



 **DCO SYSTEMS**
DISCOVER | CONTROL | OPTIMISE

Perpetual motion
machines: **Advance
your monitoring with
energy harvesting
sensors**

- **Create superior sensing solutions by avoiding battery power limits.**
- **Higher ROI by eliminating the costs of fixed installation and wiring.**
- **Deploy sensing solutions in places hard to reach locations “Only visit once.”**

Limitations with batteries

Finite and need replacing



Less data, or loss of data



High capacity batteries are expensive



Changing a battery is a poor use of your time



Limitations of fixed-power

Cost of professional installation



Long wait times for installation



Long cable runs add to cost



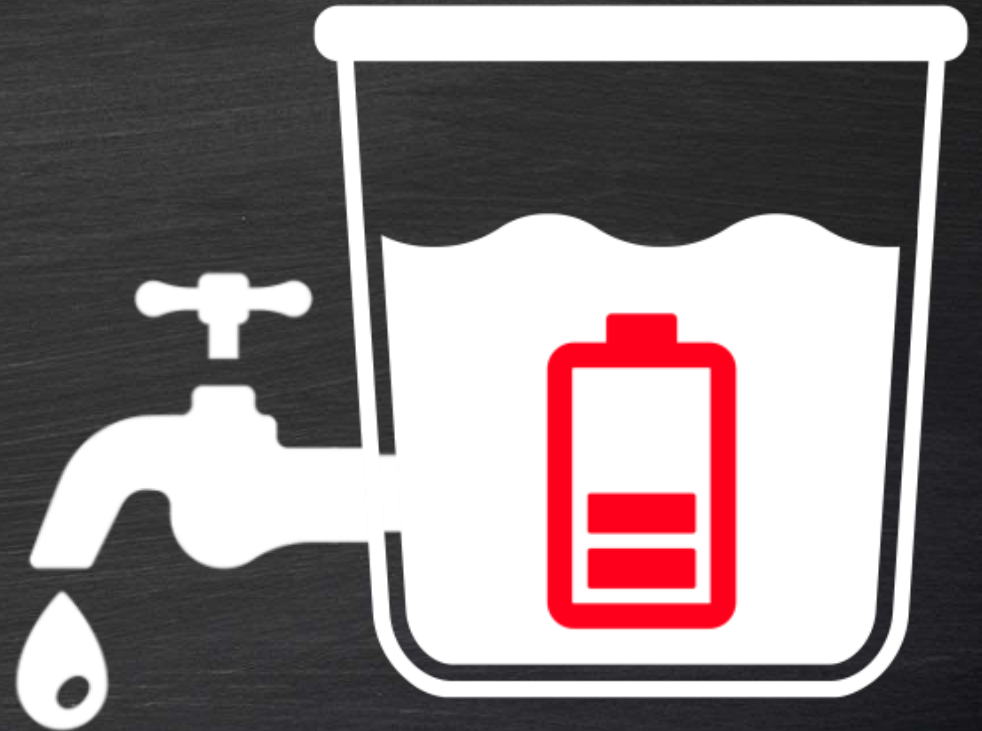
Hard to reach some equipment



A battery is a bucket of energy

Battery-powered sensors rely on a bucket of energy ...

... and that bucket will never be refilled.



How much is in the bucket?

Alkaline AA cell

2000mAh

1.5V

~ 3000mWh

~ 10,800 Joules



Lithium Thionyl Chloride (Li-SOCL₂)

1200mAh

3.6V

~ 4320mWh

~ 15,552 Joules



A better bucket is a pipe

Energy harvesting tops up
that bucket constantly ...

... refilling the bucket with
energy from another source.



How much harvesting is enough?

Source	1s	30s	1m	30m	1h	1d
0.1mW	0.1mW	3mW	6mW	180mW	360mW	8.64 W
1mW	1mW	30mW	60mW	1.8 W	3.6 W	86.4 W
10mW	10mW	300mW	600mW	18 W	36 W	864 W
50mW	50mW	1.5 W	3 W	90 W	180 W	4,320 W
100mW	100mW	3 W	6 W	180 W	360 W	8,640 W

Which energy harvesting source?



Temperature
differential



Natural &
artificial light



Electrical
energy



Vibration &
motion



Thermoelectric harvesting

- Generate electrical energy from temperature differentials
- Particularly good in factories with high temperature processes (e.g. steam)





Solar harvesting

- Small solar panels on the sensing units covert light into electricity
- Ideal for equipment with exposure to outdoor light
- But still usable with indoor lighting





Electromagnetic harvesting

- Utilise electromagnetic induction from cabling for electrical equipment
- Non-contact - current transformer (CT) clips around the cable
- CT can provide metrics and analysis as well as being a source of energy





Vibration harvester

- Utilise the movement of plant and equipment
- Needs to be matched to the characteristics of the equipment
- High-power sources are specialised – e.g. trains



Energy harvesting sensors



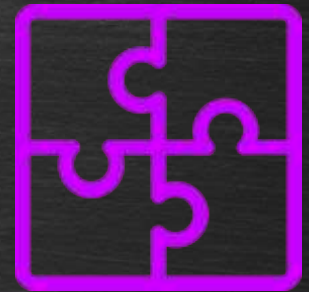
Truly wireless equipment sensors harness power from energy found in their surroundings.

Include equipment & assets

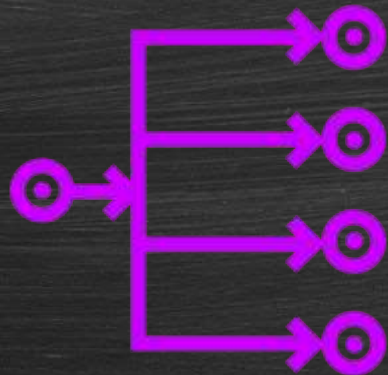
More frequent reporting



More complete datasets



Monitor more metrics in combination

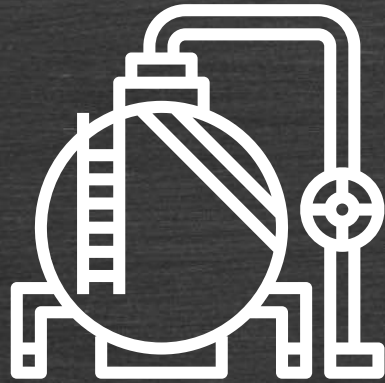


Lower lifetime costs mean faster ROI

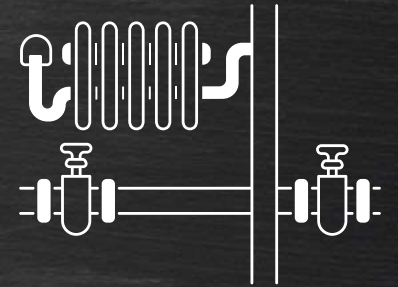


Extend your monitoring

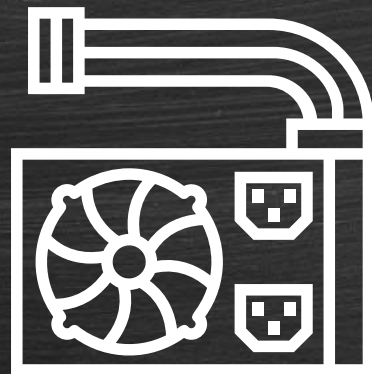
Steam boilers & traps



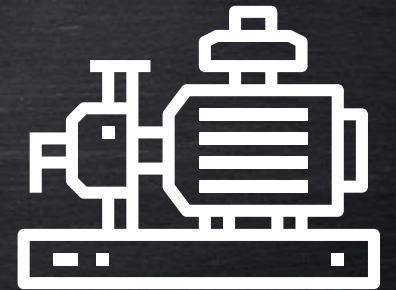
Pipe networks & valves

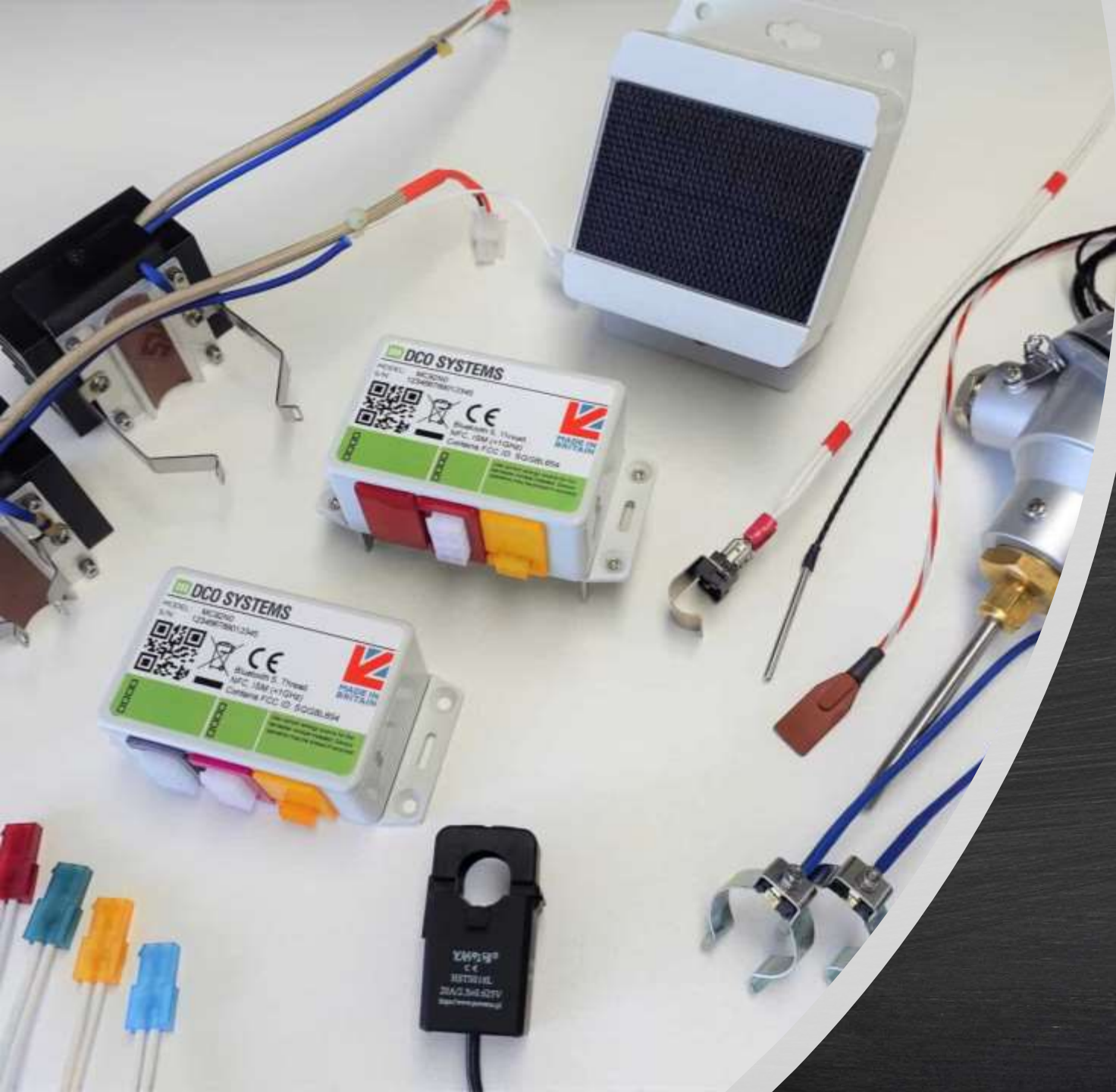


Air handlers & heat exchangers



Motors & drive systems





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