

# PLANET POSITIVE PACKAGING



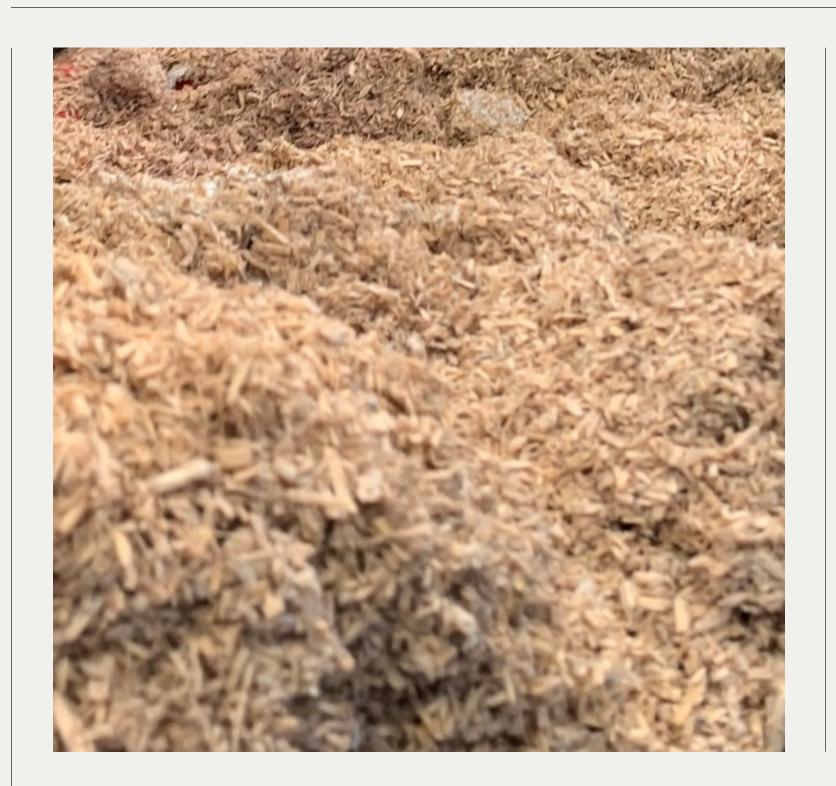


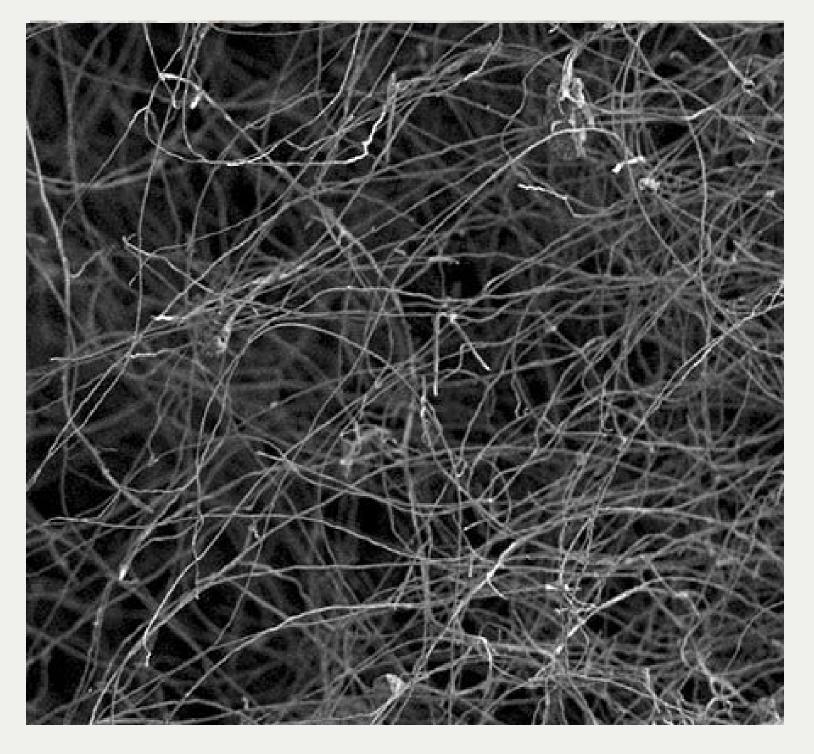




Using technology pioneered by Ecovative Design LLC









BIOMASS +

MYCELIUM

PACKAGING

Working with regional farmers to source agricultural by-products which are carefully prepared

Mycelium is added and binds the agricultural waste together into a high-performance material

After six days of growth and drying, your mycelium-based products are ready to use



## MUSHROOMS

Mushrooms are nature's recycling system, growing on plant-based materials, self-replicating without any outside energy inputs

## MYCELIUM

Mycelium is the vegetative tissue (roots) of a mushroom. Mycelium grows exponentially when provided with the correct nutrition and environment

## CHITIN

Myceliem is made up of chitin, a natural glue produced by mushrooms, which naturally water resistant and flame resistant

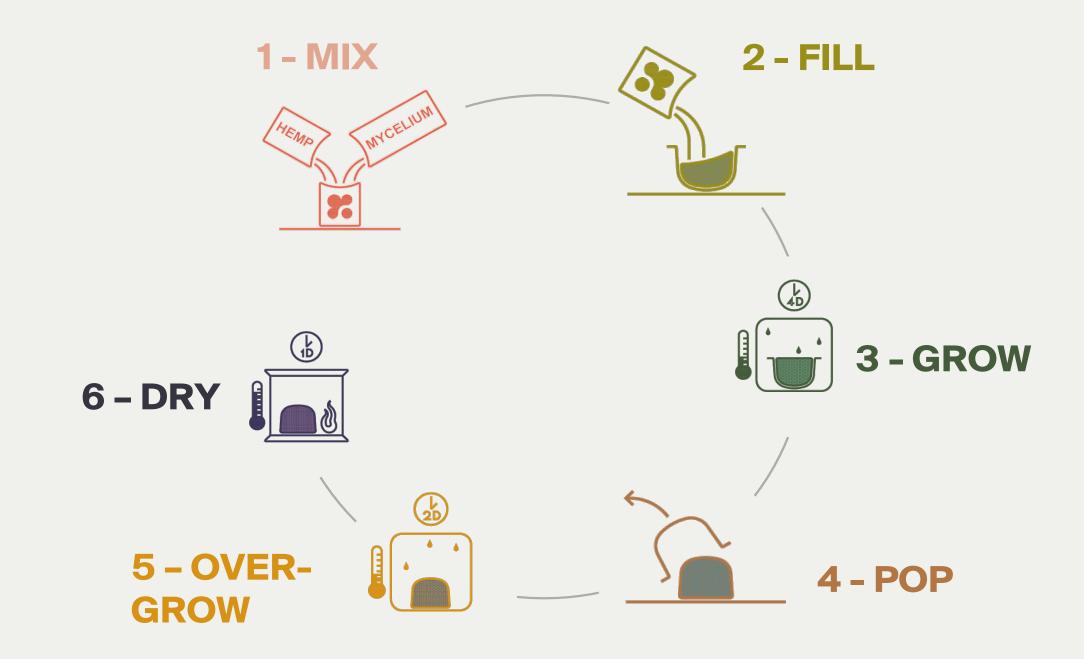






1	Over 500 different agricultural byproducts tested in the US
2	UK Agricultural waste trial and fibre component removing
3	The woody core of the hemp plant constitutes around 98% of our current product
4	Hemp sequestration rate is around 15 tonnes of CO2 per hectare
5	MMC in-house substrate inoculating facility from 2022

### PRODUCTION CYCLE





## MATERIAL FEATURES



## **FEATURES**

### BIODIGESTABLE



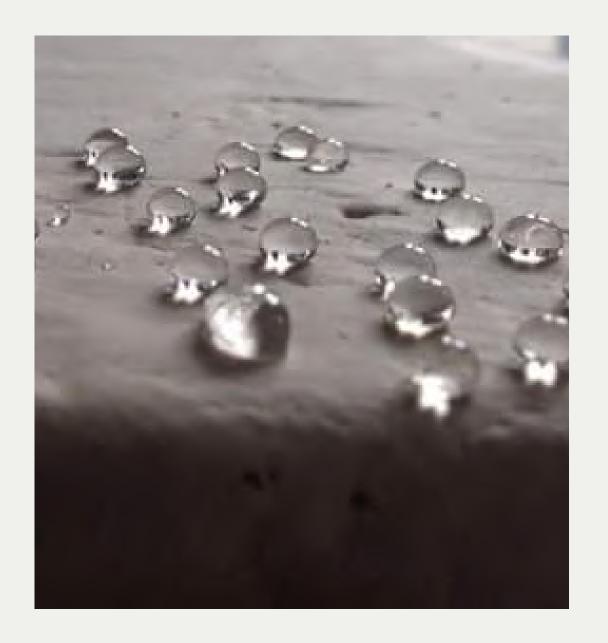
Compatible with anaerobic waste

### BIODEGRADABLE



Environmentally friendly and reduces waste

### **HYDROPHOBIC**



Shrugs off water

### **DURABLE**



Over 25 years shelf life



## **FEATURES**

## **VEGAN & CRUELTY-FREE**



No animal products or testing are ever involved

## **PERFORMANCE TESTED**

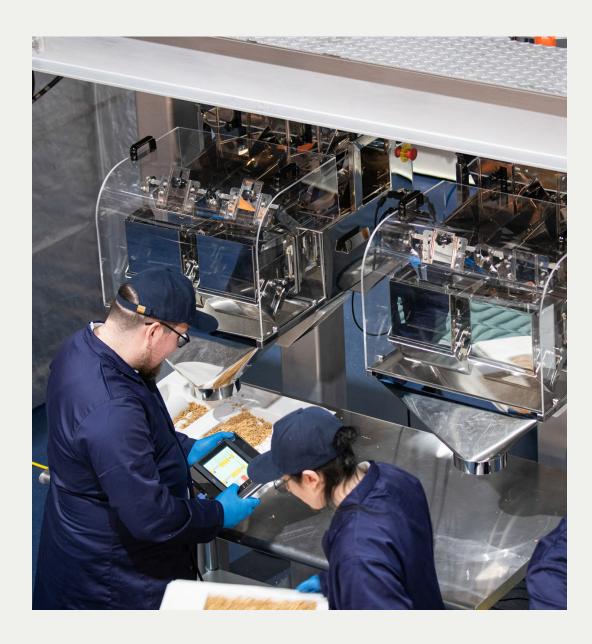


Protects against impact, temperature and humidity

## FLAME RESISTANT AGILE



Low ignition source



Fast and effective service



## HIGH PERFORMANCE PACKAGING

## OUR PACKAGING HAS PASSED EXTENSIVE MATERIAL TESTING THAT SIMULATES THE RIGOURS OF PRODUCT TRANSPORTATION

Tests conducted

- Transit Testing
- Humidity Cycling
   (Up to 70% Humidity)
- Drop Tested
- Temperature Tested

(70 °C 5 hours for 5 occasions down to - 25 °C)

- Vibration Tested
- Edge Crush

(All 8 edges of boxes dropped)

\* Strengths measure (pound per sq. inch) equals to Expanded polystyrene





## MUSHROOM® PACKAGING



## **APPLICATIONS**

## MUSHROOM PACKAGING IS A DIRECT REPLACEMENT FOR CARDBOARD AND SINGLE-USE PLASTICS SUCH AS:

- Polystyrene (EPS)
- Polyethylene (PE) Foam
- Extruded Polystyrene (XPS) Foam
- Packaging inserts (Die-cut)



New plastic tax applies to plastic packaging produced in, or imported into the UK: the £200 per tonne tax rate for packaging with less than 30% recycled plastic



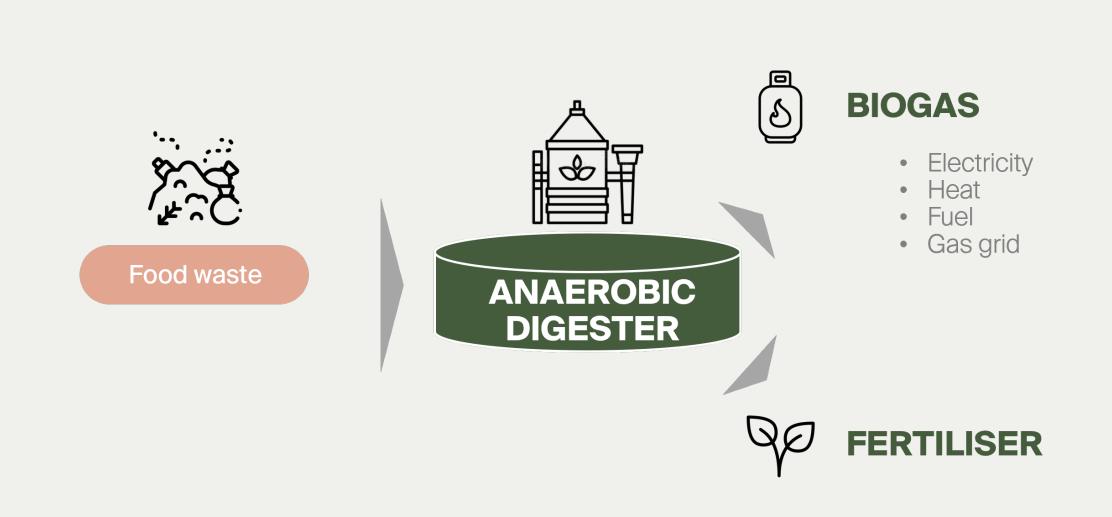


## **END OF LIFE SOLUTIONS**

## MUSHROOM® PACKAGING IS BIODEGRADABLE WITHIN 40 DAYS

Disposal methods:

- Food waste collection
- 100% naturally biodegradable
- Reuse feedstock at home (wildflowers pots)
- Novel recycling: closed-loop trial with OEM
- Reusable and biodigestable





Biodegradation - Featured in BBC

<u>Video Link</u>



## INDUSTRIES CATEGORIES

MANUFACTURING

GENERAL (E-COMMERCE)

COSMETICS
HORTICULTURE
CONSTRUCTION

**INTERIORS** 

FMCG VISUAL MERCHANDISING



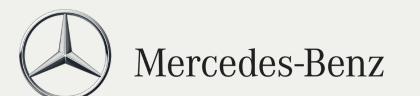


## **MMC CLIENTS**











Raymarine







LUSH



















Hæckels®







## MANUFACTURING



Sustainable Swiss Timepiece



**Electric Motor Protection** 



**Evolution AHRS** 

#### **ID WATCH**

#### **SAIETTA**

#### RAYMARINE



## MANUFACTURING



Kitchen door protection (Industrial volumes)



Radiator protection (Industrial volumes)





Packaged Ice-cream delivery's (Temperature maintained - 48 hours)

**ICE-CREAM COMPANY** 

#### **DOORS MANUFACTURING**



## MANUFACTURING



DockSense



Sink Corner Protection



Coffee Machine

#### **RAYMARINE**

SINKS

**BEKO** 



## GENERAL (E-COMMERCE)



General Corner Packaging



Browns Department Stores



Candle Holders (3 sizes)

**CORNER UNIT** 

GIFT BOX

**TAYLOR & CO INTERIORS** 



## GENERAL (E-COMMERCE)



Available on MMC E-commerce site



Available on MMC E-commerce site



Available on MMC E-commerce site

#### **CUP HOLDERS**

#### **HEART GIFT BOX**

WINE BOTTLE HOLDER





Christmas Hamper 2021



Christmas Gift Pack 2021



Christmas Gift Pack 2021

#### **THACKRAY BROWN**

#### **HAECKELS**

#### **ARK SKINCARE**





Seasonal Perfume Subscription



Christmas Gift Pack 2021



Christmas Gift Pack 2021

#### **FFERN**

#### **EVOLVE BEAUTY**

#### NATURAL SPA





Gift Pack 2021



Christmas Gift Pack 2021



Available on MMC E-commerce site

#### **MILKMAN**

**EVOLVE** 

**ECO GIFT BOX** 





Full range of Wildsmith Products



Full range of Wildsmith Products





Vegan and Multitasking Cosmetics

#### **ÖRN KUU**

Planet positive packaging

**WILDSMITH SKIN** 



## HORTICULTURE



Various Large Planters



Award-Winning Beehive - Will Jordan



Edenn Life Urns

#### **LARGE PLANTER**

#### **BEEHIVE**

#### **MYCELIUM URN**



## HORTICULTURE



Seed Starters and Small Plant Pots



Available via MMC E-commerce site



Square Planters for Paul Stamets Book Launch

#### **SMALL PLANTER**

#### **MEDIUM PLANTER**

#### **SQUARE PLANTER**



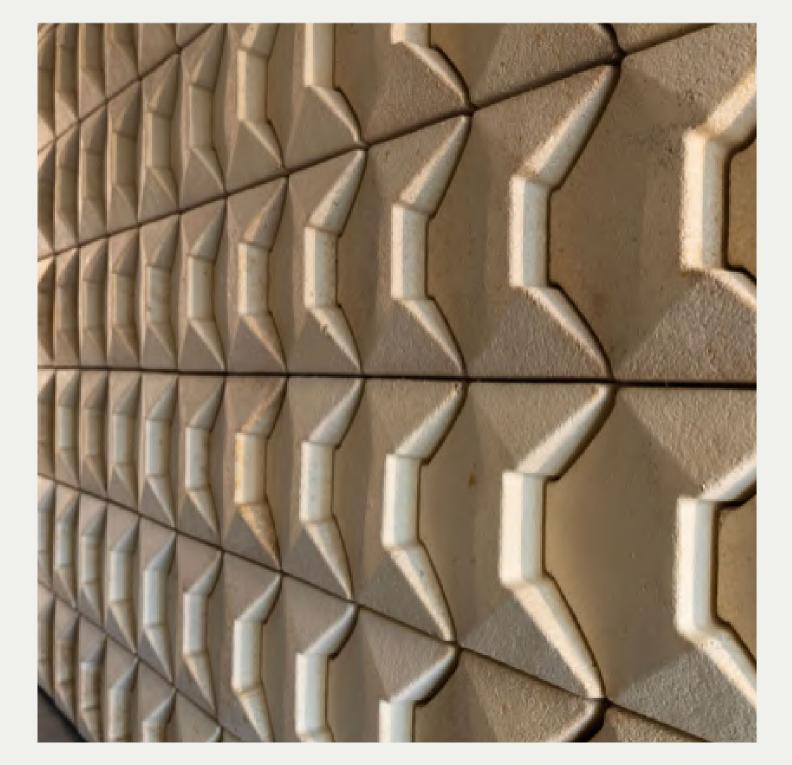
## CONSTRUCTION



New Launch for 2021



Tom Dixon Acoustic Boards



Mae-Ling Lokko Acoustic Boards

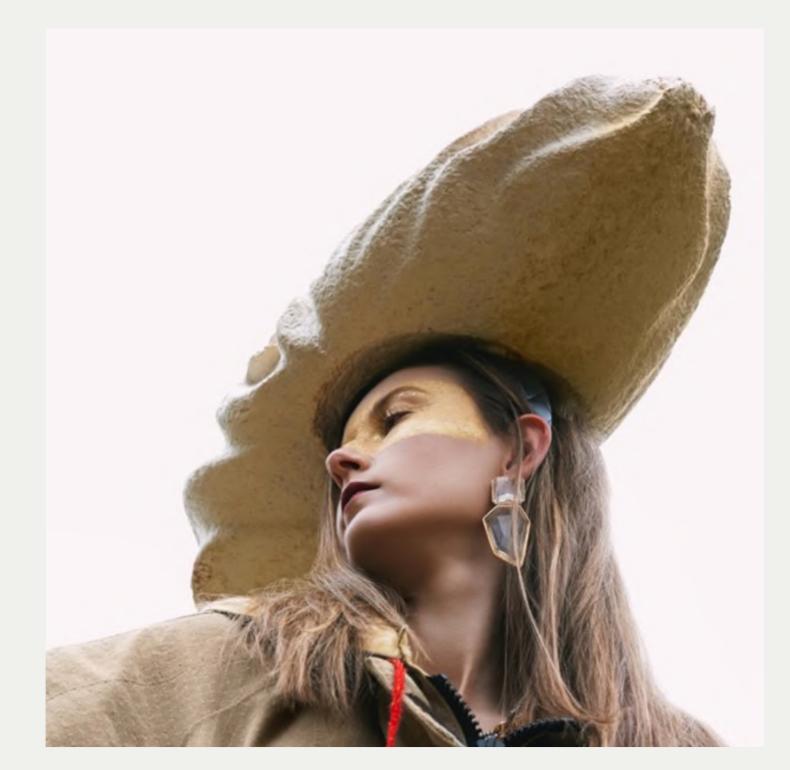
#### **INSULATION PANELS**

#### **ACOUSTIC BOARD**

#### **MULTIPLE WALL TILES**



## INTERIORS



Mycelium millinery by Jessica Evans



On Sale Soon



New Range in 2021

#### **JESSICA EVANS**

#### **TOM DIXON CHAIR**

#### **LAMP SHADES**







Overworks Gift Pack 2021



Christmas Gift Pack 2020



Summer Gift Pack 2021

#### **BREWDOG**

SEEDLIP (OWNED BY DIAGEO)

**DRINKS DROP** 



## **FMCG**



Christmas Gift Pack 2020



Summer Gift Pack 2021



On Shelf Pack 2021

#### **LUSH COSMETICS**

THE VURGER CO

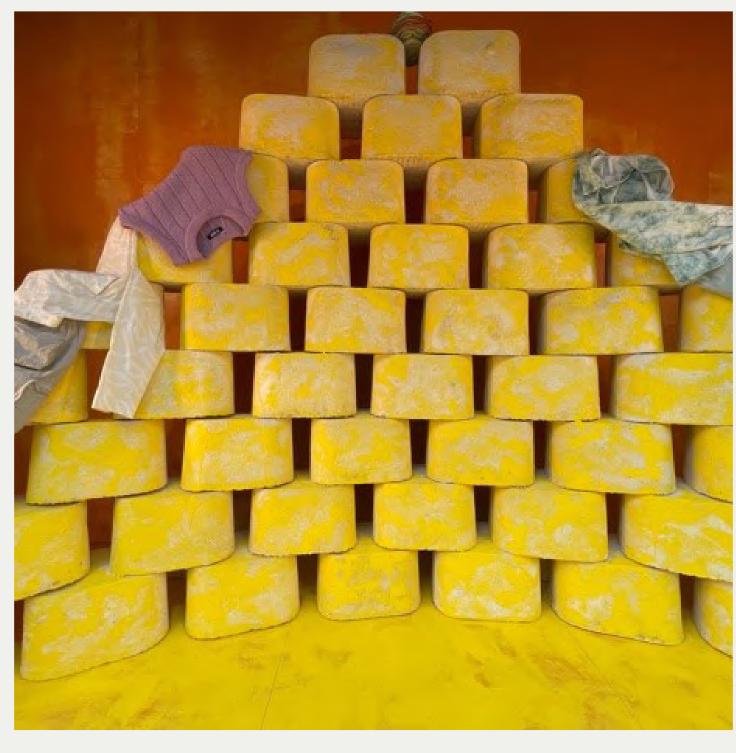
**AMLY BOTANICALS** 



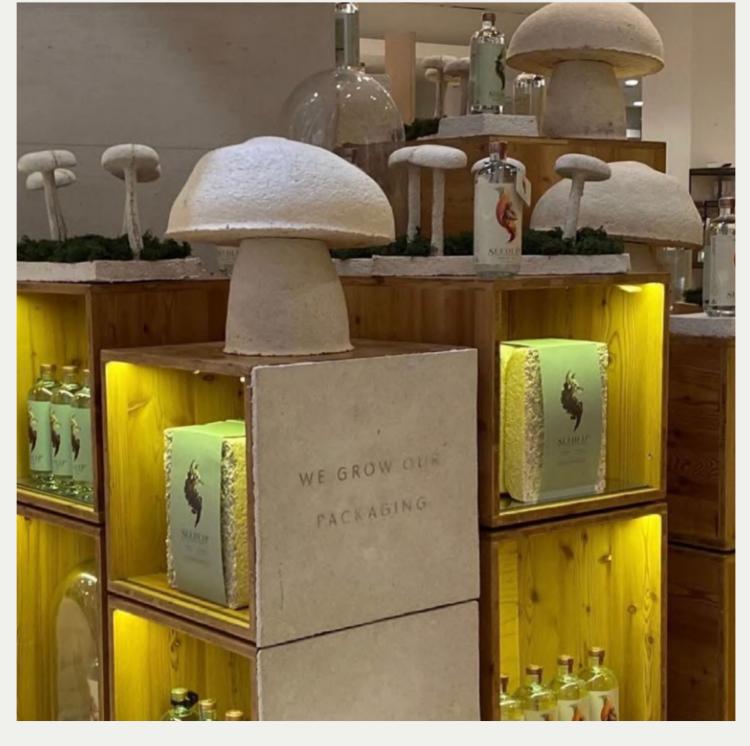
## VISUAL MERCHANDISING



Sustainability Shop Front 2021 - Volcano



Sustainability Shop Front 2021 "SUN"



January Store Display 2021

#### **SELFRIDGES**

#### **SELFRIDGES**

#### **SEEDLIP SELFRIDGES**



## VISUAL MERCHANDISING



International Display Blocks 2021



International Display Blocks 2021



Selfridges Visual Merch Display 2021

#### **BODY SHOP BLOCK 1**

#### **BODY SHOP BLOCK 2**

#### **MUSHROOM DECORATION**



# MANUFACTURING PROCESS AND PLANTS



## **GROWING PROCESS**





Growing process



## **MUSHROOM 1 ESHER - SURREY**

## UK'S ONLY MYCELIUM-BASED PACKAGING PLANT

**Operational** 

**80 TROLLEY SLOTS** 

weekly cycle

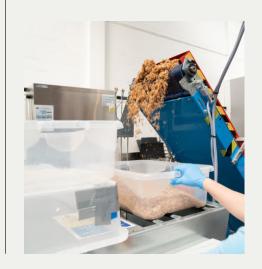
3,990 TROLLEY SLOTS

annual cycle (50 weeks)

**399,000 TRAY CAPACITY** 

(100 per trolley)

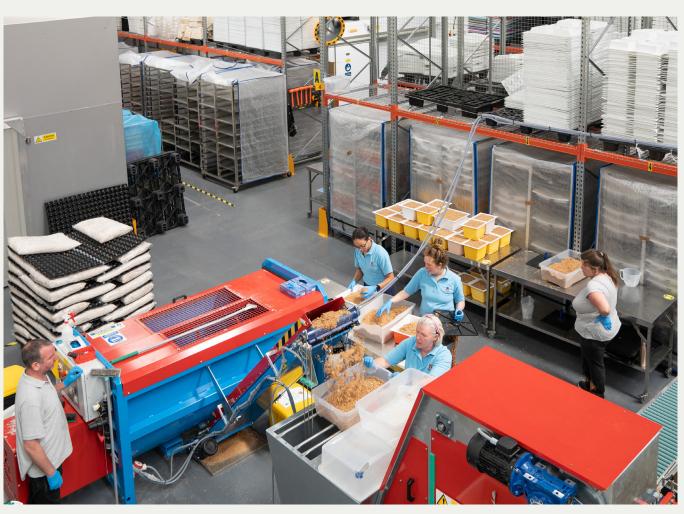
1,596,000 PARTS



Production process video

Link











## MUSHROOM 2 ATTENBOROUGH - EAST MIDLANDS

## FULLY OPERATIONAL & NEW SEMI AUTOMATED FILLING BY DECEMBER 2021

#### 137 TROLLEY SLOTS

weekly cycle

#### 6,840 TROLLEY SLOTS

annual cycle (50 weeks)

#### **684,000 TRAY CAPACITY**

(100 per trolley)

#### 2,736,000 PARTS

Capacity (average 4 per tray)











## MUSHROOM 3 SOFIA - BULGARIA

## FULLY OPERATIONAL & NEW SEMI AUTOMATED FILLING BY END OF MARCH 2022

#### **342 TROLLEY SLOTS**

weekly cycle

#### 17,100 TROLLEY SLOTS

annual cycle (50 weeks)

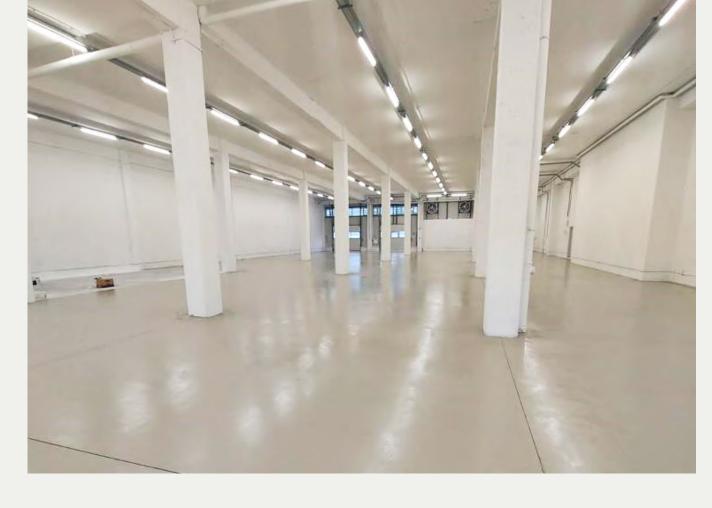
#### 1,710,000 TRAY CAPACITY

(100 per trolley)

#### 6,840,000 PARTS

Capacity (average 4 per tray)











## **AUTOMATION**











## DESIGN PROCESS MUSHROOM ® PACKAGING

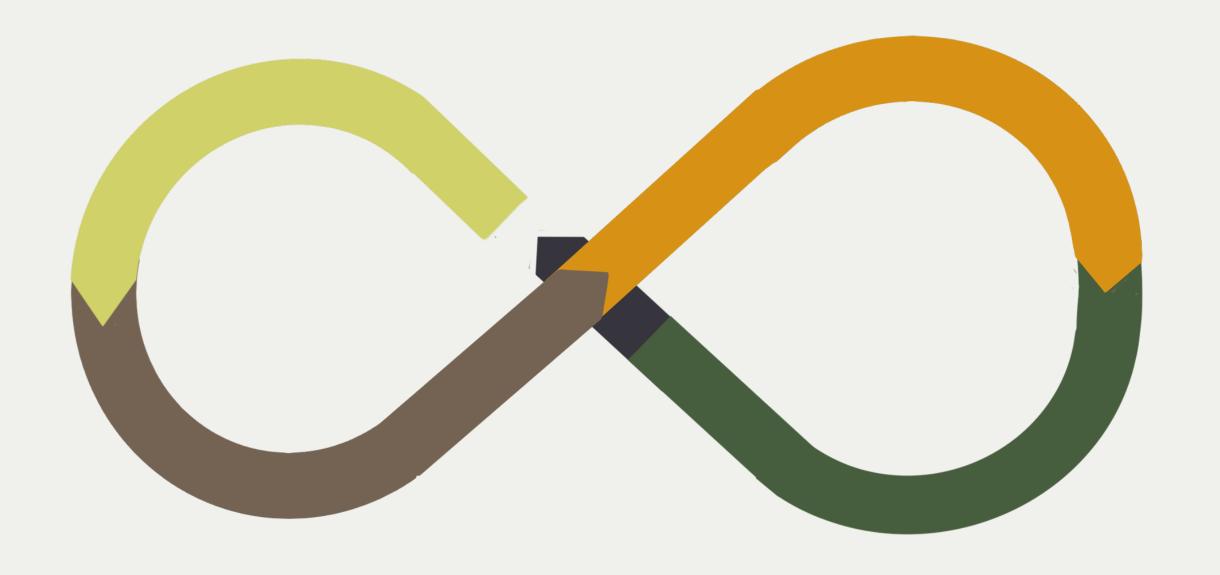


## MMC DESIGN THINKING

### A FRAMEWORK FOR INNOVATION

#### **EMPHATHISE**

What is the problem?



#### **IDEATE**

What is the problem?

#### **DEFINE**

Why is it important?

**TEST**Does it work?

**PROTOTYPE** 

How do we create it?

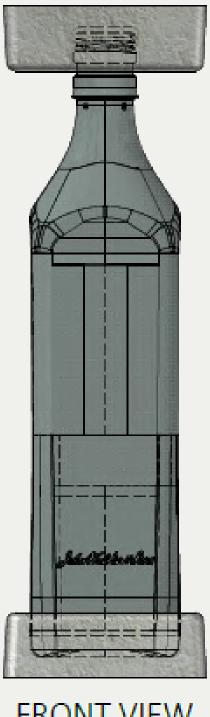


## **DESIGN AND PROTOTYPING**

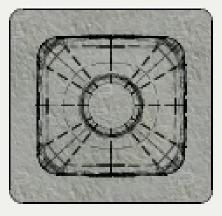
## **TOTAL AVERAGE TURNAROUND** TIME OF 2 WEEKS

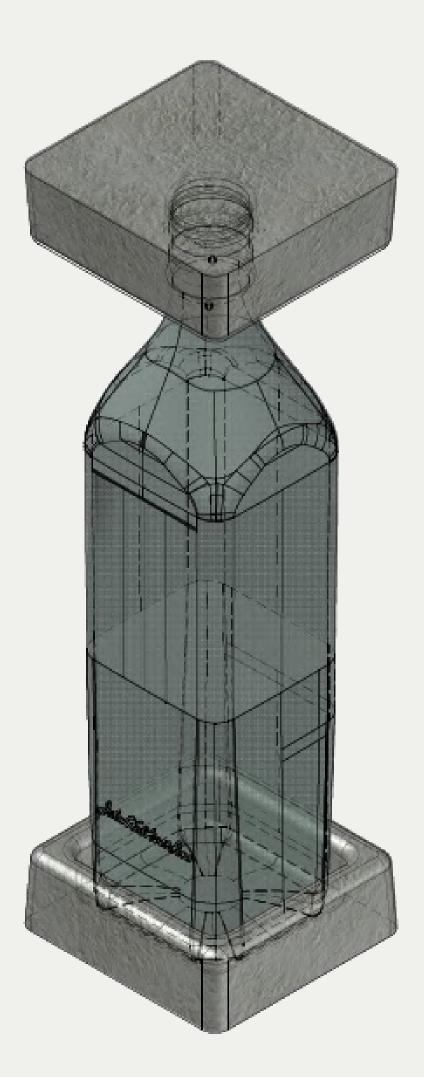
Process includes:

- Initial design consultation
- 3D CAD design and iterations
- 2 sets of packaging growth
- Transit and crush tests
- Soft tooling



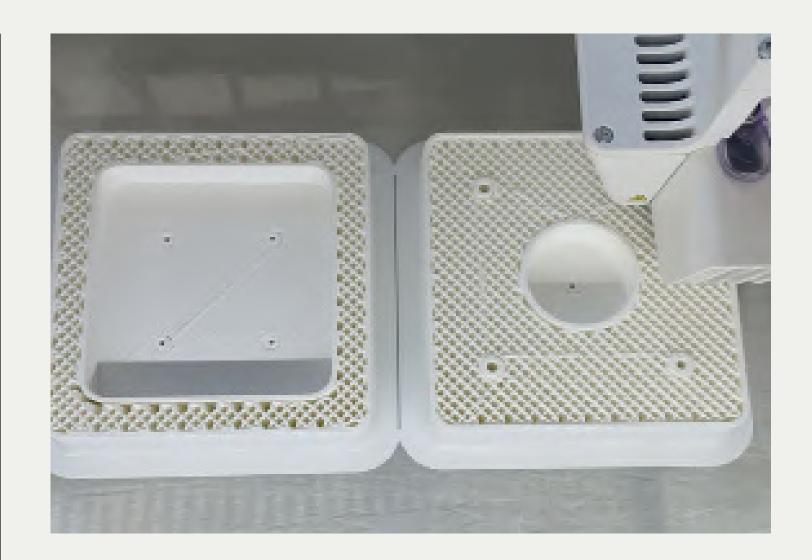
FRONT VIEW



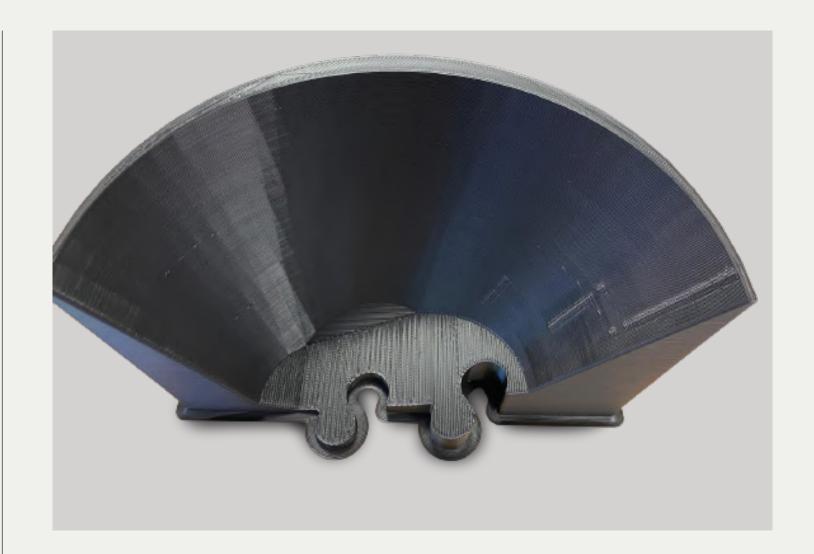




## 3D PRINTING













## HARD TOOLING

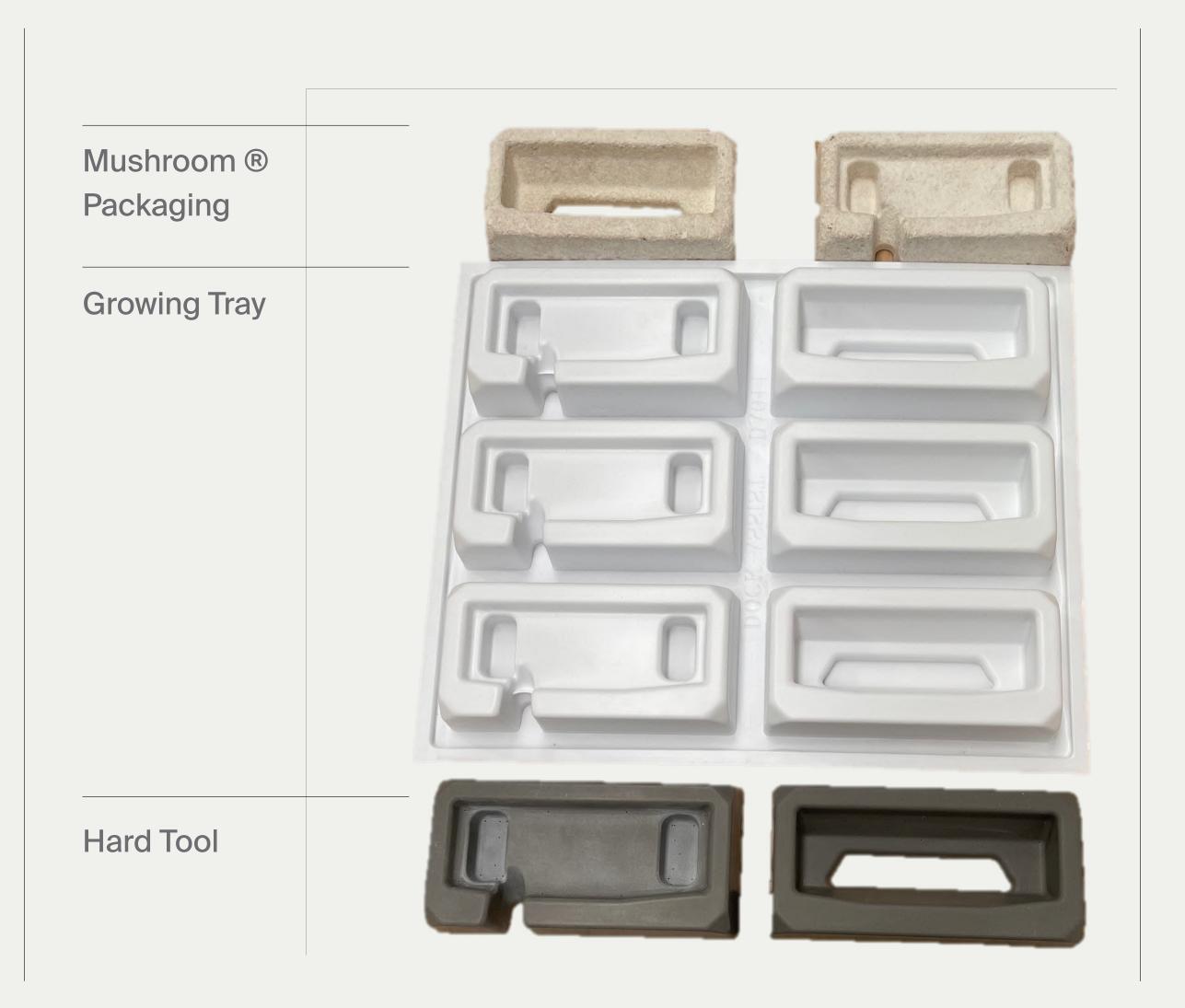
## TOTAL AVERAGE TURNAROUND TIME OF 4 WEEKS

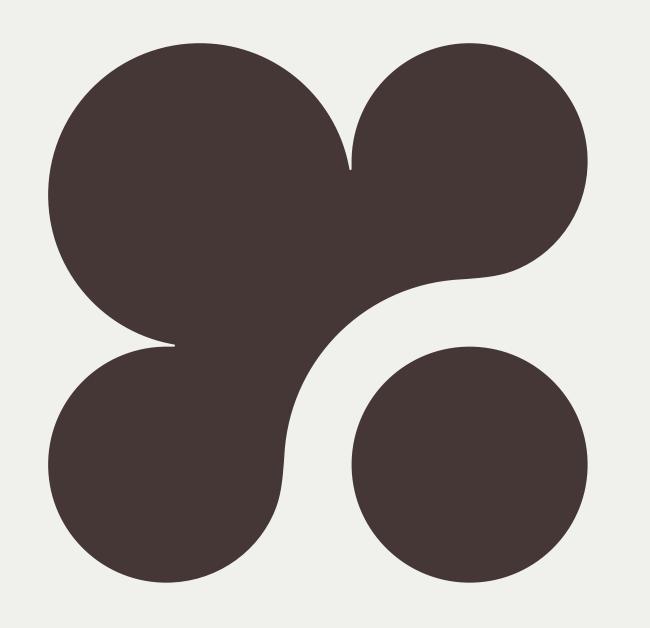
Process includes:

- Trays quantity estimation (based on order volume and growth frequency)
- Vacuum forms production
- 4 days' forms growth
- Forms "popping"
- 2 days of forms "free standing"



Hard tooling and vac formed trays are a one-off investment, ongoing orders only need to consider the actual cost of the substrate which is quoted once we know the sizes of each piece, the volume of substrate being used, the order volumes etc





# MAGICAL MUSHROOM

COMPANY

enquiry@magicalmushroom.com +44 (0) 1372 439405

www.magicalmushroom.com

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