



Society of Petroleum Engineers



# IOR/EOR Practices for Enhanced Efficiency in the Evolving Carbon-Conscious Environment

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# Challenges for Chemical EOR in Carbonate Reservoirs

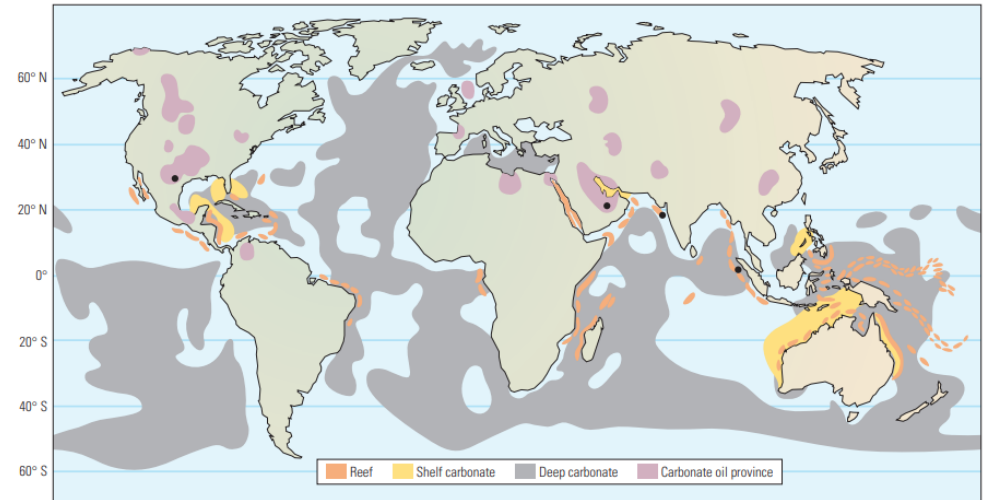
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IFP Technologies (Canada) Inc. and The EOR Alliance



# Chemical EOR in carbonate reservoirs

- Carbonate reservoirs can be found in most regions including Asia
  - >50% of world oil resources
- EOR: mostly gas (SPE-100063) so far
- Chemical EOR is challenging
  - *(Reservoir heterogeneity)*
  - • High temperature, high TDS
    - not due to carbonate but often found together
  - • High chemicals retention
  - • Low permeability/injectivity
    - polymer mechanical degradation



*(Oilfield Review Dec. 2000)*

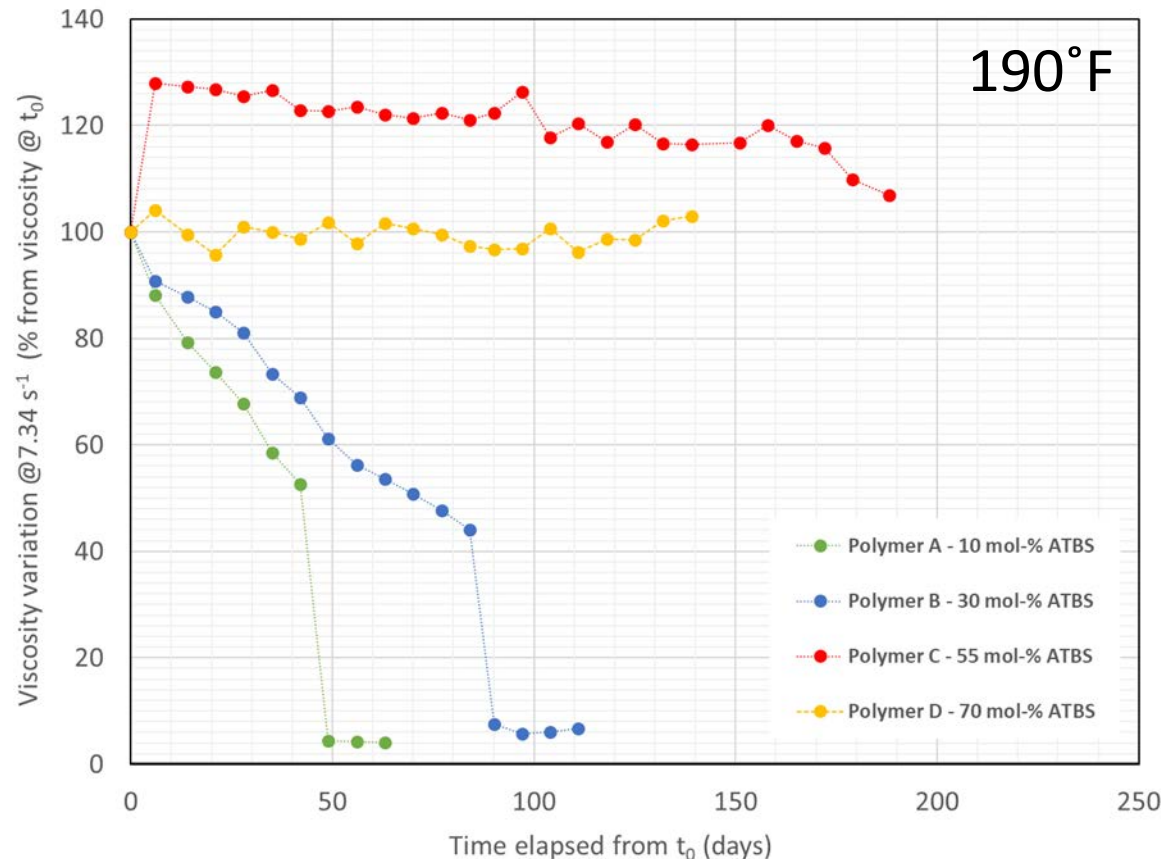
# Current status of cEOR in carbonates

- Numerous old pilots mostly in US (SPE-100063)
  - Mostly polymer, poorly documented
- Few large-scale expansions
- Some recent pilots

Field	Location	Date	Lithology	Temp. (F)	TDS (g/L)	Perm. (md)	Process
Kaji Semoga	Indonesia		Limestone	122	15?	85	SP
UNKNOWN	UAE	2019-21	Limestone	250	200	10-1,000	P (IT)
Sabriyah Mauddud	Kuwait	2022	Carbonate	172	235 (soft. wat.)	7-700	ASP
Al Shaheen	Qatar	2019	Limestone	135	90-130	10-20	WA

# ATBS containing polymers for harsh conditions: ME case

Long term polymer stability tests (SPE-218776)

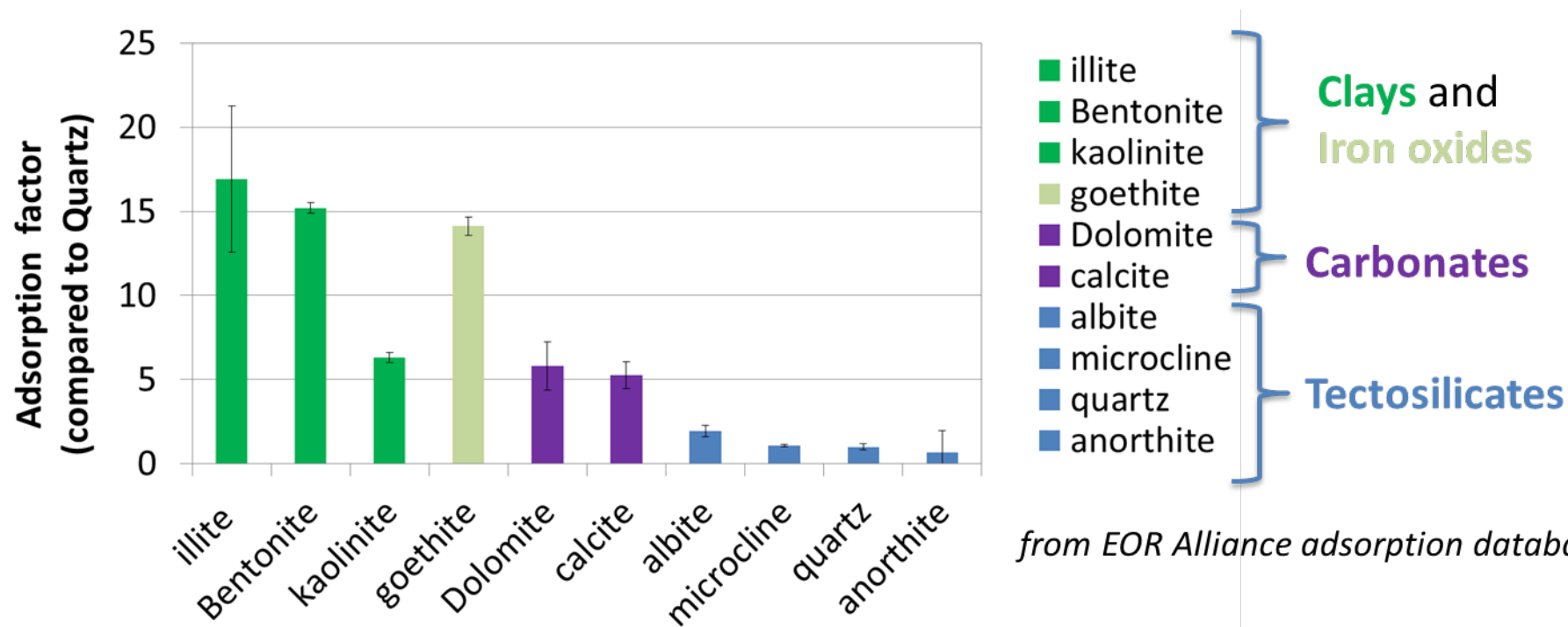


Na <sup>+</sup> (mg/L)	75,357
K <sup>+</sup> (mg/L)	3,316
Ca <sup>2+</sup> (mg/L)	14,659
Mg <sup>2+</sup> (mg/L)	4,777
Sr <sup>2+</sup> (mg/L)	294
Ba <sup>2+</sup> (mg/L)	4
Cl <sup>-</sup> (mg/L)	159,299
HCO <sub>3</sub> <sup>-</sup> (mg/L)	47
TDS (mg/L)	257,753
Hardness index R <sup>+</sup>	0.20

$$R^+ = \frac{[Ca^{2+}] + [Mg^{2+}]}{[Na^+] + [K^+] + [Ca^{2+}] + [Mg^{2+}]}$$

# Impact of mineralogy on surfactant static adsorption

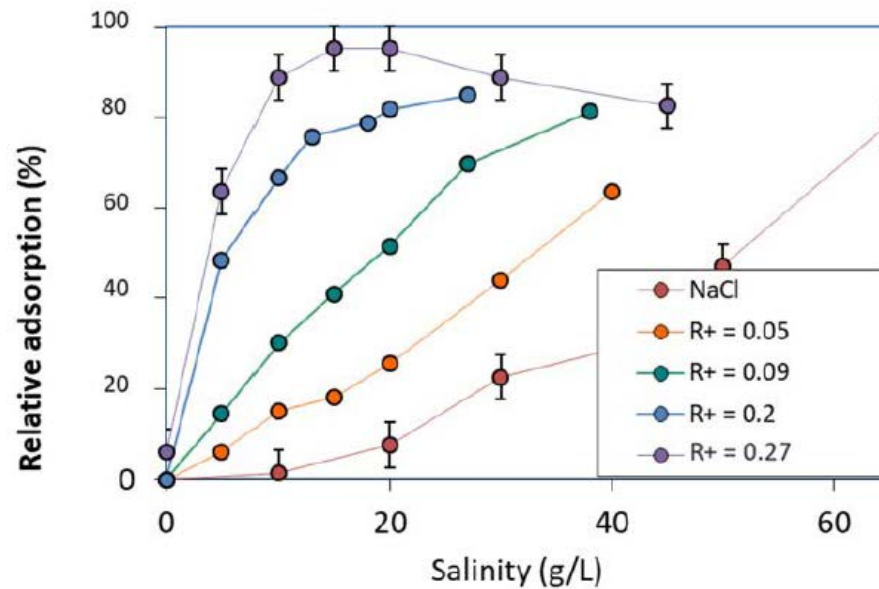
Static adsorption on controlled amount of pure minerals for classical anionic surfactant formulation (reference = quartz)



from EOR Alliance adsorption database

# Impact of brine salinity and hardness on surfactant adsorption

- Same formulation, various salinities and hardness



$$R^+ = \frac{\sum \text{DivalentCations}}{\sum \text{TotalCations}} = \frac{\sum (\text{Ca}^{2+} + \text{Mg}^{2+})}{\sum (\text{Na}^+ + \text{K}^+ + \text{Ca}^{2+} + \text{Mg}^{2+})}$$

(SPE-200247)

- ➔ Adsorption of surfactant increases with brine salinity
- ➔ Behavior towards salinity also depends on brine hardness

# Potential mitigation solutions

- Depending on field context several solutions could be contemplated

- Brine treatment

- Softening to remove divalent ions
    - Salinity reduction

} Economics can be challenging

- Chemicals selection

- Adapt chemical formulation
    - Do not use alkali

} Not always technically possible, economics can be challenging due to high required surfactant concentration

- Injection process

- ~~Add alkali~~
    - Salinity gradient
    - Adsorption inhibitors

} “Traditional solutions”;  
salinity gradient may require water treatment

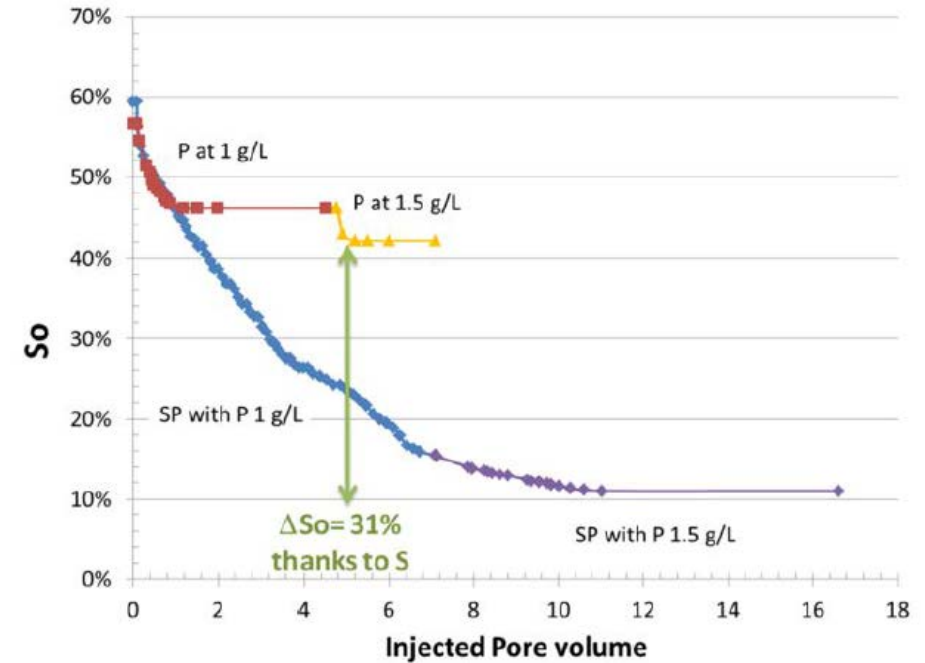
} “In-house additional approach”



# SP corefloods for ME carbonate case

- $T = 80^{\circ}\text{C}$
- Water
  - Formation 230 g/L
  - W injection seawater
    - 2 passes nano filtration
    - OR adsorption inhibitors

RT (CF)	RT1 (CF04)	RT1 (CF03)	RT2 (CF05)	RT3 (CF06)
Kw (mD)	266	232	39	850
SP slugs MS – PF1 (PV)	1-3	0.6-1.5	0.6-1.5	0.6-1.5
Sor <sub>w</sub> (%)	0.58	0.56	0.52	0.6
Final Sor (.frac)	0.21	0.21	0.21	0.22
Adsorption(mg/g)	0.1	0.06	0.29	0.09



(SPE-197261)

# Low permeability/injectivity

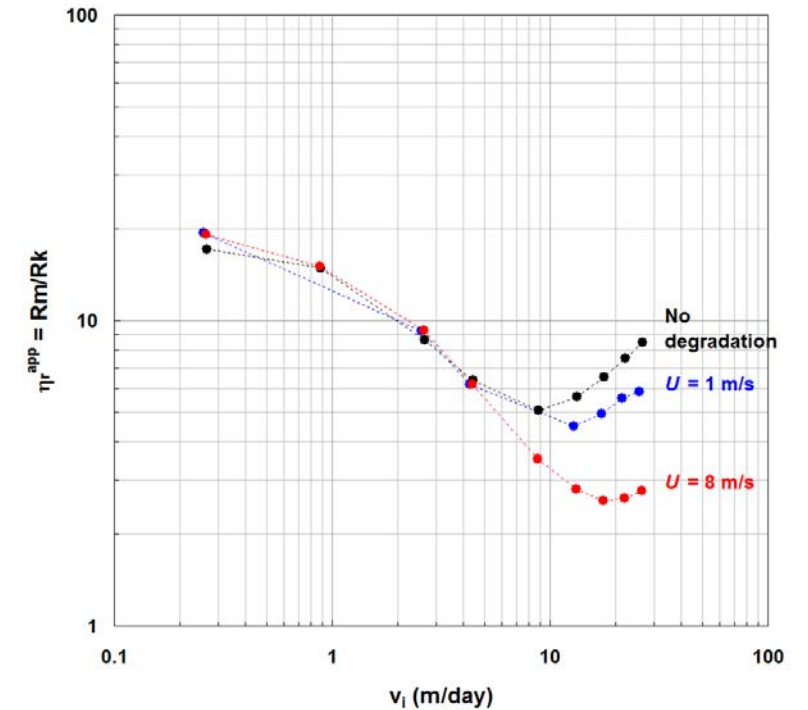
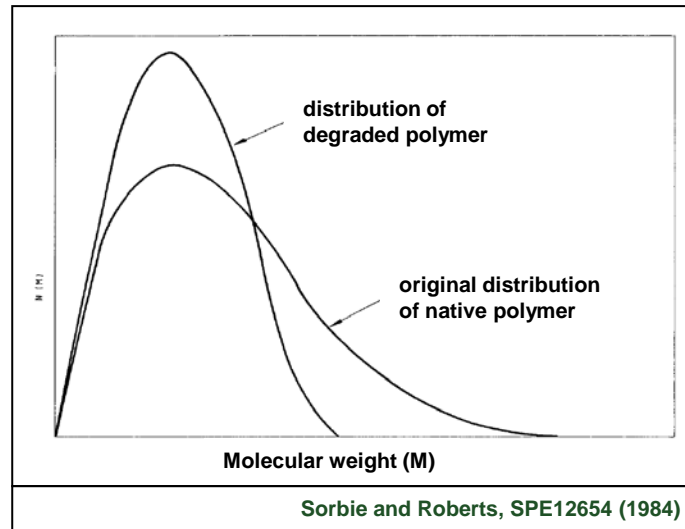
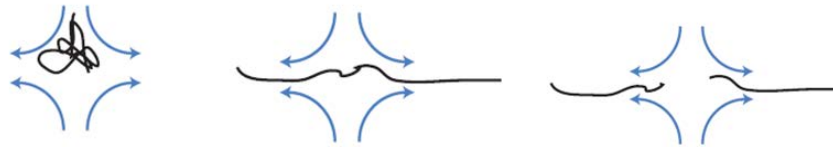
Successful polymer pilots in low permeability carbonate reservoirs (SPE 169673)

Field	Location	Date	Lithology	Temp. (F)	Porosity (%)	Perm. (md)	Process
Elliasville Caddo Unit	USA (TX)	1980	Limestone reef	34	13.2	0.1-234, avg 11	P
Vacuum (Hale/Mable Leases)	USA (NM)	1983	Dolomite	100	11.5	17.3	P
Slaughter	USA (TX)	1981	Dolomite + anhydrite	109	8-18	1-25, avg 6	SP
UNKNOWN	USA (TX)		Dolomite		11.8	3.9	SP

# Mechanical degradation of polymer

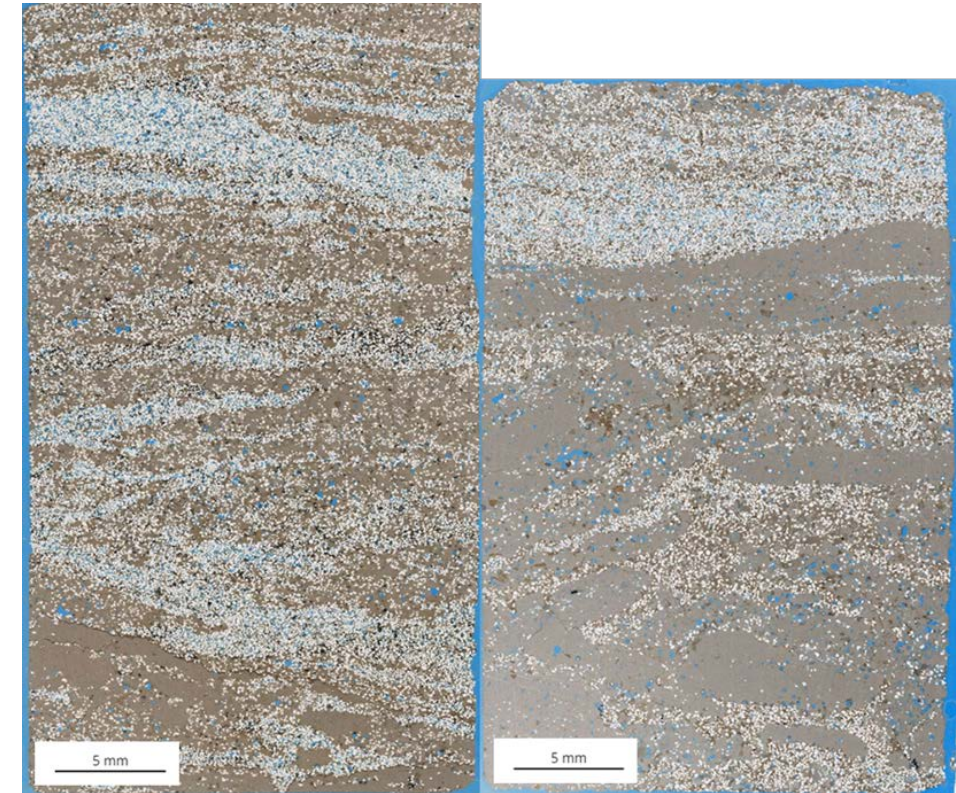
Occurs when polymer are exposed to elevated extensional strain

→ *irreversible scission of macromolecules, viscosity loss*



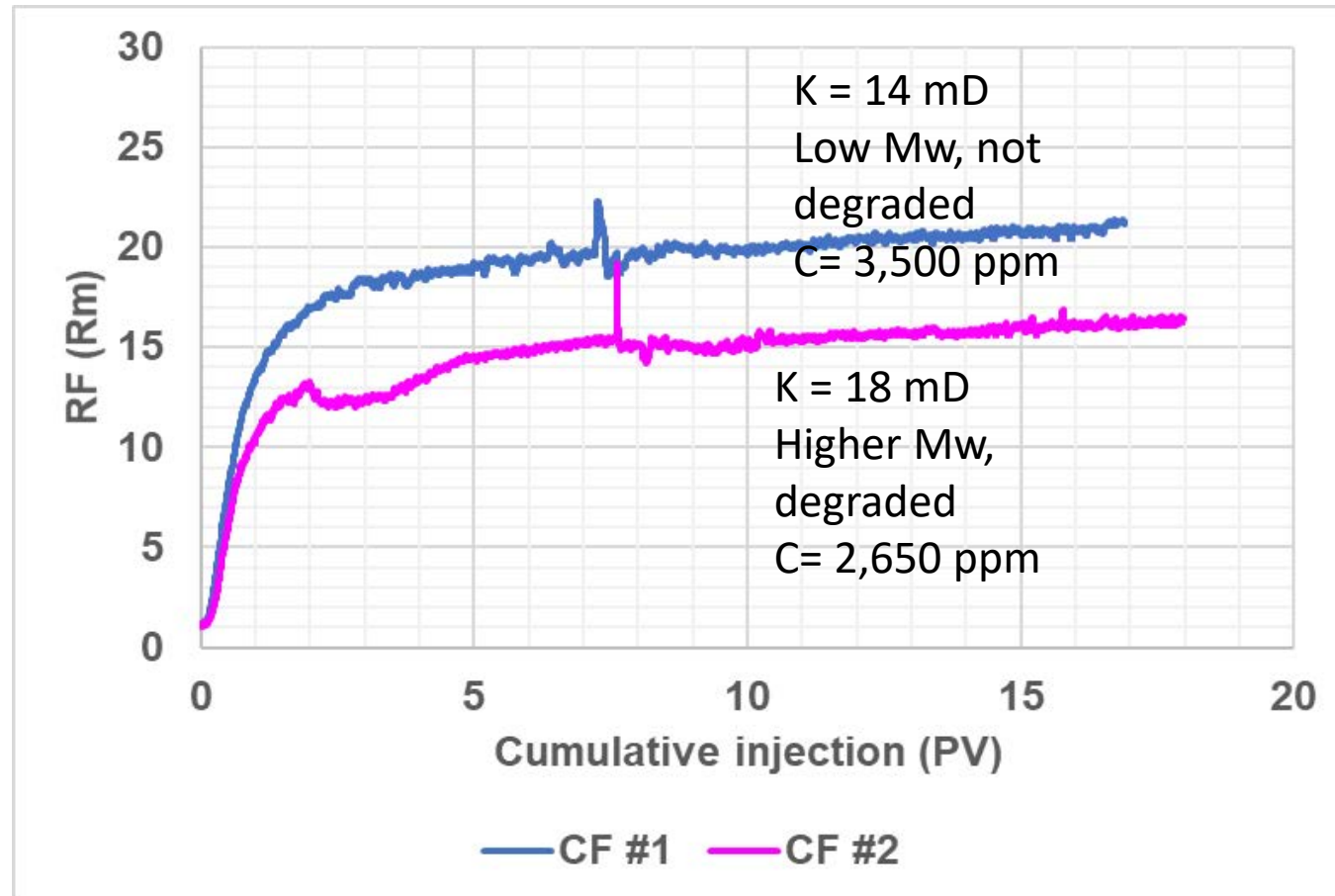
# Canadian low permeability case

<b>Reservoir temperature</b>	55°C
<b>Oil viscosity (@res. temperature)</b>	11 mPa.s
<b>Waterflood water viscosity (@res. temperature)</b>	0.53 mPa.s
<b>Lithology</b>	from dolomitic quartz sandstone to sandy dolomite
<b>Average permeability (in the target zone for polymer flooding)</b>	30 mD (60-70% between 10 and 30 mD)
<b>Average porosity</b>	18%
<b>Reservoir currently under waterflood (mix between produced water and river water) ; injectors are fractured</b>	



Quartz grains, clay + dolomite cement

# Corefloods



# Conclusions

- cEOR injection in carbonates is feasible but economics challenging
- Main questions:
  - Chemicals loss
  - Permeability
- Chemical losses: challenging but potential solutions exist
- Permeability
  - 5-20 md?
  - OK in the lab but what about injectivity?
  - Pre-degradation of polymer can alleviate injectivity issues
  - More field testing required