



# ACS

## ATHERTON CONVEYOR SPARES



**Drum Manufacture**  
+ 24/7 Breakdown

**ATG Roller Supply**  
+ Nationwide Delivery

**Conveyor Belts**  
+ Critical Components

**Dedicated Support**  
+ Maintenance

Built for Demand. Driven by Precision.  
Supplying Critical Reliability.

Industry-leading drum manufacture, ATG-supplied rollers, precision-engineered conveyor components & spares with dedicated UK support — keeping industry moving.

# Atherton Conveyor Spares

Atherton Conveyor Spares (ACS) — the dedicated critical components division of Atherton Material Handling — is the mainland UK distributor of ATG rollers and a trusted manufacturer of precision-engineered conveyor components for the quarrying, mining, and aggregates sectors.

We supply and manufacture high-performance rollers, drums, and transoms, backed by over 50 years of AMH manufacturing excellence. Every product is built for site duty and engineered to minimise drag, extend belt life, and deliver lasting reliability in the toughest environments.

Our sealed-for-life bearings, concentric steel tubes, and wear-resistant housings ensure consistent rotation and low maintenance across all conditions, while our fully compliant UK production (EN 1090 / ISO 9001 / BS EN ISO 3834-2) guarantees quality from design to delivery.

As supply-chain specialists, ACS helps customers maintain a competitive edge through consistent quality, price stability, and ongoing project management. Whether you require bespoke parts or high-volume production, our team works in step with your installation schedules and maintenance programmes to keep systems running at peak efficiency.

Every ACS component is engineered and tested for long-term field performance, giving you confidence in consistent reliability, durability, and efficiency. Supported by our UK-based technical team, we provide on-site support, system optimisation, and proactive maintenance guidance to help improve uptime and extend equipment life.

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Delivering a complete conveying solution for any application

- Drums • Rollers • Transoms • Belts • Power-Transmission Components • Unit-Handling Parts
- Scrapers • Guards • Bearings • Fixings • Advisory • Maintenance

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## General Enquiries

For more info on ACS, or our advisory or maintenance services contact us or visit our website.

# Drum Manufacture

We design, manufacture, and supply high-specification conveyor drums tailored to your exact requirements. In heavy-duty operations, the conveyor drum is the heartbeat of production — and when it fails, everything stops.

We manufacture drive, tail, bend, and snub drums built to perform under real, abrasive, load-heavy conditions — from limestone quarries to aggregate plants. Each drum is precision-engineered for strength, grip, and longevity, with EN8/EN24T shafts, fully welded and stress-relieved shells, duty-matched lagging, dynamic balancing, and full compliance to EN 1090, ISO 9001, and BS EN ISO 3834-2 — delivering reliability you can build a system around.

## ✔ Drum Manufacture

Custom Precision-Engineered Drums Produced in our UK Manufacturing Facility

## ✔ Drum Specifications

Custom-built designs, self-cleaning, slatted, spiral, and deflection-veined drums

## ✔ Drum Finish

Optional rubber coverings available in Plain or Diamond Hot-Lagged, Ceramic, and Slide

Built for durability, efficiency, and reliability, our drums deliver long service life and reduced maintenance downtime — ensuring your conveyor systems run at peak performance.

### Drum Enquiries

For 24/7 breakdown on drums & to explore our complete range contact us or visit our website.

# Roller Manufacture & Supply

We supply and manufacture high-performance rollers and transoms, working closely in partnership with ATG to deliver proven, heavy-duty performance across the UK's quarrying, mining, and aggregate sectors.

Whether you're moving sand, gravel, minerals, or aggregates, the right roller is the difference between smooth, efficient operation and costly downtime. ACS supplies and sources heavy-duty rollers engineered to handle high impact, high load, and harsh site conditions. Each is precision-built for durability, alignment, and minimal resistance — ensuring better belt life, smoother tracking, and long-term efficiency in the field.

## ✓ Roller Manufacture

ATG Precision Manufactured - ACS Supplied Rollers. + Custom in-house roller production coming soon

## ✓ Roller Specifications

Available in steel or HDPE, our impact, carry, return, and training rollers — including troughing and return sets — are designed for low-noise, low-friction operation and supplied UK-wide with fast lead times, from stock or made to specification.

## ✓ Transom Specifications

Fabricated from high-strength, corrosion-resistant materials, they're available in fixed, suspended, or adjustable configurations, compatible with both steel and HDPE rollers for efficient installation and dependable performance.

As the mainland UK distributor of ATG rollers, ACS delivers premium manufacturing quality, rapid support, and dependable supply. From urgent replacements to full site rollouts, ACS specs, supplies, and delivers solutions built to perform and supplied with confidence.

### Roller Enquiries

For roller stock & custom requests please contact us directly or visit our website.

# Belts & Ancillary Components

As part of the Atherton Material Handling Group, ACS provides a full-spectrum, end-to-end conveyor components & spares solution — from complete turnkey conveyor system design and installation with AMH, to the manufacture and supply of all critical and ancillary conveyor components with ACS. We have every angle covered when it comes to material handling

With dedicated UK support, an exhaustive stock and supply chain, and nationwide delivery, ACS ensures every customer benefits from a reliable, responsive, and performance-driven service — keeping UK industry moving.

## ✔ Conveyor Belts

Available as Standard Flat, Chevron, Friction Back, and Griptop conveyor belts, each selected to optimise material flow, wear resistance, and drive performance. We also offer full vulcanising services for seamless installation and on-site repair.

## ✔ Ancillary Components

ACS supplies a complete range of belt fasteners, accessories, and cleaning solutions — delivering a full, end-to-end package that keeps conveyors running clean, efficient, and reliable. Our premium solutions — including Belt Finger, SLT Tangential, Tandem, and Rockline EZP1–EVS2 cleaners — are engineered to reduce spillage, improve hygiene, and extend belt life in demanding applications.

With dedicated UK support, an exhaustive stock and supply chain, and nationwide delivery, ACS ensures every customer benefits from a reliable, responsive, and performance-driven service — keeping UK industry moving

### Belts & Component Enquiries

For more information on component stock or requests for belts or custom manufacture complete range contact us or visit our website.

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**Atherton Conveyor Spares LTD**

Station Road, Common Lane, Ranskill, Retford,  
Nottinghamshire, United Kingdom DN22 8LW