



Digital, Data Analytics, and Automation: Value Creation Through Digital E&P

19-20 NOVEMBER 2024 | BANGKOK, THAILAND



Complex Risk Assessment of Offset Wells using Cognitive Knowledge-based A.I.

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AUI Systems



Accurate Information Assists Drilling Workflows

EDR



Electronic Drilling Recorder

- High Frequency Data
- Time Series
- Captured by Sensors
- High Volume, 1 Hz

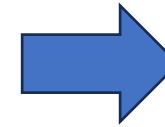


DDR

FROM	TO	HRS	FROM DEPTH	TO DEPTH	Ph	Op	Activity Last 24 Hours - Operations in Sequence (6 AM - 6 AM)
06:00	06:30	0.50	12737	12749	D	DS	DRILL SLIDE, 12' 24 FPH, WOB: 15, MMRRPM: 273, SPM: 124, GPM: 520, SPP: 3,500, DIFF: 100, TP: 50R
06:30	07:30	1.00	12749	12805	D	DR	DRILL ROTATE, 56' 56.0 FPH, WOB: 20, RPM: 70, MMRRPM: 274, SPM: 124, GPM: 520, SPP: 4,000, DIFF: 500, TQ: 8K - 11K, PUMP WEIGHTED SWEEP @ 12.749'
07:30	08:00	0.50	12805	12830	D	DS	DRILL SLIDE, 20' 50 FPH, WOB: 15, MMRRPM: 273, SPM: 124, GPM: 520, SPP: 3,500, DIFF: 200, TP: 45R
08:00	09:00	1.00	12830	12900	D	DR	DRILL ROTATE, 70' 70.0 FPH, WOB: 20, RPM: 70, MMRRPM: 274, SPM: 124, GPM: 520, SPP: 4,100, DIFF: 500, TQ: 8K - 11K
09:00	10:30	1.50	12900	12930	D	DS	DRILL SLIDE, 30' 20 FPH, WOB: 20, MMRRPM: 273, SPM: 124, GPM: 520, SPP: 3,500, DIFF: 250, TP: 20R

Daily Drilling Reports

- Low Frequency Data
- Unstructured, Text
- Activity description
- Low Volume, Complex



- Data Quality Assurance
- Offset Well Analysis
- Performance Benchmarks
- Well Decommissioning
- Commercial Bids
- Data Science / Predictive
- GenAI – Q&A

Risk/Hazard Analysis of Offset Wells is Critical

- **Study and understand past issues in nearby/offset wells to perform risk analysis and optimize design for a new well.**
- **Extend analysis to data from current campaign / well**
- **Transfer lessons learned and manage risk for the new well**
- **Relevant information contained in DDRs, End of Well Reports and other unstructured reports – tedious to analyze**

Example: Daily Drilling Reports

Operations

Start time	End time	End Depth mMD	Main - Sub Activity	State	Remark
00:00	01:30	3881	formation evaluation -- core	ok	CONTINUED CORING FROM 3858 - 3881M. TOTAL CUT 27M.
01:30	02:00	3852	formation evaluation -- trip	ok	FLOW CHECKED, OK. LAID DOWN SPACER PUP JT. PUMP SLUG.
02:00	06:00	780	formation evaluation -- trip	ok	POOH. FLOW CHECKED INSIDE CSG WINDOW, OK. CURRENT DEPTH AT REPORT TIME, 780M.
06:00	09:00	0	formation evaluation -- trip	ok	CONTINUED POOH WITH CORE NO 2. REDUCED SPEED LAST 400M. HELD SAFETY BRIEF BEFORE PULL CORE BARREL TO DRILL FLOOR. HAD 20 PPM H ₂ S IN COREBARREL. PERSONNEL PUT ON PROTECTION EQUIPMENT BEFORE START LAYING DOWN CORE.
09:00	10:30	0	formation evaluation -- trip	ok	RETRIVED CORE NO 2, 100 % RECOVERY. MAX 5 PPM H ₂ S WHEN RETRIVING CORE.
10:30	12:30	0	formation evaluation -- trip	ok	M/UP COREBARREL AND COREHEAD. SERVICED COREBARREL.
12:30	15:30	2160	formation evaluation -- trip	ok	RIH TO CSG WINDOW AT 2161M. BREAK CIRC EACH 1000 M.
15:30	16:00	2160	formation evaluation -- wait	ok	HELD SAFETY MEETING WITH ALL PERSONNEL WITH H ₂ S GAS, GAS PROCEDYRES AND CONTINGENCIES.
16:00	18:30	3876	formation evaluation -- trip	ok	CONTINUED RIH TO 3876M.
18:30	20:30	3876	formation evaluation -- circulating conditioning	ok	CIRC BTM'S UP IN ORDER TO CLEAN WELL FOR GAS. MAX PEAK FROM PREVIOUS CORING; 15,2 %. CIRC GAS LEVEL DOWN TO 0,9 %.
20:30	21:00	3881	formation evaluation -- trip	ok	ROTATE AND WASH TO BTM AT 3881,5M. SPACED OUT STRING.
21:00	21:30	3881	formation evaluation -- circulating conditioning	ok	DROP BALL AND SEATED SAME IN COREBARREL WITH 17 BAR PRESS INCREASE. TAKE SCR'S.
21:30	23:00	3908	formation evaluation -- core	ok	CUT CORE NO 3 FROM 3881,5 TO 3908,5M.
23:00	23:30	3820	formation evaluation -- trip	ok	PUMP OUT OF HOLE TO 3820M. HAD 45 T OVER PULL AT CONNECTION AT 3880M. ROTATE STRING AND HAD NO EXCESSIVE TORQUE TO BREAK ROTATION, NORMAL PUMP PRESSURES INDICATING GEOMETRICAL OBSTRUCTION.
23:30	00:00	3820	formation evaluation -- circulating conditioning	ok	CIRC TO CLEAN OUT CORING GAS.

Example: Granular Processes in Drilling & Completion

Drilling	Casing	Tripping	Testing
Drill Cement	Cut casing	POOH OH pumping	Function test diverter / BOP
Drill ahead rotary	POOH casing cutters	POOH logging tools	Pressure Test
Drill ahead sliding	RIH casing in casing	POOH OH back reaming	Shallow test MWD/LWD
Drill Shoe Track	RIH casing in open hole	RIH wash ream	FIT / LOT
Drilling with Casing	RIH spear	Run/Pull wear bushing	Bump plug & pressure test casing

Contextual Risks and Hazards are encountered

Tight Spot

Stuck Pipe

Lost Circulation

Pack off

Fishing

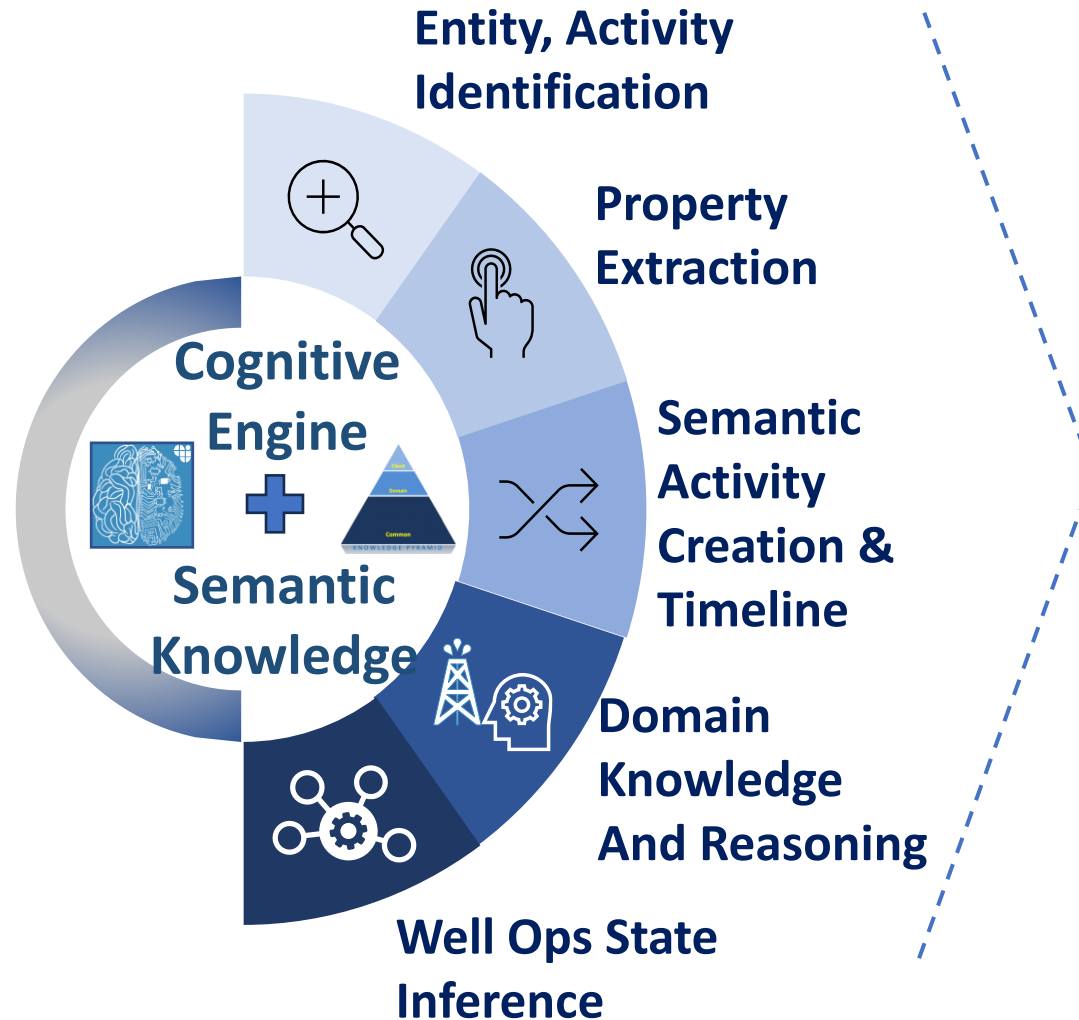
Waiting on..

Repair

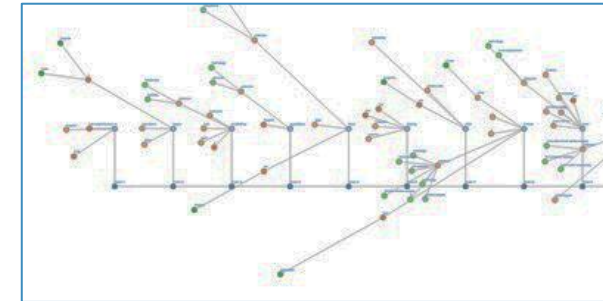
A Knowledge-Based, Cognitive System Proves Capable

Start time	End time	Remark
00:00	01:30	CONTINUED CORING FROM 3859 - 3881M. TOTAL CUT 27M.
01:30	02:00	FLOW CHECKED, OK. LAID DOWN SPACER PUP JT. PUMP SLUG.
02:00	06:00	FOOH FLOW CHECKED INSIDE CSG WINDOW. OK. CURRENT DEPTH AT REPORT TIME, 783M.
06:00	09:00	CONTINUED FOOH WITH CORE NO 2. REDUCED SPEED LAST 400M. HELD SAFETY BRIEF BEFORE PULL CORE BARREL TO DRILL FLOOR. HAD 20 PPM H ₂ S IN COREBARREL. PERSONNEL PUT ON PROTECTION EQUIPMENT BEFORE START LAYING DOWN CORE.
09:00	10:30	RETRIVED CORE NO 2. 100 % RECOVERY. MAX 8 PPM H ₂ S WHEN RETRIVING CORE.
10:30	12:30	MUP COREBARREL AND COREHEAD. SERVICED COREBARREL.
12:30	15:30	RRH TO CSG WINDOW AT 2161M. BREAK CIRC EACH 1000 M.
15:30	16:00	HELD SAFETY MEETING WITH ALL PERSONNEL WITH H ₂ S GAS, GAS PROCEDYRES AND CONTINGENCIES.
16:00	18:30	CONTINUED RRH TO 3876M.
18:30	20:30	CIRC BTMS UP IN ORDER TO CLEAN WELL FOR GAS. MAX PEAK FROM PREVIOUS CORING, 15.2 %. CIRC GAS LEVEL DOWN TO 0.9 %.
20:30	21:00	ROTATE AND WASH TO BTM AT 3881.5M. SPACED OUT STRING.
21:00	21:30	DROP BALL AND SEATED SAME IN COREBARREL WITH 17 BAR PRESS INCREASE. TAKE SCFS.
21:30	23:00	CUT CORE NO 3 FROM 3881.5 TO 3908.5M.
23:00	23:30	PUMP OUT OF HOLE TO 3829M. HAD 45 T OVER PULL AT CONNECTION AT 3890M. ROTATE STRING AND HAD NO EXCESSIVE TORQUE TO BREAK ROTAT. OK. NORMAL PUMP PRESSURES INDICATING GEOMETRICAL OBSTRUCTION.
23:30	00:00	CIRC TO CLEAN OUT CORING GAS.

Textual Activity Description With Timestamp



Semantic Structured Output



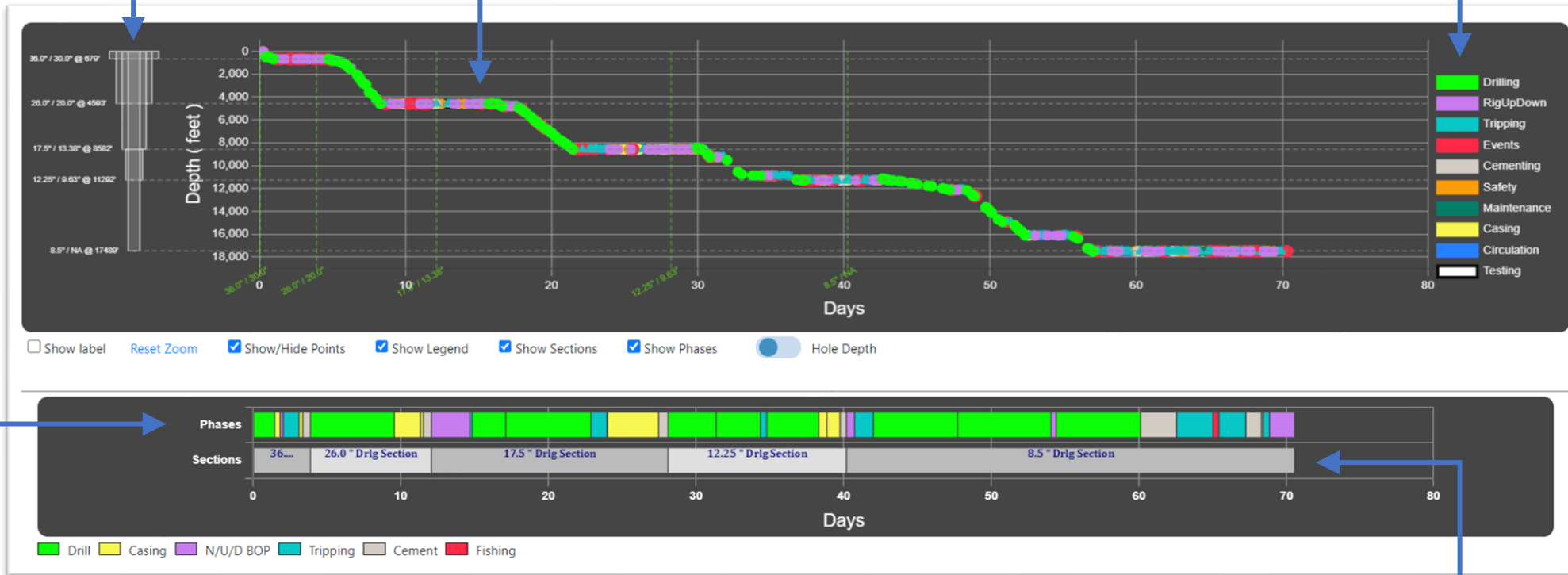
- Ops Code Classification
- NPT / Event Details
- Extract Drilling Parameters
- Activity-Sequence Analysis
- Phase, Section Analysis
- Hazard/Risk Analysis

Automated Outputs from Cognitive System

Casing Diagram

Interactive DvD Curve

Operational Grouping

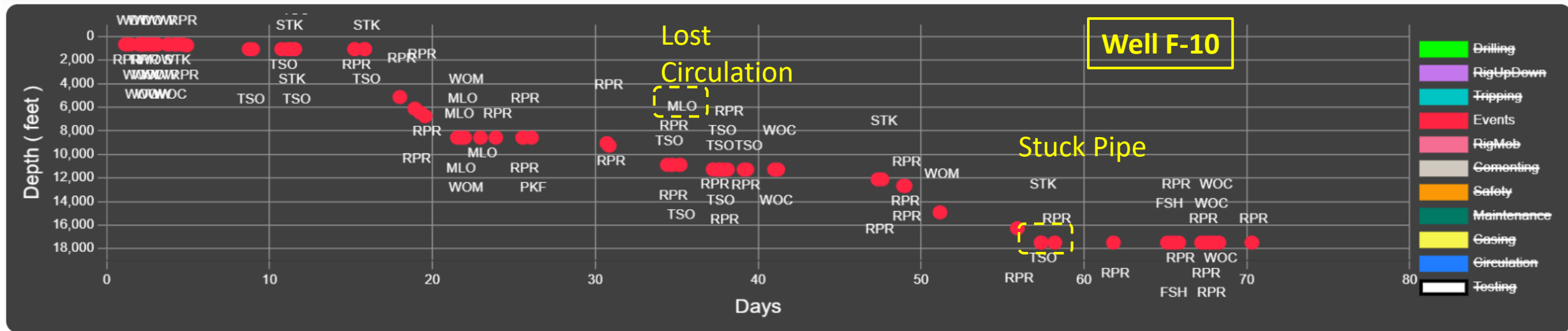


Phase Identification

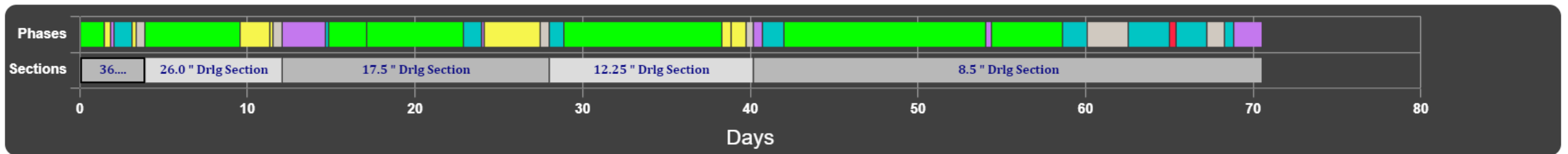
~150 Operations (Drilling, Completions)
10+ NPT types, 10+ Drilling Parameters

Section Identification

Example: Automated Risk Analysis Deep Dive

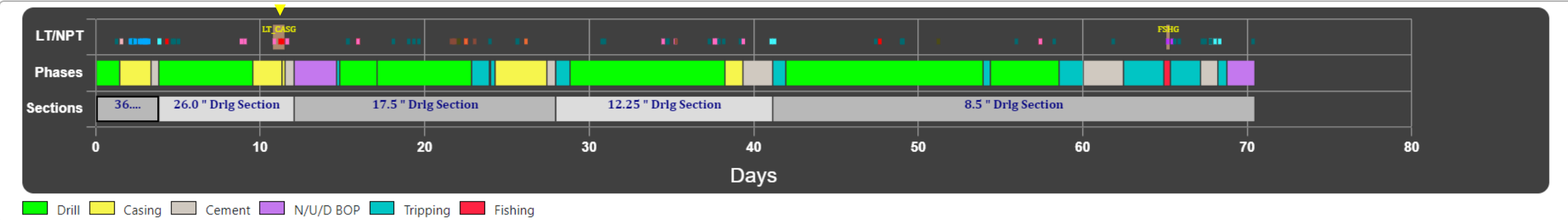
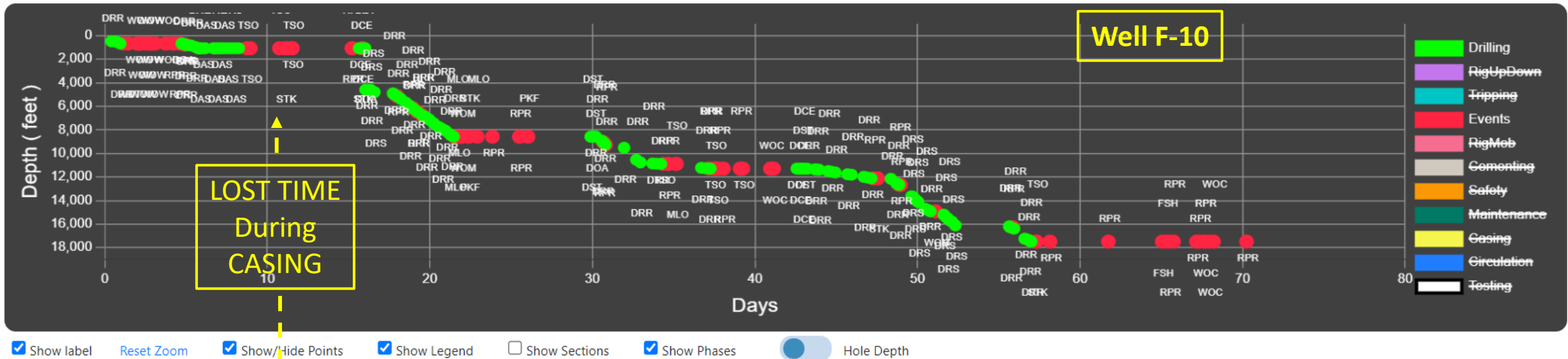


Show label
 [Reset Zoom](#)
 Show/Hide Points
 Show Legend
 Show Sections
 Show Phases
 Hole Depth

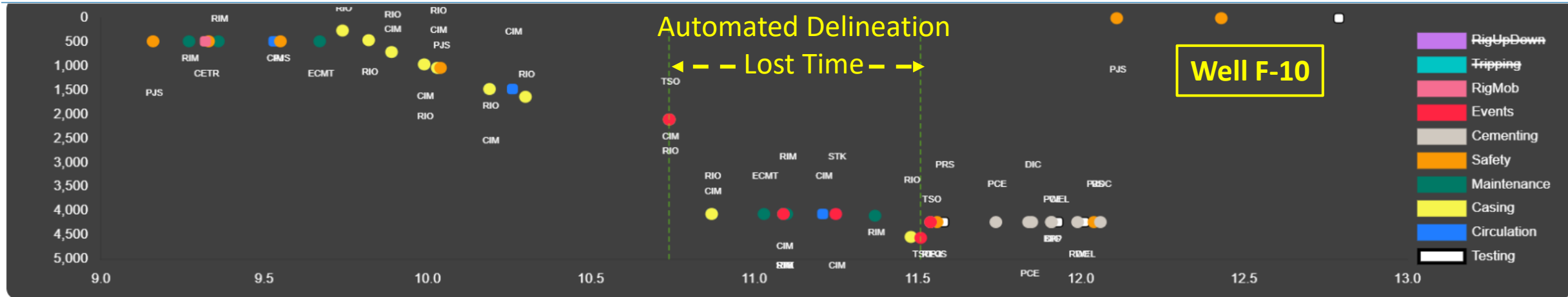


■ Drill
 ■ Casing
 ■ N/U/D BOP
 ■ Tripping
 ■ Cement
 ■ Fishing

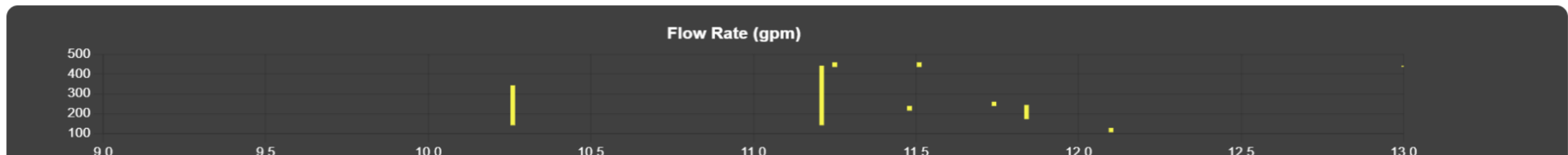
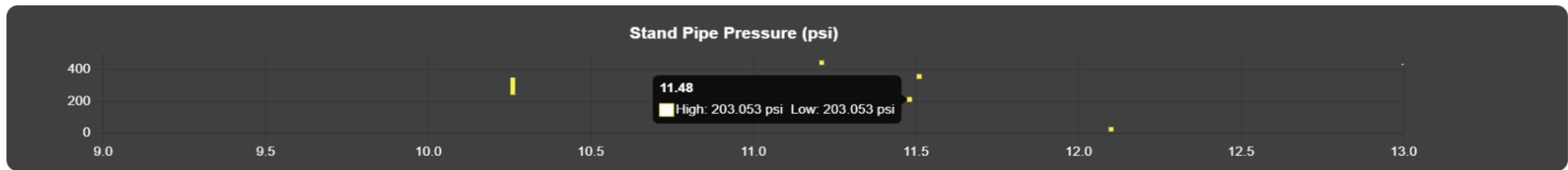
Recent Work: Multi Activity Risk & Lost Time / NPT



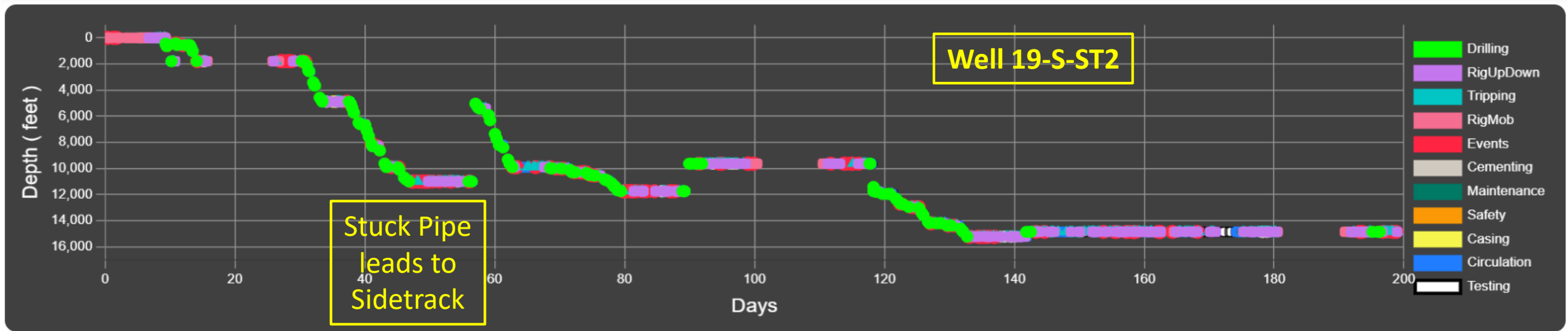
Automated Case 1: Lost Time (Casing)



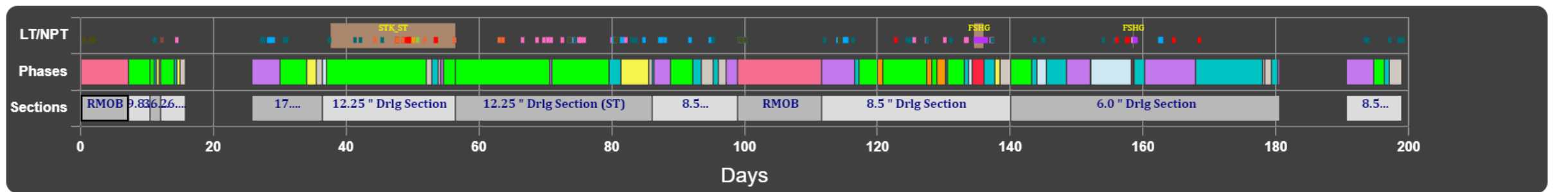
Activity Depth
 Label
 Reset Zoom
 Show/Hide Points
 Legend
 Flow Rate
 Torque
 Mud Loss Rate
 Mud Loss
 Mud Weight
 Overpull
 ROP
 RPM
 SPP
 WOB



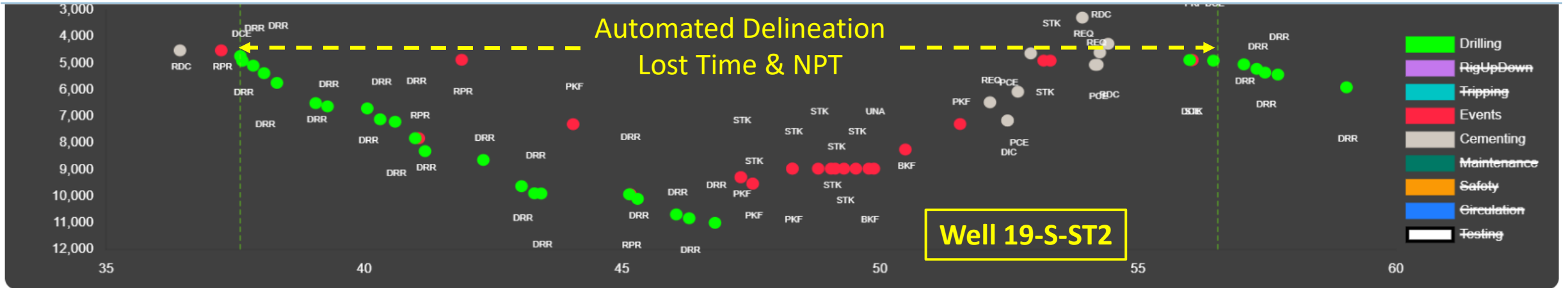
Automated Case 2: Stuck Pipe leading to Side Track



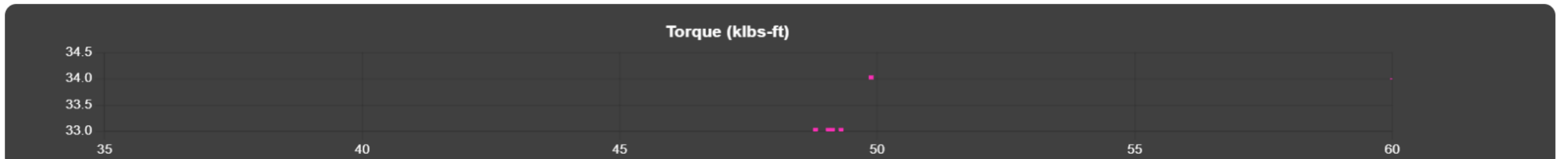
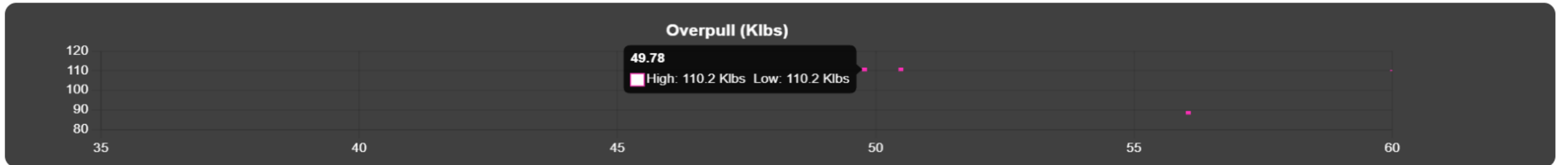
Show label
 [Reset Zoom](#)
 Show/Hide Points
 Show Legend
 Show Sections
 Show Phases
 Hole Depth
 Telescoped Timeline



Automated Case 2: Stuck Pipe leading to Side Track



- Activity Depth
- Label
- [Reset Zoom](#)
- Show/Hide Points
- Legend
- Flow Rate
- Torque
- Mud Loss Rate
- Mud Loss
- Mud Weight
- Overpull
- ROP
- RPM
- SPP
- WOB



Summary of Automatically Delineated Cases

Well	Lost Time / NPT Case	LT / NPT Multi- Activity Analysis (Days)	Corresponding LT / NPT via Single Activity Analysis (Days)	Comments
F-10	Lost Time (Casing)	0.8 (10.7 – 11.5)	0.17	Tight Spots / Mini Stuck Pipe Phase
F-15A	Lost Time (Casing)	2.4 (9.4 – 7.1)	0.51	Tight Spots & Occasional Stuck Pipe
19-S-ST2	Stuck Pipe leading to Side Track	19 (37.6 – 56.6)	1.29	Pack off, Backoff, then Side Track
19-B-BT2	Stuck Pipe leading to Side Track	17.7 (7.87 - 25.6)	5.29	Mud Loss, Stuck Pipe, Backoff, then Side Track
19-S-ST2	Fishing Operation	1.5 (134.5-136)	0.51	Logical start/end of Ops
19-B-BT2	Fishing Operation	0.6 (76.5 – 77.1)	0.14	Logical start/end of Ops



Take Aways & Future Work

- **Cognitive Knowledge-Based A.I. delivers automated risk assessment & insights via multi-activity analysis of unstructured, complex well construction descriptions in DDRs & other sources**
- **The solution is fully automated, and operates at scale.**
- **Cognitive analysis improves accuracy in Lost Time and NPT quantification, along with instant deep dives at a click.**
- **Future work will add new cases for Lost Time & NPT – assisting Lessons Learned and Well Planning at scale.**



Thank You

Questions & Discussion

