2XS-3XL



- Black
- Wolf Grey
- Moss
- Berry
- Calypso
- Navy
- Red/Black

## Ladies' Pulse Microfleece

40040

Cut for a female-specific fit. It has a high warmth-to weight ratio, is light and takes up almost no room when you're not wearing it.



- ½ zip at collar for ventilation
- Slight scoop at back
- Quick dry
- Easy care
- Works well as mid or base layer
- Flat lock seams improve comfort and fit
- High warmth to weight ratio
- Light, soft and compressible for easy packing

**FABRIC:** Zetland Micro  
**SIZES:** s8-s20



- Black
- Navy

## Mocha Adv Zip Top

30150

A great way to stay dry, warm and comfortable. This mid layer is breathable and wickable, actively moving perspiration away from your body.



### FEATURES

- Short collar
- Zip at neck for ventilation
- Loose fit (or downsize for a close fit)
- Quick dry
- Lightweight and packable

**FABRIC:** Zetland Micro  
**INSULATION:** Innovation XL  
**SIZES:** XS-3XL





ENGINEERING  
**HERITAGE**  
 UK FABRICS  
**BUSHCRAFT**

# Heritage & Bushcraft Range

Our Heritage range encapsulates the best of British Heritage, engineering and textile construction, offering a small, highly technical collection of clothing designed and manufactured for the Bushcraft and Survival market.

## UK Manufacturing

We want to support UK manufacturing, so as part of this our Harris Tweed Smock is entirely manufactured in our UK HQ. From fabric cutting to assembling components, our skilled team do all the work here.

## UK Fabrics

We have used as many UK fabrics in our range as possible, including Harris Tweed straight from the isle of Harris, Ventile fabric which is well known for its high-quality cotton, and fabrics from British Millarain based in Lancashire.

## Designed for the Forests

Our Heritage range is designed to fit in perfectly in the forests and fields, featuring useful additions such as fire steel loops, reinforced panels and a multitude of pockets for storing everything from a compass to a map.

# Ventile

Ventile® was created to save the lives of Air Force personnel flying over the Atlantic in wartime England. Pilots needed a garment that was cool and comfortable in the cockpit, but warm and impenetrable if it came into contact with water. Nothing offered this functionality on the market, so after several months of testing, Ventile® was born.

Ventile® extended life expectancy in the sea tenfold, which made rescue a real possibility. 80% of pilots who fell into the sea would now survive.



## SEE THE FULL RANGE

If you're interested in finding out more about our full Heritage & Bushcraft range, just contact us at:

[sales@keela.co.uk](mailto:sales@keela.co.uk)

and we can arrange to send you one of our specialist catalogues.







## Ventile

### Falkland Country Jacket 00210

The classic heritage fabric, Ventile, combined with our ADS micro thermal laminate, creates a tough, durable and almost completely silent jacket. This range is favoured by survival experts; who almost live in theirs.



### Ventile Heritage Smock 03000

Combining 100% pure cotton Ventile fabric with ADS laminated liner, the Ventile smock offers complete protection while remaining almost completely silent.



### Harris Tweed Smock 03010

Developed in partnership with Woodland Ways, the Smock combines a Harris Tweed body with British Millerain Stay Wax Cotton panels; creating an attractive water and wind resistant jacket which features a unique built in fire steel loop.



### Heritage Waistcoat 03020

The Heritage Waistcoat is water and wind resistant, featuring 12 pockets in total, combining functionality and practicality in one robust garment.



### Heritage Shirt 23000

Designed to give long lasting durability and comfort, the Keela Heritage shirt is water and wind resistant, perfect for the rugged environment.



### Heritage Trousers 13000

The Keela Heritage trousers are durable and comfortable, perfect for the everyday adventurer. Along with water and wind resistant fabric, the trousers feature British Millerain Stay Wax Cotton panels at the knee and inner leg.



### Heritage Scuffer Trousers 11030

With all of the water-resistance and durable properties of the Scuffer, but in colours complementary to the rest of our Heritage range, the new Heritage Scuffer Trousers are ideal for use in the forests and fields.



View the full **Heritage Range** by scanning the QR code below:



or visit:  
[keelaoutdoors.com/heritage/](https://keelaoutdoors.com/heritage/)





# Munro Salopettes

14180

Our high-specification mountaineering salopettes, used by mountain rescue teams, tactical forces and adventurers worldwide.

## FEATURES



- Exterior zipped chest pocket with stormflap (bib pocket)
- Articulated reinforced knees
- Reinforced seat and inner ankle
- Elasticated back with hook and loop adjuster
- Hook and loop adjuster at ankle
- Inner ankle with non-slip rubber snow gaiter
- Adjustable elasticated braces
- Two-way full length leg zippers with stormflap and hook and loop closure
- Front zipped fly
- Fully tape sealed and lined

**FABRIC:** Innovation 5  
**LINING:** ADS Laminate  
**SIZES:** 2XS-3XL (Short, Regular, Long)

INNOVATION 5



Black

BIB POCKET  
**WATERPROOF**  
 FULL LEG ZIPPERS  
**REINFORCED**





Black

## Alpine Adv Trousers

14190

Whatever you're trying to conquer, these trousers will keep you warm, dry and comfortable as you do it.

*Compatible with our Keela braces (61000).*

### FEATURES



- Waist belt loops
- Reinforced seat and inner ankle
- Hook and loop tab adjuster at ankle
- Half elasticated back rise
- Rare zipped pockets
- Reinforced articulated knee
- Detachable braces attachment (braces sold separately (page 65))
- Inner non-slip rubber snow gaiters
- Two-way full length leg zippers with stormflap

**FABRIC:** Prostretch  
**LINING:** ADS Lamine  
**SIZES:** XS-3XL (Short, Regular, Long)



Black

## Ladies' Iona Adv Trousers

44201

Designed to let you tackle anything outdoors and do it in comfort. They offer four-way stretch, making them ideal for active pastimes.

*Compatible with our Keela braces (61000).*



- Waist belt loops
- Water resistant zipped side pocket
- Side hook and loop tab waist adjuster
- Half elasticated back rise
- Leg extenders with poppers
- Articulated knees
- Detachable braces attachment (braces sold separately (page 65))
- Two-way ¾ length leg zippers with stormflap

**FABRIC:** Prostretch  
**LINING:** ADS Lamine  
**SIZES:** s8-s20 (Short, Regular, Long)



Black



Navy



Moss

## Rainlife 5000 Trousers

14150

Lightweight and comfortable, these trousers offer you the ultimate weather protection (and far more comfort than most waterproof trousers).

### FEATURES

- Elasticated waist
- Two access side pockets
- Zip to knee with stormflap
- Fully lined
- Fully tape sealed

**FABRIC:** Rainlife 5000  
**SIZES:** 2XS-3XL (Short, Regular, Long)



Black

## Lightning Trousers

11000

Tough, durable and suitable for a ide range of outdoor activities. They feature fully-tapes seams and reflective trim on the back of the calves.

### FEATURES

- Side pockets with snap closure
- Articulated knees
- Two hook and loop adjustable tabs at ankles and calves
- Retro reflective trim on back of calk
- Fly and snap closure
- Zip to knee with stormflap
- Elasticated waist
- Belt loops
- Fully tape sealed

**FABRIC:** Rainlife 2000  
**SIZES:** 28"-44" (Short, Regular, Long)



Black

## Ladies' Rainlife 5000 Trousers

40130

Waterproof, windproof and completely durable. You can wear these on their own or wear them over walking trousers. All the seam are fully taped, for extra comfort.

- Elasticated waist
- Side pockets with snap fastenings
- Zip to knee with stormflap
- Fully tape sealed

**FABRIC:** Rainlife 5000  
**SIZES:** s8-s20 (Short, Regular, Long)



Black



Navy

## Stashaway Trousers

14040

Lightweight, waterproof and breathable, these trousers fold into themselves. So you can pop them into your rucksack, ready for whenever you need them.

- Side pockets with snap fastenings
- Zip to knee with stormflap
- Elasticated waist
- Fully tape sealed

**FABRIC:** Rainlife 2000  
**SIZES:** 28"-44" (Short, Regular, Long)







Black

## HW Op Trousers

### 86380

Constructed using a hybrid fabric that uses a mechanical 'Push/Pull' function the Heavyweight Operational trousers are designed to give maximum comfort and performance.

Combining the four way Stretch-Tec fabric with a durable design the HW OP trousers are designed to take a pounding whether you are on the hills or on the beat.

#### FEATURES

- Two hip pockets with inner security pocket
- Zipped cargo pockets on each leg
- Half elasticated waist band
- Knee and ankle patched for extra reinforcement with 100% Nylon ripstop fabric
- Zip on outside leg seam with inner stormflap
- Front fly close with zipper and waist closed with metal clip
- 3mm elastic shock cord with two hole toggle for easy adjustment
- Quick dry four-way Stretch-Tec fabric
- Same style as the LW OP Trousers, but made with a heavier fabric

**FABRIC:** Stretch-Tec  
**SIZES:** 28"-46" (Short, Regular, Long)



Black

## LW Op Trousers

### 86330

The Lightweight Operational Trousers have been designed to be practical, multi-functional and easy to wear.

Constructed using a lighter weight Stretch-Tec fabric the LW OP trousers offer durability, UV protection and quick drying properties. A comfortable 4 way stretch ensures comfort and performance throughout your journey.

- Two hip pockets with inner security pocket
- Zipped cargo pockets on each leg
- Half elasticated waist band
- Knee and ankle patched for extra reinforcement with 100% Nylon ripstop fabric
- Zip on outside leg seam with inner stormflap
- Front fly close with zipper and waist closed with metal clip
- 3mm elastic shock cord with two hole toggle for easy adjustment
- Quick dry four-way Stretch-Tec fabric
- Same style as the HW OP Trousers, but made with a lighter fabric

**FABRIC:** Stretch-Tec  
**SIZES:** 28"-46" (Short, Regular, Long)



Black

## Roadrunner Trousers

### 11010

Developed for emergency services' cycling teams, they feature a streamlined fit, four-way stretch and a reflective trim.

#### FEATURES



- Reinforced seat area and articulated knees
- Two zipped side pockets with security pocket
- Rear pocket
- 3m reflective piping at calves
- Zipped front fly
- Ankle zips with stormflap
- Belt loops and belt
- Quick-dry with four-way stretch

**FABRIC:** Stretch-Tec Advance  
**SIZES:** 28"-44" (Short, Regular, Long)



Black

Iron

Navy

## Scuffer Trousers

### 14500

Heavy-duty trousers that can take everything nature can throw at them. The fabric offers fourway stretch for comfort, plus a reinforced seat area and ventilation zips.



- Water/wind resistant
- Two hip pockets
- Back pocket with invisible zip
- Side leg ventilation
- Belt loops and belt
- Zipped front fly with snap fastenings at waist
- Zip and hook and loop tab at ankle
- Stretch fabric for ease of movement

**FABRIC:** Stretch-Tec Advance  
**SIZES:** XS-3XL (Short, Regular, Long)



Black

Iron

Navy

## Ladies' Scuffer Trousers

### 44210

All of the features of the men's Scuffers, but with a slimmer fit.



- Water/wind resistant
- Two hip pockets
- Back pocket with invisible zip
- Side leg ventilation
- Belt loops and belt
- Zipped front fly with snap fastenings at waist
- Zip and hook and loop tab at ankle
- Stretch fabric for ease of movement

**FABRIC:** Stretch-Tec Advance  
**SIZES:** s8-s20 (Short, Regular, Long)







## The Benefits of Insect Shield

And why they matter to you?

### Safe for Everyone to Use

Including children and pregnant women, and it can't be swallowed

### No Reapplication

The active ingredient in Insect Shield is so tightly bonded to the fabric fibres that it remains effective through the life of the product

**Environmentally Friendly** – It's designed to prevent loss of the active ingredient outside of the system, unlike other fabric treatments which require wastewater management

### Convenient and Easy Care

It's invisible, odourless and suitable for home laundering

### Effective on a Variety of Insects

Including flies, chiggers, midges, ants, mosquitos, ticks and fleas – which carry Lyme disease, West Nile virus and Malaria

UV PROTECTION  
**STRETCH**  
INSECT REPELLENT  
**LIGHTWEIGHT**



Olive

Grey

Grey/Print

### IS T-Shirt 21650

Perfect as an under layer for trekking. This T-shirt offers protection against bugs and UV light.

#### FEATURES



**FABRIC:** 93% Cotton / 7% Elastane  
**SIZES:** XS-3XL s8-s20



Olive

Grey

Grey/Print

### Ladies' IS T-Shirt 40650

This T-shirt combines Insect Shield treatment for protection from bites with a slimmer ladies' fit.

- Insect Shield treatment
- Short sleeves
- Tailored fit
- Round neck



Sand

Olive

Navy

Denim

### Machu Trousers 14400

The ideal trekking trousers. We've taken our robust Peru trousers and added Insect Shield repellent. They'll protect you from bugs and they also offer UV protection.

#### FEATURES



**FABRIC:** Stretch-Tec  
**SIZES:** 28"-42" (Short, Regular, Long) s8-s20 (Short, Regular, Long)



- Insect Shield treatment
- Lightweight
- Quick dry
- Stretch
- Slim fit
- UV protection



Sand

Olive

Navy

Denim

### Ladies' Machu Trousers 44400





**ViralOff**  
POLYGIENE TECHNOLOGY

**Polygiene started in the care segment during the fight against SARS in 2004**

While Viral-Off is particularly relevant in the Coronavirus Pandemic situation, it will also be a longer term solution to enhance hygiene even once the pandemic has settled down.

ViralOff is not intended to prevent disease, it is used for the protection of the treated product.

#### Does it help against all viruses?

The active ingredient has been tested against Influenza A, BirdFlu, Norovirus and Corona (SARS) over the years, and in all cases, has achieved 99% levels of reduction. The ISO18184:2019 is a standard test for the determination of the antiviral activity of textile products in a two-hour timespan, where it has to reduce the virus by 99%, to pass. This test uses viruses of the Influenza A strain.

#### How long does it last?

It is a durable and always-on treatment. For best performance and sustainability, wash less and only when needed.

ViralOff has a 99% reduction of viruses, in a textile or material, over two hours, according to a standard ISO18184:2019 test.

#### Can ViralOff be used next-to-skin?

Yes, it does not affect the skin as it doesn't interfere with the skin's natural bacterial flora.



Carbon Blue Marl Tan 499

**ViralOff Top L/S**  
29300



Carbon Blue Marl Tan 499

**ViralOff Top S/S**  
29310



Carbon Blue Marl Raspberry

**Ladies' ViralOff Top S/S**  
49310

An ideal first layer for hikers, mountaineers and anyone who needs a wicking base layer - it also includes ViralOff treatment.

The top is designed to work in tandem with technical mid-layers and shells, and it also has an anti-bacterial component to reduce sweat smells.

This makes it ideal for use while travelling, or just while you're out and about.

#### FEATURES

- Technical active fit
- High wicking
- UV protection
- Climate control
- Easy care
- Quick dry

**FABRIC:** ViralOff  
**SIZES:** XS-3XL



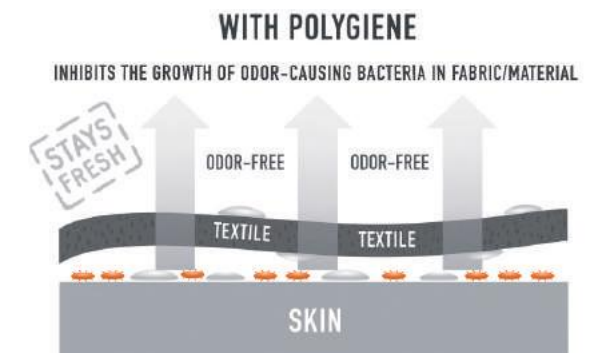
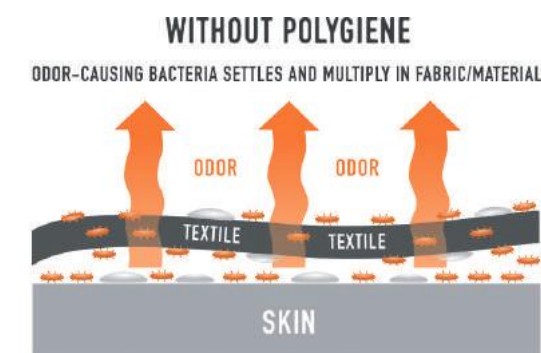
- Technical active fit
- High wicking
- UV protection
- Climate control
- Easy care
- Quick dry

**FABRIC:** ViralOff  
**SIZES:** XS-3XL



- Technical active fit
- High wicking
- UV protection
- Climate control
- Easy care
- Quick dry

**FABRIC:** ViralOff  
**SIZES:** s8-s20







Black



Sand

## ViralOff Trousers

14600

A new addition to our travel wear range, these trousers are not only designed to keep you cool and comfortable, but also include ViralOff treatment.

The treatment reduces viruses present on the treated fabric by 99% after 2 hours, and it also has an anti-bacterial component to reduce sweat smells keeping you fresher for longer.

This makes it ideal for use while travelling, or just while you're out and about.

### FEATURES

**FABRIC:** Stretch-Tec/ViralOff  
**SIZES:** 28"-44" (Short, Regular, Long) s8-s20 (Short, Regular, Long)

- Lightweight
- Quick dry
- Stretch fabric
- Slim fit



Black



Sand

## Ladies' ViralOff Trousers

44600



Stone

## Voyage Shirt

21610

A lightweight shirt designed for travelling - the stretch fabric combined with quick dry features means it's perfect for use while exploring.

### FEATURES

**FABRIC:** Explorer  
**SIZES:** XS-3XL (Mens) s8-s20 (Ladies)

- Lightweight
- Quick dry
- Stretch fabric
- Slim fit
- UV protection



Berry



Stone

## Ladies' Voyage Shirt

40610



Purple Check

## Ladies' Travel Shirt L/S

42110

Designed with a tailored fit this long sleeve shirt is the ideal travel companion. With inherent quick dry and easy care properties, you'll be able to spend more time enjoying your adventure.

### FEATURES

- Tailored fit
- Quick dry
- Easy care
- Lightweight & comfortable
- Chest pocket with button closure
- Roll-up sleeve tabs

**FABRIC:** 100% Polyester  
**SIZES:** XS-3XL



Hot Pink

## Ladies' Travel Shirt S/S

42120

This short sleeve shirt combines comfort with protection in a tailored fit. Added features mean you can stay safe, while the quick dry and easy care properties mean you can focus on your travels.

- Tailored fit
- Quick dry
- Easy care
- Lightweight & comfortable
- Chest pocket with button closure

**FABRIC:** 100% Polyester  
**SIZES:** s8-s20





Night Blue Steel

## Nevis Trousers

14360

Brand new from Keela, the Nevis Trousers offer 4-way stretch for comfort and contrasting zips.

Featuring a reinforced knee, seat and ankles, the Nevis Trousers can take everything nature throws at them.

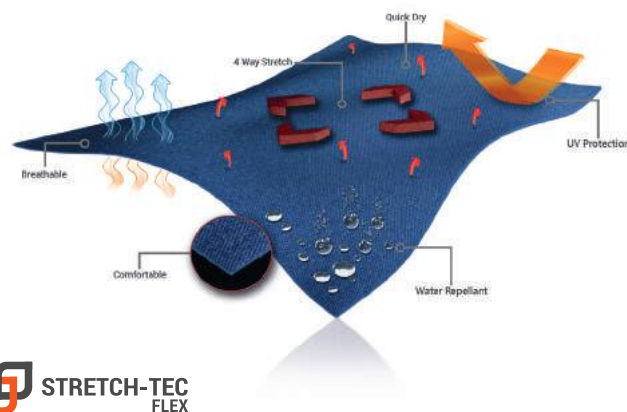
### FEATURES

**FABRIC:** Stretch-Tec Flex  
**SIZES:** 28"-44" (Short, Regular, Long) s8-s20 (Short, Regular, Long)



- Water resistant
- Two zipped hip pockets
- One zipped back pocket
- Side leg ventilation
- Reinforced knee, seat and inner ankles
- Zipped front fly with snap fastening
- Ankle zips
- Stretch fabric allows for ease of movement

### Introducing Stretch-Tec Flex



Designed specifically for the requirements of travel use, Stretch-Tec incorporates Lycra yarns to provide superior stretch and comfort.



Night Blue Steel

## Ladies' Nevis Trousers

44360



Black Sand Navy

## Peru Trousers

14390

Perfect for travelling. They're designed to keep you cool and comfortable wherever you go. The fabric stretched, offers UV protection and is also quick drying. Don't leave home without them.

### FEATURES

- One left hand cargo pocket
- Two hip pockets
- One inner left money pocket
- One inner right security pocket
- Articulated Knees
- Front fly with zip
- Elasticated waist

**FABRIC:** Stretch-Tec  
**SIZES:** 28"-44" (Short, Regular, Long)



Black Stone

## Paraguay Zip-Off Trousers

14370

The fully-flexible trouser. The legs zip off to give you shorts, should your trip require them. They also offer UV protection and are quick drying.

### FEATURES

- Convert into travel shorts
- Stowaway pouch pocket for easy storage of leg pieces
- Hook and loop strap on pouch for attachment to waist
- Six pockets including zipped inner security pocket
- Front fly with zip

**FABRIC:** Stretch-Tec  
**SIZES:** 28"-44" (Short, Regular, Long)



Black Sand Navy

## Ladies' Peru Trousers

44550

These trousers combine all of the useful features from the mens version, but sized for ladies.

- Adjustable belt with money pocket
- Two hip pockets
- One zipped back pocket
- Security pocket inside right hip pocket
- Articulated Knees
- Front fly with zip
- Elasticated waist

**FABRIC:** Stretch-Tec  
**SIZES:** s8-s20 (Short, Regular, Long)



Black Stone

## Ladies' Rio Zip-Off Trousers

44380

Your global travel trousers. These have an ergonomic, tailored cut, offer UV protection and are quick drying. And you can easily detach the legs if the weather's nice.

- Convert into travel shorts
- Stowaway pouch pocket for easy storage of leg pieces
- Hook and loop strap on pouch for attachment to waist
- Six pockets including zipped inner security pocket
- Front fly with zip
- Elasticated waist

**FABRIC:** Stretch-Tec  
**SIZES:** s8-s20 (Short, Regular, Long)







WATERPROOF  
**RELIABLE**  
HELMET COMPATIBLE  
**BREATHABLE**



  
Olive

**Tasman Merino Top**  
29200



  
Olive

**Ladies' Torres Merino Top**  
49200

Warm in cooler temperatures while remaining breathable, so it's ideal for use during any activity. Our 100% merino long sleeve is designed to keep you warm in cooler temperatures by remaining breathable.

**FEATURES**

-  Waterproof
-  Windproof
-  Condensation Control
-  Breathable
-  Pockets

- Flatlock stitching
- Round neck
- Long sleeve
- Stylish fit
- Lightweight

**FABRIC:** 100% Merino Wool  
**SIZES:** XS-3XL (Mens) s8-s20 (Ladies)







Black

### Merino Round Neck Top

29105

The ideal base layer. Our 210gsm Merino is designed to keep you warm in cooler temperatures by remaining breathable.

#### FEATURES

- New round neck design
- Flatlock stitching for comfort
- Slim fit
- Temperature regulation
- Naturally odour resistant
- 80% Merino



**FABRIC:** Merino 80:20  
**SIZES:** XS-3XL



Black

### Ladies' Merino Round Neck Top

49105

Our 210gsm Merino is designed to keep you warm in cooler temperatures yet remain breathable.

#### FEATURES

- New round neck design
- Flatlock stitching for comfort
- Slim fit
- Temperature regulation
- Naturally odour resistant
- 80% Merino



**FABRIC:** Merino 80:20  
**SIZES:** s8-s20



Black

Tan499

### Merino Top

29100

The ideal base layer. Our 200gsm Merino is designed to keep you warm in cooler temperatures by remaining breathable. It helps your body regulate its temperature when you're pushing yourself to the limits.



**FABRIC:** Merino 80:20  
**SIZES:** XS-3XL (Mens) s8-s20 (Ladies)



- ¼ length zip for ventilation
- Flatlock stitching for comfort
- Slim fit
- Temperature regulation
- Naturally odour resistant



Black

Tan499

### Merino Leggings

19040

Warm in cooler temperatures while remaining breathable, so it's ideal for use during any activity. Our 100% merino long sleeve is designed to keep you warm in cooler temperatures by remaining breathable.



**FABRIC:** Merino 80:20  
**SIZES:** XS-3XL (Mens) S-XL (Ladies)



- Cuffs at ankles for comfort
- Flatlock stitching for comfort
- Slim fit
- Temperature regulation
- Naturally odour resistant



Black

Grey

### Ladies' Merino Top

49100



Black

Grey

### Ladies' Merino Leggings

49040





  
Rescue Red

**RADS T-Shirt**  
21450

Designed with rescue teams in mind, the RADs is an ideal first layer for hikers, mountaineers and anyone who needs a wicking base layer - it also includes ViralOff treatment and an anti-bacterial treatment for reducing sweat smells.



  
Black

  
Navy

**ADS Adv L/S Zip Top**  
24460

Keela's Active Dispersal System(ADS) high performance base layers give superior wearer comfort during sporting activities at any level. All the wicking properties are inherent to the yarn, so your base layer will keep performing for as long as you do.



  
Black

  
Khaki

  
Navy

**ADS 100 T-Shirt Plain**  
21410

A back-to-basics base layer. This t-shirt uses our ADS technology to deliver excellent wicking, to keep your body breathing.



  
Black

  
Tan499

**ADS 100 L/S Top**  
24310


An ideal first layer for hikers, mountaineers and skiers. Our ADS 100 long-sleeved top is designed to work in tandem with technical mid-layers and shells.



  
Black

  
Lime

  
Red

  
Bottle Green

**CADS Poloshirt**  
26280

The ultimate wickable fabric base layer. The fabric is highly breathable and offers super-fast evaporation. This polo shirt is your perfect travel companion.



  
Black

  
Tan499

**ADS Long Johns**  
14280

Part of the ADS high-performance range, these ADS Long Johnsare designed to let your legs breathe and help you to retain insulation without compromising on comfort. High wicking, the ADS Long Johns will rapidly transfer moisture away from your body, keeping you comfortable throughout your journey.

**FEATURES**

- Technical active fit
- High wicking
- UV protection
- Climate control
- Easy care
- Quick dry



- Technical active fit
- High wicking
- UV protection
- Climate control
- Easy care
- Quick dry

**FABRIC:** RADs & ViralOff  
**SIZES:** XS-3XL



- Technical active fit
- High wicking
- UV protection
- Climate control
- Easy care
- Quick dry

**FABRIC:** ADS  
**SIZES:** XS-3XL



- Technical active fit
- High wicking
- UV protection
- Climate control
- Easy care
- Quick dry

**FABRIC:** ADS  
**SIZES:** XS-3XL



- Technical active fit
- High wicking
- UV protection
- Climate control
- Easy care
- Quick dry

**FABRIC:** CADs  
**SIZES:** XS-3XL



- Technical active fit
- High wicking
- UV protection
- Climate control
- Easy care
- Quick dry

**FABRIC:** ADS  
**SIZES:** XS-3XL







I've been a member of the Keela team for over 20 years. As a mother, I wanted to ensure that our Keela youth range gave exactly the same comfort and protection as our adult range.

Before the kids took their first steps we had them clad in Keela, and now in their teens they have grown up with Keela protection for all their adventures, whether larking around in the woods or climbing a Munro.



Kate — Keela Team Member and Mother of Two



Black Red

Youth Belay  
51010

Warm, lightweight and compact. The outer fabric makes this an ideal technical jacket for the harshest winter conditions, and the PrimaLoft® Gold insulation has an excellent warmth-to-weight ratio. Takes up a tiny amount of room in your rucksack.

FEATURES



- Hem drawcord with toggle adjustment
- Reflective piping for visibility
- 2 hip pockets with stormflaps
- Scooped back and Lycra cuffs
- Stashable
- Primaloft® Gold insulation 100gsm infill

**FABRIC:** Flylite Ripstop  
**INSULATION:** PrimaLoft® Gold  
**SIZES:** 7/8 year-15/16 year

*Flylite*  
Ripstop



Black Red/Black

Youth Expedition Munro  
51020

Based on our award-winning adult Munro jacket, this version lets younger adventurers get outdoors with the same confidence. It'll handle skiing trips, hiking and even those frosty morning walks to school.



- Chin guard
- Concealed security pockets
- Reinforced shoulder panels
- 3m reflective detail front and back
- Scooped back
- Hook and loop adjustable cuffs
- Attached technical hood with wired peak
- Shockcord with cord locks at hood, waist and hem
- Two zipped chest pockets with stormflaps
- Two lower zipped pockets, fleece lined with stormflaps
- Two way front zipper with double stormflap, hook and loop closure and snaps

**FABRIC:** Innovation 8  
**LINING:** ADS Laminate  
**SIZES:** 7/8 year-15/16 year

INNOVATION 8





- Navy
- Purple/Berry
- Rescue Red/Blue

Boulder 3-in-1 Jacket  
51050

The only jacket a young adventurer needs. This jacket uses all the same technology as our adult range, and works whether they're going to school or they're off into the wilds. Themid-weight waterproof shell protects fromwind and rain. And the zip-in microfleece offers a high warmth-to-weight ratio and wicks moisture away from the skin.

FEATURES



- Attached hood with volume adjuster
- Two chest pockets with zip closure and storm flaps
- Adjustable cuff tabs
- Inner stormflap
- Adjustable shockcord at hem and hood
- Interactive zip for adding/removing fleece
- Sleeve pocket

**FABRIC:** Rainlife 3000  
**LINING:** ADS Laminate  
**FLEECE:** Zetland 100  
**SIZES:** 6 month-14 years



- Navy

Boulder Trousers  
52010

Every budding young adventurer needs the right kit and our Boulder Trousers offer the flexibility to take them from school to the hill.

These trousers are designed to work with our Boulder 3-in-1 Jacket.

FEATURES

- Waterproof/windproof
- Highly breathable/wickable
- Patch pocket on back
- Adjustable hem

**FABRIC:** Rainlife 3000  
**SIZES:** 6 month-14 years



- Red

Waterbug  
50520

A fun, all-in-one waterproof and breathable protective cocoon suit. Fully tape sealed, it also has 3M reflective safety stripes on the arms and legs.

FEATURES



- Fully tape sealed
- Attached hood
- 3M reflective stripes on sleeves and legs for safety
- Elasticated at wrist, ankles and waist
- Centre front zip
- Chin tab with hook and loop closure

**FABRIC:** Rainlife 5000  
**SIZES:** 6 months-6 years



- Black
- Red/Black
- Purple/Berry

Puddlebug 3-in-1 Suit  
51060

It's never too early to start exploring. Especially if you're protected against the cold, wind and rain. The outer shell offers protection from the rain, while the zip-in fleece adds a snug thermal layer for when it's cold.



- Attached hood with volume adjuster
- Interactive zip for adding/removing fleece
- Patch pocket
- Reflective details
- Elasticated cuffs
- Inner stormflap

**FABRIC:** Innovation 8  
**LINING:** ADS Laminate  
**FLEECE:** Zetland 100  
**SIZES:** 6 month-5 years







Carbon

### Primaloft Expedition Sock 60250

Ideal for the harshest conditions. The PrimaLoft® Silver and MerinoWool blend offers comfort, antibacterial properties, enhanced warmth and performance.

#### FEATURES

- Heavyweight sock
- Fully cushioned in PrimaLoft/Merino yarn for warmth and comfort
- Ventilation channels for breathability
- In-turned welt for a relaxed comfortable fit
- Cordura reinforced heel and toe for extra durability
- Isofil sole wicks moisture and keeps feet dry
- Elastic grip sections for fit and support

**FABRIC:** Merino  
**SIZES:** S, M, L



Covert Green

### Glacier Sock 60240

Ideal for the harshest of conditions. The Merino Wool blend makes the Glacier ideal for all cold weather activities.

- Cordura® reinforcement at heel and toe
- Full calf length
- In-turned welt for a relaxed, comfortable fit
- Elastic grip sections for fit and support
- Ventilation channels for breathability
- Fully cushioned in Merino wool for warmth and comfort
- Fast wicking sole to keep feet dry
- Fine toe seam to reduce abrasion

**FABRIC:** Merino  
**SIZES:** M, L, XL



Khaki

### Crevasse Sock 60280

The Keela Crevasse sock is a mid calf length version of the Glacier sock. A top of the range sock, ideal for the harshest of conditions.

- Cordura® reinforcement at heel and toe
- Mid calf length
- In-turned welt for a relaxed, comfortable fit
- Elastic grip sections for fit and support
- Ventilation channels for breathability
- Fully cushioned in Merino wool for warmth and comfort
- Fast wicking sole to keep feet dry
- Flat linked toe seam to reduce abrasion

**FABRIC:** Merino  
**SIZES:** S, M, L, XL



Tan499

### Roving Sock 60290

The Keela Roving sock is the ultimate sock for any performance sport. The fully cushioned sole and carefully placed bridge cushioning protects against discomfort and irritation, while the Coolmax® wicks moisture away from the skin, keeping the wearer dry and comfortable.

- Lightweight sock
- Reinforced achilles and heel
- Coolmax padding helps wick away moisture keeping the foot dry
- Fully cushioned sole for comfort and fit
- Fine toe seam reduces risk of blisters
- Elastic grip sections for fit and support
- Extra padding on the top of the sock to protect against pain and irritation caused by laces
- Ultra thin cotton leg for comfort

**FABRIC:** Coolmax®  
**SIZES:** S, M, L, XL

REINFORCED  
**FAST WICKING**  
FLAT SEAMS  
**ELASTICATED**





### Pola-Cap 60860

Complete water and wind protection. It combines Rainlife 5000 outer fabric with a fleece lining, to keep you warm and comfortable.

#### FEATURES

- Waterproof & breathable
- Wired peak
- Ear guards
- Button hole on ear guards for attachment of straps
- Elasticated at back
- Hook and loop adjustment
- Fully seam sealed

**FABRIC:** Rainlife 5000  
**SIZES:** M/L



**FABRIC:** Merino  
**SIZES:** One Size Fits All



**FABRIC:** Merino  
**SIZES:** One Size Fits All



### Merino Balaclava 66050

Designed to offer maximum warmth without compromising mobility, the Merino Balaclava is lightweight and thermal.

- 80% Merino Wool 20% Polyester
- Lightweight
- Thermal
- Naturally antibacterial



### Merino Skull Cap 66055

The Merino Skull Cap is lightweight with a classic cut fit which provides the wearer with the warmth and comfort needed in challenging cold weather.

- 80% Merino Wool 20% Polyester
- Lightweight
- Thermal
- Naturally antibacterial



### Extreme Gloves 65210

These Primaloft® padded winter gloves offer you the warmth you want.

#### FEATURES

- Elasticated wrist
- Bottom cuff toggle adjustment
- Clip to join gloves
- Pre curved fingers
- Soft nose wipe
- Touch screen finger
- Grip palm
- Primaloft® padded

**FABRIC:** Primaloft  
**SIZES:** One Size Fits All



### Gaiters 60810

Designed to keep you dry and comfortable when out walking. They'll handle the toughest terrain.

- Waterproof
- Breathable
- Elasticated at ankle
- Metal hook for attachment to boot
- Removable nylon strap
- Drawcord with cordlock at top
- Reinforced ripstop ankle patches

**SIZES:** One Size Fits All



### Merino Neck Gaiter 60852

The Merino Neck Tube is close fitting, whilst its soft and lightweight fabric ensures the wearers movement and comfort is never compromised.

#### FEATURES

- 80% Merino Wool 20% Polyester
- Lightweight
- Thermal
- Naturally antibacterial

**FABRIC:** Merino  
**SIZES:** One Size Fits All



### ViralOff Neck Tube 60864

Can be worn in an array of different ways to give additional protection where you need it; and the microfibre material manages moisture and protects from the outside elements.

- Thermal neck covering
- Soft material for comfort against skin
- Can be worn in a variety of ways – *scarf, head band, cap, mask, hat, hairband, hood, wrist band*

**SIZES:** One Size Fits All



**ViralOff**  
POLYURETHANE TECHNOLOGY



### Brace Set 61000

Support your trousers with this reliable loop brace set with clip adjusters.

#### FEATURES

- For use on :
  - Men's Alpine Trousers (14190)
  - Ladies' Iona Trousers (44201)
- Salopette clips
- Adjuster buckles
- Snaps

**SIZES:** One Size Fits All



### Insect Shield Socks 62200

Cushioned socks with added Insect Shield repellent, so they'll protect you from bugs.

- For use on :
  - Men's Alpine Trousers (14190)
  - Ladies' Iona Trousers (44201)
- Salopette clips
- Adjuster buckles
- Snaps

**SIZES:** One Size Fits All







System Dual Protection is more than just another fancy fabric brand. It's the only performance fabric in the world to be awarded a Queen's Award for Innovation and to be highly commended by the Home Office Scientific Development Branch.

Maybe that's why it's the fabric system of choice for all outdoor professionals.



## The world's only waterproof performance clothing technology that manages inner condensation in wet and cold conditions.

We're proud of the achievements of our System Dual Protection (SDP). It's the world's only waterproof performance clothing technology that manages inner condensation in wet and cold conditions. Which means it's the fabric you want next to your body when you're out there challenging yourself.

It's such a good product that we received The Queens Award for Enterprise: Innovation in 2008. This award is one of the UK's most prestigious awards that recognises outstanding achievement in the field of international trade, innovation and sustainable development.

All these accolades mean just one thing: you can stay out for longer and remain more comfortable when you're wearing kit that has our SDP in it. No other fabric is as good at keeping you dry from external elements while also keeping you dry by wicking perspiration away from your body.

### The Technical Bit

SDP is a unique double-layer fabric system with an air gap. The tough, durable outer layer ensures it can handle wear and tear, while a lightweight inner layer offers comfort and creates the air gap to build up warmth. SDP is 100% waterproof, breathable, warm and reduces inner condensation to keep the wearer protected.

SDP was developed in the harshest conditions to prove that it works. It's now used by tactical forces, mountain rescue teams and the emergency services. The sort of people who demand technical clothing that performs under pressure – much like they do themselves.

In short, System Dual Protection provides unrivalled waterproof protection and comfort in all conditions.

### How Does Our SDP System Work?

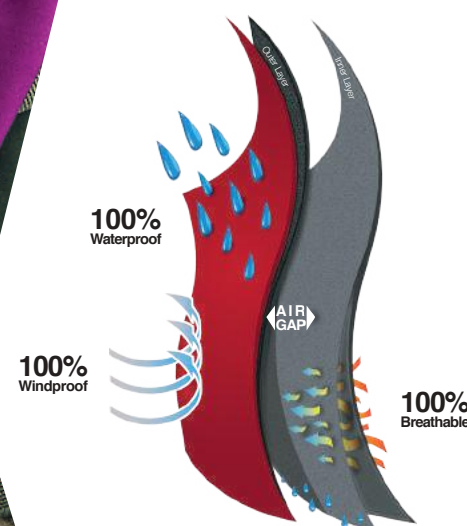
The simple, no-technical explanation is that our system is waterproof and breathable, so it keeps you warm, dry and comfortable. If you're looking for the technical reasons, buckle up – here we go.

We use an outer layer and an inner layer, with an air gap in between that helps retain heat. The outer layer is breathable, the inner layer is highly wicking, which draws moisture away from your skin and into the air gap.

The combination of the air gap and wicking process regulates body temperature, minimising overheating when active and shivering during inactive periods, keeping you comfortable and safe.

It's a technology that we're justifiably proud of. And winning **The Queen's Award for Enterprise: Innovation** only goes to underline its importance for so many of these users across the world.

If you want the ultimate protection when you're in the great outdoors, you want to be wearing Keela.





## Dress with the Best

Keela garments are designed to go beyond the extraordinary – they will become trusted companions for your journeys and adventures. But for that to happen, they need to be exceptional. One look at Keela kit and you will see the care that goes into their manufacture. From sourcing the highest quality materials and trims, to sharp modern designs, to precision seams and seals, our engineers, designers and production team are committed to authentic materials, craftsmanship, and impeccable standards.

### R & D: Innovation is in our DNA

The innovations needed to guarantee that each and every product has enhanced performance do not come easy.

We have developed and engineered numerous new technologies, with each new garment – and each new garment component – subjected to thousands of rigorous laboratory and real-world tests.

Quality and reliability are the cornerstones of everything we do. But we go further still. Take our development of a new ultrasonic seam for example. No existing test could assess its superior performance over an unparalleled range of environmental conditions. So we designed and built an entirely new test platform, the H230.... a machine uniquely capable of testing fabrics and seams for abrasion, flexing and torque whilst mimicking varying environmental conditions.

### The Ultimate tester

That would be you, because it really is all about you. You are the ultimate tester. Every milestone achieved, every ascent summited, every journey completed... you tell us your stories and we listen and we innovate.

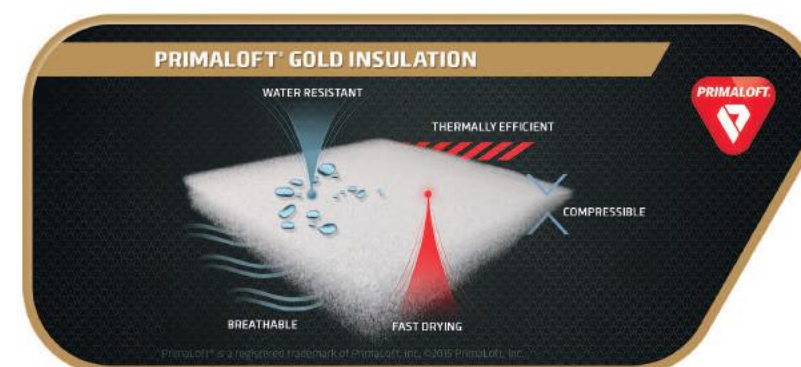


## What is Primaloft?

Primaloft are market-leading experts in performance insulation. Engineered to be highly performing, Primaloft insulation keeps you warmer, softer and drier – boasting accelerated dry times, enhanced breathability and a superior hand-feel and softness – and unlike Down insulation, Primaloft retains its ability to keep you warm even when wet.

### What Sets Primaloft Apart

- Primaloft insulation features the smallest fibres in the industry - less than one denier.
- Smaller fibres trap greater quantities of air, resulting in superior thermal performance and a softer feel, just like real goose down.
- Tiny Fibres create a very tight surface tension that causes water molecules to bead up on the surface of the insulation.
- Primaloft fibres also compress significantly more than other insulations.



### Primaloft Keeps You Warm Even When Wet

Primaloft fibres are permanently coated with a treatment which dramatically reduces the amount of moisture the fibres can absorb, while making them water-repellent. The fibres absorb approximately 100-250% weight in water, while typical polyester insulations gain from 400-1000% their weight in water.

When fibres absorb moisture they conduct heat away from the body much faster than dry fibres. Because Primaloft fibres absorb a reduced weight of water Primaloft insulation maintains the highest percentage of warmth when wet over other insulations.



## FABRIC TECHNOLOGY

INNOVATION 5

INNOVATION 7

INNOVATION 8

INNOVATION 10

### Innovation 5, 7, 8 & 10

Innovation fabric is designed for the highest hills and tallest mountains. Developed to be the last word in high end waterproof/breathable performance fabric, the Innovation range is most often found in combination with our System Dual Protection technology due to its ideal compatibility and usability.

INNOVATION XL

### Innovation XL

Used in our waterproof fleece range, Innovation XL provides warmth and comfort with the added benefit of being 100% waterproof and windproof. Takes everything that nature can throw at it.

PROSTRETCH

### ProStretch

Gives you freedom of movement, so it's perfect for high-impact sports. It's a waterproof, windproof and breathable fabric that offers four-way stretch.

Ventile

### Ventile

Uses natural methods to weave 100% cotton to achieve weatherproofing. The dense weave of the material and the way it swells when wet creates a natural fabric that's windproof, highly breathable, durable and almost silent.

RAINLIFE 2000

RAINLIFE 5000

### Rainlife 2000, 5000

A great all-rounder. It's lightweight and ideal as your outer layer when you want to stay dry. It gives you waterproofing and breathability to let you stay outdoors no matter what the weather says.

Flylite

Flylite

Flylite

Flylite

Flylite

### Flylite Ultra, Ripstop, Aqua, Air

The Flylite fabric range has been developed to protect against the elements while adding minimal weight. These ultralight fabrics are tough, wicking, wind and water resistant with great strength to weight ratio. Flylite Ripstop is ideal where something a little more durable is needed. With Ripstop construction this 100% nylon fabric is hard wearing, even in the harshest terrain.



### Merino

Merino wool is one of nature's most comfortable fabrics. It lets you warm up quickly and, because of the exceptional breathability of merino wool, you'll not overheat. So merino wool garments are ideal for almost all activities. You'll look good and you'll definitely feel good.



### Zetland 100, 200, Micro

The Zetland range is the ideal fleece fabric for any outdoor activity. Soft touch yet hard wearing, this 100% polyester fabric is tightly knitted, providing excellent thermal properties and insulation. All the fabrics within this range are non pill, easy-care, high wicking and quick dry.



### System Dual Protection

System Dual Protection (SDP) is the world's only waterproof performance clothing technology that manages inner condensation in wet and cold conditions.



### Insect Shield

With Insect Shield your clothes protect you against insects. Including those that can carry Lyme disease, West Nile virus, Malaria and many other diseases. And the protection lasts. The active element in Insect Shield is so tightly bonded to the fabric that it retains effective repellancy through the life of the product (around 70 washes). Show the bugs who's boss.



### AirXtream

A combination of materials brought together in one performance system. The outer woven stretch component is treated with a highly durable water repellent finish and then bonded to a hydrophilic membrane. The final component is the lining, which absorbs the moisture and reduces condensation.

## Corporate & Social Responsibility

We are committed to meeting the needs of customers in an ethical manner through continuous improvements in all of our activities.

We ensure that all parts of the supply chain, including suppliers throughout the world, are in line with the Ethical Trading Initiative (ETI) Base Code of internationally recognised labour standards. We are independently audited and have the 'Garments without Guilt' accreditation which reinforces our commitment to treating all workers fairly, humanely and equitably.

We are one of the very few remaining manufacturers who produce our own products within our own production units; we 100% own our manufacturing facilities. Hence, from receipt of raw materials, all stages of the supply chain operate according to all of our policies and philosophy of Corporate Social Responsibility (CSR) which exceeds international standards. We advocate the prudent use of natural resources and have taken steps to ensure we manufacture, source and supply in such a way as to reduce the environmental impact.

To achieve this we constantly assess and review all stages of our manufacturing and contract management processes and work to continually improve our performance.





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